

Application Reference No. 28/2022-23/50

(यह परीक्षण रिपोर्ट 30/04/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/04/2028)



**Make of Agricultural Tractor : TAFE**  
**Model : MF 5118 4WD**  
**Manufactured by : M/s Tractors and Farm Equipment Limited,**  
**Post Box No. 3302, Old – 35 (New-77) Mahatma**  
**Gandhi Road, Nungambakkam,**  
**Chennai – 600 034 (T.N.)**



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय  
( कृषि एवं किसान कल्याण विभाग)

**GOVERNMENT OF INDIA**  
**MINISTRY OF AGRICULTURE AND FARMERS WELFARE**  
**(DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)**

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान  
ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445  
**CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE**  
**TRACTOR NAGAR, BUDNI (M.P.) 466 445**  
**(An ISO 9001:2015 Certified Institute)**

T-1728/2259/2023	TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 30/04/2028

## IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report:-

1. PTO performance
2. Hydraulic performance
3. Drawbar performance
4. Brake performance

Month: April	Test Report No.: T-1728/2259/2023	Year: 2023
--------------	-----------------------------------	------------



GOVERNMENT OF INDIA  
CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE  
TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

E-mail: [fmti-mp@nic.in](mailto:fmti-mp@nic.in)

Web site: <http://www.fmttibudni.gov.in>

Telephone: 07564-299003

CENTRAL FARM MACHINERY TRAINING AND TESTING INSTITUTE – BUDNI	Page 2 of 32
---	--------------

T-1728/2259/2023	<b>TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 30/04/2028</b>

[C]	Tractor manufacturer's name and address	:	<b>M/s Tractors and Farm Equipment Limited,</b> Post Box No. 3302, Old – 35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai – 600 034 (T.N.)
[D]	Location of tractor assembly	:	i) M/s Tractors and Farm Equipment Limited, Kalladipatti Plant, 10/205, Kalladipatti (P.O.), Pin Code – 624 201, Dindigul District (T.N.).  ii) M/s Tractors and Farm Equipment Limited, Doddaballapur plant, Plot No. 1, Kiadb Industrial Estate, Doddaballapur, Bangalore – 561 203.  iii) M/s Tafe Motors and Tractor Limited, Plot No.1, Sector – D, Industrial Area, Mandideep – 462 046, Dist. – Raisen (M.P.)
[C]	Submitted for test by (Applicant)	:	The Manufacturer
[C]	Selected for test by	:	The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of running-in	:	At manufacturer's works
[D]	Duration of running-in:	:	
	-Engine	:	12
	-Transmission	:	24
[C]	Location of test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O. - Tractor Nagar, BUDNI – 466445 (M.P.), INDIA

## 1. SPECIFICATIONS OF TRACTOR

<b>1.1</b>	<b>Identification:</b>		
<b>1.1.1</b>	<b>Denomination</b>		
[C]	Make of tractor	:	TAFE
[C]	Model (trade name)	:	MF 5118 4WD
[C]	Type	:	4WD, Standard Agricultural Tractor.
[C]	Month & year of manufacture	:	12/22
[D]	Country of origin	:	India
<b>1.1.2</b>	<b>Numbers:</b>		
[D]	1 <sup>st</sup> Serial No. or prototype	:	MEA06C15FL9096086
[C]	Serial No.	:	MEA09015MN9067462
<b>1.2</b>	<b>Engine:</b>		
[D]	Manufacturer's address	:	M/s Eicher Engines (A unit of TAFE Motors & Tractors Ltd.), Itarana Road, Alwar – 301 001 (Rajasthan)
[C]	Make	:	Eicher engine
[C]	Model	:	182E15

T-1728/2259/2023	<b>TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 30/04/2028</b>

## 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

**6.1** On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of **IS: 12207-2022** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

Sl. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirements (Yes/No)
1	2	3	4	5	6	7
<b>MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&amp;T (I&amp;P) dated 28<sup>th</sup> of July, 2022).</b>						
<b>6.1.1</b>	<b>PTO Performance:</b>					
<b>a)</b>	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $\pm 5\%$ for PTO power and or engine power $>26$ kW. $\pm 10\%$ for PTO power and or engine $\leq 26$ kW.	9.0 (D)	8.9	Yes
<b>b)</b>	Power at rated engine speed, (kW)	Non Evaluative	-do-	9.0 (D)	8.9	Yes
<b>c)</b>	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	Should not be more than 10% of declared value.	295 (D)	269	Yes
<b>d)</b>	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	$\pm 8\%$	40.0 (D)	39.9	Yes
<b>e)</b>	Back-up torque, percent	Evaluative	Should be min. 12%	12 (D) 12 (R)	12.4	Yes
<b>f)</b>	Maximum operating temperature, ( $^{\circ}$ C):					
	1) Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	155 (D)	139	Yes
	2) Cylinder liner temp., in case of air cooled engine	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	240 (D)	171	Yes
<b>g)</b>	Engine oil consumption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.69 Maximum (R)	0.90	Yes
<b>h)</b>	Smoke level, $m^{-1}$	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value ( <b>As per CMVR</b> ). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum (R)	0.16	Yes

T-1728/2259/2023	<b>TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 30/04/2028</b>

1	2	3	4	5	6	7
<b>6.1.2</b>	<b>Drawbar performance:</b>					
<b>a)</b>	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	Ballasting was not recommended for drawbar test		Not applicable
<b>b)</b>	Max. drawbar pull without ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	In case of tractors having total static mass $\geq$ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having $\leq$ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	6.00 (D) 5.48 (R) Minimum	7.84	Yes
<b>c)</b>	Maximum drawbar power without ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having $\leq$ 1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	7.2 (D) 6.7 (R) Minimum	7.5	Yes
<b>d)</b>	Maximum transmission oil temperature, ( $^{\circ}$ C)	Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	132 (D)	75	Yes
<b>6.1.3</b>	<b>Power lift and hydraulic pump performance:</b>					
<b>a)</b>	Maximum lifting capacity throughout the range of lift, (kN):					
	1) At hitch points	Evaluative	Should not be less than 90% of declared value.	6.70 (D) 6.03 (R) Minimum	6.89	Yes
	2) With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	3.0 (D) 2.10 (R) Minimum	4.89	Yes
<b>b)</b>	Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)	Non Evaluative	The observed value should not exceed 50 mm.	50 (D) Maximum	00	Yes

T-1728/2259/2023	<b>TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 30/04/2028</b>

1	2	3	4	5	6	7
<b>6.1.4</b>	<b>Brake performance at 25 kmph:</b>					
<b>a)</b>	Maximum stopping distance at a force, equal to or less than 600 N on brake pedal with road ballast, (m):					
	1) Cold brake	Evaluative	10	10 (R)	6.27	Yes
	2) Hot brake	Evaluative	10	10 (R)	6.35	Yes
<b>b)</b>	Whether parking brake is effective at a force of 600 N at foot pedal (s) or 400 N at hand lever	Evaluative	Yes / No	Yes	Yes	Yes
<b>6.1.5</b>	<b>OPTIONAL TESTS: As the applicant has not applied for any optional tests, therefore no optional tests was conducted.</b>					
<b>6.1.6</b>	<b>Safety features :</b>					
<b>a)</b>	Guards against moving and hot parts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes [As per IS 12239 (Part2)]	Meets the requirement		Yes
<b>b)</b>	Lighting arrangement	Evaluative	As per CMVR	Conforms		Yes
<b>c)</b>	Seating requirements (Tractors having more than 1150 mm rear track width)	Non Evaluative	Should meet the requirements of IS: 12343 (As amended from time to time)	Tractor is having standard rear track width of 750 mm		Not applicable
<b>d)</b>	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS: 4931 (As amended from time to time)	Meets the requirement		Yes
<b>e)</b>	Dimensions of three point linkage	Non Evaluative	Should meet the requirements of IS: 4468 (Part-I) (As amended from time to time)	<b>Does not meet the requirement</b>		<b>No</b>
<b>f)</b>	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS: 12953 (As amended from time to time)	Meets the requirement		Yes
<b>g)</b>	Swinging drawbar (wherever fitted)	Non Evaluative	Should meet the requirement of IS: 12362 (Part 3) (As amended from time to time)	Not provided		Not applicable
<b>h)</b>	Audible warning signal on tractor	Evaluative	If tractor travel speed in reverse gear exceeds 20 kmph, an audible warning signal on tractor shall get activated. A sticker to the effect that "operating the tractor beyond 20 kmph speed in reverse gear is not safe" should be prominently displayed.	Not fitted		Not applicable

T-1728/2259/2023	<b>TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 30/04/2028</b>

1	2	3	4	5	6	7		
<b>6.1.7</b>	<b>Labelling of tractors (Provision of labelling plate):</b>							
	1)	Make	Evaluative	Should conform to the requirements of CMVR along-with declared value of PTO in kW, Specific fuel consumption (SFC) corresponding to maximum power in g/kWh and year of manufacture in numerical form <table border="1" style="margin-left: 20px;"><tr><td>MM</td><td>YY</td></tr></table> Digit 01-12 in box No. 1 for MM will represent the month and next two digit in the box No. 2 for YY will represent the year of manufacturing.	MM	YY	TAFE	Yes
	MM	YY						
	2)	Model	Evaluative		MF 5118 4WD	Yes		
	3)	Month & Year of manufacture	Evaluative		12 / 22	Yes		
	4)	Engine number	Evaluative		532425624886	Yes		
	5)	Chassis number	Evaluative		MEA09015MN 9067462	Yes		
	6)	Maximum PTO power, (kW)	Evaluative		9.00	Yes		
7)	Specific fuel consumption, (g/kWh)	Evaluative	295		Yes			
<b>6.1.8 Literature (Submission to test agency):</b>								
(a)	Operator manual	Evaluative	The printed literature in booklet form should be provided as per IS 8132 and should submit along with the test sample.	Provided	Yes			
(b)	Parts Catalogue	Evaluative		Provided	Yes			
(c)	Workshop/ Service manual	Evaluative		Provided	Yes			
<b>6.1.9</b>	<b>Fitment of Roll Over Protective Structures (ROPS):</b>							
		For tractor having more than 1150 mm rear track width	Evaluative	ROPS should meet the requirement of IS:11821 or OECD code or equivalent International Standard.	Not fitted	Not applicable		
<b>6.1.10</b>	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with tractor	Provided	Yes			
<b>6.1.11</b>	Accessories (optional)	Non Evaluative	Ballast weight, if fitted, should meet the requirement of CMVR	Not fitted	Not applicable			

<b>6.2 CATEGORY OF BREAKDOWNS / DEFECTS ( As per clause 5.0 of IS:12207-2022):</b>					
S. No.	Category of break-downs	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirement (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

**6.3 Conformity with following IS:**

- |       |  |   |                         |
|-------|--|---|-------------------------|
| i)    | Guidelines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]   | : | Conforms                |
| ii)   | Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed Year 2019)]  | : | Conforms                |
| iii)  | Agricultural wheeled tractors – Rear mounted three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS:4468(Part-I) – 1997 (Reaffirmed in 2022)]  | : | <b>Does not conform</b> |
| iv)   | Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year 2022)]   | : | Conforms                |
| v)    | Agricultural tractors- Operator’s seat technical requirement [IS12343 - 2021]  | : | Not applicable          |
| vi)   | Guide for safety & comfort of operator of agricultural tractors:Part 1 General requirements (first revision):[IS 12239 (Part 1) - 2018]  | : | <b>Does not conform</b> |
| vii)  | Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) (Reaffirmed Year 2019)]   | : | <b>Does not conform</b> |
| viii) | Guide lines for location and operation of operator controls on agricultural tractors and machinery [IS: 8133 - 2021]   | : | <b>Does not conform</b> |
| ix)   | Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)] | : | Conforms                |
| x)    | Agricultural Tractors and Machinery-Lighting device for travel on public roads (IS:14683-1999) (Reaffirmed Year 2019)]   | : | Conforms                |

**6.4 Salient Observations:**

**6.4.1 Laboratory tests:**

**6.4.1.1 Three point linkage:**

The distance from end of power take-off to centre of lower hitch point (lower links in horizontal position) and the power range were measured as 420 mm and 415 mm against the requirement of 300 to 375 mm and 420 mm (minimum) respectively, which do not meet the requirements of IS: 4468 (Part-2) – 1993. This should be looked into for necessary corrective action.

**6.4.1.2 PTO master shield:**

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

**6.4.1.3 Operator’s work place:**

- i) Vertical retainer is not provided on both the sides of clutch pedal.
  - ii) Spark arresting device has not been provided in the exhaust system.
- Above parameters does not meet the requirement of IS: 12239 (Part-I) 2018. This should be looked into for necessary corrective action at production level.

**6.5 Maintenance / Service Problems:**

No noticeable maintenance or service problem was observed during the test.

**6.6 Recommendation with regard to safety on tractor:**

- i) Differential lock has not been provided.
- ii) Provision of safety against accidental start of engine should be provided as per the requirement of IS: 8133 – 2021.
- iii) Fuel shut off knob does not remain in stop position as per the requirement of IS: 8133 - 2021.
- iv) The distance of engine stop control has been measured as 320 mm from engine start control, which should be within 150 mm as per the requirement of IS: 8133-2021.



T-1728/2259/2023	<b>TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST</b>
	<b>THIS TEST REPORT IS VALID UPTO: 30/04/2028</b>

- v) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.
- vi) The working clearance between 2WD/4WD engaging lever and RHS mudguard has been measured as 10 mm against the minimum requirement of 70 mm as per the requirement of IS: 12239 (Part II) - 2019.

Above parameters should be looked into for necessary corrective action.

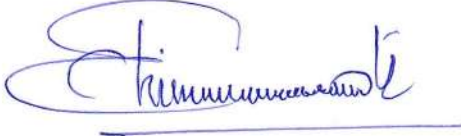

**6.7 Adequacy of Literature supplied with machine:**

**6.7.1** The following literatures were supplied with the test tractor for reference during the test: -

- a) Operator Instruction Book for "TAFE, MF 5118 4WD" tractor model.
- b) Parts Book for "TAFE, MF 5118 4WD" tractor model.
- c) Service manual for "TAFE, MF 5118 4WD" tractor model.

**TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA**

**TESTING AUTHORITY**

<b>C. V. CHIMOTE</b> TEST ENGINEER	
<b>A. K. UPADHYAY</b> DIRECTOR (I/C)	

Draft Test Report compiled by **Partha Lodh**, Senior Technical Assistant.

**7. APPLICANT'S COMMENTS**

Para no.	Our reference	Applicant comments
7.1	--	No specific comments were offered by the manufacturer on the recommendations of the Testing Authority.

T-1728/2259/2023	TAFE, MF 5118 4WD TRACTOR - INITIAL COMMERCIAL TEST
	THIS TEST REPORT IS VALID UPTO: 30/04/2028

**ANNEXURE-I**

**TRACTOR RUN HOURS DURING TEST**

<b>A.</b>	<b>LABORATORY AND TRACK TESTS:</b>	<b>HOURS</b>
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	11.8
3.	Power lift and hydraulic pump performance test	3.7
4.	Drawbar performance test	12.8
5.	Brake performance test	1.0
6.	Nominal speed test	1.7
<b>B.</b>	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	2.3
<b>TOTAL:</b>		33.3