व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) संख्या/No. : T-1726/2257/2023

COMMERCIAL TEST REPORT (INITIAL) माह/Month : April, 2023

Application Reference No. 28/2022-23/23 (यह परीक्षण रिपोर्ट 30/04/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/04/2028)



MAHINDRA, 275 DI XP PLUS TRACTOR



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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MAHINDRA, 275 DI XP PLUS TRACTOR - COMMERCIAL (INITIAL)

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1. SPECIFICATIONS

1.1 Tractor:

Make : Mahindra

Model : 275 DI XP PLUS
Brand name, if any : BHOOMIPUTRA (apa)

Type : Rear Wheel Drive, Standard Agricultural

Tractor.

Month & year of manufacture : 05/22

Chassis number : MBNGAAE1ANZB00856

Country of origin : India

1.2 Engine:

Manufacturer's address : M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector),

Near Bidar "T" Junction, Mahindra Nagar,

Zaheerabad- 502 220 Medak District, Telangana

Make : Mahindra Model : MM22373AH

Type : Four stroke, naturally aspirated, liquid

cooled, direct injection, diesel engine.

Serial number : ZNB5NFN0863

Country of origin : India

1.2.1 Engine speed (rpm), (Manufacturer's recommended production settings):

Maximum speed at no load
Low idle speed
Speed at maximum torque
2250 to 2450
750 to 850
1100 to 1400

Rated speed, (rpm):

- For PTO use : 2100 - For drawbar use : 2100

1.3 Cylinder & Cylinder Head:

Number : Three

Disposition : Vertical, Inline
Bore/stroke, (mm) : 88.9/ 120
Capacity as specified by the applicant, : 2235

(cc)

Compression ratio : 20 : 1 (±1.0)

Type of cylinder head : Monoblock

Type of cylinder liners : Wet, replaceable

Type of combustion chamber : Direct Injection, re-entrant type

Arrangement of valves : Over head, inline

 Valve clearance:
 Cold
 Hot

 - Inlet valve, (mm)
 : 0.4
 0.3

 - Exhaust valve, (mm)
 : 0.5
 0.4

1.4 Fuel System:

Type of fuel feed system : Gravity and force feed

1.4.1 Fuel tank:

Capacity, (I) : 49.5

Location : Above clutch housing

Provision for draining of sediments/

∕ater

Provided

Material of fuel tank : Sheet metal

1.4.2 Water separator : Not provided

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18. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2019 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Ch	aracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require- ments(Ye s/No)
1		2	3	4	5	6	7
18.1.1	PTO	Performance:					
a)	under (kW)	num power 2 h test, (Natural nt condition)	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	24.5 (D)	25.3	Yes
b)		r at rated e speed, (kW)	Non Evaluative	-do-	24.5 (D)	25.3	Yes
с)	consu	fic fuel umption sponding to num power, /h)	Evaluative	+ 10% max.	256 (D)	251	Yes
d)	Maxir equiv crank (Nm)		Non Evaluative	± 8%	146.0 (D)	135.0	Yes
e)	perce		Evaluative	12 percent	15 (D) 12 (R)	17.5	Yes
f)	Maxir	num operating te	emperature, (^o				
	1)	Engine oil	Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	130 (D)	120	Yes
	2)	Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	112 (D)	104	Yes
g)	Engin consu (g/kW	ımption,	Evaluative	Not exceeding 1% of SFC at max. Power under High ambient conditions.	2.51 Maximum (R)	0.32	Yes
h)	Smoke level, m ⁻¹		Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR).	3.25 per meter Maximum (R)	0.26	Yes
18.1.2		bar performand	e:				,
a)	with corres	drawbar pull ballast sponding to 15 nt wheel slip,	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	15.85 (D) 15.61 Minimum (R)	18.92	Yes

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1		2	3	4		5	6	7
b)		. drawbar pull		Minimum 70% of		12.74		
	with balla			of tractor withou with standard ba		(D)		
		esponding to	Evaluative	case may be.	iladi, ad ilid	12.54 15.38		Yes
		percent wheel		,		(R) Minimum		
		(kN)				Willimitum		
c)		imum drawbar	Evoluctivo	Minimum 80 % of F referred in SI No.		10.6		
	pow	er with dard ballast,	Evaluative	performance in cas	se of tractors	19.6 (D)		
	(kW	•		having total static m Minimum 75 % of F			22.6	Yes
	`	,		referred in SI No.		20.2 (R)		
				performance in c weight tractors hav		Minimum		
				total static mass				
				Minimum 75 % o				
				power as referred in engine performance				
				tractors which do no				
	May	imum		shaft. The declared va	alue should			
		smission oil		not exceed the		400 (5)	00	
d)	tem	perature, (°C)	Evaluative	value specified		120 (D)	80	Yes
40.4.0			P	company				
18.1.3 a)		ver lift and hydra		rrormance: t the range of lift, (l	kNI)•			
aj	1)	At hitch points	Evaluative	Tolerance of		14.60 (D)	13.61	Yes
	1)	At filteri politis	Evaluative	The lift capacity sh		14.00 (D)	13.01	162
		With the		be 24 kg/PTO kW		10.20 (D)		
	2)	standard	Evaluative	be 21.5 kg/engine l		5.95 (R)	9.79	Yes
		frame		tractor is not property of the	vided with a	Minimum		
b)	Max	imum drop in						
		height of the						
		t of application he force after	Non	The observed va	alua abauld	50 (D)		
	each		Evaluative	not exceed 50 mr		50 (D) Maximum	100	No
		val for a total	Evaluativo	Tiot oxoood oo Tiii		Maximan		
	dura	ntion of 30						
40.4.4		utes, (mm)	4 OF I					
18.1.4 a)		ake performance		orce, equal to or l	ess than 600	N on brake	nedal with	n road
۵,		last, (m):	distance at a r	oroo, oquar to or r	ooo man ooo	i von blake	poddi Will	. 1000
	1)	Cold brake	Evaluative	10		10 (R)	7.05	Yes
	2)	Hot brake	Evaluative	10		10 (R)	7.11	Yes
b)		ximum force ex		Evaluative	600	600 (R)	168 to	Yes
	bra	ke pedal to beleration of 2.5 r	achieve a n/s ^{2,} (N)	Lvaldativo	000	Maximum	208	. 55
c)		ether parking	brake is					
′	effe	ective at a force	of 600 N at	Evaluative	Yes / No	Yes	Yes	Yes
		t pedal (s) or 40	00 N at hand					
18.1.5	Noise measurement:							
a)	Maximum ambient noise emitted				As per			
aj		the tractor, dB(A)		Evaluative	CMVR	88 (R)	82	Yes
b)		ximum noise at o			As per			
",		el, dB(A)	5 por a tor 5 car	Evaluative	CMVR	96 (R)	93	Yes
		, (, .)		L	J V I C]	

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1		2	3	4	5	6	7
18.1.6	Amp	litude of mechanic	al vibrations	at:			
	1)	Left foot rest				81	Yes
	2)	Right foot rest				64	Yes
	3)	Seat (with driver	Non	100 microns	100	68	Yes
		seated)	Evaluative	(max.)	(R)		
	4)	Steering wheel				134	No
18.1.7	,	leaner:					
		mum air cleaner	Evaluative	0.25		0.12	Yes
		II over, (%)		(Max.))		
18.1.8		age requirements:					
a)		s mass of the trailer	· \ /	T	1	T	
	Iwo	wheel	Non Evaluative	As specified by	5.0 (D)	5.0	Yes
	Four	wheel	Non	the manufacturer	7.0 (D)	7.0	Yes
1.3	D '		Evaluative		7.0 (D)	7.0	100
b)		nce travelled / lite		umption, (km/l):	1		
	I WO	wheel	Non Evaluative	As specified by	5 to 6 (D)	6.17 to 6.36	No
	Four	wheel	Non	the manufacturer	5 to 6 (D)	5.59 to 5.83	Yes
- \	-		Evaluative		3 to 0 (D)	3.33 to 3.03	103
c)		consumption, (ml/		T	004.05	<u> </u>	
	Iwo	wheel	Non Evaluative	As specified by	30 to 35 (D)	31.43 to 32.40	Yes
	Four	wheel	Non	the manufacturer	25 to30	24.52 to 25.56	No
10.1.0			Evaluative		(D)	21.02 to 20.00	
18.1.9		and cultivation :	-	The identified	ī	T	
	Seali	ng for the ving assemblies:	Evaluative	assemblies should			
	1)	Clutch	-do-	essentially meet the requirement of IS:	There		
	,	assembly		11082. No water	should be	No ingress of	
	2)	Brake housings	-do-	ingress in the identified assembly	no ingress of water	water and/or	
	3)	Front axle hubs	-do-	given in column-2. If	and/or mud	mud was	Voc
	4)	Engine Oil	-do-	tractor does not	(R)	observed	Yes
	5)	Transmission Oil	-do-	meet the requirements of			
		Oii		wetland cultivation, it may be			
				recommended for			
				dry land operation			
18.1.10	Safet	ty features :		only.	I	I	1
a)		ds against moving		Belt drives, pulle		Meets the	
		not parts	Evaluative	hydraulic pipes [As (Part2)]	per IS 12239	requirement	Yes
b)	Lighti	ing arrangement	Evaluative	As per CM	/\/R	Meets the	Yes
			Lvalualive	-		requirement	
c)	Seating requirements (Tractors having more		Non	Should meet the red IS: 12343 (As an		Does not meet the	No
		1150 mm rear	Evaluative			requirement	
	track width)						
d)	Tech		_	Should meet the red		Meets the	Yes
		rements for PTO	Evaluative	IS: 4931 (As amend to time)	ded from time	requirement	
e)	shaft	nsions of three		Should meet the red	nuirements of	Does not	No
",		linkage	Non	IS: 4468 (Part-I) (meet the	140
			Evaluative	from time to time)		requirement	

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1		2	3	4	5	6	7
f)	Spe	cifications of		Should meet the requirer		Meets the	Yes
	linka	age drawbar	Evaluative	IS: 12953 (As amended fro time)		requirement	
g)				Should meet the require		Not provided	Not
	(wherever fitted)			IS: 12362 (Part 3) (As a from time to time)	mended		appli- cable
h)	1)	Maximum	Evaluative	Should not exceed 20 k	mph	11.27	Yes
,	.,	travelling speed	Lvaldativo	Oriodia flot exoced 20 K	шрш	(Meets the	103
		at rated engine				requirement)	
		speed in reverse				,	
		gears, kmph					
	2)	Audible warning	Evaluative	As soon as the travelling		Not fitted	Not
		signal on tractor		reverse gear reaches to 2 an audible warning sign			appli- cable
				tractor shall be activate			Cabic
				safety aspects about the c	peration		
				of shuttle technology s			
				brought in operatior manufacturer /dealer shal			
				the training on this as			
				operator before the del			
10.1.11	ļ.,	III (1 (D		tractor.			
18.1.11		elling of tractors (P			41	NA-1-1	
	1)	Make Model	Evaluative Evaluative	Should conform to requirements of CMVR al		Mahindra 275 DI XP	Yes Yes
	2)	Model	Evaluative	maximum PTO Power in		PLUS	res
	3)	Month &	Evaluative	year of manufacture in numerical		05/22	
	3)	Year of	Lvaluative	form.		03/22	Yes
		manufacture		MM YY			. 00
	4)	Engine number	Evaluative	Digit 01 – 12 in box No.	1for MM	ZNB5NFN08	Yes
				will represent the months		63	
	5)	Chassis number	Evaluative	two digits in box No.2 for YY will represent the year of Manufacturing.		MBNGAAE1	Yes
		DT0				ANZB00856	.,
	6)	Maximum PTO power, (kW)	Evaluative			24.5	Yes
18.1.12	Disc	card limit for:		•			
(a)		nder bore	Evaluative		89.13	88.900 to	Yes
	dian	neter, (mm)		To be executived by the		88.924	165
(b)		arance between	Non	To be specified by the manufacturer and	0.20	0.109	
		on & cylinder liner	Evaluative	supported by the	0.20	to	Yes
(-)		kirt, (mm)		printed literature		0.116	
(c)	Pist	on diameter at t, (mm)	Non Evaluative	'	88.15	88.808	Yes
	SKIII	ı, (пшп <i>)</i>	Evaluative			to 88.811	168
d)	Rine	g end gap (mm):				00.011	
•	-	Top comp. ring.		To be specified by the	2.50	0.35	Yes
	-	2 nd comp. ring.	Evaluative	manufacturer and	2.50	0.60	Yes
	-	Oil ring.	Evaluative	supported by the printed literature	2.00	0.30 to 0.35	Yes
(e)	Rin	g groove clearance	(mm):	11	1	<u> </u>	
	-	Top comp. ring.		To be specified by the		Tapered	Yes
	-	2 nd comp. ring.	Evaluative	manufacturer and	0.30	0.070 to 0.073	Yes
	- Oil ring.		Evaluativo	supported by the printed literature	0.20	0.047 to 0.049	Yes
(f)	Clea	arance of main bear	rings (mm):	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1	<u>l</u>	
	-	Diametrical		To be specified by the	0.20	0.060 to 0.074	Vac
		clearance	Evaluative	manufacturer and	0.20	0.069 to 0.071	Yes
	-	Crankshaft end	Evaluative	supported by the	0.60	0.10	Yes
		float	_ valdative	printed literature	0.00	5.10	. 55

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1	2	3	4	5	6	7
(g)	Clearance of big end	bearings, (mn	n):			
	- Diametrical	Evaluative	-do-	0.20	0.064 to 0.068	Yes
	- Axial	Evaluative	-do-	0.75	0.25	Yes
(h)	Clearance between king pin and bush, (mm)	Non Evaluative	-do-	0.30	0.070 to 0.080	Yes
(i)	Clearance between centre pin and bush, (mm)	Non Evaluative	-do-	0.30	0.052 to 0.057	Yes
18.1.13	Literature (Submission	n to test ager	icy)			
(a)	Operator manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes
(b)	Parts Catalogue	Evaluative	Provided / Not Provided	Provided	Provided	Yes
(c)	Workshop/ Service manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes
18.1.14	Fitment of Roll Over	Protective Stru	ictures (ROPS):			•
	For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS:1182 or OECD code or equivalent International Standard		Not fitted	Not applic -able
18.1.15	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor		Provided	Yes
18.1.16	Accessories (optional)	Non Evaluative	Ballast weight, if fit meet the requiremen		Not fitted	Not appli- cable

18.2	CATEGORY C	CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2019):						
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	As observed	Whether meets the Require- ments (Yes/No)			
1.	Critical	Evaluative	No critical breakdown	None	Yes			
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes			
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	None	Yes			
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes			

18.3 Conformity with following IS:

i) Guidelines for declaration of power and specific fuel consumption : Conforms

and labeling of agricultural tractors (First revision) [IS10273:1987 (Reaffirmed in January,2019)]

ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 : Conforms

and 3 (third revision) [IS:4931-1995 (Reaffirmed in January,2019)]

iii) Agricultural wheeled tractors – Rear mounted three-point linkage: : Does not Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS4468(Part-I):1997/ISO730-1:1994 (Reaffirmed in 2017)]

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 : Conforms (Reaffirmed October, 2017)]

v) Agricultural tractors- Operator's seat technical requirement : Does not [IS12343–2021] conform

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vi) Guide for safety & comfort of operator of agricultural tractors:Part : Does not 1 General requirements (first revision):[IS 12239 (PT-1)-2018 / conform ISO4254-1:2018]

vii) Tractors and machinery for agriculture and forestry – Technical : Does not means for ensuring safety Part 2: Tractors (first revision) (IS conform 12239 (PT-2) 1999) (Reaffirmed in January,2019)]

viii) Guide lines for location and operation of operator controls : Does not onagricultural tractors and machinery [IS: 8133-2021] conform

ix) Tractors and machinery for agriculture and forestry, powered : Does not

ix) Tractors and machinery for agriculture and forestry, powered: lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1)- 2006 and IS: 6283 (Part-2)-2007(Reaffirmed in January,2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on : Conforms public roads (IS:14683-1999) (ReaffirmedinJanuary,2019)]

18.4 Salient Observations:

18.4.1 Laboratory tests:

18.4.1.1 Hydraulic performance test

During maintenance of lift load test, cumulative drop in the height of lower links was measured as 100 mm against the maximum permissible limit of 50 mm which does not meet the requirement of IS: 12207-2022. Even though this parameter is categorized as 'Non-Evaluative', as per IS: 12207-2022, yet for the sake of improvement it would be advisable to look into the matter to make it conforming to the requirement.

18.4.1.2 Mechanical Vibration

The amplitude of mechanical vibration on various assemblies marked as (*) in Chapter – 10 of this test report is on higher side. This calls for dampening down of vibrations, especially on steering control wheel, to improve the operational comfort and service life of components.

18.4.1.3 Three point linkage:

The dimensions viz. diameter of lower hitch pin hole, width of balls at lower hitch, lateral distance from lower hitch point to centre line of tractor and lower hitch point height do not meet the requirement of IS: 4468 -1997 (Part-1). This should be looked into for necessary corrective action.

18.4.1.4 Operator's seat:

- Provision for adjustment of driver's mass has been specified as 50 to 120 kg against the requirement of 40 to 100 kg.
- ii) Vertical distance from SIP to centre of clutch pedal has been measured as 470 mm against the requirement of 230 to 460 mm.
- iii) Vertical distance from SIP to centre of accelerator pedal has been measured as 540 mm against the requirement of 230 to 460 mm.
- iv) Longitudinal distance from SIP to centre of steering control wheel has been measured as 610 mm against the requirement of 425 to 525 mm.
- v) Vertical distance from SIP to centre of steering control wheel has been measured as 225 mm against the requirement of 265 to 385 mm.
- vi) Vertical distance of SIP from foot rest has been measured as 595 mm against the requirement of 450 to 520 mm.

Above parameters does not meet the requirement of IS: 12343-2021. This should be looked into for necessary corrective action at production level.

18.4.1.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

conform

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18.5 **Haulage Test:**

- Distance travelled per litre fuel consumption with two wheel trailer was observed as 6.17 to 6.36 km against the declaration of 5.0 to 6.0 km. This should be looked into.
- Specific fuel consumption with four wheel trailer was observed as 24.52 to ii) 25.56 cc/km/ton against the declaration of 25 to 30 cc/km/ton.

18.6 **Components/ Assembly Inspection:**

During Final wear assessment/components & assembly inspection, presence of oil was observed in the clutch housing due to leakage from the plug (Part No. 006037228) fitted on the main oil gallery towards the clutch housing. This should be looked into for corrective action.

18.7 Specification

- The brand name of the tractor has been specified as BHOOMIPUTRA under clause 4 of Application Format No1. Whereas, on labeling plate riveted on the tractor as well as in the printed literature submitted with test sample, brand name is not available. This should be looked into for necessary corrective action.
- The model of tractor has been specified as "275 DI XP Plus" in the specification ii) sheet. Whereas, the same has been specified as "275 XP Plus" vide P. No. 3-1 to 3-3 of Operator's manual.
- The model of tractor has been specified as "275 DI XP Plus" in the specification iii) sheet. Whereas, the same has been specified as "275 XP Plus" vide cover page of Parts Catalogue and service Manual.
- The oil change period of air cleaner has been specified as "after every 50 hours or earlier if required in arduous condition" in the specification sheet. Whereas, the same has been specified as "at every 250 hours or earlier, if required in arduous condition" in the Operator's manual.
- Method of front wheel track adjustment is recommended by reversing the wheel v) disc vide specification sheet. Whereas, the track width adjustment has been recommended by extending the telescopic front axle vide P. No. 12-2 of operator's manual.

Above parameters should be looked into for necessary corrective action.

18.8 **Maintenance / Service Problems:**

No noticeable maintenance or service problem was observed during the test.

18.9 Recommendation with regard to safety on tractor:

- Identifying symbol for Neutral position on main gear shifting lever and range selection lever has not been provided as per the requirement of IS: 6283 (Part1)-2007.
- The hand accelerator lever, when moved away from the operator (i.e. forward) ii) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.
- iii) The distance of engine stop control has been measured as 350 mm from engine start control, which should be within 150 mm as per the requirement of IS: 8133-2021.
- iv) Vertical retainer is not provided on inner side of clutch pedal as per the requirement of IS: 12239 (Part-1)-2018.
- Width of foot step has been measured as 165 mm against the minimum v) requirement of 200 mm as per the requirement of IS: 12239 (Part-1)-2018.
- vi) Spark arresting device has not been provided in the exhaust system as per the requirement laid down in IS: 12239 (Part-1)-2018.
- vii) The working clearance between draft control lever and RHS fender has been measured as 40 mm against the minimum requirement of 70 mm as per IS: 12239 (Part-1)-2018.
- The working clearance between parking brake lever and RHS fender has been viii) measured as 40 mm against the minimum requirement of 70 mm as per IS: 12239 (Part-1)-2018.

Above parameters should be looked into for necessary corrective action.

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18.10 Adequacy of Literature supplied with machine:

- 18.10.1 The following literatures were supplied with the test tractor for reference during the test. -
 - a) Operator's Manual for "Mahindra, XP Plus & SP Plus" tractor models.
 - Parts Catalogue for "Mahindra, 275 DI XP Plus" tractor model.
 - Service Manual for "Mahindra, 275 DI XP Plus" tractor model.
- 18.10.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
 - Safe hitch height while using four wheel trailer.
 - ii) Coolant water ratio.
 - iii) Recommended gross mass of trailers for haulage operation.
 - iv) Recommended water ballasting mass for different operations.

TESTING AUTHORITY:

C.V. CHIMOTE TEST ENGINEER	Thummungundan to
A. K. UPADHYAY DIRECTOR (I/C)	(NA

Draft test report compiled by Partha Lodh, Senior Technical Assistant

19. APPLICANT'S COMMENTS

Para no.	Our reference	Applicant comments		
19.1	17.1	Root cause of the leakage will be studied and necessary corrective action will be taken.		
19.2	18.7 (i)	As per our system, brand name "Bhoomiputra" is not part of model name, therefore it is not punched on labeling plate. However, a suitable decal is provided on scuttle of tractor.		
19.3	18.7 [(i) to (v)]	Differences observed in between submitted specification and operator's manual, corrective actions will be taken to make them common throughout all literatures and specifications.		
19.4	18.10.2	Parameters in product literature will be studied & necessary action will be initiated.		

MAHINDRA, 275 DI XP PLUS TRACTOR - COMMERCIAL (INITIAL) THIS TEST REPORT IS VALID UPTO: 30/04/2028

ANNEXURE-I

BRIEF SPECIFICATION OF MATCHING IMPLEMENTS AS DECLARED BY APPLICANT

S.	Parameters	Disc Plough	Rotavator	Puddler
No.				
1	Make	Farmking	Farmking	Not available
2	Type	Mounted	Mounted	Mounted
3	No. of Discs / Blades	Two	30 in 5 flanges	12 (6 in 2 gangs)
4	Type of Discs / Blades	Plain concave	Hatchet	Notched
5	Size of Discs / Blades, (mm)	655	220 x 75 x 7	460
6	Spacing of Discs /Flanges, (mm)	495	240	165
7	Lower hitch point span, (mm)	760	800	680
8	Mast height, (mm)	480	640	500
9	Overall Dimensions, (mm):			
	Length	1480	970	1190
	Width	1060	1510	1810
	Height	1180	1100	1330
10	Gross Mass, (kg)	200	200	240
11	Working width (cm)	2 x 30	125	210

ANNEXURE-II

BRIEF SPECIFICATION OF MATCHING CAGE WHEEL AS DECLARED BY APPLICANT

S. No.	Items	Specification
1	Type	Half cage wheel
2	Outer dia. (mm)	1200
3	Width (mm)	360
4	No. & Type of Lugs	14, straight lugs made of MS angle section
		welded to angle iron frame
5	Size of angle section, (mm)	50 x 50 x 5
6	Length of lug, (mm)	360
7	Spacing of lug, (mm)	260
8	Weight of each cage wheel, (kg)	100

ANNEXURE-III

BRIEF SPECIFICATION OF TRAILER DECLARED AS MATCHING TRAILER BY APPLICANT

S. No.	Item	Trailer	Trailer
1.	Type of trailer	Semi - Trailer	Semi – Trailer
2.	Number of axles	Single	Double
3.	Un laden Weight of Trailer, kg	1670	2800
4.	Fully laden Weight of Trailer, Tons (Kg)	5.0	7.0
5.	Overall dimensions of Trailer, (r	nm):	
	Overall Width	1870	2140
	Overall Length	4180	5785
	Overall Height	2175	2110
	Wheel Base	Not applicable	2835
	Wheel Track	1600	1740 (Front) &
			1765 (Rear)
6.	Dimension of fitted Platform, (m	m):	
	Length	3040	4225
	Width	1830	2135
	Height from ground	1190	1305
7.	Brakes of Trailer	Not Provided	Not Provided

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ANNEXURE-IV

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	60.08
2.	PTO performance test	12.6
3.	Power lift and hydraulic pump performance test	4.2
4.	Drawbar performance test	14.5
5.	Turning ability & Location of centre of gravity	0.7
6.	Operator's field of vision	
7.	Brake test	2.0
8.	Air cleaner oil pull over test	3.5
9.	Noise measurement	1.5
10.	Mechanical vibration test	1.0
11.	Nominal speed test	0.5
B.	FIELD TEST:	
1.	Disc ploughing	10.5
2.	Rotavation	10.8
3.	Puddling (including 5.0 hours water proof test)	15.3
C.	HAULAGE TEST:	5.2
D.	Miscellaneous test and other run hours including idle run,	5.9
	transportation, trials and preparation for test	
	TOTAL:	148.28