

Application Reference No. 28/2023-24/85

(यह परीक्षण रिपोर्ट 31/05/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/05/2029)



Make of Agricultural Tractor : TAFE
Model : MF 241 DI E2
Manufactured by : Tractor and Farm Equipment Ltd.
Box No. 3302, Old -35 (New-77) Mahatma
Gandhi Road, Nungambakkam, Chennai-
600034



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय
(कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE
(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

TRACTOR NAGAR, BUDNI (M.P.) 466 445

(An ISO 9001:2015 Certified Institute)

T-1855/2386/2024	TAFE, MF 241 DI E2 - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/05/2029

IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide an OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: May	Test Report No.: T- 1855/2386/2024	Year: 2024
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T-1855/2386/2024	TAFE, MF 241 DI E2 - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/05/2029

[C]	Tractor manufacturer's name and address	: Tractor and Farm Equipment Ltd. Box No. 3302, Old -35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai-600034
[D]	Location of other manufacturing plants	: 1) M/s. Tractors and Farm Equipment Limited, kalladipatti plant, 10/205, kalladipatti (PO), Pin-624201, Dindigul Dist., (T.N.) 2) M/s. Tractors and Farm Equipment Limited, Doddaballapur plant plot No. – 1, KIADB Industrial area, Doddaballapur, Bengaluru- 561203 (KA)
[C]	Submitted for test by (Applicant)	: The Manufacturer
[C]	Selected for test by	: The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of running-in	: At manufacturer's works
[D]	Duration of running-in (h):	
	-Engine	: 12
	-Transmission	: 24
[C]	Location of test	: Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

1. SPECIFICATIONS OF TRACTOR

1.1	Identification:	
1.1.1	Denomination	
[C]	Make of tractor	: TAFE
[C]	Model	: MF 241 DI E2
[C]	Type	: Rear Wheel Drive, Standard Agricultural Tractor
[C]	Month & year of manufacture	: 01/24
[D]	Country of origin	: India
1.1.2	Numbers:	
[D]	1 st Serial No. of prototype	: MEA908D1GM2378567
[C]	Serial No.	: MEA908D1AR2521379
1.2	Engine:	
[D]	Manufacturer's address	: 1) Simpson & Co. Ltd., No. 861, 862, Anna salai, Chennai. Tamil Nadu- 600002 2) Simpson & Co. Ltd., No.41, Thiruvaidaimarudur road, Rajan thottam town extension, kumakkonam, Tamil Nadu- 612001 3)Simpson & Co.Ltd., Huzur garden, sembiam Estate, Chennai, Tamil Nadu- 600011
[C]	Make	: Simpson & Co. Ltd.
[C]	Model	: T III A S325.1-F2
[C]	Type	: Four strokes, naturally aspirated, water cooled, direct injection, diesel engine
[C]	Serial No.	: S325.1N89894

T-1855/2386/2024	TAFE, MF 241 DI E2 - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/05/2029

6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / non-evaluative (non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

Sl. No.	Characteristic	Category (Evaluative / Non-Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&T (I&P) dated 28th of July, 2022).						
6.1.1	PTO Performance:					
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power > 26 kW. $\pm 10\%$ for PTO power and or engine ≤ 26 kW.	27.2 (D)	27.0	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	27.2 (D)	27.0	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value.	265 (D)	238.5	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non-Evaluative	$\pm 8\%$	155 (D)	151.6	Yes
e)	Back-up torque, percent	Evaluative	Should be min. 12%	12 (D) 12 (R)	17.4	Yes
f)	Maximum operating temperature, ($^{\circ}\text{C}$):					
	1) Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	132 (D)	109	Yes
	2) Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	112 (D)	93	Yes
g)	Engine oil consumption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.38 Maximum	0.54	Yes
h)	Smoke level, m^{-1}	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum	0.06	Yes

T-1855/2386/2024	TAFE, MF 241 DI E2 - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/05/2029

1	2	3	4	5	6	7
6.1.2	Drawbar performance:					
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non-Evaluative	Minimum 70% of static mass of tractor with ballast.	*	*	*
b)	Max. drawbar pull with standard ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	In case of tractors having total static mass \geq 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having \leq 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	13.5 (D) 13.08 (R) Minimum	15.99	Yes
c)	Maximum drawbar power with standard ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having \leq 1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	22.0 (D) 21.6 (R) Minimum	23.2	Yes
d)	Maximum transmission oil temperature, (°C)	Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	132 (D)	83	Yes

Remark: -1 The applicant vide letter no. Nil dated 01.04.2024 has requested not to conduct the ballasted drawbar performance & ten-hour drawbar test, which was allowed as per the additional guidelines for testing of tractors as per new regime of testing of tractors vide a OM No. 13-32/2023-M&T (I&P) (FTS-125476) dated 16.05.2023. Accordingly, drawbar performance test under standard ballasted condition was conducted only.

1	2	3	4	5	6	7
6.1.3	Power lift and hydraulic pump performance:					
a)	Maximum lifting capacity throughout the range of lift, (kN):					
1)	At hitch points	Evaluative	Should not be less than 90% of declared value.	14.0 (D) 12.6(R) Minimum	15.41	Yes
2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	12.0 (D) 6.36 Minimum	14.35	Yes

1	2	3	4	5	6	7
b)	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)	Non-Evaluative	The observed value should not exceed 50 mm.	50 (D) Maximum	40	Yes
6.1.4	Brake performance at 25 kmph:					
a)	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal with road ballast, (m):					
	1) Cold brake	Evaluative	10	10	7.37	Yes
	2) Hot brake	Evaluative	10	10	7.56	Yes
b)	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No	Yes	Yes	Yes
6.1.5	OPTIONAL TESTS: As the applicant has not applied for any optional tests, therefore no optional tests were conducted.					
6.1.6	Safety features:					
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]	Meets the requirement	Yes	
b)	Lighting arrangement	Evaluative	As per CMVR	Conforms	Yes	
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non-Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	Does not meet the requirement	No	
d)	Technical requirements for PTO shaft	Non-Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requirement	Yes	
e)	Dimensions of three-point linkage	Non-Evaluative	Should meet the requirements of IS 17231: 2019 (As amended from time to time)	Does not meet the requirement	No	
f)	Specifications of linkage drawbar	Non-Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Meets the requirement	Yes	
g)	Swinging drawbar (wherever fitted)	Non-Evaluative	Should meet the requirement of IS: 12362 (Part 3) (As amended from time to time)	Not provided	Not applicable	
h)	Audible warning signal on tractor	Evaluative (if fitted)	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.	Not fitted	Not applicable	

T-1855/2386/2024	TAFE, MF 241 DI E2 - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/05/2029

1	2	3	4	5	6	7		
6.1.7	Labeling of tractors (Provision of Labeling plate):							
	1)	Make	Evaluative	Should conform to the requirements of CMVR along-with declared value of PTO in kW, Specific fuel consumption (SFC) corresponding to maximum power in g/kWh and year of manufacture in numerical form <table border="1" style="margin: 5px auto;"><tr><td>MM</td><td>YY</td></tr></table> Digit 01-12 in box No. 1 for MM will represent the month and next two digit in the box No. 2 for YY will represent the year of manufacturing.	MM	YY	TAFE	Yes
	MM	YY						
	2)	Model	Evaluative		MF 241 DI E2	Yes		
	3)	Month & Year of manufacture	Evaluative		01/24	Yes		
	4)	Engine number	Evaluative		S325.1N89894	Yes		
	5)	Chassis number	Evaluative		MEA908D1AR 2521379	Yes		
	6)	Maximum PTO power, (kW)	Evaluative		27.2	Yes		
7)	Specific fuel consumption, (g/kWh)	Evaluative	265.0		Yes			
6.1.8	Literature (Submission to test agency):							
(a)	Operator manual	Evaluative	The printed literature in booklet form should be provided as per IS 8132 and should submit along with the test sample.	Provided	Yes			
(b)	Parts Catalogue	Evaluative		Provided	Yes			
(c)	Workshop/ Service manual	Evaluative		Provided	Yes			
6.1.9	Fitment of Roll Over Protective Structures (ROPS):							
	For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS:11821 or OECD code or equivalent International Standard.	Not fitted	Not applicable			
6.1.10	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided	Yes			
6.1.11	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Not fitted	Not applicable			
6.2	CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2022):							
S. No.	Category of break-downs	Category (Evaluative / Non-Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirement (Yes/No)			
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing.	None	Yes			
2.	Major	Evaluative	There are not more than 2 major breakdowns and neither of them should be of repetitive nature.	None	Yes			
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should of repetitive nature.	None	Yes			
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes			

6.3 Conformity with following IS:

- | | | | |
|-------|--|---|-------------------------|
| i) | Guidelines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)] | : | Conforms |
| ii) | Agricultural tractors – Rear mounted power take-off - Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)] | : | Conforms |
| iii) | Agricultural wheeled tractors – Rear mounted three-point linkage: Categories 1N,1, 2N, 2, 3N, 3, 4N & 4 [IS:17231-2019] | : | Does not conform |
| iv) | Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year 2022)] | : | Conforms |
| v) | Agricultural tractors- Operator’s seat technical requirement [IS12343 – 2021] | : | Does not conform |
| vi) | Guide for safety & comfort of operator of agricultural tractors: Part 1 General requirements (first revision): [IS 12239 (Part 1) – 2018] | : | Does not conform |
| vii) | Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) (Reaffirmed Year 2019)] | : | Does not conform |
| viii) | Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 – 2021] | : | Does not conform |
| ix) | Tractors and machinery for agriculture and forestry, powered lawn and garden equipment – Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) – 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)] | : | Conforms |
| x) | Agricultural Tractors and Machinery-Lighting device for travel on public roads (IS:14683-1999) (Reaffirmed Year 2019)] | : | Conforms |

6.4 Salient Observations:**6.4.1 Laboratory tests:****6.4.1.1 Hydraulic test:**

During the lifting capacity test at couple frame, the angle of rotation of mast was observed 8.3 degree over the full range of lift against the minimum requirement 10 degree as per IS 12224:1987 (reaffirmed year 2019). This should be looked into for necessary corrective action.

6.4.1.2 Three-point linkage:

The following parameters does not meet the requirements of IS: 17231-2019 and needs to be looked into for necessary corrective actions:

The dimensions viz. width of ball of lower hitch point and lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS: 17231-2019. This should be looked into for corrective action.

6.4.1.3 Operator’s seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- i) Provision for adjustment of driver’s mass is observed as 50 to 120 kg against the requirement of 40 to 100 kg
- ii) Vertical distance from SIP to centre of steering control wheel has been measured as 100 mm against the requirement of 265 to 385 mm.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.4 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Vertical retainers on inner side of clutch pedal are not provided.
- ii) Width of the step is observed as 190 mm against the minimum requirement of 200 mm
- iii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

6.4.1.6 Specifications of tractor:

- i) Engine oil and engine oil filter change period in specification is mentioned as 250 hours of operation whereas, in operator's manual it is mentioned as after every 300 hours of operation. It should look into for necessary corrective action.

6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

6.6 Recommendation with regard to safety on tractor:

- i) Guards against hot parts is not provided as it requirement of IS 12239:1999 (Reaffirmed January 2019). It should be looked in to for corrective action for compliance of IS 12239:1999.
- ii) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table - 1 of IS: 8133-2021.

Above parameters should be looked into for necessary corrective action.




6.7 Adequacy of Literature supplied with machine:

6.7.1 The following literatures were supplied with the test tractor for reference during the test: -

- a) Operator's instruction book for TAFE, MF 241DI E2 tractors model.
- b) Parts book for TAFE, MF 241DI E2 tractors model.
- c) Workshop service manual for TAFE, MF 241DI E2 tractors model.

TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA

TESTING AUTHORITY

B.N. DIXIT AGRICULTURAL ENGINEER	
R.P. PANDEY SENIOR INSTRUMENTATION ENGINEER (TESTING HEAD)	
A. K. UPADHYAY DIRECTOR (I/C)	

Draft Test Report compiled by Sh. **V.S. Shinde**, Senior Technical Assistant.

T-1855/2386/2024	TAFE, MF 241 DI E2 - INITIAL COMMERCIAL TEST
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7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicant comments
7.1	6.4.1.1, 6.4.1.2, 6.4.1.3, 6.4.1.4, 6.4.1.5, 6.4.1.6, 6.6	Parameters will be studied and necessary corrective action will ne initiated.

ANNEXURE - I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	14.1
3.	Power lift and hydraulic pump performance test	0.9
4.	Drawbar performance test	3.3
5.	Brake performance test	2.33
6.	Nominal speed test	1.3
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	4.1
TOTAL:		27.0