

प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट  
INITIAL COMMERCIAL TEST REPORT

संख्या/No. : T- 1867/2398/2024  
माह/Month : July, 2024

Application Reference No. 28/2023-24/108

(यह परीक्षण रिपोर्ट 31/07/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/07/2029)



**Make of Agricultural Tractor** : ACE  
**Model** : DI 4500 4WD  
**Manufactured by** : M/s. Action Construction Equipment Limited  
Dudhola Link Road, Dudhola, Distt. Palwal-  
121102, Haryana, India



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय  
(कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA  
MINISTRY OF AGRICULTURE AND FARMERS WELFARE  
(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान  
ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

**CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE**  
TRACTOR NAGAR, BUDNI (M.P.) 466 445  
(An ISO 9001:2015 Certified Institute)

E-mail: [fmti-mp@nic.in](mailto:fmti-mp@nic.in)

Web site: <http://www.fmttibudni.gov.in>

Telephone: 07564-299003

T-1867/2398/2024	ACE, DI 4500 4WD TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2029

## IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers Welfare has directed, vide an OM No. 13-17/2021-M&T (I&P) dated 28.07.2022 that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: July	Test Report No.: T-1867/2398/2024	Year: 2024
-------------	-----------------------------------	------------



GOVERNMENT OF INDIA  
CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE  
TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA  
E-mail: [fmti-mp@nic.in](mailto:fmti-mp@nic.in)

Web site: <http://www.fmttibudni.gov.in>

Telephone: 07564-299003

CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE – BUDNI	Page 2 of 32
---	--------------

T-1867/2398/2024	<b>ACE, DI 4500 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 31/07/2029</b>

- [C] Tractor manufacturer's name and address : **M/s. Action Construction Equipment Limited**  
Jajru Road, 25<sup>th</sup> Mile Stone, Mathura Road,  
Ballabgarh, Faridabad-121004, Haryana, India
- [C] Location of tractor assembly : **M/s Action Construction Equipment Limited**  
Dudhola Link Road, Dudhola, Distt. Palwal-  
121102, Haryana, India
- [C] Submitted for test by (Applicant) : The Manufacturer
- [C] Selected for test by : The Ministry vide OM No. 13-14/2020 - M&T (I&P)  
(82979) dated 28.08.2023 has allowed the  
applicant to submit the test sample directly to the  
Institute without requiring any random selection for  
Initial Commercial Testing. Thus, the applicant  
directly submitted the test sample to the Institute  
for test.
- [D] Place of running-in : At manufacturer's works
- [D] Duration of running-in (h):  
-Engine : 25  
-Transmission : 25
- [C] Location of test : Government of India,  
Central Farm Machinery Training and Testing  
Institute, P.O. - Tractor Nagar,  
BUDNI – 466445 (M.P.), INDIA

## 1. SPECIFICATIONS OF TRACTOR

### 1.1 Identification:

#### 1.1.1 Denomination

- [C] Make of tractor : ACE
- [C] Model (trade name) : DI 4500 4WD
- [C] Type : Four wheel driven, Standard Agricultural Tractor
- [C] Month & year of manufacture : 09 / 23
- [D] Country of origin : India

#### 1.1.2 Numbers:

- [D] 1<sup>st</sup> Serial No. of prototype : MZ445N4PSNH049491
- [C] Serial No. : MZ445N4PSNH049491

### 1.2 Engine:

- [D] Manufacturer's address : **M/s. Action Construction Equipment Limited**  
Dudhola Link Road, Dudhola, Distt. Palwal-  
121102, Haryana, India
- [C] Make : M/s. Action Construction Equipment Limited
- [C] Model : A45
- [C] Type : Four stroke, naturally aspirated, liquid cooled,  
direct injection , diesel engine
- [C] Serial No. : A45TWBC0018188

#### 1.2.1 Cylinders:

- [C] Number/disposition : Three / vertical Inline
- [D] Bore / Stroke, (mm) : 105 / 110
- [D] Capacity, cm<sup>3</sup> : 2858
- [D] Compression ratio : 18.5 : 1
- [D] Arrangement of valves : Overhead, Inline
- [D] Cylinder liners : Wet, replaceable
- [D] Type of combustion chamber : Re-entrant

- 1.2.2 Supercharging : Not available

T-1867/2398/2024	<b>ACE, DI 4500 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 31/07/2029</b>

## 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

**6.1** On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

Sl. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
<b>MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-14/2020-M&amp;T (I&amp;P) 82979 dated 28<sup>th</sup> of August, 2023).</b>						
<b>6.1.1</b>	<b>PTO Performance:</b>					
<b>a)</b>	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power $>26$ kW. $\pm 10\%$ for PTO power and or engine $\leq 26$ kW.	31.0 (D)	30.2	Yes
<b>b)</b>	Power at rated engine speed, (kW)	Non Evaluative	-do-	31.0 (D)	30.2	Yes
<b>c)</b>	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value.	265 (D)	271	Yes
<b>d)</b>	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	$\pm 8\%$	170 (D)	169.6	Yes
<b>e)</b>	Back-up torque, percent	Evaluative	Should be min. 12%	17 (D) 12 (R)	17.6	Yes
<b>f)</b>	Maximum operating temperature, ( $^{\circ}$ C):					
	1) Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	135(D)	96	Yes
	2) Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	120 (D)	91	Yes
<b>g)</b>	Engine oil consumption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.71 Maximum	0.44	Yes
<b>h)</b>	Smoke level, $m^{-1}$	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum	0.16	Yes

T-1867/2398/2024	<b>ACE, DI 4500 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 31/07/2029</b>

1	2	3	4	5	6	7
<b>6.1.2</b>	<b>Drawbar performance:</b>					
<b>a)</b>	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	Not recommended	Not applicable	Not applicable
<b>b)</b>	Max. drawbar pull without ballast/ with standard ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	In case of tractors having total static mass $\geq$ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having $\leq$ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	14.8 (D) 14.76 (R) Minimum	18.89	Yes
<b>c)</b>	Maximum drawbar power without ballast/ with standard ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having $\leq$ 1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	24.8 (D) 24.2 (R) Minimum	25.7	Yes
<b>d)</b>	Maximum transmission oil temperature, ( $^{\circ}$ C)	Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	135 (D)	77	Yes
<b>6.1.3</b>	<b>Power lift and hydraulic pump performance:</b>					
<b>a)</b>	Maximum lifting capacity throughout the range of lift, (kN):					
	1) At hitch points	Evaluative	Should not be less than 90% of declared value.	14.71 (D) 13.24 Minimum	18.20	Yes
	2) With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	10.78 (D) 7.10 Minimum	14.12	Yes
<b>b)</b>	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)	Non Evaluative	The observed value should not exceed 50 mm.	50 (D) Maximum	0	Yes

T-1867/2398/2024	<b>ACE, DI 4500 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 31/07/2029</b>

1	2	3	4	5	6	7
<b>6.1.4</b>	<b>Brake performance at 25 kmph:</b>					
<b>a)</b>	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal with road ballast, (m):					
	1) Cold brake	Evaluative	10	10	7.48	Yes
	2) Hot brake	Evaluative	10	10	7.89	Yes
<b>b)</b>	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No	Yes	Yes	Yes
<b>6.1.5</b>	<b>OPTIONAL TESTS: As the applicant has not applied for any optional tests, therefore no optional tests was conducted.</b>					
<b>6.1.6</b>	<b>Safety features :</b>					
<b>a)</b>	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part 2)]	Conforms	Yes	
<b>b)</b>	Lighting arrangement	Evaluative	As per CMVR	Conforms	Yes	
<b>c)</b>	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	<b>Does not meet the requirement</b>	<b>No</b>	
<b>d)</b>	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requirement	Yes	
<b>e)</b>	Dimensions of three point linkage	Non Evaluative	Should meet the requirements of IS 17231: 2019 (As amended from time to time)	<b>Does not meet the requirement</b>	<b>No</b>	
<b>f)</b>	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Meets the requirement	Yes	
<b>g)</b>	Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part 3) (As amended from time to time)	Not provided	Not applicable	
<b>h)</b>	Audible warning signal on tractor	Evaluative	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.	Not fitted	Not applicable	

T-1867/2398/2024	<b>ACE, DI 4500 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 31/07/2029</b>

1	2	3	4	5	6	7
<b>6.1.7</b>	<b>Labeling of tractors (Provision of Labeling plate):</b>					
	1) Make	Evaluative	Should conform to the requirements of CMVR along-with declared value of PTO in kW, Specific fuel consumption (SFC) corresponding to maximum power in g/kWh and year of manufacture in numerical form MM YY Digit 01-12 in box No. 1 for MM will represent the month and next two digit in the box No. 2 for YY will represent the year of manufacturing.	ACE	Yes	
	2) Model	Evaluative		DI 4500 4WD	Yes	
	3) Month & Year of manufacture	Evaluative		09 / 23	Yes	
	4) Engine number	Evaluative		A45TWBC0018188	Yes	
	5) Chassis number	Evaluative		MZ445N4PSNH049491	Yes	
	6) Maximum PTO power, (kW)	Evaluative		31	Yes	
	7) Specific fuel consumption, (g/kWh)	Evaluative		265	Yes	
<b>6.1.8</b>	<b>Literature (Submission to test agency):</b>					
<b>(a)</b>	Operator manual	Evaluative	The printed literature in booklet form should be provided as per IS 8132 and should submit along with the test sample.	Provided	Yes	
<b>(b)</b>	Parts Catalogue	Evaluative		Provided	Yes	
<b>(c)</b>	Workshop/ Service manual	Evaluative		Provided	Yes	
<b>6.1.9</b>	<b>Fitment of Roll Over Protective Structures (ROPS):</b>					
	For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS: 11821 or OECD code or equivalent International Standard.	Not fitted	Not applicable	
<b>6.1.10</b>	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided	Yes	
<b>6.1.11</b>	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Provided	Yes	

<b>6.2 CATEGORY OF BREAKDOWNS / DEFECTS ( As per clause 5.0 of IS:12207-2022):</b>					
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirement (Yes/No)
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing.	None	Yes
2.	Major	Evaluative	There are not more than 2 major breakdowns and neither of them should be of repetitive nature.	None	Yes
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should of repetitive nature.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

**6.3 Conformity with following IS:**

- |       |  |   |                         |
|-------|--|---|-------------------------|
| i)    | Guidelines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]   | : | Conforms                |
| ii)   | Agricultural tractors – Rear mounted power take-off - Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)]  | : | Conforms                |
| iii)  | Agricultural wheeled tractors – Rear mounted three-point linkage: Categories 1N,1, 2N, 2, 3N, 3, 4N & 4 [IS:17231-2019]  | : | <b>Does not conform</b> |
| iv)   | Drawbar for agricultural tractors – Link type [IS 12953:1990] (Reaffirmed Year 2022)]  | : | Conforms                |
| v)    | Agricultural tractors- Operator’s seat technical requirement [IS:12343 – 2021]   | : | <b>Does not conform</b> |
| vi)   | Guide for safety & comfort of operator of agricultural tractors:Part 1 General requirements (first revision):[IS:12239 (Part 1) – 2018]  | : | <b>Does not conform</b> |
| vii)  | Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) [IS 12239 (Part 2) 1999] (Reaffirmed Year 2019)]   | : | <b>Does not conform</b> |
| viii) | Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 – 2021]   | : | <b>Does not conform</b> |
| ix)   | Tractors and machinery for agriculture and forestry, powered lawn and garden equipment – Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) – 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)] | : | <b>Does not conform</b> |
| x)    | Agricultural Tractors and Machinery-Lighting device for travel on public roads (IS:14683-1999) (Reaffirmed Year 2019)]   | : | Conforms                |

**6.4 Salient Observations:**

**6.4.1 Three-point linkage:**

The following parameters does not meet the requirements of IS: 17321-2019 and needs to be looked into for necessary corrective actions:

- i) The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points and does not meet the requirements of IS: 17321-2019.
- ii) The lateral distance from lower hitch point to centre line of tractor has been measured as 364 mm against the requirement of 359 mm
- iii) The lateral distance from end of power take off to centre of lower hitch point (lower links in horizontal position) has been measured as 520 mm against the requirement of 550 to 575 mm.
- iv) Power range (without force) has been measured as 580 mm against the minimum requirement of 610 mm.

**6.4.2 Operator’s seat:**

The following parameters do not meet the requirement of IS: 12343-2021.

- i) Vertical distance from SIP to center of accelerator pedal has been measured as 505 mm against the requirement of 230 to 460 mm.
- ii) Vertical distance of SIP from foot rest has been measured as 570 mm against the requirement of 450 to 520 mm.

Therefore, all of the above parameters should be looked into for necessary corrective action.



**6.4.3 Operator's work place:**

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Spark arresting device has not been provided in the exhaust system.
- ii) Vertical retainers on inner side of clutch pedal have not been provided.

Therefore, all of the above should be looked into for necessary corrective action.

**6.4.4 PTO master shield:**

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

**6.4.5 Specifications of tractor:**

Discrepancies in the specification between the Specification sheet and Operator's manual are as under:

S. No.	Description	As per Specification sheet	As per Operator's manual
i)	Engine capacity, cm <sup>3</sup>	2558	2858 (Refer Page No.15)
ii)	Fuel tank capacity, l	55.0	57(Refer Page No.16)

All of the above should be looked into for necessary corrective action

**6.5 Maintenance / Service Problems:**

No noticeable maintenance or service problem was observed during the test.

**6.6 Recommendation with regard to safety on tractor:**

- i) Identification of hand controls of PTO engage lever by colour has not been provided as per the requirement as laid down in Table – 5 of IS: 8133-2021.
- ii) Safety switch has not been provided to prevent the engine start from accidental engaging as per the requirement laid down in Table-1 of IS: 8133-2021.
- iv) Fuel shutoff knob should be located within 150 mm of the engine start control as per the requirement of IS: 8133-2021.
- v) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.
- vi) The working clearance between 2WD/4WD gear selection lever & LHS mudguard has been measured as 55 mm against the minimum requirement of 70 mm.
- vii) Colour codes on illuminated display has not been provided as per the requirement as laid down in IS: 6283 (Part 2): 2007.

Above parameters should be looked into for necessary corrective action.

**6.7 Adequacy of Literature supplied with machine:**

**6.7.1** The following literatures were supplied with the test tractor for reference during the test:




- a) Operator manual for ACE, DI 305NG, DI 854NG, DI 350NG, DI 350 4WD , DI 450 4WD DI 4500 4WD, DI 550NG, DI 5500 4WD & DI 6565 4WD tractor models.
- b) Part catalogue for ACE, DI 305NG, DI 854NG, DI 350NG, DI 450 NG, DI 550 NG, DI 6565, DI 350 4WD, DI 450 4WD, DI 550 4WD, DI 6565 4WD, DI 4500 4WD & DI 5500 4WD tractor models.
- c) Workshop manual for ACE, DI 305NG, DI 854NG, DI 350NG, DI 350 4WD, DI 450 4WD, DI 4500 4WD, DI 550 NG, DI 5500 4WD & DI6565 4WD tractor models.

**6.7.2** The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:

- i) Recommended grade of coolant & coolant water ratio
- ii) Oil capacity of engine oil sump, transmission, steering & brake system

TEST CARRIED OUT AT C.F.M.T. &amp; T.I., BUDNI (M.P.), INDIA

## TESTING AUTHORITY

B.N. DIXIT AGRICULTURAL ENGINEER	
R.P. PANDEY SENIOR INSTRUMENTATION ENGINEER (TESTING HEAD)	
A. K. UPADHYAY DIRECTOR (I/C)	

Draft Test Report compiled by Poonam Khurasia, Senior Technical Assistant.

## 7. APPLICANT'S COMMENTS

Para no.	Our reference	Applicant's Comments
7.1	6.4.1, 6.4.2, 6.4.3, 6.4.4, 6.4.5 & 6.6	We will study the observations and necessary corrective action will be taken for quality improvement in products.
7.2	6.7.2	We will study the parameters and necessary action will be initiated.

ANNEXURE - ITRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	11.9
3.	Power lift and hydraulic pump performance test	6.0
4.	Drawbar performance test	4.4
5.	Brake performance test	1.0
6.	Nominal speed test	0.8
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	1.1
<b>TOTAL:</b>		25.2