व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) संख्या/No. : T-1694/2225/2022

COMMERCIAL TEST REPORT (Initial) माह/Month : December, 2022

Application Reference No. 28/2021-22/121

(यह परीक्षण रिपोर्ट 31/12/2027 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/12/2027)



MAHINDRA, 585 DI XP PLUS TRACTOR



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय

(कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(DEPARTMENT OF AGRICULTURE AND FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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MAHINDRA, 585 DI XP PLUS TRACTOR - COMMERCIAL (Initial)

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1. SPECIFICATIONS

1.1 Tractor:

Make : Mahindra
Model : 585 DI XP PLUS
Brand Name : Bhoomiputra

Type : Rear Wheel Drive, Standard Agricultural

Tractor.

Month & year of manufacture : 02/22

Chassis number : MBNGAANXENNL00429

Country of origin : India

1.2 Engine:

Manufacturer's address : M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

i) Akurli road, Kandivali (E), Mumbai -400101

MIDC Hinama Da

ii) MIDC, Hingna Road, Nagpur - 440028

iii) Khatima Panipat Highway, Rudrapur, Udhamsinghnagar, Pin - 263153

iv) Jaipur Ajmer Road Jaipur, Pin - 303007

v) Near Bidar "T" Junction, Mahindra Nagar, Zaheerabad- 502 220

vi) Mahindra Research Valley, Mahindra World City, Plot no. 41/1, Anjur P.O., District Chengalpattu - 603004.

Make : Mahindra

Model : MDI3050ENA3A

Type : Four strokes, liquid cooled, direct injection,

naturally aspirated, compression ignition,

diesel engine.

Serial number : NNK6CBJ0010

Country of origin : India

1.2.1 Engine speed (rpm), (Manufacturer's recommended production settings):

Maximum speed at no load
Low idle speed
Speed at maximum torque
2225 to 2425
750 to 850
1200 to 1500

Rated speed, (rpm):

- For PTO use : 2100 - For drawbar use : 2100

1.3 Cylinder & Cylinder Head:

Number : Four

Disposition : Vertical, Inline
Bore/stroke, (mm) : 88.9/120
Capacity as specified by the : 2979

applicant, (cc)

Compression ratio : 20.0 : 1
Type of cylinder head : Monoblock
Type of cylinder liners : Wet, replaceable

Type of combustion chamber : Re-entrant bowl cavity on piston head

Arrangement of valves : Overhead, inline

Valve clearance (cold/hot):ColdHot- Inlet valve, (mm): 0.40.3- Exhaust valve, (mm): 0.50.4

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18. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2019 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI.		aracteristic	Category	Requirements	Values		Whether
No.	O.I.	aracteristic	(Evalua- tive / Non Evalua- tive)	as per IS: 12207-2019	declared by the applicant/ (D) Requirement (R)	As observed	meets the require- ments (Yes/No)
1		2	3	4	5	6	7
18.1.1	PTO	Performance	:				
a)	unde (kW) ambie	(Natural ent condition)	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	33.5	33.2	Yes
b)	engir (kW)		Non Evaluative	-do-	33.5	33.2	Yes
с)	cons corre maxi (g/kW		Evaluative	+ 10% max.	255	260	Yes
d)	Maximum equivalent crankshaft torque, (Nm)		Non Evaluative	± 8%	197	185.3	Yes
e)	Back perce	-up torque, ent	Evaluative	12 percent	18 (D) 12 (R)	22.6	Yes
f)	Maxi	mum operating	temperature	e, (^o C)			
	1)	Engine oil	Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	130 (D)	115	Yes
	2)	Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	112 (D)	99	Yes
g)	Engir const (g/kW	umption,	Evaluative	Not exceeding 1% of SFC at max. Power under High ambient conditions.	2.59 Maximum (R)	0.185	Yes
h)	Smok	ke level, m ⁻¹	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 Maximum (R)	0.44	Yes

1		2	3	4	5	6	7
18.1.2	Drav	wbar performan	ce:		•	-	
a)	Max with corr 15	k. drawbar pull	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	19.7 (D) 19.70 Minimum (R)	25.33	Yes
b)	Max with	c. drawbar pull standard		Minimum 70% of static mass of tractor without	14.2 (D)		
	ן 15	est responding to percent wheel , (kN)	Evaluative	ballast or with standard ballast, as the case may be.	14.22 (R) Minimum	17.55	Yes
c)	drav with	kimum wbar power n standard ast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	26.8 (D) 26.6 (R) Minimum	28.7	Yes
d)	tran	kimum smission oil perature, (°C)	Evaluative	The declared value should not exceed the maximum value specified by oil company	120 (D)	80	Yes
18.1.3	Pov	ver lift and hyd	Iraulic pump	performance :			
a)	Max	kimum lifting ca	pacity through	nout the range of lift, (kN):			
	1)	At hitch points	Evaluative	Tolerance of ± 10%	17.66 (D)	17.01	Yes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW. and it should be 21.5 kg/engine kW where the tractor is not provided with	12.35 (D) 7.81 (R) Minimum	12.53	Yes
b)	the poir app forc min for dura	kimum drop in height of the of lication of the e after each 5 utes interval a total ation of 30 utes, (mm)	Non Evaluative	a PTO shaft. The observed value should not exceed 50 mm	50 (D) Maximum	15	Yes

1		2	3	4		5	6	7
18.1.4	Bra	ke performan	ce at 25 kmph):				1
a)		•	•	a force, equal t	to or less that	an 600 N or	brake	pedal
	with	road ballast, (·				
	1)	Cold brake	Evaluative	10		10 (R)	6.36	Yes
	2)	Hot brake	Evaluative	10) 	10 (R)	6.41	Yes
b)		kimum force e					137	
	brak	•	_	Evaluative	600	600 (R)	to	Yes
	dec	eleration of 2.5	o m/s², (N)			Maximum	189	
c)		ether parking	•					
		ctive at a force		Evaluative	Yes / No	Yes	Yes	Yes
		pedal (s) or 4	00 N at hand					
	leve	· ·						
18.1.5	Noi	se measurem	ent :					
a)		dimum amb		Evaluative	As per	88 (R)	86	Yes
	emi	tted by the trac	ctor, dB(A)	⊏valualive	CMVR		00	168
b)	Max	dimum noise	at operator's		As per	20 (5)		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
		level, dB(A)	,	Evaluative	CMVR	96 (R)	93	Yes
18.1.6		` '	chanical vibra	tions at:	<u> </u>	1	l	ı
	1)	Left foot rest					190	No
	2)	Right foot res	<u> </u>		100		216	No
				Non	microns	100(R)		
	3)	Seat (with dr	iver seated)	Evaluative	(max.)		184	No
	4)	Steering whe	el		,		199	No
18.1.7	Air	cleaner:						
		kimum air cle	aner oil pull	Evaluative	0.25	0.21		Yes
		r, (%)			(Max.)			
18.1.8	Hau	ılage requiren	nents :					
a)			trailers, (tone		T			
	Two	wheel		Non	As	5.0 (D)	5.0	Yes
	Earr	r whool		Evaluative	specified			
	rou	r wheel		Non	by the manufac-	7.0 (D)	7.0	Yes
				Evaluative	turer	7.0 (D)	7.0	100
b)	Dist	tance travelle	d / liter of fue	consumption				
	Two	wheel		Non	•	5.0 to	5.17	
				Evaluative	As	6.0	to	Yes
	_	a code a al			specified	(D)	5.51	
	Fou	r wheel		Non	by the manufac-	5.0 to	4.98	NI-
				Non Evaluative	manulac- turer	6.0 (D)	to 5.04	No
				Lvaluative	iuioi	(0)	5.04	
c)	Fue	l consumptio	n, (ml/km/ton	ne):	ı	1	<u> </u>	i.
		wheel .	•	Non	As	30 to 35	36.3	
				Evaluative	AS specified	(D)	to	No
	<u> </u>				by the	05 / 00	38.7	
	Fou	r wheel		Non	manufac-	25 to 30	28.3	Vaa
				Evaluative	turer	(D)	to 28.7	Yes
	<u> </u>						20.7	

1		2	3	4	5	6	7
18.1.9		tland cultivation					
		wing assemblies:	Evaluative	The identified assemblies should			
	1)	Clutch assembly	-do-	essentially meet the requirement of IS: 11082. No water	There should		
	2)	Brake housings	-do-	ingress in the identified assembly	be no ingress	No ingress of water and / or	Voc
	3)	Front axle	-do-	given in column-2. If tractor does not meet	of water	mud was reported	Yes
	4)	Engine Oil	-do-	the requirements of wetland cultivation, it	and/or mud		
	5)	Transmission Oil	-do-	may be recommended for dry land operation only.	(R)		
18.1.10	Saf	ety features :		Tidila operation only.	<u>I</u>		l
a)	Gua	ards against ving and hot	Evaluative	Belt drives, pulleys, hydraulic pipes (As 12239 (Part2)		Meets the requirement	Yes
b)	_	nting angement	Evaluative	As per CMV	R	Meets the requirement	Yes
c)	(Tra	ting requirements actors having more a 1150 mm rear k width)	Non Evaluative	Should meet requirements of IS (As amended from time)		Does not meet the requirement	No
d)	req	chnical uirements for O shaft	Evaluative	Should meet requirements of IS: 4 amended from time to		Meets the requirement	Yes
е)		nensions of three ont linkage	Non Evaluative	Should meet requirements of IS (Part-I) (As amend time to time)		Does not meet the requirement	No
f)		ecifications of age drawbar	Evaluative	Should meet requirements of IS (As amended from time)		Meets the requirement	Yes
g)		nging drawbar erever fitted)	Evaluative	Should meet the req of IS: 12362 (Part amended from time to	3) (As	Not provided	Not app- licab le
h)	1)	Maximum travelling speed at rated engine speed in reverse gears, kmph	Evaluative	Should not exceed 20 kmph		11.88 (Meets the requirement)	Yes
	2)	Audible warning signal on tractor	Evaluative	As soon as the speed in reversing reaches to 20 km audible warning si tractor shall be active safety aspects ab operation of technology shall be in operation manufacturer /dealersure the training aspect to operator.	e gear nph, an gnal on ated. The bout the shuttle brought and er shall on this	Not fitted	Not app- licab le

1		2	3	4	5	6	7
18.1.11	Lal	belling of tractor	s (Provision	of labelling plate):		<u>.</u>	•
	1)	Make	Evaluative	Should conform to	Ma	hindra	Yes
	2)	Model	Evaluative	the requirements of	585 DI	XP PLUS	Yes
	3)	Month &	Evaluative	CMVR along with maximum PTO Power	0:	2/22	
		Year of		in kW and year of			Yes
		manufacture		manufacture in			
	4)	Engine number	Evaluative	numerical form. MM YY	NNK6	CBJ0010	Yes
	5)	Chassis number	Evaluative	Digit 01 – 12 in box		NXENNL00 429	Yes
	6)	Maximum PTO power, (kW)	Evaluative	No.1 for MM will represent the months and next two digits in box No.2 for YY will represent the year of Manufacturing.	3	33.5	Yes
18.1.12	Dis	scard limit for:		Marialataning.			
(a)		inder bore	Evaluative		00.400	88.906 to	\/
	dia	meter, (mm)		T. 1	89.130	88.939	Yes
(b)	bet cyli	earance ween piston & inder liner at rt, (mm)	Non Evaluative	To be specified by the manufacturer and supported by the printed	0.200	0.143 to 0.165	Yes
(c)	Pis	ton diameter at rt, (mm)	Non Evaluative	literature	88.150	88.773 to 88.780	Yes
d)		ng end gap (mm)					II.
	-	Top comp. ring.			2.50	0.30	Yes
	-	2 nd comp. ring.		To be specified by	2.50	0.50 to 0.55	Yes
	-	Oil ring.	Evaluative	the manufacturer and supported by the printed literature	2.00	0.40	Yes
(e)	Rir	ng groove cleara	nce (mm):				
	_	Top comp. ring.			0.30	Tapered	Yes
	-	2 nd comp. ring.	Evaluative	To be specified by the manufacturer	0.30	0.076 to 0.085	Yes
	-	Oil ring.		and supported by the printed literature	0.20	0.052 to 0.055	Yes
(f)	Cle	earance of main	bearings (m	, ,			
	-	Diametrical clearance	Evaluative	To be specified by the manufacturer	0.20	0.049 to 0.065	Yes
	-	Crankshaft end float	Evaluative	and supported by the printed literature	0.60	0.08	Yes

1	2	3	4	5	6	7
(g)	Clearance of big e	nd bearings,	(mm):			
	- Diametrical	Evaluative	-do-	0.20	0.071 to 0.090	Yes
	- Axial	Evaluative	-do-	0.75	0.20	Yes
(h)	Clearance between king pin and bush, (mm)	Non Evaluative	-do-	0.30	0.0161 to 0.261	Yes
(i)	Clearance between centre pin and bush, (mm)	I INON	-do-	0.30	0.135 to 0.153	Yes
18.1.13	Literature (Submis	sion to test a	agency)			
(a)	Operator manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes
(b)	Parts Catalogue	Evaluative	Provided / Not Provided	Provided	Provided	Yes
(c)	Workshop/ Service manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes
18.1.14	Fitment of Roll Ov	er Protective	Structures (ROF	PS):		
	For tractor having more than 1150 mm rear track width		ROPS should requirement of OECD code or International Sta	IS:1182 or equivalent	Not fitted	Not appli cable
18.1.15	Standard Accessories	Evaluative	Trailer hitch, hook, linkage should be pro tractor	drawbar	Provided	Yes
18.1.16	Accessories (optional)	Non Evaluative	Ballast weight, should me requirement of 0	et the	Provided	Yes
18.2	CATEGORY OF BE	REAKDOWNS	/ DEFECTS (As	per clause	5.0 of IS:12207	-

18.2	CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2019):					
SI. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	As observed	Whether meets the Require- ments (Yes/No)	
1.	Critical	Evaluative	No critical breakdown	None	Yes	
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes	
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	None	Yes	
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes	

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18.3 Salient Observations:

18.3.1 Laboratory tests:

18.3.1.1 Air cleaner oil pull over test:

During air cleaner oil pull over test, maximum oil pull over was recorded 0.71 % against the requirement of 0.25% maximum and which does not meet the evaluative requirement of IS: 12207-2019 with regard to tolerance limit.

Upon this, the applicant has requested vide letter no. FD/BVH/ICT/585XPPLUS/21-22/07 dated 08.06.2022 to replace the following parts of same specification and also requested to conduct the" repeat test "of air cleaner oil pull over test, which was allowed.

S. No.	Parts	Part Number
1.	Body CPTE Air cleaner (Vertical tube)	005554585R91
2.	Filter Air cleaner	005555890R91
3.	Element Air cleaner (wire mesh)	001121205R91
4.	Washer sealing Air cleaner	005555341R1

18.3.1.2 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (*) in Chapter – 10 of this test report is on higher side. This calls for dampening down of vibrations especially on LHS and RHS foot rest, operator's seat & steering control wheel to improve the operational comfort and service life of components.

18.3.1.3 Specifications of three point linkage:

The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points and lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS:4468 (Part-I) – 1997. This should be looked into for corrective action.

18.3.1.4 Operator's seat:

- Adjustment of operator's mass should be provided as per the above referred standard.
- Longitudinal and vertical adjustment of operator's seat should be provided as per the above referred standard.
- **iii)** Longitudinal distance from seat index point to the centre of differential lock pedal has been measured as 260 mm against the requirement of 410 to 720 mm.
- iv) Vertical distance from Seat Index Point to the centre accelerator pedal was measured 500 mm against the requirement of 230 to 460 mm.
- v) Vertical distance from Seat Index Point to the centre differential lock pedal was measured 520 mm against the requirement of 230 to 460 mm.
- vi) Vertical distance from Seat Index Point to centre of steering control wheel was measured 200 against the requirement of 265 to 385 mm.
- vii) Vertical distance from Seat Index Point to foot rest was measured 600 against the requirement of 450 to 520 mm.

Above parameters does not meet the requirement of IS: 12343-2021. This should be looked into for necessary corrective action at production level.

18.3.1.5 Operator's work place:

- i) Vertical retainer has not been provided on inner side of clutch pedal.
- ii) Width of foot step has been measured as 160 mm against the requirement of
- iii) Spark arresting device has not been provided in the exhaust system.

Above parameters does not meet the requirement of IS: 12239 (Part-I) 2018. This should be looked into for necessary corrective action at production level.

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18.3.1.6 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

18.3.1.7 Haulage Test:

- i) Distance travelled per litre fuel consumption with two wheel wheel trailers was observed as 4.98 to 5.04 km/l against the declaration of 5.0 to 6.0 km. This should be looked into for necessary corrective action.
- ii) Specific fuel consumption with two wheel trailer was observed as 36.3 to 38.7 cc/km/ton against the declaration of 30 to 35 cc/km/ton with two wheel trailer. This should be looked into for necessary corrective action.

18.3.1.8 Components/Assembly Inspection

Height of lining over rivet head of PTO clutch plate was observed as 0.68 to 1.16 mm against discard limit of 1.25 mm. This should be looked into for necessary corrective action.

18.4 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

18.5 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) The working clearance around Position control lever and Draft control lever has been measured as 50 mm should be provided as per the requirement of IS: 12239 (Part-2) 1999, (Reaffirmed in January, 2019).
- ii) The working clearance around Draft control lever & RHS fender has been measured as 40 mm should be provided as per the requirement of IS: 12239 (Part-2) 1999, (Reaffirmed in January, 2019).
- **iii)** Fuel shut off knob should does not remains in stop as per the requirement of IS: 8133-2021.
- iv) Identification of hand control by colour coding should be provided as per the requirement of IS: 8133-2021.
- v) Identification of "Neutral" position in range selector gear lever and main gear lever should be provided as per of IS: 6283 (Part 1&2) 1998 (Re-affirmed in January, 2019).
- vi) Identification of rockshaft (Basic, Up & Down) should be provided as per of IS: 6283 (Part 1&2) 1998 (Re-affirmed in January, 2019).

18.6 Adequacy of Literature supplied with machine:

- **18.6.1** The following literatures were supplied with the test tractor for reference during the test:
 - a) Operator Manual for "Mahindra 585 DI XP PLUS" tractor model.
 - b) Parts catalogue for "Mahindra 585 DI XP PLUS" tractor model.
 - c) Service manual for "Mahindra 585 DI XP PLUS" tractor model.
- **18.6.2** The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999.
 - i) Safe hitch height while using trailer.
 - ii) Recommended gross mass of trailer for haulage operation.
 - iii) Brand name of coolant and its ratio.

MAHINDRA, 585 DI XP PLUS TRACTOR - COMMERCIAL (Initial) THIS TEST REPORT IS VALID UPTO: 31/12/2027

TESTING AUTHORITY:

P. K. PANDEY DIRECTOR

C.V. CHIMOTE THUMBURE

Draft test report is compiled by: Nitesh Kumar Verma, Agricultural Engineer.

19. Applicant's comments

Para no.	Our reference	Applicant's comments
19.1	18.3.1.8	Parameters will be studied and necessary action will be initiated.
19.2	18.3.1.1	Observations will be studied and necessary corrective actions for stringent air cleaner quality checks in production will be ensured.
19.3	18.6.2	Suggestions for incorporating the required information will be studied and necessary action will be initiated.

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ANNEXURE-I BRIEF SPECIFICATION OF TRAILER DECLARED AS MATCHING TRAILER BY APPLICANT

SI No.	Item	<u>Trailer</u>	<u>Trailer</u>
1.	Make	Kisan Engineering Works	s, MIDC, Awadhan Dhule,
		(M.S.)	
2.	Model	Kisan 1062	Not available
3.	Type of trailer	Semi - Trailer	Semi – Trailer
4.	Number of axles	Single	Double
5.	Un laden Weight of Trailer,	1670	2800
	(kg)		
6.	Fully laden Weight of Trailer,	5000	7000
	Tons, (kg)		
7.	Overall dimensions of Trailer,	<u>(mm):</u>	
	Overall Width	1920	2140
	Overall Length	4250	5785
	Overall Height	2025	2110
	Wheel Base	Not applicable	2835
	Wheel Track	1590	1740(Front) &1765(Rear)
8.	Dimension of fitted Platform, (mm):	
	Length	3210	4225
	Width	1905	2135
	Height from ground	1165	1305
9.	Brakes of Trailer	Not Provided	Not Provided

ANNEXURE-II

BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST

S.	Parameters	Disc Plough	Rotavator	Puddler
No.				
1	Make	Farmking	Mahindra	Not available
2	Type	Mounted	Mounted	Mounted
3	No. of Discs / Blades	Two	36 in 7 flanges	12 (6 in 2 gangs)
4	Type of Discs / Blades	Plain concave	Hatchet	Notched concave
5	Size of Discs / Blades, (mm)	655	265 x 85 x 8	460
6	Spacing of Discs /Flanges, (mm)	495	325	165
7	Lower hitch point span, (mm)	760	785	680
8	Mast height, (mm)	480	595	500
9	Overall Dimensions, (mm):			
	Length	1480	970	1190
	Width	1060	1690	1810
	Height	1180	1105	1330
10	Gross Mass, (kg)	200	450	240
11	Working width, (cm)	2 x 30	145	210

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ANNEXURE-III

BRIEF SPECIFICATION OF HALF CAGE WHEEL

S. No.	Parameters	Specification
1	Туре	Half cage wheel
2	Outer diameter, (mm)	1200
3	Width, (mm)	360
4	No. & Type of Lugs	14, straight lugs made of MS angle section welded to angle iron frame
5	Size of angle section, (mm)	50 x 50 x 5
6	Length of lug, (mm)	360
7	Spacing of lug, (mm)	260
8	Weight of each cage wheel, (kg)	100

ANNEXURE - IV

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS	
1.	Running-in	60	
2.	PTO performance test	12.3	
3.	Power lift and hydraulic pump performance test	5.8	
4.	Drawbar performance test	16.5	
5.	Turning ability	0.5	
6.	Location of centre of gravity	0.3	
7.	Operator's field of vision		
8.	Brake test	2.0	
9.	Noise measurement	1.8	
10.	Mechanical vibration test	1.0	
11.	Nominal speed test	1.3	
12.	Air cleaner oil pull over test	7.0	
B.	FIELD TEST:		
1.	Disc ploughing	10.8	
2.	Rotavation	11.3	
3.	Puddling (including water proof test)	15.8	
C.	HAULAGE TEST:	5.3	
D.	Miscellaneous test and other run hours including idle	8.8	
	run, transportation, trials and preparation for test		
TOTAL:		160.5	