प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T-1739/2270/2023

INITIAL COMMERCIAL TEST REPORT माह/Month : June, 2023

Application Reference No. 28/2022-23/83

(यह परीक्षण रिपोर्ट 30/06/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/06/2028)



Make of Agricultural Tractor : New Holland Model : 3230 TX A1

Manufactured by : CNH Industrial (India) Pvt. Ltd.

Plot No.-03, Udyog Kendra, Greater

Noida-201306, Distt. Gautam Budh Nagar,

Uttar Pradesh, India.



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

TRACTOR NAGAR, BUDNI (M.P.) 466 445 (An ISO 9001:2015 Certified Institute)

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IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: June Test Report No.: T-1739/2270/2023 Year: 2023



GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

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CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE - BUDNI

T-1739/2270/2023 NEW HOLLAND, 3230 TX A1 TRACTOR - INITIAL COMMERCIAL TEST

THIS TEST REPORT IS VALID UPTO: 30/06/2028

[C] Tractor manufacturer's name and : CNH Industrial (India) Pvt. Ltd.

address Plot No.-3, Udyog Kendra, Greater

Noida-201306, Distt. Gautam Budh Nagar,

Uttar Pradesh, India.

[C] Submitted for test by (Applicant) : The Manufacturer

[C] Selected for test by : The Ministry vide OM No. 13-17/2021 - M&T

(I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test

sample to the Institute for test.

[D] Place of running-in : At manufacturer's works

[D] Duration of running-in:

-Engine : 50 -Transmission : 50

[C] Location of test : Government of India,

Central Farm Machinery Training and Testing

Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

1. SPECIFICATIONS OF TRACTOR

1.1 Identification:

1.1.1 Denomination

[C] Make of tractor : New Holland [C] Model (trade name) : 3230 TX A1

[C] Type : Rear Wheel Drive, Standard Agricultural

Tractor.

[C] Month & year of manufacture : 07 & 22 [D] Country of origin : India

1.1.2 Numbers:

[D] 1st Serial No. or prototype : NHN32300ZLC504807 [C] Serial No. : NHN32300ZNG617838

1.2 Engine:

[D] Manufacturer's address : M/s. Simpson Co. Ltd., R&D Centre, Hosur

Garden, Sembiam, Chennai-600 011

[C] Make : Simpsons

[C] Model : TIIIA S325.5-F31

[C] Type : Four stroke, naturally aspirated, liquid cooled,

direct injection, diesel engine.

[C] Serial No. : S325.5M63372

1.2.1 Cylinders:

[C] Number/disposition : Three, vertical, in-line

Bore / Stroke, (mm) 95/127 [D] : Capacity, cm3 2700 [D] Compression ratio [D] 17.5 (±0.3): 1 [D] Arrangement of valves Overhead, inline [D] Cylinder liners Drv. replaceable

[D] Type of combustion chamber : Re-entrant cavity on piston crown

1.2.2 Supercharging : Not Available

1.2.3 Fuel system:

[C] Fuel feed system : Gravity and force feed

NEW HOLLAND, 3230 TX A1 TRACTOR - INITIAL COMMERCIAL TEST

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6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Cł	naracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require-m ents (Yes/No)
1		2	3	4	5	6	7
		IDATORY TEST d 28 th of July, 2		Ministry's Office Memorandur	n No. 13-17	7/2021-M8	&T (I&P)
6.1.1	PTO	Performance:				_	
a)	unde (kW)	,	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	30.2 (D)	29.7	Yes
b)	Powe engir	er at rated ne speed, (kW)	Non Evaluative	-do-	30.2 (D)	29.5	Yes
c)	corre	umption esponding to mum power,	Evaluative	Should not be more than 10% of declared value	252 (D)	262	Yes
d)		mum equivalent kshaft torque,	Non-Evalu ative	± 8%	165 (D)	156.7	Yes
e)	Back perce		Evaluative	Should be minimum 12 percent	12 (D) 12 (R)	22.3	Yes
f)	Maxi	mum operating t	emperature,	(°C):		_	
	1)	Engine oil	Evaluative	The declared value should not exceed the <i>Max</i> value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration	132 (D)	132	Yes
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	124 (D)	104	Yes
g)	_	ne oil umption, Vh)	Evaluative	Not exceeding 1% of SFC at Max power under natural ambient conditions.	2.62 Maximum (R)	0.71	Yes
h)		ke level, m ⁻¹	Evaluative	Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum (R)	0.09	Yes

NEW HOLLAND, 3230 TX A1 TRACTOR - INITIAL COMMERCIAL TEST

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1		2	3	4	5	6	7
6.1.2	Drav	vbar performanc		T			•
a)	Max. with corre	drawbar pull ballast esponding to 15 ent wheel slip,	Non- Evaluative	Minimum 70% of static mass of tractor with ballast.	17.9 (D)	*	*
b)	with corre	drawbar pull standard ballast esponding to 15 ent wheel slip,	Evaluative	In case of tractors having total static mass ≥ 1500 kg, <i>Min</i> 70% of static mass of tractor without ballast or with standard ballast, as the case may be.In case of light weight tractors having ≤ 1500 kg total static mass of tractor, <i>Min</i> . 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	13.4 (D) 12.55 (R)	15.04	Yes
c)	powe balla	imum drawbar er without est/ with standard est, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as	24.2 (D)	24.5	Yes
				referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	23.8 (R)		
d)	/head Maxi power balla stand	imum drawbar er without	Evaluative	Min 70%of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1 500 kg.	Not fitted	Not fitted	Not appli- cable
e)	trans temp	imum smission oil perature, (°C)		The declared value should not exceed the maximum value specified by oil company	132 (D)	86	Yes
	* Ap	plicant vide lette	r no. PD-PV	210131 dated 21.06.2023 has re-	quested no	ot to co	nduct
			•	ce test & ten-hour drawbar test			
	١.	J		r testing of tractors as per new	•		•
				3-32/2023-M&T(I&P) (FTS-12547	•		
			r performand	ce test under standard ballast co	ndition wa	as cond	lucted
	only						
6.1.3		er lift and hydrau					
a)	1)	At hitch points	Evaluative	t the range of lift, (kN): Should not be less than 90% of declared value.	17.65 (D)	17.28	Yes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	14.12 (D) 6.99(R) Minimum	16.69	Yes

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1	2	3	4	5	6	7
b)	Maximum drop in the		The observed value should not	50 (D)	10	Yes
	height of the point of		exceed 50 mm	Max		
	application of the					
	force after each 5					
	minutes interval for a					
	total duration of 30					
	Minutes, (mm)					
6.1.4	Brake performance a				201	
a)	ballast, (m):	.	ce, equal to or less than 600 N on bra			
	1) Cold brake	Evaluative	10	10 (R)	6.85	Yes
	2) Hot brake	Evaluative	10	10 (R)	7.02	Yes
b)	Whether parking					
	brake is effective at a force of 600 N at foot	Evaluative	Yes / No	Yes	Yes	Yes
	pedal (s) or 400 N at	Lvalualive	I 69 / INO	162	162	
	hand lever					
6.1.5		s the applica	nt has not applied for any optiona	ıl tests, t	herefo	re no
	optional tests was co	nducted.				
6.1.6	Safety features:			· <u> </u>		
a)	Guards against		Belt drives, pulleys, silencer,	Meets		
	moving and hot parts	Evaluative	hydraulic pipes [As per IS 12239 (Part2)]	require	ment	Yes
b)	Lighting	Evaluative	, -	Meets	the	
~,	arrangement	Evaluativo	As per CMVR	require		Yes
c)	Seating		Should meet the requirements of	Does		
,	requirements	Non	IS: 12343 (As amended from	meet	the	
	(Tractors having	Evaluative	time to time)	require	ment	No
	more than 1150 mm	Lvaluative				
	rear track width)				_	
d)	Technical	Non	Should meet the requirements of	Meets		V
	requirements for	Evaluative	IS: 4931 (As amended from time	require	ment	Yes
c)	PTO shaft Dimensions of		to time) Should meet the requirements of	Meets	the	
e)	three-point linkage	Non	IS: 4468 (Part-2) (As amended	require		Yes
	ance point linkage	Evaluative	from time to time)	require	HOH	103
f)	Specifications of	Non	Should meet the requirements of	Meets	the	Yes
, ,	linkage drawbar	Evaluative	IS: 12953 (As amended from	require		
			time to time)	<u> </u>		
g)	Specifications of	Non	Should meet the requirement of	Not prov	vided	Not
	Swinging drawbar	Evaluative	IS: 12362 (Part-3) (As amended			appli-
	(wherever fitted)		from time to time)			cable
h)	Audible warning	Evaluative	If tractor travel speed in reverse	Not prov	vided	Not
	signal on tractor		gear exceeds 20 kmph, an			appli-
			audible warning signal on tractor shall get activated.			cable
			A sticker to the effect that			
			"operating the tractor beyond 20			
			kmph speed in reverse gear is			
			not safe" should be prominently			
			displayed.			
·		·			·	_

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1		2	3	4	5	6	7
6.1.7	Lab	elling of tractor	s (Provision	of labelling plate):			
	1)	Make	Evaluative	Should conforr	m to the	New Holland	d Yes
	2)	Model	Evaluative	requirements	of CMVR	3230 TX A1	Yes
	3)	Month & Year	Evaluative	along-with declare			
		of		in kW, Specific fu		07 & 22	Yes
		manufacture			ponding to		
	4)	Engine	Evaluative	maximum power		S325.5M633	72 Yes
		number		year of manufactu	re in numerical		
	5)	Chassis	Evaluative	form	Ī	NH32300ZNG	61 Yes
		number		MM YY		7838	
	6)	Maximum	Evaluative	Digit 01-12 in box	No. 1 for MM	30.2	Yes
		PTO power,		will represent the r	month and next		
		(kW)		two digit in the bo	x No. 2 for YY		
	7)	Specific fuel	Evaluative	will represent	the year of	252	Yes
		consumption,		manufacturing			
		g/kWh					
6.1.8		rature (Submis					
(a)		erator manual	Evaluative	The printed litera		Provided	Yes
(b)		ts Catalogue	Evaluative	form should be pro		Provided	Yes
(c)		rkshop/ Service	Evaluative	8132 and should		Provided	Yes
	mar			with the test samp			
6.1.9				Structures (ROPS)		T	
		tractor having	Evaluative	ROPS should	meet the		
	mor			requirement of IS:		Not fitted	Not
	mm	rear track width		code or equivaler	nt International		applicable
				Standard			
6.1.10		ndard _.	Evaluative	Trailer hitch, fro	•		
	Acc	essories		linkage drawbar		Provided	Yes
0.4.4.6	_			provided with tract			
6.1.11		essories	Non	Ballast weight, if		Not fitted	Not
	(opt	ional)	Evaluative	meet the requirem	ent of CMVR		applicable

6.2	CATEGORY OF BE	REAKDOWNS	/ DEFECTS (As per clause 5.0 of I	S:12207-2022):
S. No.	Category of break-downs	Category (Evaluative / Non-Evaluat ive)		As observed	Whether meets the Requireme nts (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and neither of them should be repetitive in nature	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

6.3 Conformity with following IS:

i) Guidelines for declaration of power and specific fuel consumption : Conforms and labeling of agricultural tractors (First revision) [IS:10273

-1987 (Reaffirmed Year 2019)]

Agricultural tractors - Rear mounted power take-off - Types 1, 2 : Conforms and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)]

vii)

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iii) Agricultural wheeled tractors – Rear mounted three-point linkage: Does not conform Part 1 Categories II (Narrow Hitch) [IS:4468(Part-II) - 1993

(Reaffirmed in 2019)]

Drawbar for agricultural tractors - Link type [IS 12953:1990 iv) Conforms

(Reaffirmed Year 2022)]

Agricultural tractors- Operator's seat technical requirement Does not conform v)

[IS12343 - 2021]

Guide for safety & comfort of operator of agricultural tractors: Part vi) Does not conform

1 General requirements (first revision):[IS 12239 (Part 1) - 2018]

Tractors and machinery for agriculture and forestry – Technical Does not conform

means for ensuring safety Part 2: Tractors (first revision) (IS

12239 (Part 2) 1999) (Reaffirmed Year 2019)]

viii) Guide lines for location and operation of operator controls on Does not conform

agricultural tractors and machinery [IS: 8133 - 2021]

ix) Tractors and machinery for agriculture and forestry, powered Does not conform lawn and garden equipment - Symbols for operator controls and

other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on : Conforms public roads [(IS:14683-1999) (Reaffirmed Year 2019)]

6.4 Salient Observations:

6.4.1 Laboratory tests:

6.4.1.1 During the PTO performance test, max power was recorded as 28.6 kW against the declaration of 30.2 kW and which does not meet the evaluative requirement of IS:12207-2022 with regard to tolerance limit.

> Upon this, the applicant vide letter No. PD-PV210127 dated 17.05.2023, has requested for following checking / adjustment / replacement, which was allowed.

- Tappet valve clearance of intake & exhaust valve was checked & measured. No adjustment was done in tappet valve.
- ii) Injection Timing has been checked by spill cut off method as described in service manual & found correct in all the three cylinders. No adjustment was done in injection timing
- iii) Fuel injectors pressure were checked as per service manual & no adjustment were
- iv) Air cleaner oil condition was checked & cleaning of air assembly was also cleaned.
- Exhaust manifold was checked & oil was not observed inside the manifold. v)
- During inspection of fuel supply system, it was observed that the strainer fitted on feed vi) pump was found chocked with foreign materials. The fuel supply lines were cleaned with compressed air, the strainer on feed pump was also thoroughly cleaned & refitted.

Operator's seat: 6.4.2

The following parameters does not meet the requirement of IS: 12343-2021.

- Vertical distance from SIP from footrest has been measured as 600 mm against the i) requirement of 450 to 520 mm.
- ii) Vertical distance from SIP to centre of steering control wheel has been measured as 210 mm against the requirement of 265 to 385 mm.
- (iii Vertical distance of SIP from accelerator pedal has been measured as 540 mm against the requirement of 230 to 460 mm.
- Vertical distance of SIP from differential lock pedal has been measured as 510 mm iv) against the requirement of 230 to 460 mm. Longitudinal distance of SIP from differential lock pedal has been measured as 180 mm against the requirement of 410 to 720 mm.
- Provision for adjustment of drivers has not been provided as per IS 12343-2021.

Therefore, all of the above should be looked into for necessary corrective action.

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6.4.3 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) 2018.

- i) Vertical retainers on inner side of clutch pedal is not provided.
- ii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.4 PTO master shield:

PTO master shield has not been provided on tractor as per IS:12239-1999 (Part-2). This should be looked into for necessary corrective action.

6.5 Specification of Tractor:

Discrepancies in the specification between the Specification sheet and Operator's manual are as under:

S. No.	Description	As per Specification Sheet	As per Operator's manual
a)	Total Coolant capacity, (I)	10.8	9.8
b)	Steering oil capacity, (I)	2.0	2.7
c)	High Idle engine speed (rpm)	2415±50	2200±50
d)	Tappet valve clearance, (mm)	0.254/0.254	0.300/0.250
	(Cold/Hot)		
e)	Tractor model name specified	New Holland 3230 TX A1	New Holland 3230 TX
f)	Engine model	TIIIA S325.5-F31	TIIIA S325/NH
h)	Nominal traveling speed at	2200 rpm	2000 rpm
	rated engine speed (rev/min)		

6.6 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

6.7 Recommendation with regard to safety on tractor:

- i) Fuel shutoff knob does not remain in stop position as per the requirement of IS: 8133-2021.
- ii) Identification of differential lock by yellow colour has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- iii) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- iv) Identification symbol of rock shaft (Basic, Up & Down) has not been provided as per the requirement of IS:6283 (Part-1) 2006 and IS: 6283 (Part-2) 2007 (Reaffirmed Year 2019).
- v) The working clearance between draft control lever and position control lever has been measured as 30 mm against the minimum requirement of 70 mm.

Above parameters should be looked into for necessary corrective action.

6.8 Adequacy of Literature supplied with machine:

- **6.8.1** The following literatures were supplied with the test tractor for reference during the test:
 - a) Operator Manual for "New Holland 3032 TX A1,3037 TX A1 & 3230 TX A1" tractors model.
 - b) Parts catalogue for "New Holland 3032 TX A1,3037 TX A1 & 3230 TX A1" tractors model.
 - c) Service manual Part I & II for "New Holland 3032 TX A1,3037 TX A1, 3230 TX A1 & 3600 TX A1" tractors model.
- **6.8.2** The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
 - i) Safe hitch height while using trailer.
 - ii) Recommended ballast masses for different operations.

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TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA TESTING AUTHORITY

C. V. CHIMOTE TEST ENGINEER	Mummman
A.K. UPADHYAY DIRECTOR(I/C)	Man

Draft Test Report compiled by Chanchlesh Singh Raghuwanshi, Agricultural Engineer

7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicant's comments			
7.1	6.1.6 (c) ,6.3 (iii, v, vi, vii, viii	Your valuable comments and suggestions for improvements			
	& ix), 6.4.2, 6.4.3, 6.4.4,6.5, 6.6.,6.7 & 6.8.2	are well taken. Under our policy of continuous product			
		improvement, these aspects are being looked into further			
		and will take appropriate actions to eliminate these			
		deviations soon wherever necessary.			

NEW HOLLAND, 3230 TX A1 TRACTOR - INITIAL COMMERCIAL TEST

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ANNEXURE-I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	20.8
3.	Power lift and hydraulic pump performance test	3.9
4.	Drawbar performance test	2.8
5.	Brake performance test	1.0
6.	Nominal speed test	0.6
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	2.8
	TOTAL:	31.9