

प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट
INITIAL COMMERCIAL TEST REPORT

संख्या/No. : T-1866/2397/2024
माह/Month : July, 2024

Application Reference No. 28/2023-24/103

(यह परीक्षण रिपोर्ट 31/07/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/07/2029)



Make of Agricultural Tractor : **SWARAJ**
Model : **625 (BRAND NAME - TARGET)**
Manufactured by : **M/s. Mahindra & Mahindra Ltd.,
Farm Equipment Sector - Swaraj Division,
Phase-IV - Industrial Area,
Mohali, Punjab- 160 055**



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय
(कृषि एवं किसान कल्याण विभाग)

**GOVERNMENT OF INDIA
MINISTRY OF AGRICULTURE AND FARMERS WELFARE
(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)**

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान
ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

**CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE
TRACTOR NAGAR, BUDNI (M.P.) 466 445
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T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report:-

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: July	Test Report No.: T-1866/2397/2024	Year: 2024
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CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE – BUDNI	Page 2 of 32
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T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

[C]	Tractor manufacturer's name and address	:	M/s. Mahindra & Mahindra Ltd., Farm Equipment Sector - Swaraj Division, Phase - IV, Industrial Area, Mohali, Punjab-160055
[C]	Submitted for test by (Applicant)	:	The Manufacturer
[C]	Selected for test by	:	The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of running-in	:	At manufacturer's works
[D]	Duration of running-in, (h):	:	
	-Engine	:	28
	-Transmission	:	32
[C]	Location of test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI - 466445 (M.P.), INDIA

1. SPECIFICATIONS OF TRACTOR

1.1 Identification:

1.1.1 Denomination

[C]	Make of tractor	:	SWARAJ
[C]	Model	:	625 (Brand Name - Target)
[C]	Type	:	Four Wheel Drive, Standard Agricultural Tractor
[C]	Month & year of manufacture	:	11/23
[D]	Country of origin	:	India

1.1.2 Numbers:

[D]	1 st Serial No. or prototype	:	MBNLW66LEPTN02549
[C]	Serial No.	:	MBNLW66LEPTN02549

1.2 Engine:

[D]	Manufacturer's address	:	M/s Yanmar Power Technology Co. Ltd. Plot No. I-5, 2 nd Avenue Road, Origins by Mahindra World City, North Chennai, Eliambedu Village, Ponneri Taluk, Tiruvallur District, Tamil nadu, - 601206, India
[C]	Make	:	M/s Yanmar Power Technology Co. Ltd.
[C]	Model	:	3TN82S-B5PSWJ24
[C]	Type	:	Four stroke, naturally aspirated, liquid cooled, direct injection, diesel engine.
[C]	Serial No.	:	07661M

1.2.1 Cylinders:

[C]	Number/disposition	:	Three / Vertical, Inline
[D]	Bore / Stroke, (mm)	:	82/84
[D]	Capacity, (cm ³)	:	1331
[D]	Compression ratio	:	20.5 (±0.5) : 1
[D]	Arrangement of valves	:	Overhead
[D]	Cylinder liners	:	Wet, non-replaceable
[D]	Type of combustion chamber	:	Squish-lip

1.2.2	Supercharging	:	Not available
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T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of tests conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&T (I&P) dated 28th of July, 2022).						
6.1.1 PTO Performance:						
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power > 26 kW, $\pm 10\%$ for PTO power and or engine ≤ 26 kW.	14.09 (D)	14.3	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	14.09 (D)	14.3	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value	283 (D)	273	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	$\pm 8\%$	83 (D)	72.5	No
e)	Back-up torque, percent	Evaluative	Should be minimum 12 percent	12 (D) 12 (R)	27.4	Yes
f)	Maximum operating temperature, ($^{\circ}$ C):					
	1) Engine oil	Evaluative	The declared value should not exceed the <i>Max</i> value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	125 (D)	100	Yes
	2) Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	115 (D)	89	Yes
g)	Engine oil consumption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at max. power under natural ambient condition.	2.73 maximum (R)	0.36	Yes
h)	Smoke level, m^{-1}	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter maximum (R)	0.39	Yes

T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

1	2	3	4	5	6	7
6.1.2 Drawbar performance:						
a)	Maximum drawbar pull with ballast corresponding to 15% wheel slip, (kN)	Non Evaluative	Min 70% of static mass with ballast	*	*	*
b)	Maximum drawbar pull without ballast or with standard ballast corresponding to 15% wheel slip, (kN)	Evaluative	In case of tractors having total static mass ≥ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having ≤ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	5.8 (D) 5.80 (R) minimum	6.94	Yes
c)	Maximum drawbar power without ballast or with standard ballast as the case may be, kW	Evaluative	Min 80% of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg. Min 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤ 1500 kg total static mass of tractor. Min 75% of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	10.56 (D) 10.7 (R) minimum	11.1	Yes
d)	Maximum transmission oil temperature, ($^{\circ}$ C)	Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	120 (D)	86	Yes
*Applicant has not recommended ballasting for drawbar test. Hence, drawbar performance test under ballasted condition was not conducted.						
6.1.3 Power lift and hydraulic pump performance:						
a)	Maximum lifting capacity throughout the range of lift, (kN):					
1)	At hitch points	Evaluative	Should not be less than 90% of declared value.	7.85 (D) 7.07 (R) minimum	8.84	Yes
2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	6.86 (D) 3.37 (R) minimum	7.35	Yes
b)	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)	Non Evaluative	The observed value should not exceed 50 mm	50 (D) 50 (R) maximum	330	No

T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

1	2	3	4	5	6	7	
6.1.4	Brake performance at maximum attainable speed kmph:						
a)	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal without ballast, (m):						
	1)	Cold brake	Evaluative	10	10 (R)	4.57*	Yes
	2)	Hot brake	Evaluative	10	10 (R)	4.90*	Yes
b)	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No	Yes	Yes	Yes	
*Brake performance test was conducted at maximum attainable speed of 19.74 km/h.							
6.1.5	OPTIONAL TESTS: As the applicant has not applied for any optional tests, therefore no optional tests was conducted.						
6.1.6	Safety features:						
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]	Meets the requirement	Yes		
b)	Lighting arrangement	Evaluative	As per CMVR	Meets the requirement	Yes		
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	Not applicable as the rear track width of tractor is less than 1150 mm.	Not applicable		
d)	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requirement	Yes		
e)	Dimensions of three-point linkage	Non Evaluative	Should meet the requirements of IS: 17231-2019 (As amended from time to time)	Does not meet the requirement	No		
f)	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Does not meet the requirement	No		
g)	Specifications of Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part-3) (As amended from time to time)	Not fitted	Not applicable		
h)	Audible warning signal on tractor	Evaluative	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.	Not fitted (9.68 kmph in RH gear)	Not applicable		
6.1.7	Labelling of tractors (Provision of labelling plate):						
1)	Make	Evaluative	Should conform to the requirements of CMVR along-with declared value of PTO in kW, Specific fuel consumption (SFC) corresponding to maximum power in g/kWh and year of manufacture in numerical form MM YY Digit 01-12 in box No. 1 for MM will represent the month and next two digit in the box No. 2 for YY will represent the year of manufacturing	SWARAJ	Yes		
2)	Model	Evaluative		625 (Brand name-Target)	Yes		
3)	Month & Year of manufacture	Evaluative		11/23	Yes		
4)	Engine number	Evaluative		07661M	Yes		
5)	Chassis number	Evaluative		MBNLW66LEPTN02549	Yes		
6)	Maximum PTO power, (kW)	Evaluative		14.09	Yes		
7)	Specific fuel consumption, g/kWh	Evaluative		283	Yes		

T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

1	2	3	4	5	6	7
6.1.8	Literature (Submission to test agency):					
(a)	Operator manual	Evaluative	The printed literature in booklet form should be provided as per IS 8132 and should submit along with the test sample.	Provided	Yes	
(b)	Parts Catalogue	Evaluative		Provided	Yes	
(c)	Workshop/ Service manual	Evaluative		Provided	Yes	
6.1.9	Fitment of Roll Over Protective Structures (ROPS):					
	For tractor having more than 1150 mm rear track width	Evaluative if fitted	ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard	Not fitted	Not applicable	
6.1.10	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided	Yes	
6.1.11	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Not fitted	Not applicable	

6.2 CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2022):					
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirements (Yes/No)
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing.	None	Yes
2.	Major	Evaluative	There are not more than 2 major breakdowns and neither of them should be of repetitive nature.	None	Yes
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should be of repetitive nature.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

6.3 Conformity with following IS:

- i) Guidelines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)] : **Conforms**
- ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)] : **Conforms**
- iii) Agricultural wheeled tractors - Rear mounted three-point linkage: Part 1 Categories 1N, 1, 2N, 2, 3N, 3, 4 & 4N [IS:17321-2019] : **Does not conform**
- iv) Drawbar for agricultural tractors - Link type [IS 12953:1990 (Reaffirmed Year 2022)] : **Does not conform**
- v) Agricultural tractors - Operator's seat technical requirement [IS12343 - 2021] : **Not applicable**
(Tractors rear track width is less than 1150 mm)
- vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General requirements (first revision):[IS 12239 (Part 1) - 2018] : **Does not conform**
- vii) Tractors and machinery for agriculture and forestry - Technical means for ensuring safety Part 2: Tractors (first revision) [(IS 12239 (Part 2) 1999) (Reaffirmed Year 2019)] : **Does not conform**

T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

- viii) Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 - 2021] : **Does not conform**
- ix) Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)] : **Conforms**
- x) Agricultural Tractors and Machinery-Lighting device for travel on public roads [(IS:14683-1999) (Reaffirmed Year 2019)] : **Conforms**

6.4 Salient Observations:

6.4.1 Laboratory tests:

6.4.1.1 PTO performance test:

The maximum equivalent crankshaft torque was recorded as 72.5 N-m against the declaration of 83 N-m and does not meet the requirement of IS: 12207-2022. Even though this parameter is categorized as 'Non-Evaluative', as per IS:12207-2022, yet for the sake of improvement it would be advisable to look into the matter to make it conforming to the requirement.

6.4.1.2 Hydraulic performance test:

During maintenance of lift load test, the drop in vertical height of the lower links was observed as 330 mm against the maximum limit of 50 mm. This does not meet the Non- Evaluative requirement of IS: 12207-2022, even though this parameter is categorized as 'Non-Evaluative', as per IS:12207-2022, yet for the sake of improvement it would be advisable to look into the matter to make it conforming to the requirement.

6.4.1.3 Three-point linkage:

The following parameters does not meet the requirements of IS: 17231-2019 and needs to be looked into for necessary corrective actions:

- i) Width of ball of lower hitch point has been measured as 32.9 mm against the requirement of 34.5 to 35.0 mm.
- ii) Lateral distance from lower hitch point to centre line of tractor has been measured as 282 mm against the requirement of 218 mm.
- iii) Distance from end of power take-off to centre of lower hitch point (lower links in horizontal position) has been measured as 455 mm against the requirement of 300 to 375 mm.
- iv) Movement range has been measured as 600 mm against the minimum requirement of 610 mm.
- v) Leveling adjustment has been measured as 43 mm against the minimum requirement of 75 mm.

6.4.1.4 Specification of linkage drawbar:

The dimension of linkage drawbar notation "A" has been measured 530 mm against the requirement of $683 \pm 1.5 / 400 \pm 1.5$ mm, which does not meet the requirement of IS: 12953-1990 (Cat. 1/Cat.1N). Even though IS: 12953-1990 is categorized as 'Non-Evaluative', as per IS: 12207-2022, yet for the sake of improvement it would be advisable to look into the matter to make it conforming to the requirement.

6.4.1.5 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Vertical retainer on inner side of clutch pedal has not been provided.
 - ii) Spark arresting device has not been provided in the exhaust system.
- Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.6 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

6.6 Recommendation with regard to safety on tractor:

- i) Identification of hand controls by colour has not been provided as per the requirement as laid down in Table - 5 of IS: 8133-2021.
- ii) The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.
- iii) The working clearance between position control & draft control lever has been measured as 40 mm against the minimum requirement of 70 mm as per the requirement of IS: 12239 (Part II) - 2019.

Above parameters should be looked into for necessary corrective action.

6.7 Adequacy of Literature supplied with machine:

6.7.1 The following literatures were supplied with the test tractor for reference during the test: -




- a) Operator's Manual of Swaraj 625 (Brand name: Target) tractor model.
- b) Parts Catalogue of Swaraj 625 (Brand name: Target) tractor model.
- c) Service Manual (Part - I & II) of Swaraj 625 (Brand name: Target) tractor model.

6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:

- i) Engine to PTO speed ratio.
- ii) Detail specification of tractor with max. PTO power, hydraulic lifting capacity, hydraulic power, maximum drawbar pull and maximum drawbar power.
- iii) Safe hitch height for trailer.

TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA

TESTING AUTHORITY

B. N. DIXIT AGRICULTURAL ENGINEER	
R.P. PANDEY S.I.E.(TESTING HEAD)	
A. K. UPADHYAY DIRECTOR (I/C)	

Draft Test Report compiled by **Vithato Keyho**, Senior Technical Assistant.

T-1866/2397/2024	SWARAJ, 625 (BRAND NAME - TARGET) TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicant's comments
7.1	Clause no. 6.4.1.1, 6.4.1.2, 6.4.1.3 & 6.4.1.6	These requirements are being revisited for necessary corrective action at our end.
7.2	Clause no. 6.4.1.4, 6.4.1.5 & 6.6	Study and trials are under progress for necessary corrective action.
7.3	Clause no. 6.7.2	Necessary changes suggested by the institute will be incorporated in the manual for end user.

ANNEXURE-I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	11.0
3.	Power lift and hydraulic pump performance test	1.0
4.	Drawbar performance test	6.0
5.	Brake performance test	1.0
6.	Nominal speed test	1.1
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test.	7.2
TOTAL:		27.3