व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T- 1817/2348/2024 INITIAL COMMERCIAL TEST REPORT माह/Month : January, 2024

Application Reference No. 28/2023-24/38

(यह परीक्षण रिपोर्ट 31.01.2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31.01.2029)



Make of Agricultural Tractor : MAHINDRA
Model : 2130 OJA

Manufactured by : Mahindra & Mahindra Ltd.

(Farm Equipment Sector)

Mahindra Research Valley, Mahindra World City, Plot No. 41/1, Anjur P.O,

District Chengalpattu - 603004,



# भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

# **GOVERNMENT OF INDIA**

# MINISTRY OF AGRICULTURE AND FARMERS' WELFARE

(DEPARTMENT OF AGRICULTURE & FARMERS' WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

# **CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE**

TRACTOR NAGAR, BUDNI (M.P.) 466 445

(An ISO 9001:2015 Certified Institute)

E-mail: fmti-mp@nic.in Web site: http://www.fmttibudni.gov.in Telephone: 07564-299003

T-1817/2348/2024	MAHINDRA, 2130 OJA - INITIAL COMMERCIAL TEST
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#### IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report:-

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: January Test Report No.: T-1817/2348/2024 Year: 2024



### GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

E-mail: fmti-mp@nic.in

Web site: <a href="http://www.fmttibudni.gov.in">http://www.fmttibudni.gov.in</a>

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[C] Mahindra & Mahindra Ltd. Tractor manufacturer's name and address (Farm Equipment Sector) Mahindra Research Valley, Mahindra World City, Plot No.41/1, Anjur P.O, District Chengalpattu - 603004 [D] Location of manufacturing plants Kandivali (i) Akurli road. (E), Mumbai-400101 MIDC, Hingna Road, Nagpur - 440028 (ii) Khatima Panipat Highway, Rudrapur, iii) Udhamsinghnagar - 263153 Jaipur Ajmer Road, Jaipur - 303007 iv) Near Bidar "T" Junction. Mahindra v) Nagar, Zaheerabad - 502220 Mahindra Research Valley, Mahindra vi) World City, Plot no. 41/1, Anjur P.O., District Chengalpattu – 603004. [C] Submitted for test by (Applicant) The Manufacturer [C] Selected for test by The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test. At manufacturer's works [D] Place of running-in Duration of running-in, (h): [D] -Engine 30 -Transmission 16 Location of test [C] Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI - 466445 (M.P.), INDIA 1. SPECIFICATIONS OF TRACTOR 1.1 Identification: 1.1.1 Denomination Make of tractor [C] Mahindra Model 2130 OJA [C] [C] Type Four Wheel Driven, Standard Agricultural [C] Month & year of manufacture 07 / 23Country of origin [D] India 1.1.2 Numbers:

1<sup>st</sup> Serial No. or prototype MBNM9HAPENZM00006 [D] Serial No. [C] MBNMEL1KKPZD00051

1.2 **Engine:** 

Manufacturer's address [D] Yanmar Power Technology Co. Ltd

Plot No I -5, 2nd Avenue Road, ORIGINS By Mahindra World City, North Chennai,

Eliambedu Village, Ponneri Taluk,

Tiruvallur District, Tamilnadu, PIN 601206,

Make Yanmar Power Technology Co. Ltd. [C]

3TN82S-B5DMH30 [C] Model

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### 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Cha	racteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require-m ents (Yes/No)
1		2	3	4	5	6	7
		DATORY TES I 28 <sup>th</sup> of July, :	• •	flinistry's Office Memorandum	No. 13-17/	2021-M&	T (I&P)
6.1.1	PTO	Performance:					
a)	under (kW)	num power 2 h test, (Natural ent condition)	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	18.94 (D)	19.4	Yes
b)	engin	r at rated e speed, (kW)	Non Evaluative	-do-	18.94 (D)	19.4	Yes
c)	consu	ic fuel mption ponding to num power, h)	Evaluative	+ 10% max.	293 (D)	273	Yes
d)	Maxir equiva crank (Nm)		Non Evaluative	± 8%	83.7 (D)	75.8	No
е)	Back- perce	up torque, nt	Evaluative	12% min.	12 (D) 12 (R)	22.7	Yes
f)		num operating		( <sup>o</sup> C):		1	
	1)	Engine oil	Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	125 (D)	115	Yes
	2) Coolant		Evaluative	Observed value should not exceed the declared value or boiling point of the coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	105 (D)	101	Yes
g)	(g/kW	mption, h)	Evaluative	Not exceeding 1% of SFC at max. Power under natural ambient conditions.	2.73 (R) Maximum	0.17	Yes
h)	Smok	e level, m <sup>-1</sup>	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 per meter (R) Maximum	0.58	Yes

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1	2	3	4	5	6	7
6.1.2	Drawbar performand	e:				
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	*	*	*
b)	Max. drawbar pull without ballasted corresponding to 15 percent wheel slip, (kN)	Evaluative	Minimum 70% of static mass of tractor without ballast or with standard ballast, as the case may be.  In case of tractor having total static mass ≤1500 kg, Min. 70% of static mass of tractor without ballast or with standard ballast, as the case may be.	5.39 (D) 5.42 (R) Minimum	6.67	Yes
c)	Maximum drawbar power without ballast/ with standard ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	14.21 (D) 14.6 (R) Minimum	16.3	Yes
d)	Maximum transmission oil temperature, (°C)	Evaluative	The declared value should not exceed the maximum value specified by oil company.	120 (D)	108	Yes

<sup>\*</sup> Applicant vide letter no. FD/BVH/ICT/30HP/2130OJA/23-24/03 dated 08.11.2023 has requested to conduct the testing as per the additional guideline for testing of tractors vide OM No. 13-32/2023-M&T (I&P) (FTS-125476) dated 16.05.2023. Accordingly, drawbar performance test under unballasted condition was conducted only.

COTTAGGE								
6.1.3	Pow	er lift and hydra	ulic pump pe	erformance:				
a)	Max	imum lifting capad	city throughou	ut the range of lift, (kN):				
	At hitch points		hitch points Evaluative Charles to Lagran		9.26 (D)	10.11	Yes	
				Should not be less than 90% of declared value.	8.33 (R)			
				or declared value.	Minimum			
	2)	With the	Evaluative	The lift capacity should at least be	7.15 (D)	7.30	Yes	
		standard		24 kg/PTO kW and it should be 21.5 kg/engine kW where the	4.57 (R)			
		frame		tractor is not provided with a PTO	Minimum			
				shaft.	Willimitani			
b)		imum drop in the	Non	The observed value should	50 (D)	15	Yes	
		ht of the point of	Evaluative	not exceed 50 mm.	Maximum			
		lication of the each 5						
		utes interval for a						
	total duration of 30							
	Minutes, (mm)							
6.1.4		ke performance	at 25 kmph:			l l		
a)		•	•	orce, equal to or less than 600	N on brake	pedal wi	th road	
		ast, (m):		, 1		•		
	1)	Cold brake	Evaluative	10	10 (R)	6.12	Yes	
	2)	Hot brake	Evaluative	10	10 (R)	6.35	Yes	
b)	Whe	ether parking	Evaluative		Yes	Yes	Yes	
,	brake is effective at a							
	force of 600 N at foot			Yes / No				
		al (s) or 400 N at						
		d lever		Landard of maniferance of the land		0 1		
1	*Brake performance test has been conducted at maximum attainable speed of 22.3 kmph.							

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1		2	3	4	5	6	7
6.1.5	OP	TIONAL TESTS	):				
			as not applied	for any optional tests, there	fore no opt	ional tes	sts was
	_	nducted.					
6.1.6		fety features :		1	T		1
a)		ards against	Evaluative	Belt drives, pulleys, silencer,	Meets		Yes
		ving and hot		hydraulic pipes [As per IS	require	ment	
L.\	par		Evaluativa	12239 (Part 2)] As per CMVR	Masta	41- 0	Vaa
b)	_	hting	Evaluative	As per Civivic	Meets require		Yes
c)		angement ating	Non	Should meet the requirements	(Tracto		Not
(۲		uirements	Evaluative	of IS: 12343 (As amended from	track width		applica-
		actors having	Lvaldative	time to time)	than 115		ble
	•	re than 1150			unan m	o,	0.0
	mn						
	wic	lth)					
d)	Te	chnical	Non	Should meet the requirements	Meets	the	Yes
		uirements for	Evaluative	of IS: 4931 (As amended from	require	ment	
		O shaft		time to time)			
e)		nensions of	Non	Should meet the requirements	Does		No
	thre		Evaluative	of IS: 17231-2019 (As amended from time to time)	meet		
		rage	N.1	•	require		
f)		ecifications of	Non	Should meet the requirements of IS: 12953 (As amended from	Meets		Yes
	IIIIK	age drawbar	Evaluative	time to time)	require	ment	
g)	Spe	ecifications of	Non	Should meet the requirement	Not pro	vided	Not
, , , , , , , , , , , , , , , , , , ,		inging drawbar	Evaluative	of IS: 12362 (Part 3) (As	. tot pro	viaca	appli-
		nerever fitted)		amended from time to time)			cable
h)	Àuc	lible warning	Evaluative	If tractor travel speed in	Provided		Yes
,	sign	nal on tractor		reverse gear exceeds 20	(The	audible	
				kmph, an audible warning	warning si		
				signal on tractor shall get activated.	when the		
				A sticker to the effect that	reverse	gear	
				"operating the tractor beyond	reaches	to 20	
				20 kmph speed in reverse gear	kmph)		
				is not safe" should be			
				prominently displayed.			
6.1.7				f labeling plate):			1
	1)	Make	Evaluative	Should conform to the requirements of CMVR along	Mahi		Yes
	2)	Model	Evaluative	with maximum PTO Power in	2130		Yes
	3)	Month & Year of	Evaluative	kW, specific fuel consumption	07/	23	Yes
				(SFC) corresponding to			
	4)	manufacture Engine	Evaluative	maximum power in g/kWh and	0099	OM	Yes
	7)	number	Lvaluative	year of manufacture in numerical form.	0033	JIVI	163
	5)	Chassis	Evaluative	MM YY	MBNMEL	1KKP7	Yes
	-,	number			D000		
	6)	Maximum	Evaluative	Digit 01 – 12 in box No.1for MM	18.94 (2		Yes
		PTO power,		will represent the months and	`	,	
		(kW)		next two digits in box No.2 for			
	7)	Specific fuel	Evaluative	YY	293 (2	18.49)	Yes
		consumption,		will represent the year of Manufacturing.			
		g/kWh		manuactumy.			

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1	2	3	4	5 6	7	
6.1.8	Literature (Submis	Literature (Submission to test agency):				
(a)	Operator manual	Evaluative	The printed literature in	Provided	Yes	
(b)	Parts Catalogue	Evaluative	booklet form should be	Provided	Yes	
(c)	Workshop/ Service manual	Evaluative	provided as per IS 8132 and should submit along with the test sample.	Provided	Yes	
6.1.9	Fitment of Roll Ove	er Protective S	tructures (ROPS):			
	For tractor having	Evaluative if	ROPS should meet the	Not fitted	Not	
	more than 1150	fitted	requirement of IS:1182 or	(Tractor rear	applica-	
	mm rear track		OECD code or equivalent	track width is	ble	
	width		International Standard	less than 1150		
				mm)		
				•		
6.1.10	Standard	Evaluative	Trailer hitch, front tow hook,	Provided	Yes	
	Accessories		linkage drawbar should be			
			provided with tractor			
6.1.11	Accessories	Non	Ballast weight, if fitted, should	Not fitted	Not	
	(optional)	Evaluative	meet the requirement of		applic-	
			CMVR		able	

6.2	CATEGORY C	CATEGORY OF BREAKDOWNS / DEFECTS ( As per clause 5.0 of IS:12207-2022):				
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Require-m ents (Yes/No)	
1.	Critical	Evaluative	No critical breakdown.	None	Yes	
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature.	None	Yes	
3.	Minor	Evaluative	Not more than five and neither of them should be repetitive in nature.	None	Yes	
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes	

6.3 Conformity with following IS:

v)

Guidelines for declaration of power and specific fuel consumption and : Conforms i) agricultural tractors (First revision) [IS:10273 -1987 labeling of

(Reaffirmed Year 2019)]

Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 : ii) Conforms

(third revision) [IS:4931-1995 (Reaffirmed Year 2019)]

iii) Agricultural wheeled tractors - Rear mounted three-point linkage: Part 2: Does not Categories 1, 2, 3 & 4 (fourth revision) [IS:17231-2019] conform

Conforms

Drawbar for agricultural tractors - Link type [IS 12953:1990 (Reaffirmed: iv) Year 2022)1

: Not applicable

Agricultural tractors- Operator's seat technical requirement [IS12343 -2021]

(Tractor rear track width is less than

Guide for safety & comfort of operator of agricultural tractors:Part 1: vi)

1150 mm) Does not

General requirements (first revision):[IS 12239 (Part 1) - 2018] Tractors and machinery for agriculture and forestry – Technical means for : vii) ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999)

conform Does not conform

(Reaffirmed Year 2019)] Guide lines for location and operation of operator controls on agricultural: viii)

Does not

tractors and machinery [IS: 8133 - 2021]

conform

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- Tractors and machinery for agriculture and forestry, powered lawn and : Conforms garden equipment Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) 2006 (Reaffirmed Year 2019)] and IS: 6283 (Part-2) 2007 (Reaffirmed Year 2019)]
- x) Agricultural Tractors and Machinery-Lighting device for travel on public : Conforms roads (IS:14683-1999) (Reaffirmed Year 2019)]

#### 6.4 Salient Observations:

#### 6.4.1 Laboratory tests:

#### 6.4.1.1 PTO Performance Test:

- i) The maximum equivalent crankshaft torque was recorded as 75.8 N-m against the declaration of 83.7 N-m, which does not meet the non-evaluative requirement of IS 12207: 2022. This should be looked into for necessary corrective action.
- ii) Applicant vide letter no. FD/BVH/ICT/30HP/2130OJA/23-24/03 dated 08.11.2023 has recommended that tractor operating range is from 1500 rpm to rated engine rpm under full load condition. Hence during PTO performance test, varying speed test was conducted upto 1500 rpm of engine only under natural and high ambient condition.

#### 6.4.1.2 Drawbar Performance Test:

The applicant also requested to restrict the drawbar performance test to 1500 engine rpm as per minimum operating range of tractor under full load condition. Hence drawbar performance test was conducted upto 1500 rpm of engine only.

#### 6.4.1.3 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) 2018.

- i) Vertical retainer on inner side of clutch pedal was not provided
- ii) Spark arresting device has not been provided in the exhaust system
- iii) Master shield has not been provided.

Therefore, all of the above should be looked into for necessary corrective action.

#### 6.4.1.4 Three point linkage:

The dimension viz. lateral moment of lower hitch point, distance from end of power take-off to center of lower hitch point & transport height does not meet the requirements of IS:17231–2019. This should be looked into for corrective action.

#### 6.4.1.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

#### 6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

# 6.6 Recommendation with regard to safety on tractor:

- i) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- ii) Color code on illuminated display has not been provided as per the requirement as laid down in IS: 6283 (Part 2): 2007.

Above parameters should be looked into for necessary corrective action.

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# 6.7 Adequacy of Literature supplied with machine:

- 6.7.1 The following literatures were supplied with the test tractor for reference during the test:
  - a) Operator's Manual for "Mahindra 2121 OJA, Mahindra 2124 OJA, Mahindra 2127 & Mahindra 2130" tractor's model.
  - b) Parts catalogue for "Mahindra 2121 OJA, Mahindra 2124 OJA, Mahindra 2127 & Mahindra 2130" tractor's model.
  - c) Service manual for "Mahindra 2121 OJA, Mahindra 2124 OJA, Mahindra 2127 & Mahindra 2130" tractor's model.
- 6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
  - i) Safe hitch height for trailer operation.

# TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA

#### **TESTING AUTHORITY**

B. N. DIXIT AGRICULTURAL ENGINEER	B
R.P. PANDEY SENIOR INSTRUMENTATION ENGINEER	Randin
A. K. UPADHYAY DIRECTOR (I/C)	Chu

Draft Test Report compiled by Pratyush Satya, Senior Technical Assistant.

#### 7. APPLICANT'S COMMENTS

Para no.	Our reference	Comments
7.1	6.7.2	Parameters will be studied & necessary action will be initiated.

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# **ANNEXURE- I**

# TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	11.7
3.	Power lift and hydraulic pump performance test	5.8
4.	Drawbar performance test	6.5
5.	Brake performance test	1.0
6.	Nominal speed test	2.5
В.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test.	5.8
	TOTAL:	33.3