प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T-1745/2276/2023

INITIAL COMMERCIAL TEST REPORT माह/Month : June, 2023

Application Reference No. 28/2022-23/78

(यह परीक्षण रिपोर्ट 30/06/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/06/2028)



Make of Agricultural Tractor: TAFE

Model : MF 9563 4WD

Manufactured by : M/s Tractors and Farm Equipment Limited,

Post Box No. 3302, Old - 35 (New-77) Mahatma

Gandhi Road, Nungambakkam,

Chennai - 600 034 (T.N.)



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

्ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

TRACTOR NAGAR, BUDNI (M.P.) 466 445 (An ISO 9001:2015 Certified Institute)

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IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: June Test Report No.: T-1745/2276/2023 Year: 2023



GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

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T-1745/2276/2023		2, 0000 1115 11		
1-1743/2270/2023		THIS TEST	ΓRE	PORT IS VALID UPTO: 30/06/2028
[C]	Tractor mai	nufacturer's name and	:	M/s Tractors and Farm Equipment Limited, Post Box No. 3302, Old – 35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai – 600 034 (T.N.)
[D]	Location of	tractor assembly	:	Kalladipatti Plant, 10/205, Kalladipatti (P.O.) Pin Code – 624 201, Dindigul Dist., Tamil Nadu
				 (ii) M/s. Tractors And Farm Equipment Limited Doddaballapur Plant, Plot No.1 KIADB Industrial Area, Doddaballapur, Bangalore – 561 203 (KA)
[C] [C]	Selected fo	·	:	The Manufacturer The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of rur		:	At manufacturer's works
[D]	Duration of -Engine	running-in.	:	12
	-Transmiss	ion	:	16
[C]	Location of	test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O Tractor Nagar, BUDNI – 466445 (M.P.), INDIA
		1. SPECIFICAT	ION	S OF TRACTOR
1.1	Identificati			
1.1.1 [C]	Denominat Make of tra			TAFE
[C]	Model (trad		:	MF 9563 4WD
[C]	Type `	,	:	Four Wheel Drive, Standard Agricultural Tractor.
[C]	•	ar of manufacture	:	04/23
[D]	Country of o		:	India
1.1.2	Numbers:			MEA4D070 IN4007540
[D] [C]	1 st Serial N Serial No.	lo. of prototype	:	MEA1B073JN1387542 MEA1B073DP1415496
1.2 [D]	Engine:	er's address		Simpson & Co. Ltd.
נטן	Manuractur	ei s audiess	•	(i) No. 861,862, Anna salai, Bordar thottam, Triplicane, Chennai-60002
				 (ii) No. 1, Kaliya pillai street, Mathuaim pettai road, Kumbakonam, Tamilnadu-612001 (iii) Simpsons, Sembiam estate, Perambur, Chennai-60011
[C]	Make		:	Simpson & Co. Ltd.
[C] [C]	Model Type		:	TREM IV SJV3259-F53 Four stroke, common rail direct injection, turbo
			•	charged, liquid cooled, diesel engine.
[C]	Serial No			charged, liquid cooled, diesel engine. S.IV3259F530476000035

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: SJV3259F5304760000035

[C]

Serial No.

T-1	745/2	276	2023

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6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Ch	aracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirem- ents (Yes/No)
1		2	3	4	5	6	7
	MAN	DATORY TES	TS: (As per M	inistry's Office Memorandum	No. 13-17/	2021-M&	T (I&P)
		d 28 th of July, 2	2022).				
6.1.1		Performance:	1				
a)	unde (kW)	mum power r 2 h test, (Natural ent condition)	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	39.5 (D)	39.8	Yes
b)		er at rated ne speed,	Non Evaluative	-do-	34.5 (D)	34.4	Yes
с)	cons corre maxi (g/kV		Evaluative	Should not be more than 10% of declared value.	265 (D)	236	Yes
d)	equiv crank (Nm)		Non Evaluative	± 8%	275 (D)	257.1	Yes
e)	perce		Evaluative	Should be min. 12%	12 (D) 12 (R)	72.2	Yes
f)		mum operating		°C):			
	1)	Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	132 (D)	121	Yes
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	112 (D)	104	Yes
g)	Engine oil consumption, (g/kWh)		Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.36 Maximum (R)	0.13	Yes
h)	Smol	ke level, m ⁻¹	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum (R)	0.10	Yes

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1		2	3	4	5	6	7
6.1.2	Dra	wbar performa	nce:				
a)	with core	x. drawbar pull n ballast responding to percent wheel , (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	24.00 (D) 		Not appli- cable
b)	with core	x. drawbar pull nout ballast responding to percent wheel , (kN)	Evaluative	In case of tractors having total static mass ≥ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having ≤ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	20.00 (D) 19.36 (R) Minimum	26.47	Yes
с)	pov	ndard ballast,	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	32.00 (D) 31.84 (R) Minimum	33.00	Yes
d)	Maximum transmission oil temperature, (°C)		Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	132 (D)	106	Yes
6.1.3	Pov	wer lift and hydi	raulic pump p	erformance:			
a)				ut the range of lift, (kN):			
	1)	At hitch points	Evaluative	Should not be less than 90% of declared value.	16.5 (D) 14.85 (R) Minimum	17.02	Yes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	10.0 (D) 9.37 (R) Minimum	14.46	Yes
b)	the point of the each intended	ximum drop in height of the nt of application the force after the 5 minutes erval for a total ation of 30 outes, (mm)	Non Evaluative	The observed value should not exceed 50 mm.	50 (D) Maximum	330	No

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1	2	3	4	5	6	7
6.1.4	_	-	4	5	Ö	1
	Brake performance		orce, equal to or less than 600	N on broke	nodal wi	th road
a)	ballast, (m):				·	
	1) Cold brake	Evaluative	10	10 (R)	8.09	Yes
	2) Hot brake	Evaluative	10	10 (R)	8.26	Yes
b)	Whether parking brake is effective	Evaluative	Yes / No	Yes	Yes	Yes
	at a force of 600 N					
	at foot pedal (s) or					
	400 N at hand					
C 4 E	lever	_				
6.1.5	OPTIONAL TESTS		for any antional tasta there	foro no ont	ional too	to was
	conducted.	as not applied	for any optional tests, there	fiore no opt	ionai t e s	is was
6.1.6	Safety features :					
	Guards against	Evaluative	Belt drives, pulleys,	Meets	the	Yes
a)	moving and hot	Evaluative	silencer, hydraulic pipes	requirer		165
	parts		[As per IS 12239 (Part2)]	requirer	HOIR	
b)	Lighting	Evaluative	As per CMVR	Confo	ms	Yes
",	arrangement	_ : :::::::::::::::::::::::::::::::::::				
c)	Seating	Non	Should meet the	Does	not	No
	requirements	Evaluative	requirements of IS: 12343	meet t	the	
	(Tractors having		(As amended from time to	require	ment	
	more than 1150		time)			
	mm rear track					
-1\	width)	Non	Should meet the	Meets	46.0	Yes
d)	Technical requirements for	Evaluative	Should meet the requirements of IS: 4931	requirer		res
	PTO shaft	Lvaluative	(As amended from time to	requirer	Heni	
	1 10 onar		time)			
e)	Dimensions of	Non	Should meet the	Does	not	No
,	three point linkage	Evaluative	requirements of IS: 4468	meet t	the	
			(Part-I) (As amended from	require	ment	
			time to time)			
f)	Specifications of	Non	Should meet the	Meets		Yes
	linkage drawbar	Evaluative	requirements of IS: 12953	requirer	ment	
			(As amended from time to time)			
g)	Swinging drawbar	Non	Should meet the	Not prov	<i>i</i> ided	Not
9)	(wherever fitted)	Evaluative	requirement of IS: 12362	Not pro	naca	appli-
	()	_ : :::::::::::::::::::::::::::::::::::	(Part 3) (As amended from			cable
			time to time)			
h)	Audible warning	Evaluative	If tractor travel speed in	Not fit	ted	Not
	signal on tractor		reverse gear exceeds 20			appli-
			kmph, an audible warning			cable
			signal on tractor shall get			
			activated.			
			A sticker to the effect that			
			"operating the tractor			
			beyond 20 kmph speed in reverse gear is not safe"			
			should be prominently			
			displayed.			
	1		J J			1

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1		2	3	4	5	6	7
6.1.7	l ah		-	f labelling plate):			•
0.1.7	1)	Make	Evaluative	Should conform to the	Т	AFE	Yes
	2)	Model	Evaluative	requirements of CMVR	MF 9563 4WD		Yes
			Evaluative	along-with declared value		04/23	Yes
	- /	Year of		of PTO in kW, Specific fuel			
		manufacture		consumption (SFC)			
	4)	Engine	Evaluative	corresponding to	SJV32	259F53047	6 Yes
		number		maximum power in g/kWh		000035	
	5)	Chassis	Evaluative		MEA1B0)73DP14154	9 Yes
		number		numerical form		6	
	6)	Maximum	Evaluative	MM YY	;	39.5	Yes
		PTO power,		Digit 01-12 in box No. 1 for			
		(kW)		MM will represent the			
	7)	Specific fuel	Evaluative	month and next two digit in		265	Yes
		consumption,		the box No. 2 for YY will			
		(g/kWh)		represent the year of			
				manufacturing.			
6.1.8	Lite	erature (Submis	sion to test ag				
(a)	Ope	erator manual	Evaluative	The printed literature in		vided	Yes
(b)	Par	ts Catalogue	Evaluative	booklet form should be	Pro	vided	Yes
(c)	Wo	rkshop/	Evaluative	provided as per IS 8132	Pro	vided	Yes
	Ser	vice manual		and should submit along			
				with the test sample.			
6.1.9				tructures (ROPS):			
		tractor having	Evaluative	ROPS should meet the	Not	fitted	Not
	mo			requirement of IS:11821 or			applicable
	mm			OECD code or equivalent			
C 4 40	wid	mdard	Evaluative	International Standard. Trailer hitch, front tow	Dro	vided	Yes
6.1.10		ridard cessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar	PIC	ovided	res
	ACC	essones		should be provided with			
				tractor			
6.1.11	Acc	essories	Non	Ballast weight, if fitted,	Not	fitted	Not
3.1.11		tional)	Evaluative	should meet the	1400	intou	applicable
	(5)		_ , a. a a	requirement of CMVR			~PP.11000010

6.2	CATEGORY C	F BREAKDOV	VNS / DEFECTS (As per clause 5.0	of IS:12207-202	2):
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirement (Yes/No)
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing.	None	Yes
2.	Major	Evaluative	There are not more than 2 major breakdowns and neither of them should be of repetitive nature.	None	Yes
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should of repetitive nature.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

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6.3 Conformity with following IS:

i) Guidelines for declaration of power and specific fuel consumption and : Conforms labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]

ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third : Conforms revision) [IS:4931-1995 (Reaffirmed Year 2019)]

iii) Agricultural wheeled tractors – Rear mounted three-point linkage: Part 1 : **Does not** Categories 1, 2, 3 & 4 (fourth revision) [IS:4468(Part-I) – 1997 (Reaffirmed in 2022)]

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year : Conforms 2022)]

v) Agricultural tractors- Operator's seat technical requirement [IS12343 - 2021] : Does not conform

vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General : Does not requirements (first revision):[IS 12239 (Part 1) - 2018] conform

vii) Tractors and machinery for agriculture and forestry – Technical means for : Does not ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) conform (Reaffirmed Year 2019)]

viii) Guide lines for location and operation of operator controls on agricultural : Does not tractors and machinery [IS: 8133 - 2021] conform

Tractors and machinery for agriculture and forestry, powered lawn and : Conforms garden equipment - Symbols for operator controls and other displays Part2

Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006

(Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on public roads: Conforms (IS:14683-1999) (Reaffirmed Year 2019)]

6.4 Salient Observations:

6.4.1 Laboratory tests:

PTO performance test:

During varying speed at full load, the minimum speed below 15% of engine rpm corresponding to max. torque (i.e. 1200 rpm) could not be recorded as the engine starts fluctuation & the engine oil pressure at 1200 rpm of engine speed was recorded 2.08 kg/cm² as against the minimum permissible pressure of 1.5 kg/cm² declared by the manufacturer. This should be looked into for necessary corrective action.

6.4.1.1 Power lift & hydraulic pump performance test:

During Maintenance of lift load test, the hydraulic lift was unable to hold the lift load and it dropped to 530 mm (touched the ground level) after 25 minutes from its initial height of 860 mm. The drop in hydraulic lift was 330 mm after 25 minutes against the maximum allowable drop of 50 mm for a duration of 30 minutes and does not meet the non-evaluative requirements of as per IS: 12207-2022. This should be looked into for necessary corrective action.

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6.4.1.2 Three-point linkage:

The following parameters does not meet the requirements of IS: 4468 (Part-I) – 1997 and needs to be looked into for necessary corrective actions:

- i) The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points, lateral distance from lower hitch point to centre line of tractor and lateral movement of lower hitch points does not meet the requirements of IS:4468 (Part-I) 1997. This should be looked into for corrective action.
- ii) The distance from end of power take-off to centre of lower hitch point has been measured as 615 mm against the requirement of 450 to 575 mm.

6.4.1.3 Operator's seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- Provision for adjustment of driver's mass has been specified as 50 to 120 kg against the requirement of 40 to 100 kg.
- ii) Longitudinal distance from SIP centre of differential lock pedal has been measured as 200 mm against the requirement of 410 to 720 mm.
- iii) Vertical distance from SIP to centre of accelerator pedal has been measured as 515 mm against the requirement of 230 to 460 mm.
- iv) Vertical distance from SIP to foot rest has been measured as 555 mm against the requirement of 450 to 520 mm.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.4 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Vertical retainers on inner side of clutch pedal are not provided.
- ii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

6.4.1.6 Specification of Tractor

i) Discrepancies in the specification between the Specification sheet and Operator's manual are as under:

S. No.	Description	As per Specification	As per Operator's manual
		Sheet	
1.	Brand name of coolant	Total Oil India Pvt. Ltd	WT Supra (P. No. 30)
2.	Transmission oil	42.0	41.3 (P. No. 74)
	capacity, (I)		
3.	Transmission filter	Not applicable	Suction oil filter to be changed at first
	change,		50 hours & every 500 hours.
			Return oil filter changed at first 100
			hours & every 500 hours.
			(P. No. 144)

6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

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- 6.6 Recommendation with regard to safety on tractor:
 - i) Identification of hand controls by colour has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
 - ii) The working clearance between draft control lever and RHS mudguard; between draft control lever & position control lever have been measured as 30 mm against the minimum requirement of 70 mm as per the requirement of IS: 12239 (Part II) 2019.

Above parameters should be looked into for necessary corrective action.

- 6.7 Adequacy of Literature supplied with machine:
- 6.7.1 The following literatures were supplied with the test tractor for reference during the test:
 - a) Operator Instruction Book for "TAFE, MF 9563 4WD" tractor model.
 - b) Parts Book for "TAFE, MF 9563 4WD" tractor model.
 - c) Service manual for "TAFE, MF 9563 4WD" tractor model.
- 6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
 - i) Recommended ballast masses for different operations.
 - ii) Tyre size details

TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA TESTING AUTHORITY

C. V. CHIMOTE TEST ENGINEER	Municipal
A. K. UPADHYAY DIRECTOR (I/C)	(Mr.

Draft Test Report compiled by Poonam Khurasia, Senior Technical Assistant.

7. APPLICANT'S COMMENTS

Para no.	Our reference	Applicant's Comments
7.1	6.3 (iii), (v), (vi), (vii) & (viii)	Parameters will be studied and necessary action will
		be initiated.
7.2		Parameters will be studied and necessary action will
	(i), (ii), (iii) & (iv), 6.4.1.4 (i) & (ii),	be initiated.
	6.4.1.5, 6.4.1.6 (i)	

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1-1/45/22/6/2023	THIS TEST REPORT IS VALID UPTO: 30/06/2028

ANNEXURE-I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	14.7
3.	Power lift and hydraulic pump performance test	3.9
4.	Drawbar performance test	7.3
5.	Brake performance test	1.0
6.	Nominal speed test	2.1
В.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	1.4
	TOTAL:	30.4