

Application Reference No. 28/2024-25/19

(यह परीक्षण रिपोर्ट 30/11/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/11/2029)



Make of Agricultural Tractor : VST ZETOR
Model : VST ZETOR 4511
Manufactured by : VST Tillers Tractors Limited
Plot No. 39, Phase-1, SIPCOT Industrial Complex, Mookandapalli, Hosur -635 126.



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय
(कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA
MINISTRY OF AGRICULTURE AND FARMERS WELFARE
(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान
ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE
TRACTOR NAGAR, BUDNI (M.P.) 466 445
(An ISO 9001:2015 Certified Institute)

T-1903/2434/2024	VST ZETOR 4511 TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 30/11/2029

IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers Welfare has directed, vide a OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: November	Test Report No.: T-1903/2434/2024	Year: 2024
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GOVERNMENT OF INDIA
CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE
TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

E-mail: fmti-mp@nic.in

Web site: <http://www.fmttibudni.gov.in>

Telephone: 07564-299003

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[C]	Tractor manufacturer's name and address	:	M/s. VST Tiller Tractors Limited Plot No. 39, Phase-1, Sipcot Industrial Complex, Mookandapali, Krishnagiri, Hosur 635126
[C]	Submitted for test by (Applicant)	:	VST Zetor Private Limited Plot No. 1, Dyavasandra Indl. Layout, Whitefield Road, Mahadevapura Post, Bengaluru-560048, India
[C]	Selected for test by	:	The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of running-in	:	At manufacturer's works
[D]	Duration of running-in, (h):		
	-Engine	:	12
	-Transmission	:	08
[C]	Location of test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

1. SPECIFICATIONS OF TRACTOR

1.1 Identification:

1.1.1 Denomination

[C]	Make of tractor	:	VST ZETOR
[C]	Model (trade name)	:	VST ZETOR 4511
[C]	Type	:	Rear wheel driven , Standard Agricultural Tractor
[C]	Month & year of manufacture	:	05/24
[D]	Country of origin	:	India

1.1.2 Numbers:

[D]	1 st Serial No. or prototype	:	BMMTEE000005
[C]	Serial No.	:	BMMTEG000064

1.2 Engine:

[D]	Manufacturer's address	:	M/s. V.S.T. Tillers Tractors Ltd. Plot No. 39, Phase-1, Sipot Industrial Complex, Mookandapalli, Hosur-635126
[C]	Make	:	M/s. V.S.T. Tillers Tractors Ltd.
[C]	Model	:	VZ329-F5.1
[C]	Type	:	Four stroke, naturally aspirated, liquid cooled, direct injection, diesel engine.
[C]	Serial No.	:	BLUEEG000021

1.2.1 Cylinders:

[C]	Number/disposition	:	Three / vertical Inline
[D]	Bore / Stroke, (mm)	:	102/120
[D]	Capacity, cm ³	:	2942
[D]	Compression ratio	:	18.5:1
[D]	Arrangement of valves	:	Overhead
[D]	Cylinder liners	:	Wet, replaceable
[D]	Type of combustion chamber	:	Direct Injection

1.2.2	Supercharging	:	Not available
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6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-14/2020-M&T (I&P) 82979 dated 28th of August, 2023) (In the ensuing table, 'D' stands for applicant's declaration, whereas 'R' stands for requirement as per BIS test code)						
6.1.1	PTO Performance:					
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power >26 kW. $\pm 10\%$ for PTO power and or engine ≤ 26 kW.	30 (D)	29.2	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	30 (D)	29.2	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value	280 (D)	286	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non-Evaluative	$\pm 8\%$	174 (D)	166.7	Yes
e)	Back-up torque, percent	Evaluative	Should be minimum 12 percent	12 (D) 12 (R)	25.6	Yes
f)	Maximum operating temperature, ($^{\circ}$ C):					
	1) Engine oil	Evaluative	The declared value should not exceed the <i>Max</i> value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration	135 (D)	115	Yes
	2) Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	120 (D)	101	Yes
g)	Engine oil consumption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at <i>Max</i> power under natural ambient conditions.	2.86 Maximum (R)	0.26	Yes
h)	Smoke level, m^{-1}	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 per meter Maximum (R)	0.40	Yes

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1	2	3	4	5	6	7
6.1.2	Drawbar performance:					
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non-Evaluative	Minimum 70% of static mass of tractor with ballast.	Ballasting not recommended by the manufacturer	Not applicable	Not applicable
b)	Maximum drawbar pull without ballast or with standard ballast corresponding to 15% wheel slip, (kN)	Evaluative	In case of tractors having total static mass \geq 1500 kg, <i>Min</i> 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having \leq 1500 kg total static mass of tractor, <i>Min.</i> 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	15.0 (D) 14.69 (R)	17.21	Yes
c)	Maximum drawbar power without ballast or with standard ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having \leq 1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	24 (D) 23.4 (R)	24.2	Yes
d)	Maximum transmission oil temperature, ($^{\circ}$ C)	Evaluative	The declared value should not exceed the maximum value specified by oil company	120 (D)	80	Yes
6.1.3	Power lift and hydraulic pump performance:					
a)	Maximum lifting capacity throughout the range of lift, (kN):					
	1)	At hitch points	Evaluative	Should not be less than 90% of declared value.	15.9 (D) 14.31(R) Minimum	19.48 Yes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	8.0 (D) 6.87(R) Minimum	14.16 Yes
b)	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)		Non-Evaluative	The observed value should not exceed 50 mm	50 (D) Max	05 Yes

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1	2	3	4	5	6	7	
6.1.4	Brake performance at 25 kmph:						
a)	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal with standard ballast, (m):						
	1)	Cold brake	Evaluative	10	10 (R)	7.70	Yes
	2)	Hot brake	Evaluative	10	10 (R)	7.89	Yes
b)	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No		Yes	Yes	Yes
6.1.5	OPTIONAL TESTS: As the applicant has not applied for any optional tests, therefore no optional tests was conducted.						
6.1.6	Safety features:						
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]		Meets the requirement	Yes	
b)	Lighting arrangement	Evaluative	As per CMVR		Meets the requirement	Yes	
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)		Does not meet the requirement	No	
d)	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)		Meets the requirement	Yes	
e)	Dimensions of three-point linkage	Non Evaluative	Should meet the requirements of IS: 17231-2019 (As amended from time to time)		Does not meet the requirement	No	
f)	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)		Meets the requirement	Yes	
g)	Specifications of Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part-3) (As amended from time to time)		Not provided	Not applicable	
h)	Audible warning signal on tractor	Evaluative	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.		Not provided	Not applicable	

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1	2	3	4	5	6	7	
6.1.7	Labelling of tractors (Provision of labelling plate):						
1)	Make	Evaluative	Should conform to the requirements of CMVR along-with declared value of PTO in kW, Specific fuel consumption (SFC) corresponding to maximum power in g/kWh and year of manufacture in numerical form <table border="1" style="margin: 5px auto;"><tr><td>MM</td><td>YY</td></tr></table> Digit 01-12 in box No. 1 for MM will represent the month and next two digit in the box No. 2 for YY will represent the year of manufacturing	MM	YY	VST ZETOR	Yes
MM	YY						
2)	Model	Evaluative		VST ZETOR 4511	Yes		
3)	Month & Year of manufacture	Evaluative		05/24	Yes		
4)	Engine number	Evaluative		BLUEEG000021	Yes		
5)	Chassis number	Evaluative		BMMTEG000064	Yes		
6)	Maximum PTO power, (kW)	Evaluative		30	Yes		
7)	Specific fuel consumption, g/kWh	Evaluative	280	Yes			
6.1.8	Literature (Submission to test agency):						
(a)	Operator manual	Evaluative	The printed literature in booklet form should be provided as per IS 8132 and should submit along with the test sample.	Provided	Yes		
(b)	Parts Catalogue	Evaluative		Provided	Yes		
(c)	Workshop/ Service manual	Evaluative		Provided	Yes		
6.1.9	Fitment of Roll Over Protective Structures (ROPS):						
	For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS:11824 or OECD code or equivalent International Standard	Not fitted	Not applicable		
6.1.10	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided	Yes		
6.1.11	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Not fitted	Not applicable		

6.2 CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2022):					
S. No.	Category of break-downs	Category (Evaluative / Non-Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the requirements (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and neither of them should be repetitive in nature	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

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6.3 Conformity with following IS:

- | | | | |
|-------|--|---|-------------------------|
| i) | Guidelines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)] | : | Conforms |
| ii) | Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)] | : | Conforms |
| iii) | Agricultural wheeled tractors – Rear mounted three-point linkage Categories 1N, 1, 2N, 2, 3N, 3, 4N and 4 [IS 17231:2019] | : | Does not conform |
| iv) | Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year 2022)] | : | Conforms |
| v) | Agricultural tractors- Operator’s seat technical requirement [IS12343 - 2021] | : | Does not conform |
| vi) | Guide for safety & comfort of operator of agricultural tractors: Part 1 General requirements (first revision):[IS 12239 (Part 1) - 2018] | : | Does not conform |
| vii) | Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) (Reaffirmed Year 2019)] | : | Does not conform |
| viii) | Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 - 2021] | : | Does not conform |
| ix) | Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)] | : | Does not conform |
| x) | Agricultural Tractors and Machinery-Lighting device for travel on public roads [(IS:14683-1999) (Reaffirmed Year 2019)] | : | Conforms |

6.4 Salient Observations:

6.4.1. Hydraulic performance test:

During lifting capacity test at coupled frame, the angle of rotation of mast was observed as 8.1 degree over the full range of lift against the minimum requirement of 10.0 degree which does not meet the non evaluative requirement of IS: 12224-1987. **This should be looked into necessary corrective action.**

6.4.2 Operator’s seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- i) Vertical distance of SIP from centre of accelerator pedal has been measured as 520 mm against the requirement of 230 to 460 mm.
- ii) Vertical distance of SIP from centre of steering control wheel has been measured as 175 mm against the requirement of 265 to 385 mm.
- iii) Vertical distance of SIP from footrest has been measured as 610 mm against the requirement of 450 to 520 mm.
- iv) Upward position of silencer outlet with respect to SIP has been measured as 640 mm against the minimum requirement of 800 mm.

This should be looked into for necessary corrective action

6.4.3 Three-point linkage:

The following parameters does not meet the requirements of IS:17231 – 2019:

- i) Diameter of upper hitch point holes have been measured as 25.88 mm against the requirement of 19.30 to 19.50 mm respectively.
- ii) Diameter & width of lower hitch point holes have been measured as 28.86 mm & 44.87 mm against the requirement of 22.40 to 22.65 mm & 34.5 to 35.0 mm respectively.
- ii) Lateral distant from lower hitch point to centre line of tractor have been measured as 364 mm against the requirement of 359 mm.

Therefore, all of the above should be looked into for necessary corrective action.

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6.4.4 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Vertical retainers on inner sides of clutch pedal are not provided.
- ii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.5 PTO master shield:

PTO master shield has not been provided on tractor as per IS: 12239 (Part-II)-1999 (Reaffirmed 2019). This should be looked into for necessary corrective action.

6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

6.6 Recommendation with regard to safety on tractor:

- i) Identification of hand controls (Engine speed, Transmission control & parking brake control) by colour has not been provided as per the requirement as laid down in Table – 5 of IS: 8133-2021.
- ii) Colour codes for engine revolution gauge has not been provided as per the requirement of IS: 6283 (Part-2) – 2007 (Reaffirmed in 2019).
- iii) The hand accelerator lever, when moved away from the operator (i.e.forward) decrease the engine speed, which does not meet the requirement as laid down in Table -1 of IS 8133-2021.
- v) The distance between engine stop control and start control was measured 310 mm against the maximum requirement of 150 mm.
- vi) The working clearance between position control lever and draft control lever has been measured as 50 mm against the minimum requirement of 70 mm.
- vii) Differential lock is not provided.

Above parameters should be looked into for necessary corrective action.

6.7 Adequacy of Literature supplied with machine:

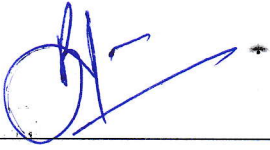


6.7.1 The following literatures were supplied with the test tractor for reference during the test: -

- a) Operator Manual for "VST ZETOR 4211, 4511 & 5011" tractor model.
- b) Parts catalogue for "VST ZETOR 4211, 4511 & 5011" tractor model.
- c) Service manual for "VST ZETOR 4211, 4511 & 5011" tractor model.

6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:

- i) Safe hitch height while using trailer.

TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA
TESTING AUTHORITY

B.N. DIXIT AGRICULTURAL ENGINEER	
P. LODH SENIOR AGRICULTURAL ENGINEER	
Dr. P. P. RAO DIRECTOR	

Draft Test Report compiled by B.N. DIXIT, Senior Agricultural Engineer

7. APPLICANT'S COMMENTS

Para No.	Our reference	Applicants comments
7.1	6.4.1,6.4.2, i),ii),iii),iv),6.4.3, i),ii),iii),6.4.4, i),ii),6.4.5,6.6, i) ii),iii),iv),v),vi),vii), 6.7.2 ,i)	Observation will be studied, and necessary corrective action will be taken for quality improvement in products.

ANNEXURE-I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS	HOURS
1.	Running-in	The applicant has declared that it has already been conducted on their work place.
2.	PTO performance test	11.6
3.	Power lift and hydraulic pump performance test	5.2
4.	Drawbar performance test	5.8
5.	Brake performance test	1.0
6.	Nominal speed test	1.6
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	0.1
	TOTAL:	25.3