व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) संख्या/No. : T-1723/2254/2023

COMMERCIAL TEST REPORT (INITIAL) माह/Month : April, 2023

## [ONLINE TESTING]

(यह परीक्षण रिपोर्ट 30/04/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/04/2028)



## **MAHINDRA, 275 DI TU SP PLUS TRACTOR**



## भारत सरकार कृषि एवं किसान कल्याण मंत्रालय

(कृषि एवं किसान कल्याण विभाग)

# GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE) केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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## MAHINDRA, 275 DI TU SP PLUS TRACTOR - COMMERCIAL (INITIAL)

### THIS TEST REPORT IS VALID UPTO: 30/04/2028

#### 1. SPECIFICATIONS

1.1 Tractor:

Make : Mahindra

Model : 275 DI TU SP PLUS
Brand name, if any : SARPANCH (apa)

Type : Rear Wheel Drive, Standard Agricultural

Tractor.

Month & year of manufacture : 05/22

Chassis number : MBNTFAEFANNB00387

Country of origin : India

1.2 Engine:

Manufacturer's address : (i) M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector), Akurli Road, Kandivli (E), MUMBAI – 400 101

(ii) M/s. Mahindra & Mahindra Limited (Farm Equipment Sector), Hingna Road, Hingna MIDC, Nagpur-

440016

(iii) M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Agri Business Development Center, Khatima Panipat Highway, Udham Singh Nagar, Vil. Lalpur, Tehsil-Kichha, Rudrapur – 263 153

(iv) M/s. Mahindra & Mahindra Limited (Farm Equipment Sector),

Agri Development Center, Vil-Mehla Tehsil - Dudu Jaipur- Ajmer Road,

Jaipur- 303 007

(v) M/s. Mahindra & Mahindra Limited (Farm Equipment Sector), Near Bidar "T" Junction , Mahindra Nagar,

Zaheerabad- 502 220

Medak District, Andhra Pradesh

(vi) M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Mahindra Research Valley, Mahindra World City, Plot no. 41/1, Anjur P.O., District Chengalpattu – 603004.

Make : Mahindra
Model : DH2239NA3A

Type : Four stroke, naturally aspirated, liquid

cooled, direct injection, diesel engine.

Serial number : NNB7ECE0026

Country of origin : India

1.2.1 Engine speed (rpm), (Manufacturer's recommended production settings):

Maximum speed at no load
Low idle speed
Speed at maximum torque
2325 to 2525
750 to 850
1200 to 1500

Rated speed, (rpm):

- For PTO use : 2200 - For drawbar use : 2200

1.3 Cylinder & Cylinder Head:

Number : Three
Disposition : Vertical, Inline
Bore/stroke, (mm) : 88.9/120

## MAHINDRA, 275 DI TU SP PLUS TRACTOR - COMMERCIAL (INITIAL)

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## 17. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

17.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2019 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Cł	naracteristic	Category (Evaluative/ Non Evaluative)	Requirements as per IS: 12207-2019	Values declared by the applicant / (D) Requiremen t (R)	As observed	Wheth er meets the require -ments (Yes/N o)
1		2	3	4	5	6	7
17.1.1		Performance:					
a)	under	al ambient (	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	25.35 (D)	24.9	Yes
b)		r at rated e speed, (kW)	Non Evaluative	-do-	25.35 (D)	24.9	Yes
c)	consu	fic fuel Imption Sponding to num power, h)	Evaluative	+ 10% max.	261 (D)	256	Yes
d)	cranks (Nm)	num equivalent shaft torque,	Non Evaluative	± 8%	160 (D)	132.9	No
e)	perce		Evaluative	12 percent	21 (D) 12 (R)	23.1	Yes
f)	Maxin	num operating ten		<i>,</i>			
	1)	Engine oil	Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	130(D )	109	Yes
	2)	Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	110 (D)	98	Yes
g)	Engin consu	e oil mption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at max. Power under High ambient conditions.	2.56 Max. (R)	0.37	Yes
h)		oke level, m <sup>-1</sup>	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 per meter Max. (R)	0.53	Yes
17.1.2		par performance:	N I	Minimum 700/ of state	400	20.07	V
a)		drawbar pull ballast sponding to 15 nt wheel slip,	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	16.9 (D) 17.00 (R) Min.	20.87	Yes

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1		2	3		4	5	6	7
b)	Max.	drawbar pull	Evaluative		% of static mass	12.6	14.72	Yes
		th standard ballast or of tractor without ballast or with standard ballast, as the		(D)				
		sponding to 15		case may be.		12.70		
		nt wheel slip,		case may be	; <b>.</b>	(R)		
c)	(kN) Maxin	num drawbar	Evaluative	Minimum 80	% of PTO power	Min. 20.28	22.8	Yes
L C)		r with standard	Evaluative		n SI No. i) a) of	(D)	22.0	165
		t, (kW).		PTO perform	ance in case of			
		., ().			g total static mass linimum 75 % of	19.9 (R)		
					referred in SI No.	Min.		
				i) a) of PTC	performance in	101111.		
					t weight tractors  O kg total static			
					or Minimum 75 %			
					power as referred			
					i) a) of engine in case of tractors			
					nave a PTO shaft.			
d)	Maxin	num	Evaluative		ed value should	120 (D)	84	Yes
		mission oil			the maximum	` ´		
	tempe	erature, (°C)			cified by oil			
17.1.3	Dowo	r lift and hydrau	lic numn nor	company				<u> </u>
a)		num lifting capaci			ift. (kN):			
۵,	1)	At hitch points	Evaluative	Tolerance o		14.60	13.41	Yes
	',					(D)		
	2)	With the	Evaluative	The lift capacity should at		10.20	9.47	Yes
		standard		least be 24 kg/PTO kW and it		(D)		
		frame		should be 21.5 kg/engine kW where the tractor is not		5.86 (R)		
				provided with a PTO shaft.		Min.		
b)		num drop in the	Non	The observed value should		50 (D)	60	No
		t of the point of	Evaluative	not exceed 50 mm		Max.		
	applic	ation of the after each 5						
		es interval for a						
		duration of 30						
		es, (mm)						
17.1.4		ake performance	at 25 kmph:	1				
a)		ximum stopping of		force, equal	to or less than	600 N on	brake p	pedal
		n road ballast, (m)		Г		10 (5)		L.,
	1)	Cold brake	Evaluative		10	10 (R)	7.21	Yes
b)	2) Ma	Hot brake ximum force exe	Evaluative	Evaluative	600	10 (R)	7.35 212	Yes Yes
D)	bra		achieve a	Evaluative	000	600 (R) Min.	to	162
		celeration of 2.5 m				IVIII I.	241	
c)		ether parking brak	` '	Evaluative	Yes/No	Yes	Yes	Yes
	at a	a force of 600 N	at foot pedal	pedal			-	
47.4.5		or 400 N at hand le						<u> </u>
17.1.5		ise measuremen		Fuglish' :	A 0 11 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1		V
a)		ximum ambient n	oise emitted	Evaluative	As per CMVR	88 (R)	82	Yes
L		the tractor, dB(A)	L anau-1	Fralmetice	As per CMAYO		00	V
(a	b) Maximum noise at o		operators	Evaluative	As per CMVR	96 (R)	92	Yes
		level, dB(A) plitude of mech	antaat silt os d	ana ct-				<u> </u>
4740		COURTING OF MOCH	anıcai vibrati	ons at:				
17.1.6		-		NI a.a	100 miarana	400	O.F	V
17.1.6	1)	Left foot rest		Non	100 microns (max )	100	85	Yes
17.1.6	1)	Left foot rest Right foot rest		Non Evaluative	100 microns (max.)	100 (R)	97	Yes
17.1.6	1)	Left foot rest	er seated)					

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4			S VALID UPTO:			7
1 17.1.7	2 Air cleaner:	3	4	5	6	7
17.1.7	Maximum air cleaner oil pull over, (%)	Evaluative	0.25 (Max.)	Dry type air clean er	Not appli- cable	
18.1.8	Haulage requirements:			fitted		
a)	Gross mass of the trailers, (ton	ne):				
_,	Two wheel  Four wheel	Non Evaluative Non	As specified by the manufacturer	5.0 (D) 7.0	5.0 7.0	Yes
		Evaluative		(D)	7.0	163
b)	Distance travelled / liter of fuel	consumption				
	Two wheel	Non Evaluative	As specified by the manufacturer	5.0 to 6.0 (D)	5.59 to 5.67	Yes
	Four wheel	Non Evaluative		5.0 to 6.0 (D)	6.00 to 6.11	No
c)	Fuel consumption, (ml/km/tonn	e):		` '		
	Two wheel	Non Evaluative	As specified by the manufacturer	30 to 35 (D)	34.33 to 34.82	Yes
	Four wheel	Non Evaluative		25 to 30 (D)	26.94 to 27.63	Yes
17.1.9	Wetland cultivation :	•		` '		
47.4.40	Sealing for the following assemblies:  1) Clutch assembly 2) Brake housings 3) Front axle hubs 4) Engine Oil 5) Transmission Oil	Evaluative  -dododododo-	The identified assemblies should essentially meet the requirement of IS: 11082. No water ingress in the identified assembly given in column-2.If tractor does not meet the requirements of wetland cultivation, it may be recommended for dry land operation only.	There should be no ingress of water and/or mud (R)	No ingress of water and/or mud was observe d	
17.1.10	Safety features:	T =	I 5 11			
a)	Guards against moving and hot parts		Belt drives, silencer, hydraul [As per IS 12239	(Part2)]	Meets the require- ement	Yes
b)	Lighting arrangement	Evaluative	As per CM\		Meets the require- ement	Yes
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet requirements 12343 (As amend time to time	of IS: ded from	Does not meet the require- ement	No

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			ST REPORT IS	VALID UPT	1			
1		2	3	4	5	6	7	
d)	shaft	cal requirements for PTO		requirement 4931 (As from time to	amended time)	Meets the require ment	Yes	
e)	Dimens linkage	sions of three point	Non Evaluative	requirement	art-I) (As	Does not meet the require ment	No	
f)	Specific drawba		Evaluative	Should requirements 12953 (As from time to	amended	Meets the require- ement	Yes	
g)	Swingin fitted)	ng drawbar (wherever	Evaluative	requirement (Part 3) (A from time to t	s amended ime)	Not provid- ed	Not app lica ble	
h)	at	laximum travelling speed t rated engine speed in everse gears, Kmph		Should not Kmph	exceed 20	11.81 (Meets the require ment)	Yes	
	tra	udible warning signal on		aspects a operation technology brought in operator and this operator delivery of training as a specific as a speci	everse gear to kmph, an ining signal shall be the safety about the of shuttle shall be peration and declaration and the training aspect to before the	Not fitted (Max. speed in reverse gear is 11.81 kmph)	Not app lica ble	
17.1.11	Labellii	ng of tractors (Provisior	ո of labelling բ					
		lake lodel	Evaluative Evaluative	Should conf requirements along with PTO Power year of mai	of CMVR maximum in kW and nufacture in	Mahindra 275 DI TU SP PLUS	Yes	
	Y	lonth & ear of manufacture	Evaluative	numerical for MM	m. YY	05/22	Ye	
	,	ngine number hassis number	Evaluative Evaluative		MM will	NNB7EC E0029 MBNTFA		
		laximum PTO power,		represent to and next tw box No.2 for	vo digits in YY	EFANNB 00387 25.35	Ye	
17.1.12	, (k	d limit for:		will represent Manufacturin				
(a)	Cylinde	r bore diameter, (mm)	Evaluative	To be specified by the	89.13	88.900 to 88.920	Ye	
(b)		nce between piston & r liner at skirt, (mm)	Non Evaluative	manufactu rer and supported by the	0.30	0.099 to 0.127	Ye	
(c)	Piston diameter at skirt, (mm)		Non Evaluative	printed literature	88.15	88.813 to 88.817	Ye	

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- 2   2   0   0   0   0   0   0   0   0		THIS TEST REPORT IS VALID UPTO: 30/04/2028						
Top comp. ring.   Evaluative  do-   2.5   0.35   Yes	-		_	3	4	5	6	7
Coll ring.   Col	d)	Ring						
Coll ring.   Col		-	Top comp. ring.	Evaluative	do			Yes
Coll ring.   Col		-	2 <sup>nd</sup> comp. ring.			2.5		Yes
(e)   Ring groove clearance (mm):   -   Top comp. ring.   Evaluative  do   0.30   Tapered       -   2 <sup>nd</sup> comp. ring.   Evaluative  do   0.30   0.063 to   Yes   0.065     -   Oil ring.   Oil ring		-	Oil ring.			2.0	0.35	Yes
Colorance   Colo								
Top comp. ring.							0.40	
- 2 <sup>nd</sup> comp. ring.	(e)	Rin	<del>, , , , , , , , , , , , , , , , , , , </del>		1		1	1
Clearance of main bearings (mm):		-		Evaluative	do	0.30	Tapered	
Clearance of main bearings (mm):   Diametrical clearance		-	2 <sup>nd</sup> comp. ring.			0.30		Yes
(f) Clearance of main bearings (mm):  - Diametrical clearance   Evaluative  do-   0.20   0.073   to 0.082    - Crankshaft end float   Evaluative   0.60   0.10   Yes    (g) Clearance of big end bearings, (mm):  - Diametrical   Evaluative   -do-   0.20   0.065 to 0.070    - Axial   Evaluative   -do-   0.75   0.20 to 0.25   Ves 0.25    (h) Clearance between king   Non   -do-   0.30   0.095 to 0.25    (h) Clearance between centre   Non   Evaluative   0.101    (i) Clearance between centre   Non   Evaluative   0.079    17.1.13   Literature (Submission to test agency)    (a) Operator manual   Evaluative   Provided / Provided   Provided   Yes Not Provided    (b) Parts Catalogue   Evaluative   Provided / Provided   Provided   Yes Not Provided    (c)   Workshop/   Service manual   Evaluative   Provided / Provided   Provided   Yes Not Provided    17.1.14   Fitment of Roll Over Protective Structures (ROPS):  For tractor having more   Evaluative   ROPS should meet the requirement of Is:1182 or OECD code or equivalent International Standard							0.065	
(f) Clearance of main bearings (mm):  - Diametrical clearance   Evaluative  do-   0.20   0.073   Yes   0.082    - Crankshaft end float   Evaluative   0.60   0.10   Yes   0.082    - Crankshaft end float   Evaluative   -do-   0.20   0.065 to   0.070    - Diametrical   Evaluative   -do-   0.20   0.065 to   0.070    - Axial   Evaluative   -do-   0.75   0.20 to   0.25    (h) Clearance between king   Non   -do-   0.30   0.095 to   0.25    (h) Clearance between centre   Non   Evaluative   0.101    (i) Clearance between centre   Non   Evaluative   0.079    17.1.13   Literature (Submission to test agency)    (a) Operator manual   Evaluative   Provided / Not   Provided		-	Oil ring.			0.20		Yes
- Diametrical clearance Evaluativedo- 0.20 0.073 to 0.082 - Crankshaft end float Evaluative 0.60 0.10 Yes  (g) Clearance of big end bearings, (mm): - Diametrical Evaluative -do- 0.20 0.065 to 0.070 - Axial Evaluative -do- 0.75 0.20 to 0.25  (h) Clearance between king Non -do- 0.30 0.095 to 0.25  (h) Clearance between centre pin and bush, (mm) Evaluative 0.101  (i) Clearance between centre pin and bush, (mm) Evaluative 0.079  17.1.13 Literature (Submission to test agency)  (a) Operator manual Evaluative Provided Provided Provided Yes Not Provided Provid							0.058	
Crankshaft end float   Evaluative   D.60   D.10   Yes	(f)	Clea			1		1	
Crankshaft end float   Evaluative   0.60   0.10   Yes		-	Diametrical clearance	Evaluative	do	0.20		Yes
Crankshaft end float   Evaluative   0.60   0.10   Yes								
Clearance of big end bearings, (mm):   Diametrical   Evaluative   -do-   0.20   0.065 to   0.070     Axial   Evaluative   -do-   0.75   0.20 to   0.25     Ch   Clearance between king pin and bush, (mm)   Evaluative   0.101     Clearance between centre pin and bush, (mm)   Evaluative   0.101     Clearance between centre pin and bush, (mm)   Evaluative   0.30   0.074 to   0.079     T7.1.13   Literature (Submission to test agency)     Ch   Parts Catalogue   Evaluative   Provided / Provided								
- Diametrical Evaluative -do- 0.20 0.065 to 0.070  - Axial Evaluative -do- 0.75 0.20 to yes 0.25  (h) Clearance between king pin and bush, (mm) Evaluative -do- 0.30 0.095 to 0.25  (i) Clearance between centre Non Evaluative -do- 0.30 0.074 to yes 0.101  (i) Clearance between centre Non Evaluative -do- 0.30 0.074 to yes 0.079  17.1.13 Literature (Submission to test agency)  (a) Operator manual Evaluative Provided Provided Provided Yes Not Provided Provided Provided Provided Yes Not Provided Provided Provided Provided Yes Not Provided Prov		-				0.60	0.10	Yes
Column	(g)	Clea				0.00	0.007:	
Axial   Evaluative   -do-   0.75   0.20 to   0.25		-	Diametrical	Evaluative	-do-	0.20		Yes
(h) Clearance between king pin and bush, (mm) Evaluative 0.30 0.095 to pin and bush, (mm) Evaluative 0.30 0.095 to 0.101  (i) Clearance between centre pin and bush, (mm) Evaluative 0.30 0.074 to 0.079  17.1.13 Literature (Submission to test agency)  (a) Operator manual Evaluative Provided P			A :-!	F -1 -0 -	1.	0.75		\/ · ·
(h) Clearance between king pin and bush, (mm) Evaluative		-	Axiai	Evaluative	-do-	0.75		Yes
pin and bush, (mm)   Evaluative   0.101     (i)   Clearance between centre pin and bush, (mm)   Evaluative   0.30   0.074 to pin and bush, (mm)   Evaluative   0.079     17.1.13   Literature (Submission to test agency)     (a)   Operator manual   Evaluative   Provided / Not Provided	(b)	Clas	ronge between king	Non	da	0.20		Vaa
(i) Clearance between centre pin and bush, (mm) Evaluative	(11)		•		-00-	0.30		res
pin and bush, (mm)   Evaluative   0.079	/i)		,		do	0.20		Voc
17.1.13   Literature (Submission to test agency)   Evaluative   Provided / Provided   Provided   Yes	(1)				-00-	0.30		res
(a) Operator manual Evaluative Provided Provided Yes  (b) Parts Catalogue Evaluative Provided Provided Provided Yes  (c) Workshop/ Service manual Evaluative Provided		_	<u> </u>				0.079	
Not   Provided   Pro			•		· - · · · · · · · · · · · · · · · · · ·		T =	1
Provided	(a)	Ope	erator manual	Evaluative		Provided	Provided	Yes
(c) Workshop/ Service manual Evaluative Provided / Provided Provided Yes  17.1.14 Fitment of Roll Over Protective Structures (ROPS):  For tractor having more than 1150 mm rear track width ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard  Evaluative Provided Provided Provided Provided Yes  ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard								
Not   Provided   Pro	(1-)	David	- Ostala sura	F. salvativa		Descriptoral	Danidaal	V
Co   Workshop/ Service manual   Evaluative   Provided / Not   Provided   Provided   Provided   Yes	(a)	Part	s Catalogue	Evaluative		Provided	Provided	Yes
Co								
Service manual  Not Provided  17.1.14 Fitment of Roll Over Protective Structures (ROPS):  For tractor having more than 1150 mm rear track width  Fitment of Roll Over Protective Structures (ROPS):  ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard	(0)	1/1/01	drahan/	Evaluativa		Drovidod	Drovided	Voc
Provided	(C)		•	Evaluative		Provided	Provided	res
For tractor having more than 1150 mm rear track width  Fitment of Roll Over Protective Structures (ROPS):  ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard  ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard		Serv	vice mandai					
For tractor having more than 1150 mm rear track width  For tractor having more than 1150 mm rear track width  For tractor having more Evaluative the requirement of IS:1182 or OECD code or equivalent International Standard	17 1 14	Fitn	nent of Roll Over Protec	tive Structu				
than 1150 mm rear track width  the requirement of IS:1182 or OECD code or equivalent International Standard						uld meet	Not fitted	Not
width  IS:1182 or OECD code or equivalent International Standard								appl-
code or equivalent International Standard								icable
International Standard								
Standard								
17.1.15 Standard Accessories Evaluative Trailer hitch, front Provided Yes								
	17.1.15	Star	ndard Accessories	Evaluative		ch, front	Provided	Yes
tow hook, linkage						•		
drawbar should be								
provided with tractor					provided wi	th tractor		
Title ( ) to the last ( ) to t	17.1.16	Acc	essories (optional)	Non	Ballast w	eight, if	Not fitted	Not
Evaluative fitted, should meet applications applications applied to the state of th			,	Evaluative				appl-
the requirement of icable					the require	ement of		icable
CMVR								

17.2	CATEGORY OF BREAKDOWNS / DEFECTS ( As per clause 5.0 of IS:12207-2019):				
S. No.	Category of break- downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	As observed	Whether meets the Require- ments (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2. 3.	Major Minor	Evaluative  Evaluative	Not more than two and neither of them should be repetitive in nature  Not more than five and frequency	One (Mj8) None	Yes Yes
			of each should not be more than two.		
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	One	Yes

### 17.3 Conformity with following IS:

i) Guidelines for declaration of power and specific fuel consumption: Conforms and labeling of agricultural tractors (First revision) [IS10273:1987 (Reaffirmed in January,2019)]

ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 : Conforms and 3 (third revision) [IS:4931-1995 (Reaffirmed in January, 2019)]

iii) Agricultural wheeled tractors – Rear mounted three-point linkage: : Does not Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS: 4468(Part-I):1997/ ISO 730-1:1994 (Reaffirmed in 2017)]

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 : Conforms (Reaffirmed October, 2017)]

v) Agricultural tractors- Operator's seat technical requirement : Does not [IS12343–2021] conform vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 : Does not

Guide for safety & comfort of operator of agricultural tractors:Part 1 : Does not General requirements (first revision):[IS 12239 (PT-1)-2018 / ISO conform 4254-1:2018]

vii) Tractors and machinery for agriculture and forestry – Technical : Does not means for ensuring safety Part 2: Tractors (first revision) (IS 12239 conform (PT-2) 1999) (Reaffirmed in January, 2019)]

viii) Guide lines for location and operation of operator controls on : Does not agricultural tractors and machinery [IS: 8133-2021] conform

ix) Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1)- 2006 and IS: 6283 (Part-2)-2007(Reaffirmed in January.2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on : Conforms public roads (IS:14683-1999) (ReaffirmedinJanuary,2019)]

#### 17.4 Salient Observations:

## 17.4.1 Laboratory tests:

#### 17.4.1.1 PTO Performance Test

Maximum equivalent crankshaft torque was observed as 132.9 Nm against the declaration of 160 Nm, which does not meet the non-evaluative requirement of IS: 12207-2019 with regard to tolerance. This should be looked into for corrective action.

#### 17.4.1.2 Hydraulic performance test:

Cumulative drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes during lift load maintenance test was recorded as 60 mm, against the maximum allowable drop of 50 mm and does not meet the non-evaluative requirements of IS: 12207 - 2019. This should be looked into for necessary corrective action.

Does not

conform

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#### 17.4.1.3 Mechanical Vibration

The amplitude of mechanical vibration on various assemblies marked as (\*) in Chapter-9 of this test report are on higher side, especially at steering control wheel and does not meet the non-evaluative requirements of IS: 12207 - 2019. This calls for dampening down of vibrations to improve operational comfort and service life of components.

#### 17.4.1.4 Operator's seat:

- ii) Provision for adjustment of driver's mass has been specified as 50 to 120 kg against the requirement of 40 to 100 kg.
- ii) Vertical distance from SIP to centre of steering control wheel has been measured as 195 mm against the requirement of 265 to 385 mm.
- v) Vertical distance of SIP from foot rest has been measured as 540 mm against the requirement of 450 to 520 mm.

Above parameters does not meet the requirement of IS: 12343-2021. This should be looked into for necessary corrective action at production level.

#### 17.4.1.5 Operator's work place:

- Vertical retainers for inner side of clutch and brake pedals are not provided.
- ii) Width of foot step has been measured as 162 mm against the minimum requirement of 200 mm.
- **iii)** Spark arresting device has not been provided in the exhaust system. Above parameters does not meet the requirement of IS: 12239 (Part-I) 2018. This should be looked into for necessary corrective action at production level.

#### 17.4.1.6 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

#### 17.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

#### 17.6 Recommendation with regard to safety on tractor:

- i) Identification of hand controls by colour codes has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- ii) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- iii) The neutral position has not been marked for gear selection on both the main gear shifting lever and range selection lever as per the requirement as laid down in Table-1 of IS: 8133-2021.
- v) The working clearance between draft control lever and mudguard has been measured as 55 mm against the minimum requirement of 70 mm as laid down in IS: 12239 (Part-2) 1999 (Re-affirmed in January, 2019).

Above parameters should be looked into for necessary corrective action.

## 17.7 Haulage Test

Distance travelled per litre fuel consumption with four wheel trailers was observed as 6.00 to 6.11 km against the declaration of 5.0 to 6.0 km. This should be looked into.

### 17.8 Three point linkage:

- Diameter of hitch pin hole & width of ball of upper hitch point was measured as 25.78 mm & 50.90 mm, against the requirement of 19.30 to 19.50 mm & 44.0 mm (Max) for Cat. I as per IS: 4468-1997 (Part-1).
- ii) Diameter of hitch pin hole & width of ball of lower hitch points was measured as 25.90 mm & 44.9 mm, against the requirement of 22.40 to 22.65.50 mm & 34.8 to 35.0 mm, respectively for Cat. I as per IS: 4468-1997 (Part-1).
- iii) Lateral distance from lower hitch point to centre line of tractor was measured as 435 mm against the requirement of 359 mm for Cat. I as per IS: 4468-1997 (Part-1).
- iv) Lateral movement of lower hitch points was measured as 83 mm against the requirement of 100 mm (Min.) for Cat. I as per IS: 4468-1997 (Part-1).

Above parameters should be looked into for necessary corrective action.

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### 17.9 Specifications:

Discrepancies in the specification between the Specification sheet and Operator's manual:

S. No.	Description	As per Specification Sheet	As per Operator's manual
a)	Tractor Model	275 DI TU SP PLUS	275 TU SP Plus (Refer P. No. 3-4 to 3-6)
b)	Coolant as recommended	M/s BIL MT-92	Mahindra M-Star Coolz or coolant conforming to JIS K-2234 (P. No. 19-1)
c)	Coolant water ratio	20:80	In 1 litre of mineral water, add 50 to 60 ml concentrated antirust additive (Refer P. No. 12-6)
d)	Transmission oil	TRACT ELF MM/ IOCL	M-Star genuine OIB oil or Servo MTRAC 30 (P. No. 19-1)
e)	Schedule for transmission oil change	After every 1200 hours of operation	First change at 1300 hours and then after every 1200 hours (Refer P. No. 20-6)

## 17.10 Components/ Assembly Inspection :

Measured thickness of brake disc after test was measured as 4.13 to 4.16 mm for LHS brake and 4.14. to 4.16 mm for RHS brake, against the discard limit of 4.15 mm. This should be looked into for necessary corrective action.

## 17.11 Adjustments/Defects/Breakdowns and Repairs:

During the running-in of transmission system of tractor, it was observed that the tractor was not moving forward in any of the gear, even at full throttle of engine. Thereupon applicant vide letter No. FD/BVH/ICT/275TUSPPLUS/22-23/06, dated 28.07.2022 requested to replace 'Plate clutch assembly' (part No. 006510225B91, quantity 1 No.) which was allowed and same was replaced with new one of same specifications. This defect is categorized as **Major breakdown/defect (Mj- 8)** as per IS: 12207-2019. This should be looked into for necessary corrective action for the improvement in quality of parts/components.

## 17.12 Adequacy of Literature supplied with machine:

- 17.12.1 The following literatures were supplied with the test tractor for reference during the test:
  - a) Operators Manual for "Mahindra XP Plus & SP Plus" tractor models.
  - b) Parts catalogue for "Mahindra 275 DI TU SP PLUS" tractor model Part-I & Part-II.
  - c) Service manual for "Mahindra 275 DI TU SP PLUS" tractor model.
- 17.12.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
  - i) Safe hitch height while using four wheel trailer.
  - ii) Recommended ballast masses for different operations.

### **TESTING AUTHORITY:**

C.V. CHIMOTE TEST ENGINEER	Munmunemunael
A. K. UPADHYAY DIRECTOR (I/c)	Au

Draft test report compiled by: C. K. Tijare, Agricultural Engineer

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## **18. APPLICANT'S COMMENTS**

Para no.	Our reference	Comments			
18.1	17.9	Differences observed in between submitted			
		specification and operator's manual, corrective			
		actions will be taken to make them common			
		throughout all literature and specifications.			
18.2	17.11	The said part will be studied after receipt from			
		the institute and necessary corrective action will			
		be initiated as required.			
18.3	17.12.2	Parameters in product literature will be studie			
		and necessary action will be initiated.			

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## **ANNEXURE-I**

## BRIEF SPECIFICATION OF MATCHING IMPLEMENTS AS DECLARED BY APPLICANT

S. No.	Parameters	Disc Plough	Rotavator	Puddler
1	Make	Farmking	Farmking	Not available
2	Type	Mounted	Mounted	Mounted
3	No. of Discs / Blades	Two	30 in 5 flanges	12 (6 in 2 gangs)
4	Type of Discs / Blades	Plain concave	Hatchet	Notched
5	Size of Discs / Blades, (mm)	655	220 x 75 x 7	460
6	Spacing of Discs /Flanges, (mm)	495	240	165
7	Lower hitch point span, (mm)	760	800	680
8	Mast height, (mm)	480	640	500
9	Overall Dimensions, (mm):			
	Length	1480	970	1190
	Width	1060	1510	1810
	Height	1180	1100	1330
10	Gross Mass, (kg)	200	200	240
11	Working width (cm)	610	130	

#### **ANNEXURE-II**

### BRIEF SPECIFICATION OF MATCHING CAGE WHEELAS DECLARED BY APPLICANT

S.No.	Items	Specification
1	Type	Half cage wheel
2	Outer dia. (mm)	1200
3	Width (mm)	360
4	No. & Type of Lugs	14, straight lugs made of MS angle section welded
		to angle iron frame
5	Size of angle section, (mm)	50 x 50 x 5
6	Length of lug, (mm)	360
7	Spacing of lug, (mm)	260
8	Weight of each cage wheel, (kg)	100

## **ANNEXURE-III**

## BRIEF SPECIFICATION OF TRAILER DECLARED AS MATCHING TRAILER BY APPLICANT

S. No.	Item	Trailer	Trailer
1.	Type of trailer	Semi - Trailer	Semi – Trailer
2.	Number of axles	Single	Double
3.	Un laden Weight of Trailer, kg	1670	2800
4.	Fully laden Weight of Trailer, Tons (Kg)	Not specified	Not specified
5.	Overall dimensions of Trailer,	(mm):	
	Overall Width	1870	2140
	Overall Length	4180	5785
	Overall Height	2175	2110
	Wheel Base	Not applicable	2835
	Wheel Track	1600	1740(Front) &1765(Rear)
6.	Dimension of fitted Platform, (	mm):	
	Length	3040	4225
	Width	1830	2135
	Height from ground	1190	1305
7.	Brakes of Trailer	Not Provided	Not Provided

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## **ANNEXURE-IV**

## TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	62.4
2.	PTO performance test	11.4
3.	Power lift and hydraulic pump performance test	0.8
4.	Drawbar performance test	14.7
5.	Turning ability& Location of centre of gravity	0.3
6.	Operator's field of vision	
7.	Brake test	2.0
8.	Noise measurement	1.5
9.	Mechanical vibration test	0.8
10.	Nominal speed test	1.0
В.	FIELD TEST:	
1.	Disc ploughing	10.9
2.	Rotavation	10.8
3.	Puddling (including 5.0 hours water proof test)	15.2
C.	HAULAGE TEST:	5.2
D.	Miscellaneous test and other run hours including idle run,	14.2
	transportation, trials and preparation for test	
	TOTAL:	151.2