

Application Reference No. 28/2022-23/62

(यह परीक्षण रिपोर्ट 31/05/2030 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/05/2030)



Make of Agricultural Tractor : **SWARAJ**
Model : **855 FE**
Manufactured by : **M/s. Mahindra & Mahindra Ltd.
Farm Equipment Sector, Swaraj Division
Phase- IV, Industrial Area, S.A.S. Nagar,
Mohali, Punjab – 160 055**



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय
(कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE
(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान
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CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE
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(An ISO 9001: 2015 Certified Institute)

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T-1737/2268/2023	SWARAJ, 855 FE TRACTOR– Commercial (Second Batch Test)
	THIS TEST REPORT IS VALID UPTO: 31/05/2030

IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: May	Test Report No.: T-1737/2268/2023	Year: 2023
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[C]	Manufacturer	:	M/s. Mahindra & Mahindra Ltd. (Farm Equipment Sector), Swaraj Division, Phase- IV, Industrial Area, S.A.S. Nagar, Mohali, Punjab – 160 055
[D]	Location of other manufacturing plants (apa)	:	M/s. Mahindra & Mahindra Ltd. (Farm Equipment Sector), Swaraj Division, Phase- IV, Industrial Area, S.A.S. Nagar, Mohali, Punjab – 160 055
[C]	Submitted for test by (Applicant)	:	The Manufacturer
[C]	Selected for test by	:	The test sample was selected randomly out of Five tractors from the production line by the representative of testing authority through online mode.

Details of tractors made available for random selection:

		S. No.	Chassis Number
		i)	MBNBF53AGNCP50553
		ii)	MBNBF53AGNCP50554
		iii)	MBNBF53AGNCP50555
		iv)	MBNBF53AGNCP50556
		v)	MBNBF53AGNCP50557
[D]	Place of running-in	:	At manufacturer's works
[D]	Duration of running-in, (h):		
	-Engine	:	28
	-Transmission	:	32
[C]	Location of test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

1. SPECIFICATIONS OF TRACTOR

1.1 Identification:

1.1.1 Denomination

[C]	Make of tractor	:	Swaraj
[C]	Model (trade name)	:	855 FE
[C]	Type	:	Rear Wheel Drive, Standard Agricultural Tractor.
[C]	Month & year of manufacture	:	12 & 22
[D]	Country of origin	:	India

1.1.2 Numbers:

[D]	1 st Serial No. or prototype	:	QWTE51606002103
[C]	Serial No.	:	MBNBF53AGNCP50555

1.2 Engine:

[D]	Manufacturer's address	:	M/s. Swaraj Engine Ltd. Plot No. 2, Industrial Area, Phase-9, Mohali, Punjab-160062
[C]	Make	:	Swaraj
[C]	Model	:	RB33TR1
[C]	Type	:	Four stroke, naturally aspirated, liquid cooled, direct injection, diesel engine.
[C]	Serial No.	:	EZ.4006/SEP53593

1.2.1 Cylinders:

[C]	Number/disposition	:	Three/ Vertical
[D]	Bore / Stroke, (mm)	:	110 / 122
[D]	Capacity, cm ³	:	3478.2
[D]	Compression ratio	:	18.7 (±0.5) : 1
[D]	Arrangement of valves	:	Overhead

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7. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

7.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&T (I&P) dated 28th of July, 2022).						
7.1.1	PTO Performance:					
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power > 26 kW. $\pm 10\%$ for PTO power and or engine ≤ 26 kW.	33.8 (D)	33.8	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	33.8 (D)	33.4	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value	257 (D)	255	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	$\pm 8\%$	173.6(D)	205.3	No
e)	Back-up torque, percent	Evaluative	Should be minimum 12 percent	12 (D) 12 (R)	28.6	Yes
f)	Maximum operating temperature, ($^{\circ}$ C):					
	1) Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration	130 (D)	93	Yes
	2) Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	115 (D)	83	Yes
g)	Engine oil consumption, (g/kWh)	Evaluative	The value would be based on the test conducted under natural ambient condition	2.55 Maximum (R)	0.17	Yes
h)	Smoke level, m^{-1}	Evaluative	Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum (R)	0.24	Yes

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1	2	3	4	5	6	7	
7.1.2	Drawbar performance:						
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non-Evaluative	Minimum 70% of static mass of tractor with ballast.	23.2 (D)	*	*	
b)	Max. drawbar pull without ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	Minimum 70% of static mass of tractor without ballast or with standard ballast, as the case may be.	15.0 (D) 14.22 (R)	16.42	Yes	
c)	Maximum drawbar power without ballast/ with standard ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	28.5 (D) 27.0 (R)	29.4	Yes	
d)	For tractors fitted with air conditioned /heated cabin: Maximum drawbar power without ballast, or with standard ballast as the case may be, kW	Evaluative	Min 70% of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1 500 Kg.	Not fitted	Not fitted	Not applicable	
e)	Maximum transmission oil temperature, (°C)	Evaluative	The declared value should not exceed the maximum value specified by oil company	110 (D)	81	Yes	
<p>*Applicant vide letter no. 20/1805023 dated 18.05.2023 has requested not to conduct the ballasted drawbar performance & ten-hour drawbar test which was allowed as per the additional guidelines for testing of tractors as per new regime of testing of tractors vide a OM No. 13-32/2023-M&T(I&P) (FTS-125476) dated 16.05.2023. Accordingly, only unballasted drawbar performance test was conducted.</p>							
7.1.3	Power lift and hydraulic pump performance:						
a)	Maximum lifting capacity throughout the range of lift, (kN):						
	1)	At hitch points	Evaluative	Should not be less than 90% of declared value.	14.71 (D)	18.14	Yes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	10.78 (D) 7.96(R) Minimum	12.96	Yes
b)	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)		Non-Evaluative	The observed value should not exceed 50 mm	50 (D) Maximum	10	Yes

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1	2	3	4	5	6	7	
7.1.4	Brake performance at 25 kmph:						
a)	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal without ballast, (m):						
	1)	Cold brake	Evaluative	10	10 (R)	7.11	Yes
	2)	Hot brake	Evaluative	10	10 (R)	7.30	Yes
b)	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No		Yes	Yes	Yes
7.1.5	OPTIONAL TESTS: As the applicant has not applied for any optional tests, therefore no optional tests was conducted.						
7.1.6	Safety features:						
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]		Meets the requirement	Yes	
b)	Lighting arrangement	Evaluative	As per CMVR		Meets the requirement	Yes	
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)		Does not meet the requirement	No	
d)	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)		Meets the requirement	Yes	
e)	Dimensions of three-point linkage	Non Evaluative	Should meet the requirements of IS: 4468 (Part-1N) (As amended from time to time)		Does not meet the requirement	No	
f)	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)		Meets the requirement	Yes	
g)	Specifications of Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part-3) (As amended from time to time)		Not provided	Not applicable	
h)	Audible warning signal on tractor	Evaluative	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.		Not provided	Not applicable	
7.1.7	Labelling of tractors (Provision of labelling plate):						
	1)	Make	Evaluative	Should conform to the requirements of CMVR along-with declared value of PTO in kW, Specific fuel consumption (SFC) corresponding to maximum power in g/kWh and year of manufacture in numerical form MM YY Digit 01-12 in box No. 1 for MM will represent the month and next two digit in the box No. 2 for YY will represent the year of manufacturing	Swaraj	Yes	
	2)	Model	Evaluative		855 FE	Yes	
	3)	Month & Year of manufacture	Evaluative		12 & 22	Yes	
	4)	Engine number	Evaluative		EZ.4006/SEP53593	Yes	
	5)	Chassis number	Evaluative		MBNB53AGN CP50555	Yes	
	6)	Maximum PTO power, (kW)	Evaluative		33.8	Yes	
	7)	Specific fuel consumption, g/kWh	Evaluative		257	Yes	

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1	2	3	4	5	6	7
7.1.8	Literature (Submission to test agency):					
(a)	Operator manual	Evaluative	The printed literature in booklet form should be provided as per IS 8132 and should submit along with the test sample.	Provided	Yes	
(b)	Parts Catalogue	Evaluative		Provided	Yes	
(c)	Workshop/ Service manual	Evaluative		Provided	Yes	
7.1.9	Fitment of Roll Over Protective Structures (ROPS):					
	For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard	Not fitted	Not applicable	
7.1.10	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided	Yes	
7.1.11	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Not fitted	Not applicable	

7.2 CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2022):					
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirements (Yes/No)
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing	None	Yes
2.	Major	Evaluative	There are not more than 2 major break downs and neither of them should be of repetitive nature.	None	Yes
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should be of repetitive nature.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of break downs should exceed five that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

7.3 Salient Observations:

7.3.1 Laboratory tests:

7.3.1.1 PTO performance:

The maximum equivalent crankshaft torque was recorded as **205.3 Nm** against the declaration of **173.6 Nm**, which does not meet the non-evaluative requirement of IS: 12207-2022.

7.3.1.2 Three-point linkage:

- i) The dimensions viz. diameter of hitch pin hole of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points, lateral distance from lower hitch point to centre line of tractor & distance from end of power take-off to centre of lower hitch point (lower links in horizontal position) does not meet the requirements of IS:4468 (Part-I) – 1997. This should be looked into for necessary corrective action.
- ii) Some of the parameters of three-point linkages conform to Cat. 1 and some of them conform to Cat. II. Keeping in view the spirit of standardization, necessary improvements may be incorporated.

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7.3.1.3 Operator's work place:

Operator's work place meets the requirements of IS: 12239 (Part-I) 2018, except the following:

- (i) Provision of vertical retainers at inner sides of clutch pedal.
- (ii) Width of foot step has been measured as 165 against the minimum requirement of 200 mm.
- (iii) Rear wheels not fully guarded
- (iv) Provision of spark arresting device in the exhaust system.
- (v) Working clearance around the position control, draft control lever, range selection lever & PTO engaging lever & 4WD engaging lever & RHS mudguard was measured 55,55 & 25 mm respectively against the minimum requirement of 70 mm.

7.4 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

7.5 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) Colour code for, engine oil pressure has not been provided as per the requirement of IS: 6283-Part-2-2007.
- ii) Identification of hand control by colour coding of engine speed control, transmission control, parking brake (orange) & differential locks (yellow) has not been provided as per the requirement as laid down in Table – 5 of IS: 8133-2021.
- iii) The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.
- iv) PTO master shield has not been provided as per IS:12239 (Part-2).
- v) Fuel shutoff knob does not remain in stop position as per the requirement of IS: 8133-2021.

All of the above should be looked into for necessary corrective action.

7.6 Adequacy of Literature supplied with machine:

7.6.1 Literature was supplied with the tractor for reference during the test.

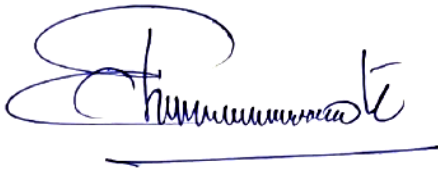

- a) Operator's manual (For Swaraj 855 FE tractors model).
- b) Illustration part's list (For Swaraj 855 FE tractors model).
- c) Service manual (For Swaraj 855 FE tractors model).

7.6.2 The operator manual may be brought out for the guidance of users and service personnel as per IS:8132-1999 incorporating, inter alia, the following:

- i) Service schedule and grade of steering oil.
- ii) Safe hitch height while using trailer.
- iii) Recommended tyre inflation pressure for road & field work.

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TESTING AUTHORITY:

C. V. CHIMOTE TEST ENGINEER	
A.K. UPADHYAY DIRECTOR (I/C)	

Draft test report compiled by Chanchlesh Singh Raghuwanshi, Agricultural Engineer.

8. APPLICANT'S COMMENTS

Para no.	Our reference	Applicant comments
8.1	7.3.1.1, 7.3.1.2, 7.3.1.3, 7.5, 7.6.1 & 7.6.2	These requirements are being revisited for necessary corrective action at our end.

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ANNEXURE-I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	16.1
3.	Power lift and hydraulic pump performance test	3.7
4.	Drawbar performance test	3.9
5.	Brake performance test	1.8
6.	Nominal speed test	0.5
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test.	2.0
TOTAL:		28.0