प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T-1835/2366/2024

INITIAL COMMERCIAL TEST REPORT माह/Month: March, 2024

Application Reference No. 28/2023-24/88

(यह परीक्षण रिपोर्ट 31/03/2029 तक वैध है / THIS TEST REPORT IS VALID UPTO 31/03/2029



Make of Agricultural Tractor : SWARAJ

Model : 744 XT N

Manufactured by : M/s. Mahindra & Mahindra Ltd.,

Farm Equipment Sector, Swaraj Division, Phase- IV, Industrial Area, S.A.S. Nagar, Mohali,

Punjab - 160 055



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान द्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (M.P.) 466 445

(An ISO 9001: 2015 Certified Institute)

e-mail: fmti-mp@nic.in Web site: fmttibudni.gov.in Telephone: 07564-299003

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST

THIS TEST REPORT IS VALID UPTO: 31/03/2029

IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers Welfare has directed, vide an OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: March Test Report No.: T-1835/2366/2024 Year: 2024



GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

E-mail: fmti-mp@nic.in

Web site: http://www.fmttibudni.gov.in

Telephone: 07564-299003

CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE - BUDNI

Page 2 of 32

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST

THIS TEST REPORT IS VALID UPTO: 31/03/2029

M/s. Mahindra & Mahindra Ltd. [C] Tractor manufacturer's name and

address

(Farm Equipment Sector), Swaraj Division, Phase- IV, Industrial Area, S.A.S. Nagar, Mohali, Punjab - 160 055

Submitted for test by (Applicant) The Manufacturer [C]

[C] Selected for test by The Ministry vide OM No. 13-17/2021 - M&T

(I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test

sample to the Institute for test.

Place of running-in At manufacturer's work place [D]

Duration of running-in, (h): [D]

-Engine 28 -Transmission : 32

[C] Location of test Government of India,

Central Farm Machinery Training and Testing

Institute, P.O. - Tractor Nagar, BUDNI - 466445 (M.P.), INDIA

1. SPECIFICATIONS OF TRACTOR

1.1 Identification: 1.1.1 Denomination

SWARAJ Make of tractor [C] [C] Model (trade name) 744 XT N

[C] Type Rear wheel drive, standard agricultural tractor

[C] Month & year of manufacture 09/23 : Country of origin India [D]

1.1.2 Numbers:

1st Serial No. or prototype [D] : MBNBU53NBPCF66799 [C] Serial No. MBNBU53NBPTL80339

1.2 **Engine:**

Manufacturer's address M/s. Swaraj Engine Ltd., [D]

Plot No. 2, Industrial Area, Phase-9, Mohali,

Punjab-160062

M/s. Swaraj Engines Ltd. [C] Make

Model RB33TR1

Four stroke, liquid cooled, direct injection, [C] Type

diesel engine

[C] Serial No. EZ.4002/SFL41358

1.2.1 Cylinders:

[C] Number/disposition Three/ Vertical inline

Bore / Stroke, (mm) [D] 110 / 122 : Capacity, cm³ [D] 3478.2 Compression ratio [D] 18.7 (±0.5): 1 Arrangement of valves Overhead [D] [D] Cylinder liners Wet, replaceable Type of combustion chamber Re-entrant [D] Supercharging Not available 1.2.2

Turbocharger: 1.2.3

Fuel system:

[C] Fuel feed system Gravity and force feed

CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE - BUDNI

Page 5 of 32

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/03/2029

6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207- 2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Cł	naracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require- ments (Yes/No)
1		2	3	4	5	6	7
		IDATORY TEST: d 28 th of July, 2		Ministry's Office Memorandur	n No. 13-1	7/2021-M8	kT (I&P)
6.1.1		Performance:	•				
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)		Evaluative	Declared value to be achieved w ith a tolerance of: ±5% for PTO pow er and or engine pow er >26 kW. ±10% for PTO pow er and or engine ≤ 26 kW.	33.8 (D)	34.9	Yes
b)	Power at rated engine speed, (kW)		Non Evaluative	-do-	33.8 (D)	34.8	Yes
с)	Specific fuel consumption corresponding to maximum power, (g/kWh)		Evaluative	Should not be more than 10% of declared value	257 (D)	245	Yes
d)	l l	mum equivalent kshaft torque,		± 8%	200 (D)	208.4	Yes
e)	Back perce		Evaluative	Should be minimum 12 percent	12 (D) 12 (R)	25.5	Yes
f)	Maximum operating ten		emperature, (°C):	, ,		
	1)	Engine oil	Evaluative	The declared value should not exceed the <i>Max</i> value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration	130 (D)	97	Yes
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	115 (D)	96	Yes
g)	cons (g/kV		Evaluative	Not exceeding 1% of SFC at max. Power under natural ambient conditions.	2.45 Maximum (R)	0.48	Yes
h)			Evaluative	Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum (R)	0.23	Yes

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/03/2029

1	2	3	4	5	6	7
6.1.2	Drawbar performai	nce:				
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	Minimum 70% of static mass of tractor with ballast.	*	*	*
b)	Max. drawbar pull without ballast corresponding to 15 percent wheel slip, (kN)		Minimum 70% of static mass of tractor without ballast or with standard ballast, as the case maybe. In case of tractor having total static mass ≤1500 kg, Min. 65 % of static mass of tractor without ballast or with standard ballast, as the case may be.	15.34 (D) 14.07 (R)	16.50	Yes
c)	Maximum drawbar power without ballast/ with standard ballast, (kW).		Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	27.04 (D) 27.9 (R)	29.0	Yes
d)	Maximum Evaluative Transmission oil ex		formance & ten-hour drawbar test tractors as per new regime of tes	t which was a sting of tracto	allowed as ors vide a	per the OM No.
6.1.3	performance test was Power lift and hydi		erformance:			
a)	•		it the range of lift, (kN):			
	1) At hitch points		Should not be less than 90% of declared value.	of 19.61 (D) 17.65 (Minimu	₹)	Yes
	2) With the stand frame	ard Evaluative	The lift capacity should at le be 24 kg/PTO kW and it sho be 21.5 kg/engine kW where tractor is not provided with PTO shaft.	uld (D)	2)	Yes
b)	Maximum drop in the height of the point application of the for after each 5 minute interval for a toduration of 30 Minute (mm)	of rce tes tes Evaluative	The observed value should exceed 50 mm	50 (D Maximu		No

CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE - BUDNI

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/03/2029

1		2	3	4	5	6	7
6.1.4	Bra	ke performance at	25 kmph:				•
a)			•	equal to or less than 600 N on brake	pedal with	out balla	st, (m):
,	1)	Cold brake	Evaluative	10	10 (R)	7.40	Yes
	2)	Hot brake	Evaluative	10	10 (R)	7.45	Yes
b)	Whe	ether parking brake			, ,		
		ffective at a force of	Evaluative	Yes / No	Yes	Yes	Yes
		Natfootpedal (s) or	L valuative	163 / 140	163	163	163
		N at hand lever					
6.1.5				nt has not applied for any optior	nal tests,	therefor	e no
	-	ional tests was cor	iducted.				
6.1.6		ety features:	_	1			
a)		irds against moving		Belt drives, pulleys, silencer,	Meets	the	Yes
	and	hot parts	Evaluative	hydraulic pipes [As per IS 12239	requirem	ent	
h\	Liab	ting arrangement	Evaluative	(Part2)]	Meets	tho	Yes
b)	Ligi	nting arrangement	Evaluative	As per CMVR	requirem	the	165
c)	Sea	ting requirements		Should meet the requirements of	Does no		No
<i>U</i>)		ctors having more	Non	IS: 12343 (As amended from time	meet	the	140
	than 1150 mm rear track		Evaluative	to time)	requirem		
	widt			,	· ·		
d)	Tec	hnical requirements	Non	Should meet the requirements of	Meets	the	Yes
	for F	PTO shaft	Evaluative	IS: 4931 (As amended from time	requirem	ent	
				to time)			
e)		ensions of	Non	Should meet the requirements of	Does no		No
	three-point linkage		Evaluative	IS: 17231-2019 (As amended	meet	the	
	Specifications of No		N 1	from time to time)	requiren		N1.
f)			Non	Should meet the requirements of	Does not		No
	linkage drawbar		Evaluative	IS: 12953 (As amended from time to time)	meet the requirement		
g)	Sne	cifications of	Non	Should meet the requirement of	Not provi		Not
9)		nging drawbar	Evaluative	IS: 12362 (Part-3) (As amended	·		applic-
		erever fitted)		from time to time)			able
h)		lible warning signal	Evaluative	If tractor travel speed in reverse	Not prov	ided	Not
,		ractor	_ ''	gear exceeds 20 kmph, an	i tot piot	.aca	applic
				audible warning signal on tractor			-able
				shall get activated.			
				A sticker to the effect that			
				"operating the tractor beyond 20			
				kmph speed in reverse gear is not safe" should be prominently			
				safe" should be prominently displayed.			
6.1.7	Lah	elling of tractors (Provision of		1		1
J. 17	1)	Make	Evaluative	Should conform to the	SWA	RA.I	Yes
	2)	Model	Evaluative	requirements of CMVR along-with	744 >		Yes
	3)	Month & Year of	Evaluative	declared value of PTO in kW,			
)	manufacture	_ varaati vo	Specific fuel consumption (SFC)	09/	/23	Yes
	4)	Engine number	Evaluative	corresponding to maximum	EZ.4002	/SFI 4	Yes
	1/	_ngnic nambor	_ varaati vo	power in g/kWh and year of	135		100
	5)	Chassis number	Evaluative	manufacture in numerical form	MBNBU		Yes
	"	51145515 114111501	_ 10/000170	MM YY	TL80		, 55
	6)	Maximum PTO	Evaluative	Digit 01-12 in box No. 1 for MM will	33.		Yes
	",	power, (kW)	_ 101001110	represent the month and next two	00.		. 00
	7)	Specific fuel	Evaluative	digit in the box No. 2 for YY will	25	7	Yes
	' '	consumption,		represent the year of		•	. 55
		g/kWh		manufacturing			
	<u> </u>	J		1			

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/03/2029

1	2	3	4	5	6	7
6.1.8	Literature (Submission to test agency):					
(a)	Operator manual	Evaluative	The printed	literature in	Provided	Yes
(b)	Parts Catalogue	Evaluative	booklet form	should be	Provided	Yes
(c)	Workshop/	Evaluative	provided as pe	er IS 8132 and	Provided	Yes
	Service manual		should submit	along with the		
			test sample.			
6.1.9	Fitment of Roll O	ver Protective St	ructures (ROPS	6):		
	For tractor having	Evaluative	ROPS shoul	d meet the	Not fitted	Not
	more than 1150		requirement of	of IS:1182 or		applicable
	mm rear track		OECD code	or equivalent		
	width		International S	tandard		
6.1.10	Standard	Evaluative	Trailer hitch, for	ront tow hook,	Provided	Yes
	Accessories		linkage drawb	oar should be		
			provided with t	ractor		
6.1.11	Accessories	Non	Ballast weig	ht, if fitted,		Not
	(optional)	Evaluative	should meet th	ne requirement	Not fitted	applicable
			of CMVR			
6.2	CATEGORY OF B	REAKDOWNS / DI	EFECTS (As pe	r clause 5.0 of	IS:12207-2022):	

6.2	CATEGORY OF B	CATEGORY OF BREAKDOWNS / DEFECTS (As per clause 5.0 of IS:12207-2022):				
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirements (Yes/No)	
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing	None	Yes	
2.	Major	Evaluative	There are not more than2 major break downs and neither of them should be of repetitive nature.	None	Yes	
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should of repetitive nature.	None	Yes	
4.	Total breakdowns	Evaluative	In no case, the total number of break downs should exceed five that is, (2major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes	

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST THIS TEST REPORT IS VALID UPTO: 31/03/2029

6.3 Conformity with following IS:

Guidelines for declaration of power and specific fuel consumption and labeling : Conforms of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]

Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third : Cor

Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 revision) [IS:4931-1995 (Reaffirmed Year 2019)]

: Conforms

iii) Agricultural wheeled tractors – Rear mounted three-point linkage: Categories 1N,1,2N, 2, 3N, 3,4N & 4 [IS: 17231:2019]

Does not conform

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year

Does not conform

2022)]v) Agricultural tractors- Operator's seat technical requirement [IS12343 - 2021]

Does not conform

vi) Guide for safety & comfort of operator of agricultural tractors: Part 1 General

Does not conform

requirements (first revision):[IS 12239 (Part 1) - 2018]

vii)

Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999)

Does not conform

ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999)
(Reaffirmed Year 2019)]

Does not

viii) Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 - 2021]

conformConforms

Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on public roads (IS:14683-1999) (Reaffirmed Year 2019)]

Conforms

Salient Observations:

6.4.1 Laboratory tests:

6.4

6.4.1.1 Power lift & hydraulic pump performance test:

The drop in height during maintenance of lift load test was observed as 105 mm against the maximum allowable drop limit of 50 mm for a duration of 30 minutes and does not meet the non-evaluative requirements of as per IS: 12207-2022. This should be looked into for necessary corrective action.

6.4.1.2 Three-point linkage:

The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points and lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS: 17321-2019. This should be looked into for corrective action.

6.4.1.3 Linkage drawbar:

The dimensions viz. width of drawbar does not meet the non evaluative requirements of IS: 12953-1990 (Reaffirmed in 2022). This should be looked into for corrective action.

6.4.1.4 PTO master shield:

PTO master shield has not been provided on tractor as per IS: 12239-1999 (Part-2). This should be looked into for necessary corrective action.

6.4.1.5 Specifications of tractor:

Discrepancies in the specification between the specification sheet and operator's manual are as under:

anao	andon.						
S. No. Description		As per Specification Sheet	As per Operator's manual				
i)	Total coolant capacity, (I)	9.5	10.5				
ii)	Transmission oil capacity (I)	50.0	55.0				

CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE - BUDN
--

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST

THIS TEST REPORT IS VALID UPTO: 31/03/2029

6.4.1.6 Operator's seat:

The following parameters does not meet the requirement of IS: 12343-2021:

- Width of operator's seat is observed as 440 mm against the minimum requirement of 450 mm.
- ii) Height & inclination of upper edge of back rest above SRP is observed as 240 & 24 degree against the minimum requirement of 260 mm & 5 to 15 degree respectively.
- iii) Vertical distance from SIP to foot rest & accelerator pedal has been observed as 575 mm & 510 mm against the requirement of 450 to 520 mm & 230 to 460 mm respectively.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.7 Operator's work place:

Operator's work place meets the requirements of IS: 12239 (Part-I) 2018, except the following:

- (i) Provision of vertical retainers at inner sides of clutch pedal.
- (ii) Width of foot step has been measured as 165 against the minimum requirement of 200 mm.
- (iii) Provision of spark arresting device in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

6.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) Identification of hand control by colour coding of engine speed control, transmission control, parking brake (orange) & differential locks (yellow) has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- iii) PTO master shied has not been provided as per IS: 12239 (Part-2).
- iv) Fuel shutoff knob should be located within 150 mm of the engine start control as per the requirement of IS: 8133-2021.

All of the above should be looked into for necessary corrective action.

6.7 Adequacy of Literature supplied with machine:

- **6.7.1** Literature was supplied with the tractor for reference during the test.
 - a) Operator's manual (For Swaraj 744 XT N tractors model)
 - **b)** Part's catalogue (For Swaraj 744 XT N tractors model)
 - c) Service manual (For Swaraj 744 XT N tractors model)
- 6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS:8132-1999 incorporating, inter alia, the following:
 - i) Safe hitch height while using trailer
 - ii) Engine to PTO speed ratio
 - iii) Details of multispeed PTO Particularly Reverse PTO

SWARAJ, 744 XT N TRACTOR-INITIAL COMMERCIAL TEST

THIS TEST REPORT IS VALID UPTO: 31/03/2029

6.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) Identification of hand control by colour coding of engine speed control, transmission control, parking brake (orange) & differential locks (yellow) has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- ii) The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- iii) PTO master shied has not been provided as per IS: 12239 (Part-2).
- iv) Fuel shutoff knob should be located within 150 mm of the engine start control as per the requirement of IS: 8133-2021.

All of the above should be looked into for necessary corrective action.

6.7 Adequacy of Literature supplied with machine:

- **6.7.1** Literature was supplied with the tractor for reference during the test.
 - a) Operator's manual (For Swaraj 744 XT N tractors model)
 - b) Part's catalogue (For Swaraj 744 XT N tractors model)
 - c) Service manual (For Swaraj 744 XT N tractors model)
- The operator manual may be brought out for the guidance of users and service personnel as per IS:8132-1999 incorporating, inter alia, the following:
 - Safe hitch height while using trailer
 - ii) Engine to PTO speed ratio
 - iii) Details of multispeed PTO Particularly Reverse PTO

TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA TESTING AUTHORITY

SHIVKUMAR SHARMA AGRICULTURAL ENGINEER	Skin
R:P. PANDEY SENIOR INSTRUMENTATION ENGINEER	Randey
A. K. UPADHYAY DIRECTOR (I/C)	An

Draft Test Report compiled by Shivkumar Sharma, Agricultural Engineer