व्यावसायिक परीक्षण रिपोर्ट (वैरिएंट) संख्या/No. : T-1685/2216/2022

COMMERCIAL TEST REPORT (Variant) माह/Month : November, 2022

[ONLINE TESTING]

यहपरीक्षण रिपोर्ट 30/11/2027 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/11/2027)



TAFE, MF 246 4WD TRACTOR



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

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1. BACKGROUND

- i) The **TAFE**, **MF 246** tractor had undergone "Initial Commercial Test" at this Institute vide Test Report No. T-1639/2170/2022 (released in April, 2022).
- ii) On 27.05.2022, when the tractor viz. TAFE, MF 246 4WD tractor submitted for variant test, was still in the Institute's campus only, the applicant came to apply for variant test, TAFE, MF 246 4WD tractor as the variant of TAFE, MF 246. The applicant was allowed for conversion from 2WD to 4WD on the same tractor lying in the campus of Institute. There is, therefore, no need to conduct those tests as are required for conformity of sample as being the same as tested earlier. However, for complete information on performance of this tractor, Test Report No. T-1639/2170/2022 is a necessary adjunct to this report.
- **iii)** After examination of the documents, only following tests were required to be conducted as laid down in IS: 12207-2019.
 - 1. Specification checking of variant feature i.e. 4WD
 - 2. Nominal speed test
 - 3. Drawbar performance test
 - 4. Noise measurement test

2. SPEIFICATIONS CHECKING OF VARIANT FEATURE

S.No.	Parameter		Base Model	Variant Model	<u>Remarks</u>
1	2		3	4	5
2.1.1	Tractor:				
	Make	:	TAFE	TAFE	No Change
	Model	:	MF 246	MF 246 4WD	Changed
	Туре	:	Rear Wheel Drive,	Four-wheel	Changed
			Standard	Driven, Standard	
			Agricultural Tractor	Agricultural	
				Tractor	
	Month & Year of	:	08 / 21	08 / 21	No Change
	manufacture				
	Chassis number	:	MEAA9655HM238	MEAA9655HM23	No Change
			3470	83470	
	Country of Origin	:	India	India	No Change
2.1.2	Front differential unit:				
	Type		: Not applicable	Crown wheel and	Changed
	71			bevel pinion with	
				differential unit	
				accommodated	
				inside the centre	
				of front axle	
				housing	
	Reduction through c	rown	: Not applicable	3.222: 1 (29/9T)	Changed
	wheel & bevel pinion			(20/01)	

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1	2	3	4	5	6
17.	Other	changes:			
	a)	Tractor Model	Tafe, MF 246	Tafe, MF 246 4WD	Changed
	(b)	Steered Wheel(s):			
		Size	6.00 – 16	8.00 -18	Changed
		Ply rating	8	6	Changed
		Make & size of rim	WIL & 4.50E x 16	WIL & W7 x 18	Changed
		Track width, (mm)	1320(std.),	1295(std.) & 1395	Changed
	, ,		& 1540		
	(c)	Mass standard ballast	790/1205/1995	887/1213/2100	Changed
		tractor,			
		[Front/Rear/Total], (kg)			
	(d)	Overall dimensions, (mm	1)		
		-Length	3660	3660	No Changed
		-Width	1785	1785	No Changed
-Height		-Height	2400	2400	No Changed
-Ground clearances		380 (below tie rod)	370 (below front	Changed	
				differential housing)	
	(e)	Wheel base, (mm)	1935	2040	Changed

8. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

8.1 On the basis of tests conducted the performance results have been summarized as evaluative (mandatory) and non-evaluation (not-mandatory) parameter applicable for qualifying Minimum Performance Criteria as per Clause-4 (Table-1) of IS: 12207-2019 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:-

SI. No.	Characteristic	Category (Evaluative /Non- Evaluative)	Requirements as per IS: 12207-2019	Values declared by the applicant/ requirement		As observed		Whether variant model meets the
				Base model	Variant Model		Variant model	require- ments (Yes/No.
1	2	3	4	5 a	5 b	6 a	6 b	7
8.1.1	Drawbar perform	mance:						
a)	Maximum drawbar pull with ballast	Non Evaluative	Minimum 70 percent of static mass	20.00 (D)	20.0 (D)			
	corresponding to 15 percent wheel slip, (kN)		with ballast	18.87 Minimum (R)	19.56 Minimum (R)	21.24	26.50	Yes
b)	Max. drawbar pull with standard ballast, as the case	Evaluative	Minimum 70 percent of static mass of tractor with	14.00 (D) 13.69 Minimum	14.00 (D) 14.42 Minimum	16.52	19.96	Yes
	may be corresponding to 15 percent wheel slip or 7 percent track slip, kN		standard ballast,	(R)	(R)			

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1	2	3	4	5 a	5 b	6 a	6 b	7
c)	Maximum drawbar	Evaluative	Minimum 80 % of PTO					
	power		power as referred in SI No. i) a) of PTO	25.0	25.0	25.8	24.9	
	with		performance in case of	(D)	(D)			Yes
	standard ballast as		tractors having total static	24.0	24			
	the case		mass > 1500 kg Minimum 75 % of PTO power as	(R)	Minimum (R)			
	may be, kW		referred in SI No. i) a) of	(11)	(11)			
			PTO performance in case of light weight tractors					
			having 1500 kg total static					
			mass of tractor Minimum					
			75 % of the engine power as referred in SI No. i) a)					
			of engine performance in					
			case of tractors which do not have a PTO shaft.					
d)	Maximum	Evaluative	The declared value	132	132			
	transmission oil		should not exceed the maximum value specified	(D)	(D)	89	100	Yes
	temperature (°C)		by oil company.	(D)	(D)			
8.1.2	Noise measuremer	nt:	00 dD (A) for >1.5					1
a)	Maximum ambient noise emitted by		88 dB (A) for >1.5 tonne GVW and 85 db	88	88	0.4	0.4	
	the tractor dB(A)	Evaluative	(A) for <1.5 tonne	(R)	(R)	84	81	Yes
			GVW (as per CMVR)					
b)	Maximum noise at	Evoluctive	OG (og nor CM)/D)	96	96	02	02	Voc
	operator's ear level dB(A)	Evaluative	96 (as per CMVR)	(R)	(R)	93	93	Yes
8.1.3		s (Provision	of labelling plate):					
	1) Make	Evaluative	Should conform to the		TA	FE		Yes
	2) Model	Evaluative	requirements of CMVR		MF 24	6 4WD		Yes
	3) Month & Year	Evaluative	along with maximum PTO Power in kW and					Yes
	of specifications		year of manufacture in		08	/21		
	manufacture 4) Engine	Evaluative	numerical form.					Yes
	number		MM YY		S325.5	L9375	5	163
	5) Chassis number	Evaluative	Digit 01 – 12 in box No.1	MEA	A9655I	HM238	3470	Yes
	6) Declaration of	Evaluative	for MM will represent		30).5		Yes
	PTO power,	Lvalaalive	the months and next		00	,.0		100
	(kW)		two digits in box No.2 for YY will represent					
	7) Specific fuel	Evaluative	the year of		26	35		Yes
	consumption,		Manufacturing.					
0.4.4	(g/kWh)							
8.1.4 (a)	Operator manual	Evaluative	gency): Provided/Not Provided	Pro	vided	Prov	/ided	Yes
(b)	Parts Catalogue	Evaluative	Provided/Not Provided		vided		/ided	Yes
(c)	Workshop/Service	Evaluative	Provided/Not Provided		vided		/ided	Yes
	manual							
8.1.5			Structures (ROPS):					
	For tractor having	Evaluative	ROPS should meet the requirement of IS: 1182	1	Not	Not f	itted	Not
	more than 1150		or OECD code o		vided			App-
	mm rear track width		equivalent Internationa					licable
	WIULII		Standard.					

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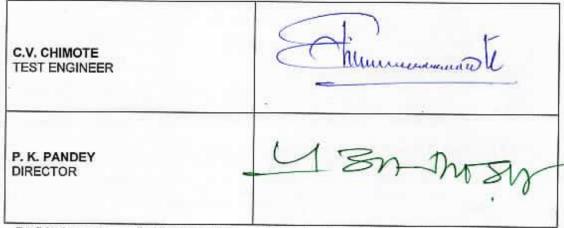
_1	2	3	4	5 a	5 b	6 a	6 b	7
8.1.6	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor.		ided	Prov	ided	Yes
8.1.7	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR.	Prov	/ided	Prov	ided	Yes

SL No.	Category of breakdowns	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	As observed	Whether meets the Requirements (Yes/No.)
1.	Critical	Evaluative	No critical breakdown.	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature.	None	Yes
3.	Minor	Evaluative	Not more than three and frequency of each should not be more than two.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or 5 minor breakdowns.	None	Yes

- 8.3 Adequacy of Literature supplied with machine:
- 8.3.1 The following literature was supplied with test sample for reference during the test.
 - a) Operator Instruction book of "TAFE, MF 246 4WD" Tractor model.
 - Workshop Service manual (Part-I & II) of "TAFE, MF 246 4WD" Tractor model.
 - c) Parts book of "TAFE, MF 246 4WD" Tractor model.
- 8.3.2 The operator manual, parts catalogue & workshop service manual may be brought out for the guidance of users and service personnel as per IS:8132-1999 incorporating, inter alia, the following:
 - i) Coolant water ratio

The results of the tests carried out on variant model "TAFE, MF 246 4WD" tractor have been compared with those on base model "TAFE, MF 246" tractor tested vide test report No. T-1639/2170/2022 (April, 2022) & found within the limit as specified in Indian Standard: 12207-2019.

TESTING AUTHORITY:



Draft test report compiled by: Mrs. Poonam Khurasia, Senior Technical Assistant

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9. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's comments

ANNEXURE-I

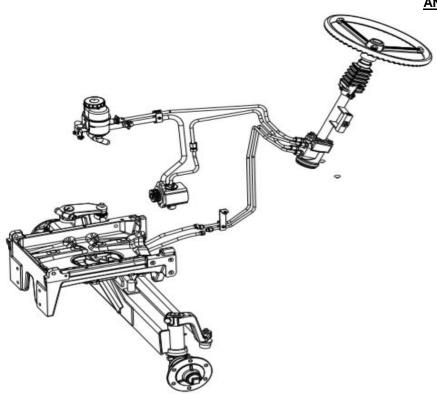
TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS	<u>HOURS</u>		
1.	Drawbar performance test	28.2		
2.	Nominal speed test	2.4		
3.	8. Noise measurement test			
B.	Miscellaneous test and other run hours, including idle run	3.4		
	transportation, trial and preparation for test.			
	Total	35.5		

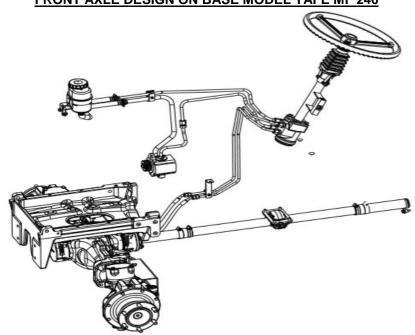
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ANNEXURE-II



FRONT AXLE DESIGN ON BASE MODEL TAFE MF 246



FRONT AXLE DESIGN ON VARIANT MODEL TAFE MF 246 4WD