प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट INITIAL COMMERCIAL TEST REPORT संख्या/No. : T- 1854/2385/2024

माह/Month : May, 2024

# Application Reference No. 28/2023-24/80

(यह परीक्षण रिपोर्ट 31/05/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/05/2029)



Make of Agricultural Tractor Model Manufactured by : TAFE

: MF 7250 DI V5

Tractor and Farm Equipment Ltd. Box No. 3302, Old - 35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai-600034



भारत सरकार कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS' WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS' WELFARE) केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445 CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (M.P.) 466 445 (An ISO 9001:2015 Certified Institute)

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# **IMPORTANT INFORMATION**

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide an OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance



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T- 1854/2385/2024		TAFE, MF 7250 DI V5 - INITIAL COMMERCIAL TEST						
1-1854/	2303/2024	THIS TEST REPORT IS VALID UPTO: 31/05/2029						
[C]	Tractor ma address	nufacturer's name and	:	<b>Tractor and Farm Equipment Ltd.</b> Box No. 3302, Old - 35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai- 600034				
	Location ( plants (apa)	of other manufacturing )	:	<ul> <li>(1) M/s. Tractors and Farm Equipment Kalladipatti Plant, 10/205, Kalladipati (PO), Pincode – 624 201, Dindigul Dist. (Tamil Nadu)</li> <li>(2) M/s. Tractors and Farm Equipment Doddapallapur Plant Plot No. – 1, KIADB Industrial Area, Doddapallapur, Bangaluru – 561203 (KA)</li> </ul>				
[C] [C]	Submitted for test by (Applicant) Selected for test by			The Manufacturer The Ministry vide Office Memorandum No. 13-14/2020-M&T (I&P) (82979) dated 28/08/2023, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.				
[D]	Place of rur	nning-in running-in (h):	:	At manufacturer's works				
[D]	-Engine		:	12				
[C]	-Transmiss Location of		:	24 Government of India, Central Farm Machinery Training and Testing Institute, P.O Tractor Nagar, BUDNI – 466445 (M.P.), INDIA				
		1. SPECIFICAT		NS OF TRACTOR				
1.1 1.1.1 [C] [C] [C] [D]	Identificati Denominat Make of tra Model Type Month & ye Country of d	t <b>ion</b> ctor ar of manufacture		TAFE MF 7250 DI V5 Rear Wheel Drive, Standard Agricultural Tractor 01/24 India				
1.1.2	Numbers:	-	-					
[D] [C]		lo. of prototype	:	MEAC9025FJ2199241 MEAC9025AR2521187				
<b>1.2</b> [D]	Engine: Manufactur	er's address	:	<ul> <li>Name and address of engine manufacturer:</li> <li>1. Simpson &amp; Co. Ltd. No. 861, 862, Anna salai, Chennai, Tamil Nadu 60002.</li> <li>2. Simpson &amp; Co. Ltd. No. 41, Thiruvidaimathur road, rajan thottam town extension, Kumbakonam, Tamil Nadu - 612001</li> <li>3. Simpson &amp; Co. Ltd., Huzur garden, Sembiam extets. Chennai, 600011</li> </ul>				
[C] [C] [C]	Make Model Type		:	estate, Chennai - 600011. Simpson & Co. Ltd. TIII A SJ327-F3 Four stroke, liquid cooled, naturally aspirated,				
[C]	Serial No.		:	direct injection, diesel engine SJ327B74960				

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# 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Ch	aracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirem- ents (Yes/No)
1		2	3	4	5	6	7
	MAN dated	DATORY TES <sup>T</sup> d 28 <sup>th</sup> of July, 2	ΓS: (As per Μ 2022).	inistry's Office Memorandum	No. 13-17/	2021-M&	T (I&P)
6.1.1	ΡΤΟ	Performance:					
a)	unde (kW)	mum power r 2 h test, (Natural ent condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm$ 5% for PTO power and or engine power >26 kW. $\pm$ 10% for PTO power and or engine $\leq$ 26 kW.	31.5 (D)	31.7	Yes
b)	engin (kW)	er at rated ne speed,	Non Evaluative	-do-	31.5 (D)	31.4	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)		Evaluative	Should not be more than 10% of declared value.	265 (D)	251	Yes
d)	Maximum equivalent crankshaft torque, (Nm)		Non Evaluative	± 8%	161.5 (D)	163.6	Yes
e)		-up torque,	Evaluative	Should be min. 12%	12 (D) 12 (R)	22.7	Yes
f)	Maxii	mum operating	temperature, (	°C):			
	1)	Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	132 (D)	109	Yes
	2) Coolant		Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	112 (D)	91	Yes
g)	Engine oil consumption, (g/kWh)		Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.51 maximum	0.72	Yes
h)	Smo	oke level, m <sup>-1</sup>	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value ( <b>As per CMVR</b> ). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter maximum	0.11	Yes

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1	2	3	4	5	6	7	
6.1.2	Drawbar performa	nce:					
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	*	*	*	
b)	Max. drawbar pull without ballast or with standard ballast corresponding to 15 % wheel slip or 7% track slip, (kN)		In case of tractors having total static mass $\geq$ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having $\leq$ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	14.0 (D) 14.42 (R) minimum	17.02	Yes	
c)	Maximum drawbar power without ballast or with standard ballast as the case may be, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	26.0 (D) 25.4 (R) minimum	27.6	Yes	
d)	Maximum transmission oil temperature, (°C)	Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	132 (D)	86	Yes	
Remark:-							
6.1.3	Power lift and hyd						
a)	1) At hitch points	Evaluative	ut the range of lift, (kN): Should not be less than 90% of declared value.	15.0 (D) 13.50 (R) minimum	14.93	Yes	
	2) With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	11.5 (D) 7.46 minimum	14.30	Yes	

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1	2	3	4	5	6	7
b)	Maximum drop in the height of the point of application	Non Evaluative	The observed value should not exceed 50 mm.	50 (D) maximum	305	No
	of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)					
6.1.4	Brake performance	e at 25 kmph:				
a)	ballast, (m):		orce, equal to or less than 600		-	
	1) Cold brake	Evaluative	10	10	7.39	Yes
b)	2) Hot brake Whether parking brake is effective at a force of 600 N	Evaluative Evaluative	10 Yes / No	10 Yes	7.65 Yes	Yes Yes
	at foot pedal (s) or 400 N at hand lever					
6.1.5		: As the applie	cant has not applied for any c	optional test	s, there	fore no
	optional tests was	conducted.				
6.1.6	Safety features:					
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]	Conforms		Yes
b)	Lighting arrangement	Evaluative	As per CMVR	Conforms	5	Yes
с)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	Does no meet the requireme	•	Νο
d)	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requireme		Yes
e)	Dimensions of three point linkage	Non Evaluative	Should meet the requirements of IS 17231: 2019 (As amended from time to time)	Does no meet the requireme	•	No
f)	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Meets the requireme	nt	Yes
g)	Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part 3) (As amended from time to time)	Not provide		Not plicable
h)	Audible warning signal on tractor	Evaluative (if fitted)	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.	Not fitteo (14.59 km) in HR gea	oh ap	Not plicable

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1	1	2			3	4	5		6	7
6.1.7	Lab		ractor		-	Labeling plate):	5		0	
•••••	1)	Make		Evalua			the		TAFE	Yes
	2)	Model		Evalua			MVR		250 DI V5	Yes
	3)	/			along-with declared			01/24	Yes	
	5)	Year of		Lvalua	uvc	of PTO in kW, Specifi			01/24	103
		manufac	tur≏			•	(SFC)			
	4)	Engine	luic	Evalua	tivo	corresponding	to	5 131	27B74960	Yes
	7)	number		Lvalua	live	maximum power in g		0002	21014300	163
	5)	Chassis		Evalua	tivo	and year of manufact			C9025AR	Yes
	3)	number		Lvalua	live	numerical form			521187	163
	6)	Maximur	n	Evalua	tivo	MM YY	-	Z	31.5	Yes
	6)	PTO po		Evalua	live		1 for		31.5	165
		-	wer,			Digit 01-12 in box No.				
	7)	(kW)		Fuelue	ti ve	MM will represent	L		005	Vee
	7)	Specific		Evalua	tive	month and next two d	-		265	Yes
		consump	otion,			the box No. 2 for Y				
		(g/kWh)				represent the yea	r of			
				_		manufacturing.				
6.1.8		erature (S								Mara
(a)		erator mar			uative	The printed literatu			rovided	Yes
(b)		ts Catalog	ue		uative	booklet form should		Provided		Yes
(c)		rkshop/		Evaluative		provided as per IS 8132 and should submit along with the		Р	rovided	Yes
	Ser	Service manual			test sample.	un une				
6.1.9	Eitr	nont of P		or Prote	octivo St	tructures (ROPS):				
0.1.3		tractor h			ative if	ROPS should mee	t the	N	ot fitted	Not
	moi		1150			requirement of IS:118		Not intou		applicable
	mm		track			OECD code or equi	valent			
	wid					International Standard				
6.1.10		ndard		Evalu	uative	Trailer hitch, front tow		Р	rovided	Yes
	Acc	essories				linkage drawbar shou	ild be			
6.1.11	Acc	essories		N	on	provided with tractor Ballast weight, if	fitted,	P	rovided	Yes
0.1.11		tional)			lative	should meet	the		Ioviaca	103
	(90)					requirement of CMVR				
6.2	CA	TEGORY	OF BF	REAKDO	<u>) WNS /</u>	DEFECTS ( As per cla	ause 5.	0 of I	S:12207-20	
S. No.		egory of		egory		Requirements		As	observed	Whether meets the
	brea	k-downs	•	luative	á	as per IS: 12207-2022				Requirement
				Non						(Yes/No)
1.	Crit	ical		u <b>ative)</b> uative	There	is no 'critical break	down'		None	Yes
1.			Lva	uauve		the course of testing.				165
2.	Maj	or	Eva			are not more than 2	major		None	Yes
						downs and neither of			-	
						be of repetitive nature				
3.	Min	or				are not more than 5			None	Yes
						s during the test and n				
А	<b>–</b>		<b>F</b>			n should of repetitive na			None	Var
4.	Tota	al akdowns	Eva	luative		case, the total numb lowns should exceed			None	Yes
	Dies					, (2 major + 3 minor)				
						+ 4  minor + 5  minor				
					breakc					
						-				

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## 6.3 Conformity with following IS:

0.0			
i)	Guidelines for declaration of power and specific fuel consumption and :	: C	Conforms
	labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed		
	Year 2019)]		
ii)	Agricultural tractors – Rear mounted power take-off - Types 1, 2 and 3 (third -	· (	Conforms

- Agricultural tractors Rear mounted power take-off Types 1, 2 and 3 (third : Conforms revision) [IS:4931-1995 (Reaffirmed Year 2019)]
   Agricultural wheeled tractors Rear mounted three point links are Octovering Rear mounted Rea
- iii) Agricultural wheeled tractors Rear mounted three-point linkage: Categories : Does not conform
- iv) Drawbar for agricultural tractors Link type [IS 12953:1990 (Reaffirmed Year : Conforms 2022)]
   v) Agricultural tractors- Operator's seat technical requirement [IS12343 2021] : Does not
- vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General : Does not requirements (first revision):[IS 12239 (Part 1) 2018]
- vii) Tractors and machinery for agriculture and forestry Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) (Reaffirmed Year 2019)]
- viii) Guide lines for location and operation of operator controls on agricultural : Does not tractors and machinery [IS: 8133 2021] conform
- ix) Tractors and machinery for agriculture and forestry, powered lawn and garden equipment Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) 2007 (Reaffirmed Year 2019)]
- **x)** Agricultural Tractors and Machinery-Lighting device for travel on public roads : Conforms (IS:14683-1999) (Reaffirmed Year 2019)]

# 6.4 Salient Observations:

# 6.4.1 Laboratory tests:

# 6.4.1.1 PTO performance:

During PTO performance test under high ambient condition, maximum power at full load varying speed and average two hour maximum power were recorded 30.2 kW & 28.7 kW respectively. Hence, there is PTO power drop of 5.2 %. This should be looked into for necessary corrective action.

## 6.4.1.2 Hydraulic performance test

During the hydraulic lift load maintenance test the drop in vertical height of the lower links was observed as **305 mm** against the maximum permissible limit of 50 mm. **This may be looked into for necessary corrective action.** 

## 6.4.1.3 Three-point linkage:

The dimensions viz. width of ball of lower hitch points & lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS:17231-2019. This should be looked into for corrective action.

## 6.4.1.4 Operator's seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- i) Provision for adjustment of driver's mass has been specified as 50 to 120 kg against the requirement of 40 to 100 kg.
- ii) Vertical distance from SIP to centre of steering control wheel has been measured as 240 mm against the requirement of 265 to 385 mm.

Therefore, all of the above should be looked into for necessary corrective action.

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## 6.4.1.5 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Vertical retainers on inner side of clutch pedal are not provided.
- ii) Height of first step from ground level was observed as 600 mm against the maximum requirement of 550 mm.
- iii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

## 6.4.1.6 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

### 6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

### 6.6 Recommendation with regard to safety on tractor:

- i) Identification of operators controls with symbols has not been provided as per IS:6283 (Part 1) 2006 & IS:6283 (Part 2) 2007.
- ii) Identification of control levers by colour has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.

Above parameters should be looked into for necessary corrective action.

## 6.7 Adequacy of Literature supplied with machine:

- 6.7.1 The following literatures were supplied with the test tractor for reference during the test:
  - a) Operator's instruction book for TAFE, MF 7250DI V5 tractor model.
    - b) Parts book for TAFE, MF 7250DI V5 tractor model.
    - c) Workshop service manual for MF 7250DI V5 tractor model.
- **6.7.2** The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
  - i) Safe hitch height while using trailer.
  - **ii)** Steering oil service schedule mentioned as 'after every 1200 hours of operation' given in application does not match with the schedule given in operators manual.
  - iii) Declaration of suitability of tractor for wet land operation and recommended matching implements of tractor for wet land operation (if applicable for wet land operation).
  - iv) Recommended ballast masses for different operations.

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# TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA TESTING AUTHORITY

<b>B.N. DIXIT</b> AGRICULTURAL ENGINEER	<u>H</u>
R.P. PANDEY S.I.E.(TESTING HEAD)	Randey
A. K. UPADHYAY DIRECTOR (I/C)	A

Draft Test Report compiled by Vithato Keyho, Senior Technical Assistant.

## 7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicant's comments
7.1	Clause no. 6.4.1.1, 6.4.1.2, 6.4.1.3, 6.4.1.4, 6.4.1.5, 6.4.1.6, 6.6 & 6.7.2	

## **ANNEXURE - I**

## TRACTOR RUN HOURS DURING TEST

Α.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	13.3
3.	Power lift and hydraulic pump performance test	1.1
4.	Drawbar performance test	2.8
5.	Brake performance test	2.9
6.	Nominal speed test	0.8
В.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	5.3
	TOTAL:	26.2

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