

Application Reference No. 28/2022-23/88

(यह परीक्षण रिपोर्ट 31/07/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/07/2028)



**Make of Agricultural Tractor** : Eicher  
**Model** : Eicher 480 4WD V2  
**Manufactured by** : Eicher Tractors, (A Unit of TAFE Motors & Tractors Limited; a wholly owned subsidiary of TAFE) Plot No. 1, Sector D, Industrial Area, Mandideep – 462046 District – Raisen (M. P.)



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय  
(कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS' WELFARE  
(DEPARTMENT OF AGRICULTURE & FARMERS' WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

TRACTOR NAGAR, BUDNI (M.P.) 466 445

(An ISO 9001:2015 Certified Institute)

T-1750/2281/2023	EICHER 480 4WD V2 TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 31/07/2028

### IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report:-

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: July	Test Report No.: T-1750/2281/2023	Year: 2023
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T-1750/2281/2023	<b>EICHER 480 4WD V2 TRACTOR - INITIAL COMMERCIAL TEST</b>
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This test report is released as per IS: 12207-2022 as per the request of applicant vide letter No. TMTL/ICT/E4804WDV2/2022/01 dated 01.12.2022.

[C]	Tractor manufacturer's name and address	:	<b>Eicher Tractors, (A Unit of TAFE Motors &amp; Tractors Limited; a wholly owned subsidiary of TAFE)</b> Plot No. 1, Sector D, Industrial Area, Mandideep – 462046 District – Raisen (M. P.)
[C]	Submitted for test by (Applicant)	:	The Manufacturer
[C]	Selected for test by	:	The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of running-in	:	At manufacturer's works
[D]	Duration of running-in:	:	
	-Engine	:	21
	-Transmission	:	32
[C]	Location of test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

## 1. SPECIFICATIONS OF TRACTOR

### 1.1 Identification:

#### 1.1.1 Denomination

[C]	Make of tractor	:	Eicher
[C]	Model (trade name)	:	Eicher 480 4WD V2
[C]	Type	:	Four Wheel Drive (4WD), Standard Agricultural Tractor.
[C]	Month & year of manufacture	:	09/22
[D]	Country of origin	:	India

#### 1.1.2 Numbers:

[D]	1 <sup>st</sup> Serial No. or prototype	:	931713027217
[C]	Serial No.	:	932113049978

### 1.2 Engine:

[D]	Manufacturer's address	:	Simpson & Co. Ltd. Sembiam plant, Huzur Gardens, Sembiam, Chennai-600011
[C]	Make	:	Simpsons
[C]	Model	:	T III AS325/E2-F2.4
[C]	Type	:	Four stroke, naturally aspirated, liquid cooled, direct injection, diesel engine.
[C]	Serial No.	:	S325M84306

#### 1.2.1 Cylinders:

[C]	Number/disposition	:	Three, vertical, in-line
[D]	Bore / Stroke, (mm)	:	91.4 /127
[D]	Capacity, cm <sup>3</sup>	:	2500
[D]	Compression ratio	:	18.5 (±0.3): 1
[D]	Arrangement of valves	:	Overhead, inline
[D]	Cylinder liners	:	Dry, replaceable
[D]	Type of combustion chamber	:	Direct combustion, Re-entrant type

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## 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

Sl. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
<b>MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&amp;T (I&amp;P) dated 28<sup>th</sup> of July, 2022).</b>						
<b>6.1.1</b>	<b>PTO Performance:</b>					
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power $>26$ kW. $\pm 10\%$ for PTO power and or engine $\leq 26$ kW.	27.95 (D)	28.1	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	27.95 (D)	28.1	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value.	251.5 (D)	267	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	$\pm 8\%$	149.1 (D)	151.9	Yes
e)	Back-up torque, percent	Evaluative	Should be min. 12%	12 (D) 12 (R)	21.5	Yes
f)	Maximum operating temperature, ( $^{\circ}$ C):					
	1) Engine oil	Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	135(D)	120	Yes
	2) Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	120(D)	101	Yes
g)	Engine oil consumption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at max. Power under natural ambient conditions.	2.67 Maximum (R)	1.17	Yes
h)	Smoke level, $m^{-1}$	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 per meter Maximum (R)	0.24	Yes
<b>6.1.2</b>	<b>Drawbar performance:</b>					
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	18.77 (D)	--	Not applicable

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1	2	3	4	5	6	7
b)	Max. drawbar pull without ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	Minimum 70% of static mass of tractor without ballast or with standard ballast, as the case may be.	15.3 (D) 15.24 (R) Minimum	21.36	Yes
c)	Maximum drawbar power without ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	22.36 (D) 22.5 (R) Minimum	24.9	Yes
d)	Maximum transmission oil temperature, (°C)	Evaluative	The declared value should not exceed the maximum value specified by oil company	120 (D)	86	Yes
<b>6.1.3</b>	<b>Power lift and hydraulic pump performance:</b>					
a)	Maximum lifting capacity throughout the range of lift, (kN):					
	1) At hitch points	Evaluative	Should not be less than 90% of declared value.	13.73 (D) 12.36 (R) Minimum	13.76	Yes
	2) With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	11.0 (D) 6.61 (R) Minimum	12.41	Yes
b)	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)	Non Evaluative	The observed value should not exceed 50 mm	50 (D) Maximum	15	Yes
<b>6.1.4</b>	<b>Brake performance at 25 kmph:</b>					
a)	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal without ballast, (m):					
	1) Cold brake	Evaluative	10	10 (R)	7.28	Yes
	2) Hot brake	Evaluative	10	10 (R)	7.59	Yes
b)	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No	Yes	Yes	Yes
<b>6.1.5</b>	<b>OPTIONAL TESTS:</b> <b>As the applicant has not applied for any optional tests, therefore no optional tests was conducted.</b>					
<b>6.1.6</b>	<b>Safety features :</b>					
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]	Meets the requirement		Yes

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1	2	3	4	5	6	7		
b)	Lighting arrangement	Evaluative	As per CMVR	Conforms		Yes		
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	<b>Does not meet the requirement</b>		<b>No</b>		
d)	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requirement		Yes		
e)	Dimensions of three point linkage	Non Evaluative	Should meet the requirements of IS: 4468 (Part-I) (As amended from time to time)	<b>Does not meet the requirement</b>		<b>No</b>		
f)	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Meets the requirement		Yes		
g)	Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part 3) (As amended from time to time)	Not provided		Not applicable		
h)	1) Maximum travelling speed at rated engine speed in reverse gears, Kmph	Evaluative	Should not exceed 20 Kmph	11.56 (Meets the requirement)		Yes		
	2) Audible warning signal on tractor	Evaluative	As soon as the travelling speed in reverse gear reaches to 20 kmph, an audible warning signal on tractor shall be activated. The safety aspects about the operation of shuttle technology shall be brought in operation and manufacturer /dealer shall ensure the training on this aspect to operator before the delivery of tractor.	Not fitted		Not applicable		
6.1.7	<b>Labelling of tractors (Provision of labelling plate):</b>							
	1)	Make	Evaluative	Should conform to the requirements of CMVR along with maximum PTO Power in kW and year of manufacture in numerical form. <table border="1" style="display: inline-table; vertical-align: middle;"><tr><td>MM</td><td>YY</td></tr></table> Digit 01 – 12 in box No.1 for MM will represent the months and next two digits in box No.2 for YY will represent the year of Manufacturing.	MM	YY	EICHER	Yes
	MM	YY						
	2)	Model	Evaluative		EICHER 480 4WD V2	Yes		
	3)	Month & Year of manufacture	Evaluative		09/22	Yes		
	4)	Engine number	Evaluative		S325M84306	Yes		
	5)	Chassis number	Evaluative		9321113049978	Yes		
	6)	Maximum PTO power, (kW)	Evaluative		27.95	Yes		
7)	Specific fuel consumption ,g/kWh	Evaluative	251.5		Yes			

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1	2	3	4	5	6	7
<b>6.1.8</b>	<b>Literature (Submission to test agency):</b>					
(a)	Operator manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes
(b)	Parts Catalogue	Evaluative	Provided / Not Provided	Provided	Provided	Yes
(c)	Workshop/ Service manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes
<b>6.1.9</b>	<b>Fitment of Roll Over Protective Structures (ROPS):</b>					
	For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard	Not fitted		Not applicable
<b>6.1.10</b>	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided		Yes
<b>6.1.11</b>	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Not fitted		Not applicable

<b>6.2 CATEGORY OF BREAKDOWNS / DEFECTS ( As per clause 5.0 of IS:12207-2022):</b>					
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirements (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

**6.3 Conformity with following IS:**

- i) Guidelines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)] : **Conforms**
- ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)] : **Conforms**
- iii) Agricultural wheeled tractors – Rear mounted three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS:4468(Part-I) – 1997 (Reaffirmed in 2022)] : **Does not conform**
- iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year 2022)] : **Conforms**
- v) Agricultural tractors- Operator’s seat technical requirement [IS12343 - 2021] : **Does not conform**
- vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General requirements (first revision):[IS 12239 (Part 1) - 2018] : **Does not conform**
- vii) Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) (Reaffirmed Year 2019)] : **Does not conform**
- viii) Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 - 2021] : **Does not conform**

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- ix) Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)] : Conforms
- x) Agricultural Tractors and Machinery-Lighting device for travel on public roads (IS:14683-1999) (Reaffirmed Year 2019)] : Conforms

#### 6.4 Salient Observations:

##### 6.4.1 Laboratory tests:

##### 6.4.1.1 Hydraulic Performance Test:

During lifting capacity test at coupled frame, the angle of rotation of mast of was observed as 6.1 degrees over the full range of lift against the requirement of minimum 10.0 degrees and does not meet the requirement of IS: 12224-1987. This should be looked into for necessary corrective action.

##### 6.4.1.2 Operator's seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- i) Vertical distance from SIP to centre of accelerator pedal has been measured as 480 mm against the requirement of 230 to 460 mm.
- ii) Vertical distance of SIP from foot rest has been measured as 585 mm against the requirement of 450 to 520 mm.
- iii) Longitudinal distance of SIP from centre of steering control wheel has been measured as 535 mm against the requirement of 425 to 525 mm.

Therefore, all of the above should be looked into for necessary corrective action.

##### 6.4.1.3 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) 2018.

- i) Spark arresting device has not been provided in the exhaust system.  
This should be looked into for necessary corrective action.

##### 6.4.1.4 Three point linkage:

The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch point does not meet the requirements of IS:4468 (Part-I) – 1997.This should be looked into for corrective action.

##### 6.4.1.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

#### 6.5 Specification of Tractor:

Discrepancies in the specification between the Specification sheet and Operator's manual are as under:

S. No.	Description	As per Specification Sheet	As per Operator's manual
a)	Coolant to water ratio	30 : 70	1 : 3 (Refer P. No. 52)
b)	C.I. Ballast (kg)	210 (for drawbar test)	160 (Refer P. No. 63)

#### 6.6 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.



**6.7 Recommendation with regard to safety on tractor:**

- i) The location of engine stop control has been measured as 380 mm from engine start control, which should be within 150 mm as per the requirement of IS: 8133-2021.
- ii) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.
- iii) The working clearance between draft control lever and position control lever has been measured as 40 mm against the minimum requirement of 70 mm as per the requirement of IS: 12239 (Part II) - 2019.

Above parameters should be looked into for necessary corrective action.

**6.8 Adequacy of Literature supplied with machine:**

**6.8.1** The following literatures were supplied with the test tractor for reference during the test: -

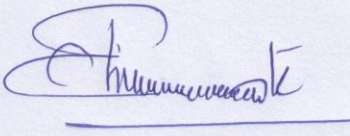
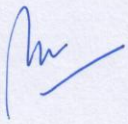
- a) Operator Manual for "EICHER 480 4WD V2" tractor model.
- b) Parts catalogue for "EICHER 480 4WD V2" tractor model.
- c) Service manual for "EICHER 480 4WD V2" tractor model.

**6.8.2** The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:

- i) Matching implements for tractor

TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA

**TESTING AUTHORITY**

C. V. CHIMOTE TEST ENGINEER	
A. K. UPADHYAY DIRECTOR (I/C)	

Draft Test Report compiled by **Poonam Khurasia**, Senior Technical Assistant.

**7. APPLICANT'S COMMENTS**

Para No.	Our reference	Applicant's comments
7.1	6.3 (iii), (v), (vi), (vii) & (viii), 6.4.1.1, 6.4.1.2 (i), (ii) & (iii), 6.4.1.4, 6.4.1.5, 6.5 (a) & (b), 6.7 (i), (ii) & (iii)	Observation will be studied & necessary corrective action will be initiated.

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#### 7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicant's comments
7.1	6.3 (iii), (v), (vi), (vii) & (viii), 6.4.1.1, 6.4.1.2 (i), (ii) & (iii), 6.4.1.4, 6.4.1.5, 6.5 (a) & (b), 6.7 (i), (ii) & (iii)	Observation will be studied & necessary corrective action will be initiated.

#### ANNEXURE-I

#### TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	11.0
3.	Power lift and hydraulic pump performance test	4.3
4.	Drawbar performance test	3.7
5.	Brake performance test	1.0
6.	Nominal speed test	1.0
<b>B.</b>	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	2.5
<b>TOTAL:</b>		<b>23.5</b>