प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T-1816/2347/2024

INITIAL COMMERCIAL TEST REPORT माह/Month : January, 2024

Application Reference No. 28/2023-24/19

(यह परीक्षण रिपोर्ट 31/01/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/01/2029)



Make of Agricultural Tractor : SWARAJ
Model : 969 FE 4x4

Manufactured by : M/s. Mahindra & Mahindra Ltd.

Farm Equipment Sector, Swaraj Division Phase- IV, Industrial Area, S.A.S. Nagar,

Mohali, Punjab - 160 055



#### भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

# GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान द्रैक्टर नगर, बुदनी (म.प्र.) 466 445

### CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (M.P.) 466 445

(An ISO 9001: 2015 Certified Institute)

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#### SWARAJ, 969 FE 4x4 TRACTOR- INITIAL COMMERCIAL TEST

THIS TEST REPORT IS VALID UPTO: 31/01/2029

#### **IMPORTANT INFORMATION**

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: January Test Report No.: T-1816/2347/2024 Year: 2024



#### GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

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There is apparently a "Three Modes" in the tractor. The applicant has christened the different mode as "ECO, Power and Haulage". However, the applicant vide letter no. SD/Budni/ICT/23-24/969FE4X4/A-06/L-01 dated 16.11.2023 requested to conduct the test only on so called Power mode. Therefore, this report contains the observation on the so call "Power mode" only.

[C] Manufacturer : M/s. Mahindra & Mahindra Ltd.

(Farm Equipment Sector),

Swaraj Division, Phase- IV, Industrial Area, S.A.S. Nagar, Mohali, Punjab – 160 055

[C] Submitted for test by (Applicant) : The Manufacturer

[C] Selected for test by : The Ministry vide OM No. 13-17/2021 - M&T

(I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test

sample to the Institute for test.

[D] Duration of running-in, (h):

-Engine : 28 -Transmission : 32

[C] Location of test : Government of India,

Central Farm Machinery Training and Testing

Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

#### 1. SPECIFICATIONS OF TRACTOR

1.1 Identification:

1.1.1 Denomination

[C] Make of tractor : SWARAJ
[C] Model (trade name) : 969 FE 4x4

[C] Type : Four Wheel Drive, Standard Agricultural

Tractor.

[C] Month & year of manufacture : 08/23 [D] Country of origin : India

1.1.2 Numbers:

[D] 1<sup>st</sup> Serial No. or prototype : MBNBS57ABPCB01638 [C] Serial No. : MBNBS57ABPCK02096

1.2 Engine:

[D] Manufacturer's address : M/s. Swaraj Engine Ltd.

Plot No. 2, Industrial Area, Phase-9, Mohali,

Punjab-160062

[C]Make: Swaraj[C]Model: SK 365C

[C] Type : Four stroke, liquid cooled, turbocharged

intercooled, common rail, direct injection,

diesel engine.

[C] Serial No. : FE.5002/SFK38092

1.2.1 Cylinders:

[C] Number/disposition : Three/ Vertical inline

Bore / Stroke, (mm) [D] 110 / 122 : Capacity, cm<sup>3</sup> [D] 3478 : Compression ratio [D] 18.1 (±0.5): 1 Arrangement of valves [D] Overhead [D] Cylinder liners Wet, replaceable [D] Type of combustion chamber Open Re-entrant

#### SWARAJ, 969 FE 4x4 TRACTOR-INITIAL COMMERCIAL TEST

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#### 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	CI	naracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require- ments (Yes/No)
1		2	3	4	5	6	7
	MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&T (I&P) dated 28 <sup>th</sup> of July, 2022).						
6.1.1	PTO	Performance:					
a)	unde (kW)	,	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	42.5 (D)	41.8	Yes
b)	Powe	er at rated ne speed, (kW)	Non Evaluative	-do-	42.5 (D)	41.5	Yes
c)	Spec cons corre maxi (g/kV	cific fuel umption esponding to mum power, Vh)	Evaluative	Should not be more than 10% of declared value	279 (D)	257	Yes
d)		mum equivalent kshaft torque,	Non Evaluative	± 8%	305(D)	272.5	No
e)	Back perce		Evaluative	Should be minimum 12 percent	12 (D) 12 I	37.4	Yes
f)	Maxi	mum operating t	emperature,	(°C):			
	1)	Engine oil	Evaluative	The declared value should not exceed the <i>Max</i> value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration	130 (D)	106	Yes
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	115 (D)	98	Yes
g)		ne oil umption, Vh)	Evaluative	The value would be based on the test conducted under natural ambient condition	2.57 Maximum I	0.22	Yes
h)		ke level, m <sup>-1</sup>	Evaluative	Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum I	0.04	Yes

## SWARAJ, 969 FE 4x4 TRACTOR- INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/01/2029

1		2	3	4	5		6	7
6.1.2	Drav	vbar performand				<u> </u>	· ·	
a)	with corre perc (kN)	drawbar pull ballast esponding to 15 ent wheel slip,	Non- Evaluative	Minimum 70% of static mass of tractor with ballast.	*		*	*
b)	with	drawbar pull but ballast esponding to 15 ent wheel slip,	Evaluative	Minimum 70% of static mass of tractor without ballast or with standard ballast, as the case may be.	22.5 (I 21.90 I	,	29.19	Yes
c)	powe balla stan (kW)	st/ with dard ballast, i.	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.		35.0	Yes	
d)	trans temp * Ap requ	ested not to cond	um Evaluative The declared value should 120 (D) 108 Yes not exceed the maximum value specified by oil company icant vide letter no. SD/Budni/ICT/23-24/969 FE4x4/A-06/L-01 dated 16.11.2023 has ted not to conduct the ballasted drawbar performance & ten-hour drawbar test which was			23 has ch was		
	tract	ors vide a OM No	. 13-32/2023	elines for testing of tractors as -M&T(I&P) (FTS-125476) dated mance test was conducted.				
6.1.3		er lift and hydra						
a)				ut the range of lift, (kN):				
	1)	At hitch points	Evaluative	Should not be less than 90% declared value.	( 19 Mini	.57 D) 9.41 I	20.21	Yes
	2)	With the standard frame	Evaluative	The lift capacity should at le be 24 kg/PTO kW and it sho be 21.5 kg/engine kW who the tractor is not provided wit PTO shaft.	uld (ere 9.	7.65 D) .84I imum	20.25	Yes
b)				Yes				

## SWARAJ, 969 FE 4x4 TRACTOR- INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/01/2029

1		2	3	4	5	6	7
6.1.4	Bral	ke performance at	Ŭ	7	J	0	, , ,
a)				e, equal to or less than 600 N on bi	rake peda	l without	hallast
u,	(m):		a. 100 at a 1010t	5, equal to 51 1000 than 000 11 011 51	ano podo		banaot,
	1)	Cold brake	Evaluative	10	10 I	7.73	Yes
	2)	Hot brake	Evaluative	10	10 I	8.07	Yes
b)		ether parking brake					
_		fective at a force of	Evaluative	Yes / No	Yes	Yes	Yes
		N at foot pedal (s)	Evaluativo	1007110	100	. 00	
C 4 F		00 N at hand lever		et has not soulised for some soulise		41	
6.1.5		onal tests was co		nt has not applied for any option	nai tests,	tnerero	re no
6.1.6		ety features:	nauctea.				
a)	Gua	•		Belt drives, pulleys, silencer,	Meets	s the	Yes
u,		ing and hot parts	Evaluative	hydraulic pipes [As per IS	require		100
		g aaet pae		12239 (Part2)]			
b)	Ligh	ting arrangement	Evaluative	, /2	Meets	s the	Yes
				As per CMVR	require	ement	
c)		ting requirements		Should meet the requirements of	Does		No
		ctors having more	Non	IS: 12343 (As amended from	meet		
		1150 mm rear	Evaluative	time to time)	require	ement	
۵۱		k width) hnical	Non	Should meet the requirements of	Door	not	No
d)		irements for PTO	Non Evaluative	IS: 4931 (As amended from time	Does		No
	shaf		Lvaluative	to time)	me meet the requirement		
e)		ensions of		Should meet the requirements of			No
C)		e-point linkage	Non	IS: 17231-2019 (As amended	meet		110
	and point initiage		Evaluative	from time to time)	require		
f)	Spe	cifications of	Non	Should meet the requirements of			No
,	linkage drawbar		Evaluative	IS: 12953 (As amended from	meet	the	
				time to time)	require	ement	
g)		cifications of	Non	Should meet the requirement of	ed .		Not
		nging drawbar	Evaluative	IS: 12362 (Part-3) (As amended			appli-
		erever fitted)		from time to time)	5		cable
h)	Audi	•	Evaluative	If tractor travel speed in reverse gear exceeds 20 kmph, an	Provi (The	aea audible	Yes
	sign	al on tractor		audible warning signal on tractor	warning		
				shall get activated.	on trac		
				A sticker to the effect that	activated		
				"operating the tractor beyond 20	the spe	eed in gear	
				kmph speed in reverse gear is	reaches		
				not safe" should be prominently displayed.	kmph.		
6.1.7	l ob	olling of tractors /	Provision of	• •			
0.1.7	1)	elling of tractors ( Make	Evaluative	abeling plate): Should conform to the	SWA	RAI I	Yes
	2)	Model	Evaluative	requirements of CMVR	969 FI		Yes
	3)	Month & Year of	Evaluative	along-with declared value of			
	<u> </u>	manufacture		PTO in kW, Specific fuel	08 8	<b>ያ</b> 23	Yes
	4)	Engine number	Evaluative	consumption (SFC)	FE.5002	2/SFK3	Yes
				corresponding to maximum	808		
	5)	Chassis number	Evaluative	power in g/kWh and year of MBNBS57/			Yes
	-			MM YY	PCK0		
	6)	Maximum PTO	Evaluative		42	.5	Yes
	71	power, (kW)	Fuglish' :	Digit 01-12 in box No. 1 for MM will represent the month and		_	V
	7)	Specific fuel consumption,	Evaluative	next two digit in the box No. 2 for	27	<b>ਰ</b>	Yes
		g/kWh		YY will represent the year of			
		9/17411		manufacturing			

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1	2	3	4	5	6	7
6.1.8	Literature (Submission to test agency):					
(a)	Operator manual	Evaluative	The printed	literature in	Provided	Yes
(b)	Parts Catalogue	Evaluative	booklet form		Provided	Yes
I	Workshop/ Service manual	Evaluative	provided as pe should submit test sample.	er IS 8132 and along with the	Provided	Yes
6.1.9	Fitment of Roll Over Protective Structures (ROPS):					
	For tractor having more than 1150 mm rear track width	Evaluative		of IS:1182 or or equivalent	Not fitted	Not applicable
6.1.10	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor		Yes	
6.1.11	Accessories (optional)	Non Evaluative	l •	ht, if fitted, neet the f CMVR	Not fitted	Not applicable

6.2	CATEGORY OF E	REAKDOWNS / I	DEFECTS (As per clause 5.0 o	of IS:12207-20	22):
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirements (Yes/No)
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing	None	Yes
2.	Major	Evaluative	There are not more than2 major break downs and neither of them should be of repetitive nature.	None	Yes
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should of repetitive nature.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of break downs should exceed five that is, (2major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

#### 6.3 Conformity with following IS:

vii)

	,		
i)	Guidelines for declaration of power and specific fuel consumption and	:	Conforms
	labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed		
	Year 2019)]		

ii)	Agricultural tractors – Rear mounted power take-off - Types 1, 2 and 3 (third	:	Does not
	revision) [IS:4931-1995 (Reaffirmed Year 2019)]		conform
iii)	Agricultural wheeled tractors – Rear mounted three-point linkage: Categories	:	Does not
	1N,1,2N, 2, 3N, 3,4N & 4 [ IS: 17231:2019]		conform
iv)	Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year	:	Does not

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year : Does not 2022)]
 v) Agricultural tractors- Operator's seat technical requirement [IS12343 – 2021] : Does not conform

vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General requirements (first revision):[IS 12239 (Part 1) – 2018] Conform

requirements (first revision):[IS 12239 (Part 1) – 2018]

Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999)

(Reaffirmed Year 2019)]

conform

conform

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viii) Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 – 2021] Conform

ix) Tractors and machinery for agriculture and forestry, powered lawn and garden equipment – Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) – 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on public roads: Conforms (IS:14683-1999) (Reaffirmed Year 2019)]

#### 6.4 Salient Observations:

#### 6.4.1 PTO performance:

- i) The maximum equivalent crankshaft torque was recorded as 272.5 N-m against the declaration of 305 N-m, which does not meet the non-evaluative requirement of IS 12207: 2022. This should be looked into for necessary corrective action.
- ii) Applicant vide letter no. SD/Budni/ICT/23-24/969 FE4x4/A-06/L-01 dated 16.11.2023 has recommended that tractor operating range is from 1000 rpm to rated engine rpm under full load condition. Hence during PTO performance test, varying speed test was conducted upto 1000 rpm of engine only under natural and high ambient condition.

#### 6.4.2 Three-point linkage:

The dimensions viz. lateral distance from lower hitch point to centre line of tractor & distance from end of power take-off to centre of lower hitch point not meet the requirements of IS: 17321-2019. This should be looked into for corrective action.

#### 6.4.3 PTO master shield:

PTO master shield has not been provided on tractor as per IS: 12239-1999 (Part-2). This should be looked into for necessary corrective action.

#### 6.4.4 Operator's seat:

The following parameters does not meet the requirement of IS: 12343-2021:

- i) Inclination of back rest was measured as 22.0 degree against requirement of  $10 \pm 5$  degrees.
- ii) Longitudinal distance of SIP from centre of steering control wheel has been measured as 540 mm against the requirement of 425 to 525 mm.

Therefore, all of the above should be looked into for necessary corrective action.

#### 6.4.5 Operator's work place:

### Operator's work place meets the requirements of IS: 12239 (Part-I) 2018, except the following:

- (i) Provision of vertical retainers at inner sides of clutch pedal.
- (ii) Provision of spark arresting device in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

#### 6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

#### 6.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) Identification of hand control by colour coding of engine speed control, transmission control, parking brake (orange) & differential locks (yellow) has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- ii) The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- iii) PTO master shied has not been provided as per IS: 12239 (Part-2).
- iv) The working clearance between RHS fender and tripping trailer lever 50 mm against the minimum requirement of 70 mm as per the requirement of IS: 12239 (Part II) 2019

All of the above should be looked into for necessary corrective action.

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- 6.7 Adequacy of Literature supplied with machine:
- 6.7.1 Literature was supplied with the tractor for reference during the test.
  - a) Operator's manual (For Swaraj 969 FE 4x4 tractors model)
  - Part's catalogue (For Swaraj 969 FE 4x4 tractors model)
  - c) Service manual (For Swaraj 969 FE 4x4 tractors model)
- 6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS:8132-1999 incorporating, inter alia, the following:
  - i) Safe hitch height while using trailer
  - ii) Engine to PTO speed ratio
  - iii) Details of multispeed PTO Particularly Reverse PTO

#### TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA

#### **TESTING AUTHORITY**

B. N. DIXIT AGRICULTURAL ENGINEER	Of the second
R.P. PANDEY SENIOR INSTRUMENTATION ENGINEER	Randey
A. K. UPADHYAY DIRECTOR (I/C)	Char

Draft Test Report compiled by Pratyush Satya, Senior Technical Assistant

#### 7. APPLICANT'S COMMENTS

Para no.	Our reference	Comments
7.1	6.4.1, 6.4.2 & 6.4.3	These requirements are being revisited for necessary corrective action at our end.
7.2	6.4.4, 6.4.5 & 6.6	Study & trials are under progress for necessary corrective action.
7.3	6.7.2	Necessary changes suggested by institute will be incorporated in the manual for end user.

### SWARAJ, 969 FE 4x4 TRACTOR- INITIAL COMMERCIAL TEST

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#### **ANNEXURE-I**

#### TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	14.9
3.	Power lift and hydraulic pump performance test	3.7
4.	Drawbar performance test	6.4
5.	Brake performance test	1.0
6.	Nominal speed test	3.7
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test.	2.6
	TOTAL:	32.3