प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T-1743/2274/2023

INITIAL COMMERCIAL TEST REPORT माह/Month : June, 2023

Application Reference No. 28/2022-23/80

(यह परीक्षण रिपोर्ट 30/06/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/06/2028)



Make of Agricultural Tractor: Mahindra

Model : YUVO TECH+ 575 DI 4WD

Manufactured by : Mahindra & Mahindra Limited,

(Farm Equipment Sector) Mahindra Research Valley, Mahindra World City, Plot no. 41/1, Anjur

P.O., District Chengalpattu - 603004.



#### भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

### **GOVERNMENT OF INDIA**

MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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**CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE** 

TRACTOR NAGAR, BUDNI (M.P.) 466 445 (An ISO 9001:2015 Certified Institute)

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#### IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: June Test Report No.: T-1743/2274/2023 Year: 2023



# GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

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CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE - BUDNI

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	MAHINDRA, YUVO TECH+ 575 DI 4WD TRACTOR -
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[C] Tractor manufacturer's name and : Mahindra & Mahindra Limited address

(Farm Equipment Sector)

Mahindra Research Valley, Mahindra World City, Plot no. 41/1, Anjur P.O., District

Chengalpattu - 603004.

[D] Location of tractor assembly : Mahindra & Mahindra Limited

(Farm Equipment Sector)

(i) Hingna Road, Hingna MIDC, Nagpur–

440016.

(ii) Agri Business Development Center, Khatima Panipat Highway, Udham Singh Nagar, Vil. Lalpur, Tehsil-Kichha,

Rudrapur – 263 153

(iii) Agri Development Center, Vil-Mehla Tehsil - Dudu Jaipur- Ajmer Road,

Jaipur- 303 007

(iv) Near Bidar "T" Junction, Mahindra Nagar, Zaheerabad- 502 220 Medak District, Andhra Pradesh

(v) Akurli Road, Kandivli (E), MUMBAI – 400 101

[C] Submitted for test by (Applicant) : The Manufacturer

[C] Selected for test by : The Ministry vide OM No. 13-17/2021 - M&T

(I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test

sample to the Institute for test.

[D] Place of running-in : At manufacturer's works

[D] Duration of running-in:

-Engine : 30 -Transmission : 36

[C] Location of test : Government of India,

Central Farm Machinery Training and Testing

Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

#### 1. SPECIFICATIONS OF TRACTOR

1.1 Identification:

**1.1.1 Denomination** [C] Make of tractor

Make of tractor : Mahindra

[C] Model (trade name) : YUVO TECH+ 575 DI 4WD

[C] Type : Four Wheel Drive, Standard Agricultural

Tractor.

[C] Month & year of manufacture : 08 & 22 [D] Country of origin : India

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1.1.2 Numbers:

[D] 1<sup>st</sup> Serial No. or prototype : MBNPFALVFMNJ00001 [C] Serial No. : MBNPFALVFNNE00096

1.2 Engine:

[D] Manufacturer's address : Mahindra & Mahindra Limited

Farm Equipment Sector

(i) Akurli Road, Kandivali (E), Mumbai -

400101

(ii) MIDC, Hingna Road, Nagpur – 440028

(iii) Khatima Panipat Highway, Rudrapur,

Udhamsinghnagar, 263153

(iv) Jaipur Ajmer Road, Jaipur - 303007

(v) Near Bidar "T" junction, Mahindra Nagar,

Zaheerabad – 502220

(vi) Mahindra Research Valley, Mahindra World City, Plot No.41/1, Anjur P.O.,

Kanchipuram District, Chengalpattu -

603004

[C] Make : Mahindra

[C] Model : MTDHI30NA047B3A

[C] Type : Four stroke, naturally aspirated, liquid cooled,

direct injection, diesel engine.

[C] Serial No. : NNE2GRE0184

1.2.1 Cylinders:

[C] Number/disposition : Four, vertical, in-line

Bore / Stroke, (mm) 88.9 / 120 [D] : [D] Capacity, cm<sup>3</sup> 2979 [D] Compression ratio 20.0 (±1): 1 Arrangement of valves [D] Overhead, inline : [D] Cylinder liners Wet, replaceable

[D] Type of combustion chamber : Re-entrant cavity on piston crown

1.2.2 Supercharging : Not Available

1.2.3 Fuel system:

[C] Fuel feed system : Gravity and force feed

Filter(s):

[C] Make : Bosch

[C] Model : F 002 H25 037

[C] Type : Spin-on paper element

[C] Number(s) : One [D] Capacity of fuel tank, (I) : 53.4

Injection pump:

[C] Make : Bosch

[C] Model : F 002 A2Z A66, PES4A85D320RS2000

[C] Type : Inline, plunger[C] Serial Number : 27660354

Manufacturer's production setting of injection pump:

[C] Flow rate (rated engine speed & full : 7.87

load), (kg/h)

[D] Timing :  $6.5 \pm 1$  degree before TDC

## MAHINDRA, YUVO TECH+ 575 DI 4WD TRACTOR INITIAL COMMERCIAL TEST

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#### 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Cha	aracteristic	Category (Evaluative / Non- Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant / (D) Requiremen	As observed	Whether meets the require -ments (Yes/No)
				_	(R)		
1		2	3	4	5	6	7
				Ministry's Office Memorandum	No. 13-17	/2021-M8	kT (I&P)
644		1 28 <sup>th</sup> of July, 2	(022).				
6.1.1		Performance:		Dealers develop to be exhibited	ı		
a)	under (kW)	num power 2 h test, (Natural ent condition)	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	32.1 (D)	32.1	Yes
b)	Powe	r at rated	Non	-do-	32.1	32.1	Yes
		e speed, (kW)	Evaluative	-u0-	(D)	JZ. I	162
с)	consu	fic fuel umption sponding to num power, /h)	Evaluative	Should not be more than 10% of declared value	241 (D)	245	Yes
d)		num equivalent shaft torque,	Non- Evaluative	± 8%	196 (D)	184.2	Yes
e)	Back- perce	up torque, nt	Evaluative	Should be minimum 12 percent	18 (D) 12 (R)	20.2	Yes
f)	Maxir	num operating	temperature,	(°C):			
	1)	Engine oil	Evaluative	The declared value should not exceed the <i>Max</i> value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration	130(D)	107	Yes
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	119(D)	87	Yes
g)	Engin consu (g/kW	ımption,	Evaluative	Not exceeding 1% of SFC at max. Power under High ambient conditions.	2.45 (Max) (R)	0.14	Yes
h)	Smok	e level, m <sup>-1</sup>	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 per meter Maximum (R)	0.23	Yes

### MAHINDRA, YUVO TECH+ 575 DI 4WD TRACTOR -INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 30/06/2028

1	2	3	4	5	6	7
6.1.2	Drawbar perform					
a)	Max. drawbar pul with ballas corresponding to 15 percent whee slip, (kN)	Non-	Minimum 70% of static mass of tractor with ballast.	18.50 (D)	*	*
b)	Max. drawbar pul with standard ballast corresponding to 15 percent whee slip, (kN)		In case of tractors having total static mass ≥ 1500 kg, <i>Min</i> 70% of static mass of tractor without ballast or with standard ballast, as the case may be.In case of light weight tractors having ≤ 1500 kg total static mass of tractor, <i>Min</i> . 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	14.75 (D) 14.79 (R) Min	19.49	Yes
c)	Maximum drawbar powe without ballast with standard ballast, (kW).	/	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	25.7 (D) 25.7 (R) Minimum	26.4	Yes
d)	For tractors fitted with air conditioned /heated cabin Maximum drawbar power without ballast, or with standard ballast as the case may be, kW		Min 70% of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1 500 kg.	Not fitted	Not fitted	Not appli- cable
е)	Maximum transmission oi temperature, (°C)		The declared value should not exceed the maximum value specified by oil company	120 (D)	84	Yes
6.1.3 a)	Maximum lifting capacity throughout the range of lift, (kN):  1) At hitch points Evaluative Should not be less than 90% of declared value. (D) The lift capacity should at least be 24 kg/PTO kW and it should be (D)				-hour ctors ((&P) ndard	
	2) standard frame	Evaluative	21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	7.56 (R) Minimum	13.29	Yes

## MAHINDRA, YUVO TECH+ 575 DI 4WD TRACTOR -INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 30/06/2028

1	2	3	4	5	6	7
b)	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)	Non- Evaluative	The observed value should not exceed 50 mm	50 (D) Maximum	00	Yes
6.1.4	Brake performance at					
a)	ballast, (m):		e, equal to or less than 600 N			•
	1) Cold brake	Evaluative	10	10 (R)	7.45	Yes
	2) Hot brake	Evaluative	10	10 (R)	7.54	Yes
b)	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No	Yes	Yes	Yes
6.1.5	conducted.	not applied fo	or any optional tests, therefor	e no optior	nal test	s was
6.1.6	Safety features:	Г	[B.:			
а)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]	Meets the requirement		Yes
b)	Lighting arrangement	Evaluative	As per CMVR	Meets the requirement		Yes
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non- Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	Does no meet th requirem	е	No
d)	Technical requirements for PTO shaft	Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requirement		Yes
е)	Dimensions of three-point linkage	Non- Evaluative	Should meet the requirements of IS: 4468 (Part-I) (As amended from time to time)	Does no meet th requirem	е	No
f)	Specifications of linkage drawbar	Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Meets the requirement		Yes
g)	Swinging drawbar (wherever fitted)	Evaluative	Should meet the requirement of IS: 12362 (Part 3) (As amended from time to time)	Not provid		Not appli- cable
е)	1) Audible warning signal on tractor	Evaluative	As soon as the travelling speed in reverse gear reaches to 20 kmph, an audible warning signal on tractor shall be activated. The safety aspects about the operation of shuttle technology shall be brought in operation and manufacturer /dealer shall ensure the training on this aspect to operator before the delivery of tractor.	Not fitte		Not appli- cable

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1	2	3	4	5		6	7
6.1.7	Lab	elling of tractors	Provision of	labelling plate):	•		
	1)	Make	Evaluative	Should conform to	the	Mahindra	Yes
	2)	Model	Evaluative	requirements of C	MVR	YUVO TECH+	Yes
				along with maximum		575 DI 4WD	
	3)	Month &	Evaluative	Power in kW and year			
		Year of		manufacture in nume	erical	08/22	Yes
		manufacture	<u> </u>	form.			
	4)	Engine number	Evaluative	MM YY		NNE2GRE	Yes
			<u> </u>	_	_	0184	.,
	5)	Chassis number	Evaluative	Digit 01 – 12 in box No	o.1for	MBNPFALVFN	Yes
	<b>O</b> )	N . DTO		MM will represent	the -	NE00096	
	6)	Maximum PTO	Evaluative	months and next two	digits	32.1	Yes
	7)	power, (kW)	Fralmatica	in box No.2 for YY		0.44	Yes
	7)	Specific fuel	Evaluative	will represent the year	ar of	241	Yes
		consumption, g/kWh		Manufacturing.			
C 4 0	1:4-		<u> </u>				
6.1.8		rature (Submission		ency): Provided /	Provid	led Provided	Yes
(a)	Ope	erator manual	Evaluative	Not Provided	Provid	lea   Provided	res
(b)	Dort	ts Catalogue	Evaluative	Provided /	Provid	led Provided	Yes
(0)	Faii	is Calalogue	Evaluative	Not Provided	Piovid	led Provided	165
(c)	\/\or	·kshop/	Evaluative	Provided /	Provid	led Provided	Yes
(0)		vice manual	Lvaluative	Not Provided	I TOVIG	led   1 lovided	163
6.1.9			Protective S	tructures (ROPS):			1
0.1.5	For	tractor having	Evaluative	ROPS should meet the		Not fitted	Not
		e than 1150 mm	Lvaldative	requirement of IS:1182		140t Intiod	appli-
		track width		or OECD code or			cable
				equivalent International			
				Standard			
6.1.10	Star	ndard	Evaluative	Trailer hitch, front tow	Provided Ye		Yes
	Acc	essories		hook, linkage drawbar		<del>-</del>	
				should be provided with			
				tractor			
6.1.11	Acc	essories	Non	Ballast weight, if fitted,		Not fitted	Not
	(opt	ional)	Evaluative	should meet the			appli-
				requirement of CMVR			cable

6.2	CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2022):				
S. No.	Category of break-downs	Category (Evaluative / Non-Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirements (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and neither of them should be repetitive in nature	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

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#### 6.3 Conformity with following IS:

Guidelines for declaration of power and specific fuel consumption and : Conforms labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]

ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 : Conforms (third revision) [IS:4931-1995 (Reaffirmed Year 2019)]

Agricultural wheeled tractors – Rear mounted three-point linkage: Part 1 : Does not Categories 1, 2, 3 & 4 (fourth revision) [IS:4468(Part-I) – 1997 (Reaffirmed in 2022)]

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed : Conforms Year 2022)]

v) Agricultural tractors- Operator's seat technical requirement [IS12343 - : Does not conform

vi) Guide for safety & comfort of operator of agricultural tractors: Part 1 : Does not General requirements (first revision): [IS 12239 (Part 1) - 2018] conform

vii) Tractors and machinery for agriculture and forestry – Technical means for : Does not ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) conform (Reaffirmed Year 2019)]

viii) Guide lines for location and operation of operator controls on agricultural : Does not tractors and machinery [IS: 8133 - 2021] conform

Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2
Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006
(Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on public : Conforms roads (IS:14683-1999) (Reaffirmed Year 2019)]

#### 6.4 Salient Observations:

#### 6.4.1 Operator's seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- Provision for adjustment of driver's mass has been specified as 50 to 120 kg against the requirement of 40 to 100 kg.
- **ii)** Longitudinal distance from SIP to centre of steering control wheel has been measured as 535 mm against the requirement of 425 to 525 mm.
- iii) Vertical distance from SIP to centre of steering control wheel has been measured as 220 mm against the requirement of 265 to 385 mm.

Therefore, all of the above should be looked into for necessary corrective action.

#### 6.4.2 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) 2018.

- i) Vertical retainers on both sides of clutch pedal are not provided.
- ii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

#### 6.4.3 Three-point linkage:

The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points & lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS:4468 (Part-I) – 1997. This should be looked into for necessary corrective action.

#### 6.4.4 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

## MAHINDRA, YUVO TECH+ 575 DI 4WD TRACTOR INITIAL COMMERCIAL TEST

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#### 6.5 Specification of Tractor:

Discrepancies in the specification between the Specification sheet and Operator's manual are as under:

S. No.	Description	As per Specification Sheet	As per Operator's manual
a)	Battery rating	88 Ampere hour	Not specified
b)	Overall length, mm	3670	3450±25
c)	Other PTO speed	Not available	Multi speed PTO & reverse
	corresponding to		CRPTO speed (Page No. 9-12)
	rated engine speed		
	(rpm)		
d)	Transmission oil	TRACT ELF MM/IOCL	Servo M-TRAC 30/M-Star
			genuine OIB oil or Servo MTRAC
			30 (Page No. 17-1)
e)	Transmission oil	First change after 1200	First change after 1300 hours of
	change period	hours of operation and	operation and subsequently after
		subsequently after every	every 1200 hours of operation.
		1200 hours of operation.	(Page No. 18-3)

#### 6.6 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

#### 6.7 Recommendation with regard to safety on tractor:

- i) Fuel shutoff knob does not remain in stop position as per the requirement of IS: 8133-2021.
- ii) Colour code for engine revolution gauge has not been provided as per the requirement of IS: 6283-Part-2-2007.
- iii) Identification of hand control by colour coding of engine speed control, transmission control & differential lock has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- iv) The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- v) The working clearance between draft control lever and RHS fender & position control lever and draft control lever has been measured as 30 mm & 45 against the minimum requirement of 70 mm respectively.

Above parameters should be looked into for necessary corrective action.

#### 6.8 Adequacy of Literature supplied with machine:

- **6.8.1** The following literatures were supplied with the test tractor for reference during the test:
  - a) Operator Manual for "Mahindra YUVO TECH+ 575 DI 4WD" tractor model.
  - b) Parts catalogue for "Mahindra YUVO TECH+ 575 DI 4WD" tractor model.
  - c) Service manual for "Mahindra YUVO TECH+ 575 DI 4WD" tractor model.
- The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
  - i) Recommended ballast masses for different operations.

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## TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA TESTING AUTHORITY

C. V. CHIMOTE TEST ENGINEER	Thuman E
A.K. UPADHYAY DIRECTOR (I/C)	hu

Draft Test Report compiled by Sh. Dharmendra Kumar, Senior Technical Assistant & Chanchlesh Singh Raghuwanshi, Agricultural Engineer.

#### 7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicant's comments
7.1	6.5 & 6.8.2	Parameter in product literature will be studied and
		necessary action will be initiated.

#### ANNEXURE-I

#### TRACTOR RUN HOURS DURING TEST

Α.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	12.9
3.	Power lift and hydraulic pump performance test	1.3
4.	Drawbar performance test	4.8
5.	Brake performance test	1.7
6.	Nominal speed test	2.3
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	3.6
	TOTAL:	26.6