COMMERCIAL TEST REPORT (Variant) ekg /Month : June, 2019



MAHINDRA 605 DI MS 4WD S+ TRACTOR (Brand name: Arjun Novo)



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GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(Deptt. of Agricultural, Cooperation & Farmer's Welfare, Mechanization & Technology Division)

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CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE (An ISO 9001: 2015 Certified Institute)

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MAHINDRA 605 DI MS 4WD S+ TRACTOR – (Brand Name: Arjun Novo) - Commercial (Variant) THIS TEST REPORT IS VALID UPTO: 30/06/2022

Manufacturer : M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector) Akurli Road, Kandivli (E) Mumbai – 400 101

Month: June Test Report No. T- 1249/1776/2019 Year: 2019



GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA E-mail: fmti-mp@nic.in

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Type of Test : COMMERCIAL (Variant)

Test code/Procedure : IS: 5994-1998 (Reaffirmed in 2014) and

IS: 12207-2014

Period of Test : October, 2018 to May, 2019

Test Report No. : T- 1249/1776/2019

Month/Year : June, 2019

- i) The results reported in this report are observed values and no corrections have been applied for atmospheric and site conditions.
- ii) The data given in this report pertain to the particular machine submitted by the applicant for test.
- **iii)** The results presented in this report do not in any way attribute to the durability of the machine.
- **iv)** This report should not be reproduced in part or full without prior permission of the Director, Central Farm Machinery Training and Testing Institute, Budni (M.P.).
- v) This is a Variant test report and, should be read in conjunction with the Test Report of base model i.e. "Mahindra 605 DI PS Tractor (Brand name: Arjun Novo)" bearing No. T- 954/1472/2015, February 2015.

SELECTED CONVERSIONS					
SI. No	Units	Conversion Factor			
1	Force:				
	1 kgf	9.80665 N			
		2.20462 lbf			
2	Power:				
	1 mechanical	1.01387 metric horse			
	horse power	power			
		745.7 W			
	1 Ps	735.5 W			
	1 kW	1.35962 Ps			
3	Pressure:				
	1 psi	6.895 kPa			
	1 kgf/cm ²	98.067 kPa = 735.56 mm of Hg			
	1 bar	100 kPa = 10 N/cm ²			
	1 mm of Hg	1.3332 m-bar			

A B	BREVIATIONS
ара	As per applicant
TDC	Top Dead Centre
IS	Indian Standard
LHS	Left Hand Side/
/RHS	Right Hand Side
Hg	Mercury
Temp.	Temperature
N.R.	Not recorded
rpm	Revolutions per minute
O.D/I.D	Outer diameter/ Inner diameter
N.A.	Not available/Not applicable
PTO	Power take-off
R.H.	Relative Humidity
SIP	Seat Index Point

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Manufacturer : M/s. Mahindra & Mahindra Limited

> (Farm Equipment Sector) Akurli Road, Kandivali (E)

MUMBAI - 400 101

Location of other manufacturing plants

(apa)

: M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector) Hingna Road, Hingna MIDC,

NAGPUR-440 016

: M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Agri Business Development Centre, Khatima

Panipat Highway, Udham Singh Nagar,

Vil-Lalpur, Tehsil-Kichha, **RUDRAPUR-263153**

: M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Agri Development Centre, Vil-Mehla Tehsil-Dudu Jaipur- Ajmer Road,

JAIPUR-303 007

: M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Near Bidar "T" Junction, Mahindra Nagar, Zaheerabad- 502 220

M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Mahindra Research Valley-AFS, Mahindra World City, Plot No. 41/1, Anjur P.O.,

Chengalpattu - 603 004

Kanchipuram District

: M/s. Mahindra & Mahindra Limited Test requested by (applicant)

> (Farm Equipment Sector) Akurli Road, Kandivli (E)

Mumbai - 400 101

Selected for test by Applicant

Place of running-in At applicant's works

Duration of said running-in (hrs):

- Engine 15 - Transmission 32

Method of Selection The tractor was submitted directly by the applicant

for test. Hence method of selection is not known.

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1. SCOPE OF TEST

The "Mahindra 605 DI PS Tractor (Brand name: Arjun Novo)" tractor had undergone "Initial Commercial Test" at this Institute and bearing a test report No. T- 954/1472/2015 was released in February, 2015. Now, the applicant has submitted an application vide letter No. Nil dated 14.12.2016 for testing of "Mahindra 605 DI MS 4WD S+ (Brand name: Arjun Novo)" tractor as a Variant of "Mahindra 605 DI PS (Brand name: Arjun Novo)" tractor.

The specifications submitted by the applicant have been examined and a list of following changes in the technical specifications declared by the applicant between "Mahindra 605 DI PS Tractor (Brand name: Arjun Novo)" and "Mahindra 605 DI MS 4WD S+ Tractor (Brand name: Arjun Novo)" are tabulated. The applicant has requested to test the "Mahindra 605 DI MS 4WD S+ Tractor (Brand name: Arjun Novo)" as a variant of "Mahindra 605 DI PS (Brand name: Arjun Novo) tractor:-

The major difference in the specifications of Base model and Variant model are listed below:

S.	Parameters	Base Model	Variant Model
No.		(Test Report No.	
		T-954/1472/2015)Feb	
1	2	3	4
1.	Model of tractor	605 DI PS	605 DI MS 4WD S+
2.	Type of tractor	Four-wheel, rear-	Four-wheel, four-wheel
		wheel driven, general	driven, general
		purpose, agricultural	purpose, agricultural
2	Type of drive	tractor 2WD	tractor 4WD
3. 4.	Model of engine	MSI 452 3A	MSI 4503A
4.	Valve clearance, (cold/hot), (mm)	WIST 432 3A	WISI 4505A
5.	Inlet valve	0.3/ 0.4	0.3/ 0.3
J.	Exhaust valve	0.3/ 0.4	0.4/ 0.4
6.	Maximum speed at no load	2400 to 2500	2250 to 2350
7.	Model /group combination number of fuel	Bosch, India	Bosch, India
	injection pump	E B40 289 300	F 002 A2Z 016, PES4A95D320RS2000
8.	Suction pressure at maximum power, (kPa)	0.80 to 1.10	2.13 to 2.27
9.	Exhaust pressure at maximum power, (kPa)	6.93 to 9.07	11.73 to 11.87
10.	,	0.93 10 9.07	11.73 to 11.87
10.	Minimum permissible lubricating oil pressure, (kPa)	100	200
11.	Exhaust gas recirculation (EGR)	Provided	Not provided
12.	Type of cooling device/inter cooler, if any	Coil type having 05	Not provided
12.	Type of cooling device/inter cooler, if any	numbers of coils	Not Available
13.	Fuel tank capacity, (I)	65.0	60.5
14.	Bare radiator capacity, (I)	4.40	4.80
15.	Expansion tank capacity, (I)	1.00	0.90
16.	Total cooling capacity, (I)	10.65	9.45
17.	Capacity & rating of battery	12V, 88 Ah at 20-hour	12V, 100 Ah at 20-hour
		discharge rate	discharge rate
18.	Front differential unit:		
	Туре		Crown wheel and bevel
		NI A	pinion with differential
		NA	unit accommodated
			inside the centre of
			front axle housing

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1	2	3	4
	Reduction through crown wheel and bevel pinion	NA	2.84:1 (37/13T)
19.	Front axle & front final drive:		
	Туре	NA	Epicyclic
	Reduction through final drive	NA	6:1 (Sun-12T, planet-
			23T & ring-60T)
	No. of speeds:-		
	- Forward	15	15
	- Reverse	03	15
	Additional no of speed	None	12
20.	Total transmission Oil capacity, (I)	36.50 (common with differential rear axle, final drive, hydraulic, steering and brake system).	39.40 (common with differential rear axle, final drive, hydraulic, steering and brake system).
21.	Front towing hitch , (mm)	Not provided	Provided
22.	Size & ply rating of front tyres	7.50 – 16, 8 PR	8.3 – 24, 6 PR
23.	Wheel base, (mm)	2150	2220
24.	Overall length, ,width ,Height (mm)	3645,1920 & 2130	3680,1940 & 2140
25.	Mass of un-ballasted ballasted tractor, (kg)	970/1570/2540	1090/1600/2690
26.	Specific fuel consumption declared corresponding to maximum power, (g/kWh)	251	258
27.	Maximum equivalent crankshaft torque declared, (Nm)	178.0	196.0
28	Decals (stickers)	Mahindra 605 DI PS	Mahindra 605 DI MS
		(Arjun NOVO)	4WD S+ (Arjun NOVO)

Subsequent to the examination of the case in the light of **Indian Standard IS: 12207- 2014**, the following tests were considered to be carried out:-

- Specification checking
- Nominal speed test
- PTO performance test
- Drawbar performance test
- Noise level test
- Turning Ability
- Location of Centre of Gravity

2. FUEL AND LUBRICANTS

2.1 Fuel

: The High-speed diesel oil supplied by M/s Indian Oil Corporation Limited having density of 0.836 g/cc at 15°C was used.

2.2 Lubricants:

	Particulars	As recommended by the manufacturer	As used during the test
1.	Engine oil	15W40 Maximile	As recommended
2.	Transmission, differential, rear axle, front axle, brake, steering and hydraulic system oil	TRACT ELF MM	Oil originally filled in the tractor was not changed
3.	Grease	MP3 Lithium base	Servo grease MP

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3. ESSENTIAL TESTS

3.1. SPECIFICATIONS

3.1.1	Tractor:		Base Model	Variant Model
J. 1. 1	Make		Mahindra	Mahindra
	Model		605 DI PS	605 DI MS 4WD S+
	Brand name	•		
		•	Arjun Novo	Arjun Novo
	Туре	:	Four-wheel, rear-	Four-wheel, four-wheel
			wheel driven, general	driven, general purpose,
			purpose, agricultural	agricultural tractor
	Year of manufacture		tractor 2014	2016
	Chassis number	:	N9MB 00002	MBNWHBDWFGNF00001
	Country of Origin	•	INDIA	INDIA
	Country of Origin	•	INDIA	INDIA
3.1.2	Engine:			l
V	Make		Mahindra	Mahindra
	Model		MSI452 3A	MSI4503A
	Serial number	:	N9MB 00002	NGF4WBA0001
	Type	:		pirated, liquid cooled, direct
	туре	•	injection, diesel engine.	priated, liquid cooled, direct
	Engine speed (Manufacturer's	e ro		satting) (rnm) :
	- Maximum speed at no load		2400 to 2500	2250 to 2350
	- Low idle speed	:	750 to 850	750 to 850
	- Speed at maximum torque	:	1100 to 1300	1100 to 1300
	Rated speed, (rpm):	•	1100 to 1300	1100 to 1300
	- For PTO use		2100	2100
	- For drawbar use	:	2100	2100
	i oi diawbai use	•	2100	2100
3.1.3	Cylinder & Cylinder Head:			
	Number	:	Four	Four
	Disposition	:	Vertical, inline	Vertical, inline
	Bore/stroke, (mm)	:	96/122	96/122
	Capacity as specified by the	:	3532	3532
	applicant, (cc)			
	Compression ratio, (apa)	:	18.3 (±0.5):1	18.3 (±0.5):1
	Type of cylinder head	:	Monoblock	Monoblock
	Type of cylinder liners	:	Wet, replaceable	Wet, replaceable
	Type of combustion chamber	:	Re-entrant bowl	cavity on piston crown
	Arrangement of valves	:	Overhead, inline	Overhead, inline
	Valve clearance (cold/hot):			
	- Inlet valve, (mm)	:	0.3/ 0.4	0.3/ 0.3
	- Exhaust valve, (mm)	:	0.3/ 0.4	0.4/ 0.4
3.1.4	Fuel System:			
••••	Type of fuel feed system		Gravity	and force feed
		-	2.2	
3.1.4.1	Fuel tank:			
	Capacity, (I)	:	65.00	60.5
	Location	:		clutch housing
	Provision for draining of	:	F	Provided
	sediments/ water	_	,	Motallia
2442	Material of fuel tank	:		Metallic
3.1.4.2	Water separator	:	bottom of fuel filter to dra	a drain plug is provided at the
			DOLLOTT OF THE HILLET TO CIT	ani trie water.

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3.1.4.3 Fuel feed pump: **Base Model Variant Model** Bosch, India Make Type Plunger type with hand primer FP/ KS 22AD62, FP/ KSG 22AD105, Model/Group combination 9 440 030 029 F002 A50 040 No. Provision of sediment bowl Provided Provided Method of drive Through camshaft of fuel injection pump 3.1.4.4 **Fuel filters:** Make Bosch, India Bosch, India Model/Group combination No. F002 H20 117 F002 H20 117 Number Two Two Type of elements -Primary Paper Paper -Secondary Paper Paper Capacity of final stage filter, (I) 0.60 0.45 3.1.4.5 **Fuel Injection pump:** Make Bosch, India Bosch, India Model/Group combination E B40 289 300 F 002 A2Z 016, No. PES 4A95D320RS2000 Inline plunger type Type Serial number 31014522 65514400 Method of drive Through timing gears 3.1.4.6 **Fuel injectors:** Make Bosch, India Bosch, India Holder No. F002C70 552 Model/Group combination Holder No. 0432193410 Nozzle No. DSLA147P1379 Nozzle No. DSLA 147P1379 No. Type Multihole (Six holes) Multi hole (Six holes) 2.5 + 0.10Manufacturer's production 25 + 0.8pressure setting, (MPa) $3.5^{0} \pm 1$ degree before TDC Injection timing Firing order 1-3-4-2 3.1.4.7 Governor: Make Bosch, India Bosch, India RSV400...1050A2C1790R Model/Group combination no. E 042 233 300 Mechanical, centrifugal, variable speed Rated engine speed, (rpm) 2100 Governed range of engine 800 to 2500 750 to 2350 speed (rpm) Air Intake system: 3.1.5 3.1.5.1 Pre-cleaner: Not provided 3.1.5.2 Air cleaner: Make Donaldson Type Dry type. In front of radiator, under the bonnet Location Range of suction pressure at 0.80 to 1.10 2.13 to 2.27 maximum power, (kPa) Number of elements Two Two **Details of elements:** Type (material) Primary (Polyester felt) & Secondary (Cellulose fiber) Size of filter element: -Primary -Secondary Size (OD/ID), mm 162.5/95.7 91.9/76.2 Length 345 340 Provided on dash board Air flow restriction indicator

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Dust unloading valve

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Provided

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Maintenance schedule case of base & variant model

Cleaning of primary element at 100 hrs of operation /earlier if required in arduous condition & then at every 500 hours of operation. Replace primary element at every 900 hours of operation or 3 cleaning of primary filter element. Replace secondary (safety cartridge) element change at every 2500 hours or 3

replacements of primary filter element.

3.1.6 **Exhaust System:**

> Type of silencer Updraft, (Cylindrical) Updraft, (Cylindrical)

Position of silencer outlet with respect to SIP, (mm):

675 1470 - Longitudinal 1445 - Lateral 450 (on RHS) 455 (on RHS)

Range of exhaust gas

pressure at maximum power. 6.93 to 9.07 11.73 to 11.87

(kPa)

Provision of spark arrestor None

Provision against entry of rain A bend is provided at the top of silencer

water.

3.1.6.1 **EGR Details:**

> Make Padmini Not fitted Type Electrically operated Not fitted On LHS of engine at air Location NA

> > intake manifold.

3.1.7 **Lubricating system:**

> Type Force feed cum splash Oil sump capacity, (I) 10.00 9.50 Total lub oil capacity, (I) 10.40 10.00

Oil change period First change after 100 hours and subsequently after

every 400 hours of operation

Cooling device, (if any) Coil type oil cooler NA

> provided, having five numbers of coils. The cooler is connected with water pump outlet & engine water jackets.

Filters:

Make Not available Not available Full flow, spin on, throwaway paper element. Type

Number One

Pump:

Gear type Type Method of drive Through timing gear

Pressure release setting, (kPa) 392 ± 49 350 to 450 Minimum permissible pressure, 100 200 (kPa)

3.1.8 Cooling system:

> Forced circulation of coolant Type

MOBILE COOLZ Coolant recommended Ethylene glycol, having ADDITIVE.

COOLANT coolant and water in ratio

0.05:1 having coolant and water

in ratio 0.05:1

Centrifugal, semi open impeller having seven vanes of 99 Details of pump

mm diameter and driven by crank shaft pulley through

cogged "V" belt common to alternator.

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Base Model Variant Model

Details of fan Suction type, having seven polypropylene blades of 455

mm diameter and mounted on water pump shaft

Means of temperature control Thermostat

Bare radiator capacity, (I) 4.40 4.80 Capacity of expansion flask, (I) 1.00 0.90 Total coolant capacity, (I) 10.65 9.45 Radiator cap pressure, (kPa) 88 88

3.1.9 **Starting System:**

> 12V, DC, Electrical Type

Aid for cold starting None Any other device provided for None

easy starting.

3.1.10 **Electrical System:**

3.1.10.1 Battery:

Make & Model **Exide Express** Exide Express & MHD 1000

Type Lead acid

12V, 88 Ah at 20-hour 12V, 100 Ah at 20-hour Capacity and rating

discharge rate discharge rate

Location : On RHS of clutch housing, in separate metallic box.

3.1.10.2 Starter:

> Make Lucas -TVS

Model 6M14 M14 Type Pre-engaging, solenoid operated

Capacity and rating 12V, 2.2 kW

Serial Number 260-25-115A 26241072

3.1.10.3 Generator:

> Make Lucas TVS Model **SIA 114** Type Alternator Serial number Not available

12V, 45 Ampere Output rating 12V, 45 Ampere Method of drive Through hydraulic pump pulley by a cogged "V" belt

common to water pump

3.1.10.4 Voltage regulator In built in alternator

Description	No. & capacity of bulbs	Height of the centre of beam above ground level, (mm)		Size of beam, (mm)		centre of and outs of tra standard	e between the beam side edge ctor at rear track g, (mm)
		Base model	Variant model	Base model	<u>Variant</u> <u>model</u>	Base model	<u>Variant</u> model
1	2	3	4	5	6	7	8
Front Lights:							
- Head lights	2,12V,60/55W	1230	1220	165 x 110	165 x 110	817	817
- Parking lights	2, 12V, 5W	1430	1400	65 x 75	65 x 75	320	320
- Turn Indicators-cum- Hazard lights	2, 12V,21W	1430	1400	70 x 75	70 x 75	255	255
- Reflectors (Red)	2	1430	1400	40 x 65	40 x 65	375	375

3.1.12.2 Gear box: Make

Туре

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1	2	3	4	5	6	7	8
Rear lights:							
-Tail light-cum-brake light	2, 12V, 21/5W	1405	1395	65 x 75	65 x 75	330	330
- Turn Indicators-cum- Hazard lights	2,12V, 21W	1405	1395	70 x 75	70 x 65	255	255
- Plough light (on RHS mudguard)	1, 12V, 55 W	1400	1420	110 Ф	110 Ф	635	635
- Reflectors (Red)	2	1405	1395	40 x 65	40 x 65	390	390
Registration plate Light (RHS)	1,12V,5W	1270	1300	30 x 25	30 x 25	960	960

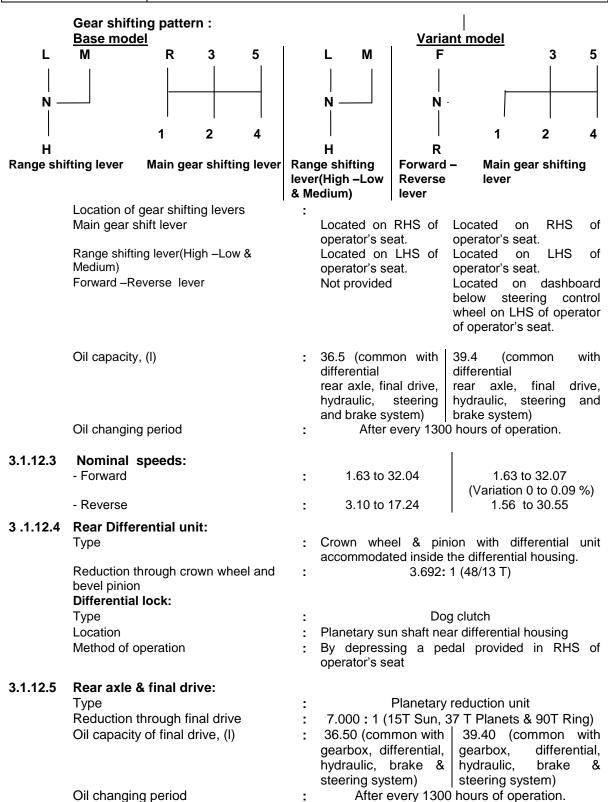
3.1.11		ment panel details: -			Base model	Variant model
	i)	Engine speed analog cum digital cumeter (0 to 25) x 100 rpm.	ımu	ılative run hour	Provided	Provided
	ii)	Coolant temperature gauge (with co	olou	ır zones)	Provided	Provided
	iii)	Fuel level gauge (with colour zones		,	Provided	Provided
	iv)	Lub.oil pressure indicator light			Provided	Provided
	v)	Main switch (key-turn type)			Provided	Provided
	vi)	Combination Light switch (Rotary ty	/pe))	Provided	Provided
	vii)	Light switch (High-low beam switch)		Provided	Provided
	viii)	Turn indicator light switch (two way			Provided	Provided
	ix)	Side/Hazard warning light Indicator			Provided	Provided
	x)	Battery charging indicator light			Provided	Provided
	xi)	Head light (long beam) 'ON' indicate	or li	ght	Provided	Provided
	xii)	Parking brake indicator light			Provided	Provided
	xiii)	Air cleaner clogging indicator			Provided	Provided
	xiv)	Horn push button			Provided	Provided
	xv)	Hand accelerator lever			Provided	Provided
	xvi)	Steering control wheel			Provided	Provided
	xvii)	Neutral light switch			Provided	Provided
	xviii)	Plough light switch			Provided	Provided
	xix)	Mobile charger socket			Provided	Provided
	xx)	Re-set knob push type			Provided	Provided
	xxi)	Service reminder tell-tale			Provided	Provided
	xxii)	Fuel shut off knob			Provided	Provided
3.1.12		nsmission System:		Base mode	<u> </u>	ariant model
3.1.12.		ıtch:				
	Ma		:	-	Luk. India Pvt.	
	Тур		:	Dual, dry friction		s diaphragm type.
		of friction plate, (s)	:		Two	
		e, {(OD/ID)(mm)}:			240/407 &	
		ransmission	:		310/197 Φ	
	- P		•		280/165 Ф	
		thod of operation: ransmission		By depressing th	ne nedal fully n	vrovided on the
	- 11	anomiooiun	•	LHS of operator'		NOVIGEU ON ME
	- P	то	:	By pulling a hand		ed on LHS of
				operator's seat.	,	

: Mahindra & Mahindra : Mechanical, combination of constant and

partial synchromesh gears.

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3.1.12.6	Front Differential unit: Type	:	Base model NA	Variant model Crown wheel and bevel pinion with differential unit accommodated inside the centre of
	Reduction through crown wheel and bevel pinion	:	NA	front axle housing 2.84:1 (37/13 T)
	Oil capacity of differential housing, (I)	:	NA	NA
	Oil changing period	:	NA	NA
	Differential lock	:	NA	NA
3.1.12.7	Front axle and front final drive:			
	Make	:	NA	Carraro
	Туре	:	NA	Epicyclic
	Reduction through final drive	:	NA	6:1 (sun-12T, planet- 23T, ring-60T)
	Oil capacity of final drive housing, (I)	:	NA	0.55 (on each portal)
	Oil changing period	:	NA	First change after 150 to 200rs. Subsequently after every 1500 hrs.
3.1.13	Power lift (Hydraulic system):			
	Make	:		dra (apa)
	Type	:		e, live & ADDC
	No. and type of cylinder	:		ngle acting
	Type of linkage lock for transport	:	acts as a transport loc	lve in its close position k.
3.1.13.1	Hydraulic pump:		Dum	
	- Make	:	-	amatics
	- Type - Location & drive	•		np (Tandem) & through timing gear
	No. & type of filters	:		hree
	The a type of linear			inside the differential
	Hydraulic oil capacity, (I)	:	ii) Full flow spin on iii) Orifice filter on of 36.5 (common with gearbox, differential, rear axle, final drive, brake and steering	39.4 (common with gearbox, differential, rear axle, final drive, brake and steering
	Oil change period		system)	system)
	Oil change period Provision for external tapping	•		hours of operation.
	Details of control levers	:	i) Position control le	
	2 5 15 10 5 10 10 10 10 10 10 10 10 10 10 10 10 10	•	ii) Draft control leve	
	Method of draft sensing	:		gh top link

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3.1.13.2 Three-point linkage:

<u> </u>	13.2	i nree-point iink				
S.		Observations	As per IS: 4468- (Part-	As meas	ured (mm)	Domarko in occi
No.			1) -1997 (Reaffirmed in Oct., 2017) (Cat.I / Cat.II), (mm)	Base model	Variant model	Remarks in case of variant model
1		2	3	4	5	6
I	Upp	er hitch points:				
	a)	Dia of hitch pin hole	19.30 to 19.50/ 25.70 to 25.90	19.37/ 25.82	25.70	Conforms to Cat. II
	b)	Width of ball	44.0 (max.) / 51.0 (max.)	38.8/43.0	38.6	Conforms
II		er hitch points:				
	a)	Dia of hitch pin hole	22.40 to 22.65 / 28.70 to 29.00	29.00	28.86	Conforms to Cat. II
	b)	Width of ball	34.8 to 35.0 / 44.8 to 45.0	37.87	37.80	Does not conform
III	lowe	ral distance from er hitch point to centre of tractor.	359 (min.) / 435 (min.)	432	432	Conforms to Cat. I
IV		ral movement of er hitch points	100 (min)/125 (min)	160	385	Conforms
V	pow	ance from end of er take-off to centre of er hitch point (lower s in horizontal tion)	450 to 575/ 550 to 625	475	480	Conforms to Cat. I
VI	Tran	sport height	820 (min)/950 (min)	790,890	930	Conforms to Cat. I
VII	Pow force	rer range(without	560(min)/650 (min)	625,680	645	Conforms to Cat. I
VIII	Leve	eling adjustment	100 (min)/100 (min)	380	425	Conforms
IX		er hitch point rance	100 (min)/100 (min)	215	235	Conforms
Х	Low	er hitch point height	200 (max)/200 (max)	110,265	200	Conforms

3.1.13.3 Drawbar:

3.1.13.3.1 Linkage Drawbar [Refer Fig.1]:

Notation	As per IS: 12953-1990	As meas	sured, (mm)	Remarks in case of
	(Reaffirmed in Oct.,2017),	Base model	Variant model	variant model
	(Cat.I) / (Cat.II), (mm)			variant model
Α	$683 \pm 1.5 / 825 \pm 1.5$	825	825	Conforms to Cat-II
В	75 (min) / 75 (min)	75	76	Conforms
С	30 (min) / 30 (min)	32	32	Conforms
DØ	21.79 to 22.0 / 27.79 to	27.79	27.83	Conforms to Cat-II
	28.00			
E	39.0 (min) / 49.0 (min)	52.9	54.1	Conforms
FØ	12.0 (min) / 12.0 (min)	12.5	12.1	Conforms
G	15.0 (min) /15.0 (min)	16.6	15.7	Conforms
HØ	25 ± 1 / 25 ± 1	25	24.5	Conforms
J	80 ± 1.5 / 80 ± 1.5	80.0	80.7	Conforms
No. of holes	7/9	9	9	Conforms to Cat-II

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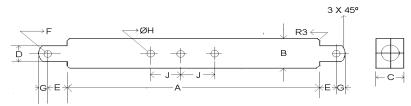


Fig. 1: DIMENSIONAL NOTATIONS FOR LINKAGE TYPE DRAWBAR

3.1.13.3.2 Swinging drawbar Not provided

3.1.14 Power take-off shaft: Variant model Base model

Type Type-I, Independent

Method of engaging By a hand lever provided on LHS of

operator's seat & separate lever for varying the speed provided behind the operator

seat above differential housing

No. of shaft, (s) One PTO speed corresponding to rated 569

engine speed, (rpm)

Other speeds corresponding to rated: 771 (Economy)

engine speed, (rpm)

Distance behind rear axle, (mm) 360 460 Engine to PTO speed ratio 3.692: 1 for 540 & 2.722: 1 for 540

Economy

Whether the PTO shaft is capable to Yes

transmitting the full power of engine

3.1.14.1 **Specifications of Power Take-Off Shaft:**

Specification	As per IS: 4931-1995	As obs	served	Remarks in
	(Reaffirmed in 2014), Type-1	Base model	Variant model	case of variant model
1	2	3	4	5
Nominal speed, (rpm)	540 ± 10	540 rpm of corresponds to engine	PTO shaft 1994 rpm of	Conforms
No. of splines	6	6	6	Conforms
Direction of rotation	Clockwise	Clockwise	Clockwise	Conforms
Location	The position of the centre of the end of pto shaft shall be within 50mm to right or left of the centre line of the tractor.	In the centre line of the tractor	In the centre line of the tractor	Conforms
Dimensions, (mn	n) [See Fig.2]:			
DØ	34.79 ± 0.06	34.80	34.80	Conforms
d∅	28.91 ± 0.05	28.93	28.90	Conforms
B∅	29.4 ± 0.1	29.4	29.4	Conforms
AØ (optional)	8.3 ± 0.1	8.3	8.2	Conforms
W	8.69 - 0.09 - 0.16	8.58	8.65	Conforms
а	7	7	7	Conforms
b (optional)	25 ± 0.5	25.0	25.3	Conforms
С	38	38	38	Conforms
X	30°	30°	30°	Conforms
В	76 (min)	82	84	Conforms
h	450 to 675	630	630	Conforms

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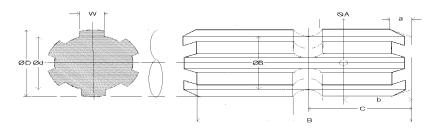


Fig.2: DIMENSIONAL NOTATIONS FOR TYPE-I POWER TAKE-OFF SHAFT

3.1.14.2 Provision of power take-off shaft shield:

Specifications of power take-off shaft shield for type I & II PTO [See Fig. 2(b)]:

Specification As per IS		As of	served	Remark in case of
	4931-1995	Base model	Variant model	variant model
k	70 (min)	-10	0	Does not Conform
m	125 ± 5	75	66.5	Does not Conform
n	85 ± 5	80	80.2	Conforms
р	285 ± 5	140	133	Does not Conform
r	76 (max)	10	0	Conforms

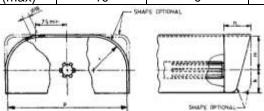


Fig. 2. (b): DIMENSIONAL NOTATION OF PTO SHAFT MASTER SHIELD

3.1.15	Towing hitch:		Base model	Variant model
3.1.15.1	Front	:	Not provided	Provided
	Туре	:		Clevis
	Location	:		At the front of tractor
	Height above ground level, (mm)	:		734
	Type of adjustment	:		Fixed
	Dia of pin hole, (mm)	:		59.1
	Width of clevis, (mm)	:		31.6
3.1.15.2	Rear	:		
	Туре	:	Clevis	Clevis
	Location	:	At rear of to	ansmission housing
	Height above ground level, (mm):			
	- Maximum	:	735	733
	- Minimum	:	460	448
	- No. of positions	:	8	8
	- Type of adjustment	:	By changing t	he position of hitch and
			reversing hitch	on its mounting bracket.
	Distance of hitch point, (mm):			
	-From rear wheel centre	:	500	600
	-From power take-off shaft end	:	140	140
	Dia of pin hole, (mm)	:	30.3	29.9
	Width of clevis, (mm)	:	75.0	75.5

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3.1.16 Steering: Base model Variant model Make **Danfoss** Type Hydrostatic, power steering Location Above the clutch housing Method of operation Manual, by steering control wheel Diameter of steering control wheel, (mm) 420 Make & type of pump Dynamatics & gear pump (tandem) Location & method of drive On RHS of engine & driven through timing gears Make, number, type & location of Ognibene, one, double acting & centralized hydraulic ram cylinder behind front axle. Steering oil capacity, (I) 36.50 (common 39.4 (common with gear box, gear box, differential, differential, rear rear axle, final drive, axle, final drive, hydraulic brake hydraulic & brake system) system) Lubricant change period After every 1300 hours of operation. 3.1.17 **Brakes:** 3.1.17.1 Service Brake: Make JMI Mechanical, oil immerse disc brakes Type Location On rear axle shaft, outside of the differential housing No. of disc(s) Three (on each wheel side) Area of liners, (cm²) 1232.9 (on each wheel side) Material of liners Non-Asbestos (apa) Method of operation : Individual or combined RHS foot pedal operated. 39.40 (Common with Oil capacity, (I) 36.50 (Common gearbox, differential, gearbox, with axle, final drive, hydraulic differential, rear & steering system) axle, final drive, hydraulic & steering system) After every 1300 hours of operation. Oil change period 3.1.17.2 **Parking Brake:** Type Ratchet and tooth type locking mechanism. Location & Method of operation A hand lever is provided below the dashboard which is to be pulled to lock the service brake acts as parking brake. 3.1.18 Wheel Equipment: 3.1.18.1 Steered Wheel(s): Apollo Make MRF Shakti Number Two Two Type of tyre Pneumatic, ribbed Pneumatic, traction Size 8.3 - 24

7.50 - 16

Ply rating Maximum permissible loading

capacity of each tyre at inflation pressure recommended for road work, (kgf)

535 at 196 kPa

8

6 705 at 190 kPa

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	Recommended inflation pressure, kPa: - for field work - for transport	Base model 160 196	Variant model 152 193
	Track width, (mm)	: 1390 (std.) & 1460	1335, 1375, 1475, 1525 (std.), 1715, 1775, 1835 & 1905
	Method of changing track width	: By reversing the wheel discs	By reversing the wheel disc & changing the position of wheel disc on off-set rim lugs
	Make & size of rim	: SSWL, 5.50E x 16	WILP, W7 x 24
3.1.18.2	Drive wheel (s):		
	Make	: MRF Shakti	MRF Shaktilife
	Number Type of type	: Two	Two
	Type of tyre Size & Ply rating	: Prieum : 14.9 -28 & 12 PR	latic, traction 14.9 -28 & 12 PR
	Maximum permissible loading	: 1600 kgf at 137	1675 kgf at 152 kPa
	capacity of each tyre at inflation pressure recommended for road work, (kgf)	kPa	1010 ng. at 102 m a
	Recommended inflation pressure, (kPa):		I
	- For field work	: 118	118
	- For transport	: 137	152
	Track width, (mm)	: 1440,1450, 1540 (std.), 1600, 1680, 1700 & 1810	1435, 1545 (std), 1615, 1715, 1725, & 1815
	Make & size of wheel rim	: WIL, W13 x 28	SSWL, W13 x 28
	Method of changing track width	position of wheel dis	eel disc & changing the sc on off-set rim lugs.
3.1.18.3	Wheel base, (mm)	: 2150	2220
	any, and range	: None	None
3.1.19	Operator's seat: Make	: Not available	Not available
	Type		eat with back rest
	Type of Suspension		cal coil spring
	Type of Damping		c shock absorber
	Range of adjustment, (mm):	·	
	Vertical	± 60	± 30
	Lateral	: Nil	Nil
2.4.20	Longitudinal	± 50	± 75
3.1.20	Provision for safety and comfort of op	erator:	
3.1.20.1	Operator's Seat:	10040 1000 (Do office	mod in 2014) event the
	Meets the minimum requirements of IS: following:		, •
	Base model i) Width of seat.		int model
	•	i) Longitudinal dis Point to differenti	tance form Seat Index al lock pedal
	ii) Inclination of seat towards rear direction.		
3.1.20.2	Conformity with IS: 6283 (Part 1 -2006	& Part 2-2007) (Re-at	ffirmed in 2014) :
	Controls and displays are identifiable w	ith symbols meets the	requirements as per IS:

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6283 (Part 1&2) - 2006 & 2007.

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3.1.20.3 Conformity with IS: 8133-1983 (Re-affirmed in 2014):

Location and movement of various controls meets the requirement of IS: 8133-1983, except the following:

The fuel shut-off lever does not remain in stop position

i) The fuel shut-off lever does not remain in stop position

Conformity with IS:12239 (Part-1)-1996 (Re-affirmed in 2014): 3.1.20.4

Meets the requirements of IS: 12239 (Part-1) – 1996, **except the following:**i) The spark arrester has not been | i) The spark arrester has not been provided

provided in the exhaust system.

in the exhaust system.

3.1.20.5 Conformity with IS:12239 (Part-2)-1999 (Re-affirmed in 2014):

Meets the requirements of IS:12239 (Part-2)-1999, except the following:

The working clearance around the | i) position control lever does not meet the requirement of above referred standard.

The working clearance around the position control lever does not meet the requirement of above referred standard.

Conformity with IS: 14683 - 1999 (Re-affirmed in 2014): 3.1.20.6

Lighting requirements conform to IS: 14683-1999.

3.1.20.7 Rear view mirror:

Rear view mirror has been provided.

3.1.21 Labeling of tractor:

The labeling plate riveted on LHS of the inner side of mudguard, provides the following information:

Name of Manufacturer	:	M/s. Mahindra & Mahindra Limited, Farm Equipment Sector, India
Make	:	Mahindra
Model	:	605 DI MS 4WD S+
Year of manufacture	:	GF (September, 2016)
Engine Serial Number	:	NGF4WBA0001
Chassis Serial Number	:	MBNWHBDWFGNF00001
Maximum PTO Power, kW	:	33.5
Specific fuel consumption, gm/kWh	:	258

3.1.22 Ballast Mass, (kg):

Particulars		As used during drawbar test		As recommended for field test		As recommended for road test	
		Base model	Variant model	Base model	Variant model	Base model	Variant model
Cuant.	C.I. weight	Nil	Nil	Nil	Nil	Nil	Nil
Front	Water	Nil	Nil	Nil	Nil	Nil	Nil
Rear	C.I. weight	518	222	148	74	148	148
	Water	360	360	360	360	Nil	Nil
Additional v	weight, if any	Nil	Nil	Nil	Nil	Nil	Nil

3.1.23	Mass of tractor, (kg):		Unballasted	Unballasted
	- Front	:	970	1090
	- Rear	:	1570	1600
	- Total	:	2540	2690
3.1.24	Overall dimensions, (mm):			
	- Length	:	3645	3680
	- Width	:	1920	1940
	 Height (with exhaust pipe) 	:	2130	2140
	Minimum ground clearance	:	395 (below transmission housing)	345 (below front axle differential housing)

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3.1.25	Number of external lubricating poil - Oiling - Grease cups - Grease nipples	ints: : :	Base model Nil 02 17	<u>Variant model</u> Nil Nil 22
3.1.26	Colour of tractor: Chassis & engine Sheet metal:	:	Smoke grey	Dark grey
	Bonnet, Mudguard Rim & disc	:	Red Silver	Red Silver
3.1.27	Protective structure:		Not provided	Not provided

3.2 NOMINAL SPEED TEST

Movement	Gear No.	one revolution wheel	J	engine speed 14.9-28 size t radius index, (Variation in nominal speed
		Base model	Variant model	Base model	Variant model	(%)
1	2	3	4	6	7	8
	L1	310.62	310.49	1.63	1.63	0.0
	L2	214.33	214.59	2.36	2.36	0.0
	L3	149.22	148.92	3.40	3.40	0.0
	L4	118.48	118.28	4.28	4.28	0.0
Forward	L5	88.65	88.13	5.72	5.75	0.5
	M1	105.2	105.25	4.82	4.81	-0.2
	M2	72.75	72.65	6.96	6.98	0.3
	M3	50.56	50.45	10.02	10.07	0.5
	M4	40.01	40.05	12.67	12.65	-0.2
	M5	29.72	29.77	17.05	17.01	-0.24
	H1	55.89	55.75	9.07	9.06	-0.11
	H2	38.59	38.63	13.13	13.13	0.00
	H3	26.82	26.79	18.89	18.93	0.21
	H4	21.26	21.23	23.84	23.86	0.08
	H5	15.81	15.80	32.04	32.07	0.09
	RL1		325.50		1.56	
	RL2		224.69		2.25	
	RL3		156.29		3.24	
	RL4		124.17		4.07	
	RL5		92.29		5.48	
	RM1		110.08		4.60	
	RM2		76.07		6.65	
Reverse	RM3		52.84		9.58	
	RM4		41.95		12.10	
	RM5		31.21		16.21	
	RH1		58.49		8.66	
	RH2		40.37		12.56	
	RH3		28.02		18.11	
	RH4		22.25		22.77	
	RH5		16.56		30.55	
	LR	163.48		3.10		
	MR	55.47		9.13		
	HR	29.38		17.24		

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3.3 PTO PERFORMANCE TEST

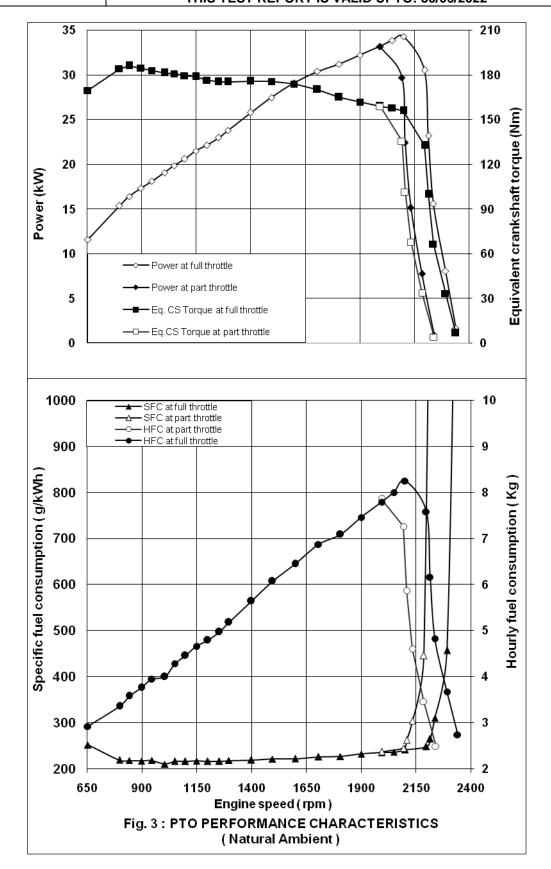
S. No.	Particulars	Base Model	Variant Model
1	Date(s) of test	04.07.2014, 07.07.2014,	20.12.2018 & 21.12.2018
		08.07.2014 & 09.07.2014	
2	Tractor run at this Institute prior to start of PTO test, (h)	9.8	5.87
3	Dynamometer test bench used	SAJ AG 250 Eddy current.	Fuchino ESF-1000 Eddy current dynamometer

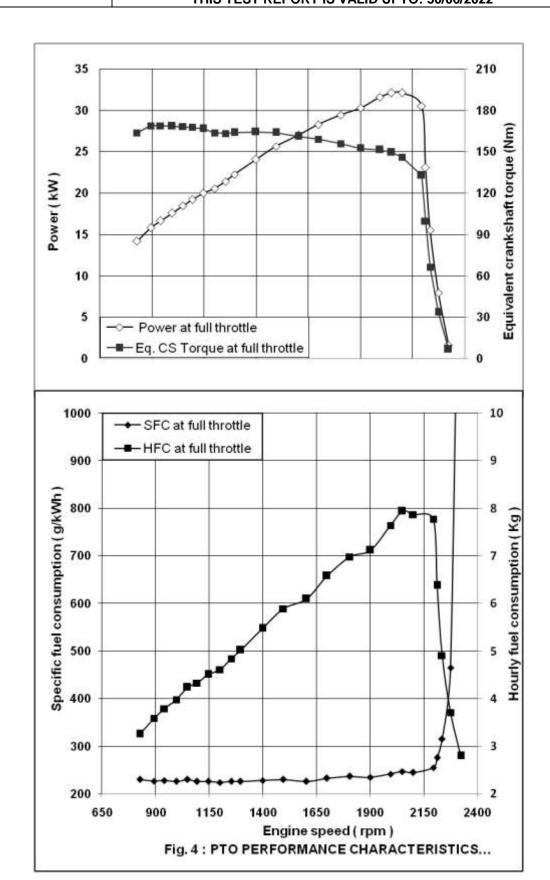
The PTO performance test under natural ambient conditions and high ambient conditions are conducted on variant model. The results of power take-off performance test base & variant models are tabulated in Table-1.

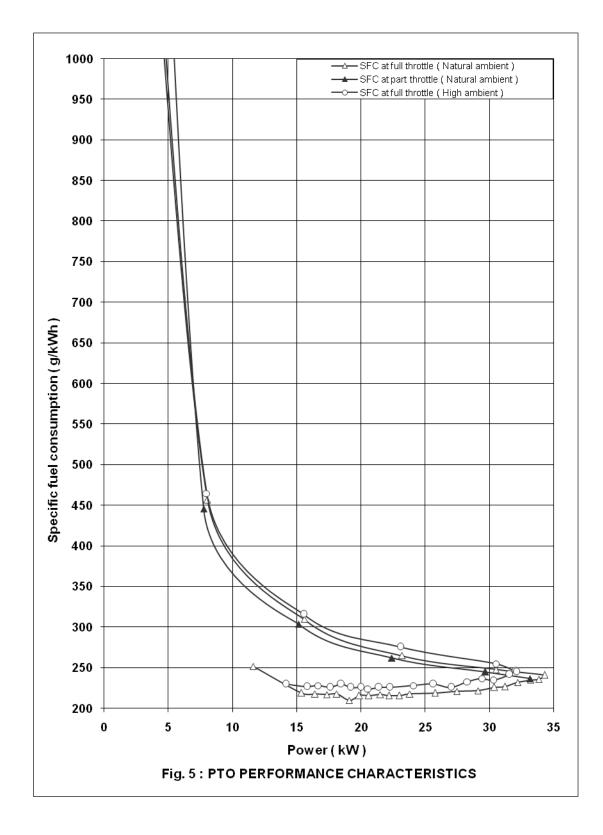
Table-1

	Power,	Speed	, (rpm)	F	uel Consur	nption	Specific energy,
	(kW)	PTO	Engine	(l/h)	(kg/h)	(kg/kWh)	(kWh/ l)
1	2	3	4	5	6	7	8
a) Maximum po	wer – 2 ho	urs test:					
Base model	33.7	582	2149	9.91	8.29	0.246	3.40
	31.1	582	2149	9.38	7.84	0.252	3.32*
Variant model	34.3	569	2101	9.87	8.25	0.241	3.48
	32.1	569	2100	9.41	7.87	0.245	3.41*
b) Power at rate	ed engine s	speed (210	0 rpm):				
Base model	32.4	569	2101	9.66	8.08	0.249	3.36
	30.5	569	2101	9.31	7.78	0.256	3.26*
Variant model	34.3	569	2101	9.87	8.25	0.241	3.48
	32.1	569	2100	9.41	7.87	0.245	3.41*
c) Power at star	ndard pow	er take-off	speed (540	± 10 rpm)	:		
Base model	32.7	540	1994	9.33	7.80	0.239	3.49
	30.7	540	1994	8.98	7.51	0.245	3.41*
Variant model	33.2	540	1994	9.32	7.79	0.235	3.56
	31.6	540	1994	9.41	7.64	0.242	3.46*
d) Varying load							
i) Torque corre	sponding t	o maximuı	n power av	ailable at r	ated engine	speed:	
Base model	32.4	569	2101	9.66	8.08	0.249	3.36
Variant model	34.3	569	2101	9.87	8.25	0.241	3.48
ii) 85% of the to	rque obtai	ned in (i):					
Base model	29.1	600	2215	8.88	7.42	0.255	3.28
Variant model	30.5	565	2197	9.07	7.58	0.249	3.37
iii) 75% of the to	orque obta	ined in (ii):					
Base model	22.2	611	2256	7.34	6.13	0.276	3.03
Variant model	23.2	600	2215	7.37	6.16	0.266	3.15
iv) 50% of the to	orque obta	ined in (ii)	:				
Base model	15.2	626	2311	5.99	5.01	0.329	2.54
Variant model	15.6	606	2237	5.78	4.83	0.310	2.70
v) 25% of the to				1	1		_
Base model	7.8	642	2370	4.67	3.90	0.500	1.67
Variant model	8.0	6.21	2293	4.39	3.67	0.459	1.82
vi) Unloaded:	, ,		1	ı	1		Т
Base model	0	656	2422	3.32	2.77	0	0
Variant model	1.7	634	2341	3.28	2.74	1.612	0.52

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1	2	3	4	5	6	7	8			
e) Varying loads	s at part tl	hrottle:			<u>.</u>					
i) Torque corres	sponding	to maximur	n power av	ailable at st	tandard PTC) speed (540 ± '	10 rpm)::			
Base model	32.7	540	1994	9.33	7.80	0.239	3.49			
Variant model	33.2	540	1994	9.32	7.79	0.235	3.56			
ii) 85% of the to	rque obta	ined in (i):								
Base model	28.2	549	2027	8.23	6.88	0.244	3.43			
Variant model	29.7	567	2093	8.68	7.26	0.244	3.42			
iii) 75% of the torque obtained in (ii):										
Base model	21.5	559	2064	6.73	5.63	0.261	3.20			
Variant model	22.4	571	2108	7.02	5.87	0.262	3.19			
iv) 50% of the torque obtained in (ii) :										
Base model	14.8	573	2116	5.42	4.53	0.307	2.72			
Variant model	15.2	578	2134	5.50	4.60	0.303	2.76			
v) 25% of the torque obtained in (ii):										
Base model	7.6	591	2182	4.18	3.49	0.459	1.82			
Variant model	7.8	592	2186	4.14	3.46	0.444	1.88			
vi) Unloaded:		•								
Base model	0	607	2241	2.90	2.42	0	0			
Variant model	1.0	607	2241	2.98	2.49	2.490	0.34			

*Under high ambient condition

SI.		Base I	Model	Varian	t Model
No.	Parameters	Natural	High	Natural	High
NO.		Ambient	Ambient	Ambient	Ambient
1	2	3	4	5	6
i)	No load maximum speed, (rpm)	2422	2411	2341	2322
ii)	Equivalent crankshaft torque at maximum power, (Nm)	149.7	138.40	155.87	145.99
iii)	Maximum equivalent crank shaft torque, (Nm)	176.7	164.5	186.15	168.76
iv)	Engine speed at maximum equivalent crankshaft torque, (rpm)	1152	1148	842	941
v)	Backup torque, (%)	18.03		19.43	
vi)	Smoke level, maximum light absorption coefficient, (per meter)	0.23		0.09	
v)	Range of atmospheric condition:				
	- Temperature, (^O C)	24 to 26	42 to 44	28 to 29	43 to 45
	- Pressure, (kPa)	97.4 to 98.4	90.6 to 99.2	99.1 to 99.5	100.5 to 101.1
	- Relative humidity, (%)	56.2 to 62.6	35.1 to 48	29 to 32	17 to 19
vi)	Maximum Temperature, (°C):				
	- Engine oil	103	114	114	122
	- Coolant	79	94	84	100
	- Fuel	53	68	48	53
	- Air intake	27	45	30	47
	- Exhaust gas	541	546	500	503
vii)	Pressure at maximum power:				
	- Intake air, (kPa)	0.8 to 1.1	0.9 to1.1	2.1 to 2.3	2.1 to 2.3
	- Exhaust gas, (kPa)	6.9 to 9.1	9.73 to 11.3	11.7 to 11.9	14.1 to 14.5
viii)	Consumptions:				
	Lub. Oil (g/kWh)		0.452		0.285
	-Coolant (% of total coolant		Nil		Nil
	capacity)				

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4. OTHER APPLICABLE TEST

4.1 DRAWBAR PERFORMANCE TEST

		Base model	<u>Variant model</u>
Date(s) of test	:	22.10.2014,28.10.201	26.3.2019,27.03.2019,28.3
		4 & 29.10.2014	0.2019 & 29.03.2019
Tractor run at the Institute prior to start of drawbar performance test, (h)	:	25.47	16.18
Type of track	:	Concrete	Concrete
Height of drawbar, (mm):		•	•
- without ballast	:	600	450
- with ballast	:	525	450

4.1.1 The drawbar performance test was conducted with unballasted tractor. The results of drawbar performance test consisting of maximum power and pull at unballasted tractor are tabulated in **Table – 2**.

4.2 NOISE MEASUREMENT

4.2.1 Noise at bystander's position:

		<u>Base model</u>	<u>Variant model</u>
Date of test	:	27.05.2014	20.11.2019
Type of track	:	Concrete	Concrete
Background noise level, Db (A)	:	55	56
Atmospheric conditions:			
Temperature, (°C)	:	36	29
Pressure, (kPa)	:	98.6	97.5
Relative humidity, (%)	:	32	35
Wind velocity, (m/s)	:	1.5	1.6

S. No.	Gear	Travelling speed before acceleration, (kmph)	Noise level, dB (A)
		Variant model	Variant model
1.	L1	1.37	83
2.	L2	1.99	82
3.	L3	2.82	82
4.	L4	3.58	82
5.	L5	4.80	82
6.	M1	4.04	82
7.	M2	5.86	82
8.	M3	8.27	82
9.	M4	10.44	82
10.	M5	13.85	83
11.	H1	7.60	82
12.	H2	10.84	82
13.	H3	15.32	83
14.	H4	19.41	85
15.	H5	25.62	84

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DRAWBAR PERFORMANCE TEST

Francol	Draw.	Draw-			Fuel consumption	nontion	1	Atmosp	Atmospheric conditions	ditions	ĭ	Temperature		("C)	Max.
Speed, (km/h)	power, (kW)	kN)	Engine Speed, (rpm)	Wheel Slip, (%)	(kg/ kWh)	(M)	Specific Energy. (KWh/l)	Temp (°C)	Pre- ssure (kPa)	R.H.	Fuel	Tra oil	ar 4 S	Eng- ine oil	sust- ained pull, (kN)
2	3	4	2	9	7	8	6	10	11	12	13	14	15	16	17
imum	Maximum power test (Tractor	test (Tra	-	ballast	ed conc	dition)	Unballasted condition) with 4 WD in engaged condition	D in e	ngage	d con	dition				
2.19	13.9	22.81	2218	14.9	0.384	6.38	2.18	31	99.3	31	48	84	77	119	23.56
3.10	20.0	23.23	2189	15.2	0.349	8.35	2.40	30	99.4	27	46	98	79	122	23.94
3.82	24.4	22.97	2133	15.0	0.331	99.6	2.53	59	99.4	27	43	84	80	125	23.51
5.55	26.3	17.09	2098	6.4	0.309	9.72	2.71	59	99.5	27	44	83	79	124	20.75
4.59	26.6	20.86	2129	8.8	0.310	98.6	2.70	28	99.5	26	43	80	9/	121	22.85
6.86	26,4	13.85	2100	4.7	0.311	9.82	2.69	27	99.4	24	42	11	76	118	17.17
10.07	27.7	9.91	2106	3.4	0.303	10.04	2.76	26	99.5	27	40	58	9/	115	11.19
9.03	26.0	10.36	2098	3.3	0.314	9.77	2.66	26	99.5	25	42	75	77	122	13.21
imun	i) Maximum power test (Tractor ballasted	test (Tra	actor ba	Illastec	I condit	ion) wit	condition) with 4 WD in engaged condition:	in eng	aged o	sondit	ion:				
2.12	16.0	27.06	2206	14.8	0.374	7.16	2.23	35	7.86	18	20	89	77	122	27.94
3.00	22.7	27.30	2174	15.1	0.342	9.29	2.44	36	8.86	17	20	89	87	129	28.08
3.98	26.1	23.57	2098	7.2	0.301	9.40	2.78	34	98.9	17	20	98	82	128	27.84
5.55	26.3	17.04	2102	3.9	0.305	9.60	2.74	33	0.66	19	49	83	81	125	20.88
4.58	26.8	21.06	2105	5.3	0.299	9.59	2.79	32	99.1	21	47	80	80	124	24.88
6.80	27.1	14.37	2098	2.8	0.295	9.56	2.83	31	99.2	21	47	11	80	125	17,29
8.95	26.7	10.73	2098	1.5	0.303	9.68	2.76	31	99.2	23	46	64	80	124	13.11
9.95	29.4	9.02	2099	1.5	0.328	9.79	2.54	30	99.3	56	45	28	78	114	11.91

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Contd..Table-2

MISS.	sust- ained (kN)	17			;				1	
200	Eng- ine oil	16		113	9	123		125	9	131
emperature ('C)	Coolant (water)	15		72	to	92	-	6/	to	87
empera	Trans.	14	or):	58	0	88	actor):	68	to	103
	Fuel	13	tract	34	2	47	led tr	48	9	54
MOUSE	R.H. (%)	12	eeled	24	q	35	whee	19	9	27
Atmospheric conditions	Pre- ssure (kPa)	11	ted wh	98.8	o	98.9	lasted	98.1	9	98.8
AIMOSD	Temp (°C)	10	(ballas	19	0	32	ip (bal	33	9	39
	Specific Energy, (KWh/I)	6	Power		2.53		rheel sl		2.42	
nondur	(h/l)	8	t max.		8.53		rcent w		9.62	
Fuer consumption	(kg/ kWh)	7	tained a		0.325		o 15 pe		0.336	
	Wheel Slip, (%)	9	do Ilud		5.9		nding 1		:	
	Engine Speed, (rpm)	S	cent of		2204		orrespo		2188	
	(kN)	4	t 75 per		21.52		t pull co		23.26	
	bar power, (kW)	3	s test a		15.80		rs test a		27.3	
Transfer	Speed, (km/h)	2	vi) Five hours test at 75 percent of pull obtained at max. Power (ballasted wheeled tractor):		4.90		vii) Five hours test at pull corresponding to 15 percent wheel slip (ballasted wheeled tractor):		3.07	
(5 o s -	-	vi) Fi		ξ		vii) F		F3	

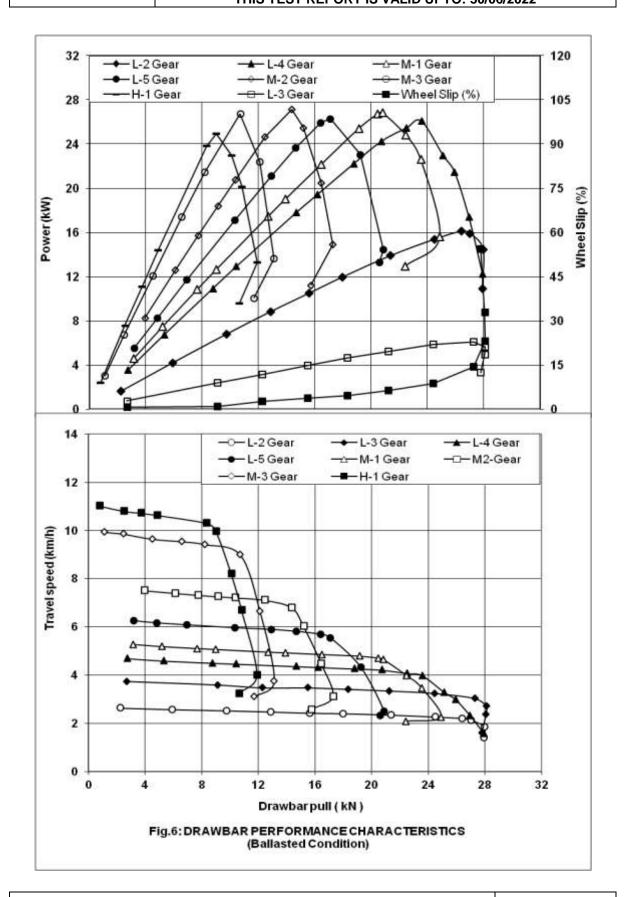
The coolant (water) and lub oil consumption for both during 10 hours test were observed as 0.50 and Nil. 0

Tyre Creeping, (mm): - LHS : 15 - RHS : 30

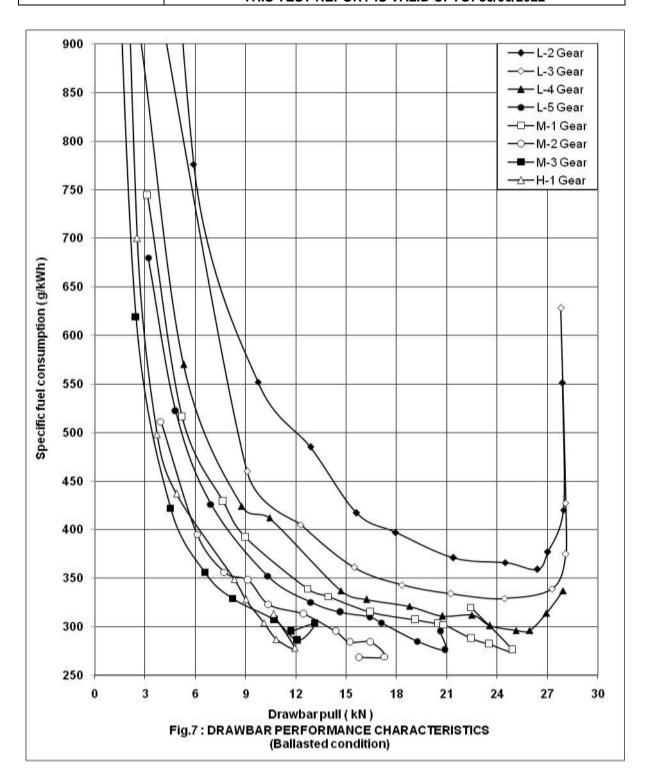
Maximum temperatures during entire drawbar test, (°C):

Engine oil : 131
Coolant (water) : 88
Transmission oil : 103
Fuel : 54 Î

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4.2.2 Noise at operator's ear level:

		Base model	<u>Variant model</u>
Date of test	:	22.10.2014	27.03.2019
Type of track	:	Concrete	Concrete
Background noise level, Db (A)	:	54	54
Atmospheric conditions:			
Temperature, (°C)	:	33	30
Pressure, (kPa)	:	99.3	99.2
Relative humidity, (%)	:	26	32
Wind velocity, (m/s)	:	0.9	1.4

Test data (Variant model):

Gear	Drawbar pull at which	Corresponding	Noise level, dB (A)
	the tractor develops the	travelling speed,	
	max. noise level, (kN)	(kmph)	
1	2	3	4
L2	22.26 to 22.76	2.24 to 2.19	92
L3	16.07 to 23.21	3.45 to 3.10	92
L4	20.98 to 23.24	4.07 to 3.73	93
L5	17.01 to 17.03	5.59 to 5.54	94
M1	20.78 to 20.80	4.50 to 4.49	94
*M2	13.48	7.01	94
M3	5.20 to 9.69	10.72 to 10.08	93
H1	9.97 to 10.36	9.43 to 9.03	93

^{*}Gear corresponds to the nominal travelling speed nearest to **7.5** kmph

4.3 TURNING ABILITY

Characteristics	Minimum turning diameter,(m)		Minimum clearance diameter,(m)				
Characteristics	LHS	RHS	LHS	RHS			
Base model:	Base model:						
Brakes released	7.24	7.24	7.84	7.84			
Brake applied	6.37	6.37	6.97	6.97			
Variant model :							
Brakes released	9.40	9.53	9.80	9.87			
Brake applied	7.06	7.16	7.38	7.52			

4.4 LOCATION OF CENTRE OF GRAVITY

Condition	Particulars	Coordinates		
		<u>Base</u> model	<u>Variant</u> model	
Tractor under unballasted condition	Height above ground, (mm)	699	732	
but with all the liquid reservoirs full & the	Distance forward from the vertical plane containing the axis of rear wheels, (mm)	806	908	
operator replaced by a	Distance from the median plane parallel to the	4.5	3	
75 kg mass on the seat	longitudinal axis of tractor bisecting the track,	(towards	(towards	
. a ng maaa an tra adat	(mm)	RHS)	LHS)	

5. ADJUSTMENTS, DEFECTS, BREAKDOWNS AND REPAIRS

SI. No.	Adjustments/Defects/Breakdowns and Repairs	Tractor run hours
	None	

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6. COMPARISON BETWEEN BASE MODEL AND VARIANT MODEL (Based on Table 3 & 4 of Indian Standard 12207: 2014)

SI. No.	Clause No				(T-	ation on base model 954/1472/2015, ebruary, 2015)	Observation on variant model	Remarks
1	2		3			4	5	6
1.	i)		ıtch:					
		/ in clu size	gle/dual/o depender tch/increa e of clutch	nt ise in			ads, diaphragm type of size (OD/ID), respectively.	No change
2.	ii)		cleaner:					
		Тур				Dry	Dry	No change
			cation			In front of radiator	under the bonnet	No change
	,	ma	ake press x. power,	(kPa)		0.80 to 1.10	2.13 to 2.27	Changed
3.	iii)		haust sys	stem:				
		Тур				Updraft, cylindrical,		No change
			cation			On RHS above e	xhaust manifold	No change
			naust pres x. power,			6.93 to 9.07	11.73 to 11.87	Changed
4.	iv)	Ge	ar Box:					
		- T	ype		Mechar synchro	nical, Combination omesh gears	of constant & partial	No change
	Reduc	tion	ratio of t	ransmis	sion:			
	Moven	nent	Gear	Base	model	Variant model	Variation (%)	Remark
			L1	310).62	310.49	0.0	No change
			L2	214	1.33	214.59	0.1	No change
			L3	149	9.22	148.92	0.2	No change
			L4		3.48	118.28	0.2	No change
			L5		.65	88.13	0.6	No change
			M1		5.2	105.25	0.1	No change
			M2		.75	72.65	0.1	No change
	Forwa	ard	M3		.56	50.45	0.2	No change
			M4		.01	40.05	0.1	No change
			M5		.72	29.77	0.2	No change
			H1		.89	55.75	0.3	No change
			H2		.59	38.63	0.1	No change
			H3		.82	26.79	0.1	No change
			H4 H5		. <u>26</u> .81	21.23 15.8	0.1 0.1	No change No change
	-		LR1		.01 	325.50	U. I 	No change
			LR2		. <u>-</u> 	224.69		
			LR3			156.29		
			LR4			124.17		
			LR5			92.29		
			MR1		-	110.08		
			MR2		-	76.07	-	
	Reverse		MR3		-	52.84		
			MR4		-	41.95		
			MR5			31.21		
			HR1			58.49		
			HR2		-	40.37		
			HR3		· -	28.02		
			HR4		· -	22.25		
			HR5			16.56		
			LR		3.48			
			MR		.47			
			HR	29	.38			

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1	2	3	4	5	6
5.	v)	Nominal speed (kmph):			
		- Forward	1.63 to 32.04	1.63 to 32.07 (Variation of 0.00 to 0.09 %)	Changed
		- Reverse	3.10 to 17.24	1.56 to 30.55	Changed
		Additional no. of speed	None	LR1,LR2,LR3, LR4,LR5,MR1, MR2,MR3,MR4,M R5,HR1,HR2,HR3, HR4 & HR5	Changed
6.	vi)	Fitment/change of engine acc	essories:		
		-Expansion tank capacity, (I)	1.00	0.90	Changed
		- Bare Radiator Capacity, (I)	4.40	4.80	Changed
		- Total coolant capacity, (I)	10.65	9.45	Changed
		Air compressors	Not provided	Not provided	No change
		Oil coolers	Coil type having 05	Not Provided	Changed
7.	vii)	Brake system:	numbers of coil		
7.	VII)	Type-disc, drum, oil immersed brakes	Mechanical, oil imme	rsed disc brakes	No Change
		Size of disc/drum, (cm ²)	1232.87 (on each wheel side)	1232.87 (on each wheel side)	No Change
8.	viii)	Type of three-point linkage:			
		Туре	Cat.I/Cat.II	Cat.I/Cat.II	No change
		Rear/front mounted	Rear mounted	Rear mounted	No change
9.	ix)	PTO shafts:			
		Location	Centrally located	Centrally located	No change
		Type	Type-I, independent	Type-I, independent	No change
10	x)	Type of drive:	пиерепиет	паерепает	
10	^)	2WD or 4WD	2WD	4WD	Changed
11	xi)	Hydraulic pump drive:	2000	7110	Changed
	λι,	Location Location	On RHS of Engine	On RHS of Engine	No change
		Type of drive		ming gears	No change
		Hydraulic pump speed	2363	2363	No change
		corresponding to rated engine speed, (rpm)	2000	2505	140 ondingo
12	xii)	Positioning of hydraulic sens	ing mechanism:		
		Lower link, top link, etc.	Through top link	Through top link	No change
13	xiii)	Final Reduction:			
		Location	Outside of diffe	rential housing	No change
		Туре	Planetary	reduction	No change
		Brake location	On rear axle shaft, outside of differential housing		No change
14	xiv)	Type of fuel Injection pump:			
		Inline/Rotary/Common rail	Inline plunger	Inline plunger	No change

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1	2	3	4	5	6
15.	Chang	es related to engine param	eters (as per Table-4)	
	a)	Engine operating principle (spark/ compression ignition, two/four stroke)	Compression Ignition, 4 strokes	Compression Ignition, 4 strokes	No change
	b)	Number & arrangement of cylinders	Four, vertical inline	Four, vertical inline	No change
	c)	Maximum declared PTO power, (kW)	33.5	33.5	No change
	d)	Engine displacement, (cc)	3532	3532	No change
	е)	Rated engine speed, (rpm)	2100	2100	No change
	f)	Naturally aspirated/turbo charged	Naturally aspirated	Naturally aspirated	No change
16.	Change	e related to ergonomics, safet	y comfort, statutory / re	gulatory requirements:	
	a)	IS: 10273	Conformed	Conforms	No change
	b)	IS: 4931	Did not conform	Conforms	change
	c)	IS: 4468	Did not conform	Does not conform	No change
	d)	IS: 12953	Conformed	Conforms	No change
	e)	IS:12343	Did not conform	Does not conform	No change
	f)	IS:12239 (Pt-I)	Did not conform	Does not conform	No change
	g)	IS:12239 (Pt-II)	Did not conform	Does not conform	No change
	h)	IS:8133	Did not conform	Does not conform	No change
	i)	IS: 6283	Conformed	Conforms	No change
	j)	IS:14683	Conformed	Conforms	No change
17.	Other	changes:			
	i)	Decals (sticker)	Mahindra 605 DI PS (Arjun NOVO)	Mahindra 605 DI MS 4WD S+ (Arjun NOVO)	Changed

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7. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) and non – evaluative (not mandatory) parameters applicable for qualifying Minimum Performance Criteria as per clause-4 table-1 of **Indian Standard 12207: 2014** for acceptance of tractor for the purpose of subsidies/NABARD financing for the applicable features for this tractor model

7.1 Evaluative & Non-Evaluative Parameters:

SI. No.	Characteristic		Category (Evaluative /Non- Evaluative)	Requirements as per IS: 12207-2014	Valu declare the app require	ed by licant/	As ob	served	Whether variant model meets
					model	Variant Model	Base model	Variant model	the require- ments (Yes/No.)
1	DTO	2 Dominion and a	3	4	5 a	5 b	6 a	6 b	7
7.1.1		Performance: x. power under		Declared value to be					
a)	2 h t (Nat cond	est, (kW) ural ambient dition)	Evaluative	achieved with a tolerance of: -5 / +10% for PTO power >26 kW7.5/+10% for PTO power ≤ 26 kW or-5 / +10% for engine power >26 kW7.5/+10% for engine power ≤ 26 kW	33.5	33.5	33.7	34.3	Yes
b)		er at rated ne speed (kw)	Non- Evaluative	-do-	33.5	33.5	32.5	34.3	Yes
c)	Spec cons corre	cific fuel sumption esponding to imum power,	Non- Evaluative	+ 5%	251	258	246	241	Yes
d)	equi cran (Nm		Non- Evaluative	± 8%	178.0	196	176.7	186.2	Yes
e)	Back perc	k-up torque, ent	Non- Evaluative	10 percent, min	10% (R) 15(D)	15.0	18.0	19.4	Yes
f)	Maxi	imum operating t		C)					
	1)	Engine oil	Non Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	130 (D)	130 (D)	114	122	Yes
	2)	Coolant (water)	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	112 (D)	112 (D)	94	100	Yes
g)		ne oil sumption, Wh)	Evaluative	Not exceeding 1% of SFC at max. power under High ambient conditions	2.52 (R)	2.51 (R)	0.45	0.29	Yes

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1	2	3	4	5 a	5 b	6 a	6 b	7
h)	Smoke level	Evaluative	Maximum light absorption coefficient of 3.25 per metre or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	3.25 per meter (R) 0.20 (D)	3.25 per meter (R) 0.20 (D)	0.23	0.09	Yes
7.1.2	Drawbar performance :							
a)	Maximum drawbar pull with ballast corresponding to 15		Minimum 65% of static mass of tractor with ballast	16.19 (R)	20.88 (R)	27.36	27.3	Yes
	percent wheel slip, (kN)			22.0 (D)	20.86 (D)			
b)	Maximum drawbar pull with Unballast		Minimum 65% of static mass of	16.25 (R)	17.15 (R)			.,
	corresponding to 15 percent wheel slip, (kN)		tractor without ballast	16 (D)	17.15 (D)	19.94	23.23	Yes
c)	Maximum drawbar power without ballast, (kW)	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of	26.99 (R)	27.4 (R)	27.7	27.7	Voo
			tractors having total static mass > 1500 kg.	26.8 (D)	26.8 (D)	21.1	27.7	Yes
7.1.3	Noise measurement			1		l		
a)	Maximum ambient noise emitted by the tractor dB(A)	Evaluative	As per CMVR	88 (R)	88 (R)	85	85	Yes
b)	Maximum noise at operator's ear level dB(A)	Evaluative	As per CMVR	98 (R)	96 (R)	93	94	Yes
7.1.4	Labeling of tractors	(Provision o	f labeling plate):			I.	L. L.	
	1) Make	Evaluative	Should conform to		Ma	hindra		Yes
	2) Model	Evaluative	the requirements of		605 DI N	IS 4WD	S+	Yes
	Year of manufacture	Evaluative	CMVR along-with declared value of		FG (Sept		ŕ	Yes
	4) Engine number	Evaluative	PTO HP		NGF4	WBA000	1	Yes
	5) Chassis number	Evaluative			MBNWHBD	WFGNF	00001	Yes
	6) Declaration of PTO power, kW	Evaluative			;	33.5		Yes
7.1.3	Literature (Submiss	ion to test ag	gency):					
(a)	Operator manual	Evaluative	Provided/ Not Provided	Provide	ed I	Provided		Yes
(b)	Parts Catalogue	Evaluative	Provided/Not Provided	Provide	ed I	Provided		Yes
(c)	Workshop/Service manual	Evaluative	Provided/Not Provided	Provide	ed I	Provided		Yes

7.2 Salient Observations:

7.2.1 Laboratory tests:

7.2.1.1 PTO performance:

i) The maximum PTO power in case of base and variant model was observed as 33.7 & 34.3 kW against the declaration of 33.5 kW, which is within the tolerance limit as specified in IS:12207-2014.

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- ii) The specific fuel consumption in case of base and variant models corresponding to maximum power was observed as 246 & 241 g/kWh against the declaration of 251 & 258 g/kWh respectively, which meets the requirement of IS:12207-2014 in case of variant model.
- iii) The maximum equivalent crankshaft torque in case of base and variant models was observed as 176.7 & 186.2 g/kWh against the declaration of 178 & 196 g/kWh respectively, which is within the tolerance limit as specified in IS: 12207-2014.
- iv) The backup torque was observed as in case of base and variant models 18.0 & 19.4 %.

7.2.1.2 Drawbar performance:

- i) The maximum drawbar power in case of base and variant model was observed as 27.7 & 27.7 kW under unballast condition against the declaration of 26.8 kW, which is within the specified limit.
- ii) The maximum drawbar pull corresponding to 15% wheel slip in case of base and variant model was observed as 19.94 kN & 23.23 kN under unballast condition against the declaration of 16.0 kN & 17.15 kN respectively, which is within the specified limit.
- iii) The creeping of LHS & RHS of rear tyre over rim was recorded as 15 mm & 30 mm during 10 hour drawbar performance test. This is recommended to looked into for necessary corrective action.

7.2.1.3 Operator's seat:

The dimension of longitudinal distance from seat index point to the centre of differential lock pedal does not meet the requirement of IS: 12343-1998 (Re-affirmed in 2014). This is recommended to looked into for necessary corrective action.

7.2.1.4 Three point linkage:

 The width of ball of lower hitch point does not meet the requirement of IS:4468 (part-1):1997 (Reaffirmed in Oct., 2017). This may be looked into for necessary corrective action.

7.2.1.5 Nominal speed:

The nominal speed of the tractor recorded as 22.77 & 30.55 kmph in high reverse gear RH4 & RH5 respectively. The speed recorded in reverse gear RH4 & RH5 is not safe as far as the reversing of tractor is concerned. This should be looked into for necessary corrective action.

7.3 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

7.4 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) The fuel shut-off lever does not remain in stop position
- ii) The spark arrester has not been provided in the exhaust system.

7.5 Adequacy of Literature supplied with machine:

- **7.5.1** The following literature has been supplied with the tractor
 - a) Service Manual for Mahindra, 605 MS 4WD S+ (Arjun Novo) tractor.
 - **b)** Parts Catalogue for Mahindra, 605 MS 4WD S+ (Arjun Novo) tractor.
 - c) Operator's manual Mahindra, 605 MS 4WD S+ (Arjun Novo) tractor.
- 7.5.2 It is therefore, recommended that above said literature may be brought out as per IS: 8132-1999 (Reaffirmed in 2014) for the guidance of users and service personnel in national as well as regional languages for this model of tractor.

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8. CITIZEN CHARTER

Duration of Test	Time frame for Testing & Evaluation as per Citizen Charter	Whether the Test Report is released within the time frame given in Citizen Charter	Remarks
8 Month (October, 2018 to May, 2019	07 Months	Yes	None

TESTING AUTHORITY:

C.S. RAGHUWANSHI AGRICULTURAL ENGINEER

C.V. CHIMOTE TEST ENGINEER

J.J.R. NARWARE DIRECTOR

The report compiled by: Shri Vithato Keyho, Senior Technical Assistant

9. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's comments
9.1	7.2.1.1(ii),7.2.1.3,7.2.1.4	Observations will be studied and necessary action will
9.1	(i),7.2.1.5 & 7.4 (i,ii)	be initiated.

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ANNEXURE-I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS	HOURS
1.	Running –in	
2.	PTO performance test	10.1
3.	Drawbar performance test	21.6
4.	Noise measurement	0.5
5.	Turning Ability	0.5
6.	Location of centre of gravity	0.2
7.	Nominal speed test	3.4
B.	Miscellaneous test and other run hours, including idle run transportation, trial and preparation for test.	0.7
	Total	37.0