प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T- 1797/2328/2023 INITIAL COMMERCIAL TEST REPORT माह/Month : November, 2023

Application Reference No. 28/2022-23/147

(यह परीक्षण रिपोर्ट 30/11/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/11/2028)



Make of Agricultural Tractor : TAFE

Model : MF 8055 V1

Manufactured by : M/s. Tractor and Farm Equipment Ltd.
Box No. 3302, Old -35 (New-77) Mahatma

Gandhi Road, Nungambakkam, Chennai-

600034



भारत सरकार कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

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IMPORTANT INFORMATION

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide an OM No. 13-17/2021-M&T (I&P) dated 28.07.2022, that since 15th August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: November Test Report No.: T-1797/2328/2023 Year: 2023



GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

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[C]	Manufacturer	:	M/s. Tractor and Farm Equipment Ltd. Box No. 3302, Old -35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai-600034
[D]	Location of other manufacturing plants	:	 i) M/s Tractor and Farm Equipment Limited, Kalladipatti plant, 10/205. Kalladipatti (PO), Pin – 624 201, Dindigul Dist., (T.N.) ii) M/s Tractor and Farm Equipment Limited, Doddaballapur Plant, Plot No1, KIADB Industrial Area, Doddaballapur, Bengaluru – 561 203 (KA)
[C]	Submitted for test by (Applicant)	:	The Manufacturer
[C]	Selected for test by	:	The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.
[D]	Place of running-in	:	At manufacturer's works
[D]	Duration of running-in (h):		
	-Engine	:	12
[0]	-Transmission	:	24
[C]	Location of test	:	Government of India, Central Farm Machinery Training and Testing Institute, P.O Tractor Nagar, BUDNI – 466445 (M.P.), INDIA
	1. SPECIFICAT	ION	IS OF TRACTOR
1.1	Identification:		
1.1.1	Denomination		TAFE
[C] [C]	Make of tractor Model (trade name)	:	TAFE MF 8055 V1
[C]	Type	:	Rear Wheel Drive, Standard Agricultural Tractor
[C]	Month & year of manufacture	:	09/23
[D]	Country of origin	:	India
1.1.2	Numbers:		
[D]	1 st Serial No. of prototype	:	MEAC9679LN2453722
[C]	Serial No.	:	MEAC9679JP2506369
1.2	Engine:		
[D]	Manufacturer's address	:	M/s TMTL, Engine Division (A unit of Tafe Motors & Tractors Ltd.) Itrana road, ALWAR-301001 (RAJASTHAN)
[C]	Make	:	TMTL ENGINES
[C]	Model	:	MAGNATORQ M33.55
[C]	Туре	:	Four stroke, naturally aspirated, liquid cooled, direct injection, diesel engine
[C]	Serial No.	:	533226780395
1.2.1	Cylinders:		
[C]	Number/disposition	:	Three, vertical, Inline
[D]	Dara / Ctraka (mm)		108 / 120
[D]	Bore / Stroke, (mm) Capacity, cm ³	•	3298

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6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

6.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluative (Non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Characteristic		Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirem- ents (Yes/No)
1		2	3	4	5	6	7
	dated	d 28 th of July, 2	TS: (As per M 2022).	inistry's Office Memorandum	No. 13-17/	2021-M&	T (I&P)
6.1.1		Performance:					
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)		Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	32.0 (D)	32.9	Yes
b)	Power at rated engine speed, (kW)		Non Evaluative	-do-	32.0 (D)	32.8	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)		Evaluative	Should not be more than 10% of declared value.	265 (D)	246	Yes
d)	Maximum equivalent crankshaft torque, (Nm)		Non Evaluative	± 8%	180 (D)	191.2	Yes
е)	Back-up torque, percent		Evaluative	Should be min. 12%	12 (D) 12 (R)	22.1	Yes
f)	Maxii	mum operating	temperature, (^o C):			
	1) Engine oil		Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	132 (D)	109	Yes
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	112 (D)	99	Yes
g)	Engine oil consumption, (g/kWh)		Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.46 Maximum	0.58	Yes
h)	Smo	oke level, m ⁻¹	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum	0.22	Yes

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1	2	3	4	5	6	7
6.1.2	Drawbar performa	nce:			•	
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	*	*	*
b)	Max. drawbar pull with standard ballast corresponding to 15 percent wheel slip, (kN)	Evaluative	In case of tractors having total static mass ≥ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having ≤ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	16.5 (D) 16.3 (R) Minimum	19.31	Yes
c)	Maximum drawbar power with standard ballast, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	26.0 (D) 26.3 (R) Minimum	28.4	Yes
d)	Maximum transmission oil temperature, (°C)	Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the drawbar test.	132 (D)	84	Yes

Remark:-1

The applicant vide letter no. Nil dated 30.10.2023 has requested not to conduct the ballasted drawbar performance & ten-hour drawbar test, which was allowed as per the additional guidelines for testing of tractors as per new regime of testing of tractors vide a OM No. 13-32/2023-M&T (I&P) (FTS-125476) dated 16.05.2023. Accordingly, drawbar performance test under standard ballasted condition was conducted only.

6.1.3	Power lift and hydraulic pump performance:							
a)	Maximum lifting capacity throughout the range of lift, (kN):							
	1)	At hitch	Evaluative	Should not be less than 90%	13.5 (D)	13.38	Yes	
		points		of declared value.	12.15			
					Minimum			
	2)	With the	Evaluative	The lift capacity should at	10.0 (D)	13.17	Yes	
		standard		least be 24 kg/PTO kW and it	7.74			
		frame		should be 21.5 kg/engine kW	Minimum			
				where the tractor is not				
				provided with a PTO shaft.				

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b) Maximum drop in the height of the point of application of the force after each 5 minutes interval for a total duration of Minutes, (mm) 6.1.4 Brake performance at 25 kmph: a) Maximum drop in the height of the point of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm) 6.1.4 Brake performance at 25 kmph: Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1	pedal wi	No th road
point of application of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm) 6.1.4 Brake performance at 25 kmph: Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm) 6.1.4 Brake performance at 25 kmph: Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
each 5 minutes interval for a total duration of 30 Minutes, (mm) 6.1.4 Brake performance at 25 kmph: A) Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
interval for a total duration of 30 Minutes, (mm) 6.1.4 Brake performance at 25 kmph: a) Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
duration of 30 Minutes, (mm) 6.1.4 Brake performance at 25 kmph: a) Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
Minutes, (mm) 6.1.4 Brake performance at 25 kmph: a) Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
6.1.4 Brake performance at 25 kmph: a) Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
a) Maximum stopping distance at a force, equal to or less than 600 N on brake ballast, (m): 1) Cold brake Evaluative 10 10		th road
ballast, (m): 1) Cold brake Evaluative 10 10		th road
1) Cold brake Evaluative 10 10	8 11	
	8 11	
2) Hot brake Evaluative 10 10	0.11	Yes
	8.15	Yes
b) Whether parking Evaluative Yes / No Yes	Yes	Yes
brake is effective		
at a force of 600 N		
at foot pedal (s) or		
400 N at hand		
lever		
6.1.5 OPTIONAL TESTS: As the applicant has not applied for any optional tests	s. therefo	ore no
optional tests was conducted.	_,	· · •
6.1.6 Safety features :		
	<u>, </u>	Yes
a) Guards against Evaluative Belt drives, pulleys, Meets the moving and hot silencer, hydraulic pipes requirement		162
parts [As per IS 12239 (Part2)]	1111	
	,	Yes
" 5 5	5	res
arrangement c) Seating Non Should meet the Does not		NI a
		No
i i i i i i i i i i i i i i i i i i i	nt	
mm rear track		
width) d) Technical Non Should meet the Meets the	,	Yes
1 · · · · · · · · · · · · · · · · · · ·		162
requirements for Evaluative requirements of IS: 4931 (As requirement property) requirement property (As requirement property) requirement	1111	
,		N _a
		No
1 0040 (4		
2019 (As amended from requirement time to time)	nt	
f) Specifications of Non Should meet the Meets the	. ج	Yes
linkage drawbar Evaluative requirements of IS: 12953 requirement		103
(As amended from time to	110	
time)		
g) Swinging drawbar Non Should meet the Not provide	ed	Not
(wherever fitted) Evaluative requirement of IS: 12362		licable
(Part 3) (As amended from	ا م	
time to time)		
h) Audible warning Evaluative If tractor travel speed in Not fitted		Not
signal on tractor (if fitted) reverse gear exceeds 20		licable
kmph, an audible warning	~~~	
signal on tractor shall get		
activated.		
A sticker to the effect that		
"operating the tractor beyond		
20 kmph speed in reverse		
gear is not safe" should be		
prominently displayed.		

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1	2			3	4	5		6	7
6.1.7	Labeling of	tracto			Labeling plate):				· -
	1) Make		Evalua	tive	Should conform to	the		TAFE	Yes
	2) Model		Evalua	tive	requirements of C	MVR	MF	8055 V1	Yes
	3) Month	&	Evalua	tive	along-with declared	value		09/23	Yes
	Year of				of PTO in kW, Specifi	ic fuel			
	manufa	cture			•	(SFC)			
	4) Engine		Evalua	tive	corresponding	to	5332	226780395	Yes
	numbe				maximum power in g				
	5) Chassi		Evalua	tive	and year of manufact	ure in		AC9679JP	Yes
	numbe				numerical form		2	2506369	
	6) Maxim		Evalua	tive	MM YY			32.0	Yes
	PTO p	ower,			Digit 01-12 in box No				
	(kW)				MM will represent				
	7) Specifi		Evalua	itive	month and next two o	-		265.0	Yes
	consun				the box No. 2 for Y				
	(g/kWh)			represent the year	ır of			
6.1.8	l itaratura (Cubmis	l soion to	1001.00	manufacturing.				
(a)	Literature (Submission to test agency): Operator manual Evaluative The printed literature in Provided Yes								
(b)	Parts Catalo				booklet form should			Provided	Yes
(c)	Workshop/	guo		uative	provided as per IS 813			Provided	Yes
	Service manual			should submit along w	ith the				
6.1.9	Fitment of	ZOII OV	er Prote	ctive S	test sample. tructures (ROPS):				
0.1.3	For tractor			uative	ROPS should mee	t the	N	lot fitted	Not
	more than	-		201170	requirement of IS:118	321 or		tot milou	applicable
	mm rear	track			OECD code or equi				
0.4.40	width				International Standard			N	V ₂ -
6.1.10	Standard Accessories		Evaluative		Trailer hitch, front tow linkage drawbar shou		F	Provided	Yes
	Accessories				provided with tractor	iid bc			
6.1.11	Accessories			on		fitted,	١	lot fitted	Not
	(optional)		Evalu	uative	should meet	the			applicable
6.2	CATEGORY	OF BE	REAKDO	OWNS /	requirement of CMVR DEFECTS (As per class)		0 of	IS:12207-20	122).
S. No.	Category of		egory		Requirements	uuse o		observed	Whether
	break-down		luative	a	as per IS: 12207-2022				meets the
			Non		•				Requirement (Yes/No)
		_	uative)						, ,
1.	Critical	Eva	luative				None	Yes	
2.	Major	Fva	luative	during the course of testing. There are not more than 2 major		maior		None	Yes
				breakdowns and		•		. 10.10	
			should be of repetitive nature.						
3.	Minor	Eva			are not more than 5			None	Yes
					s during the test and n				
					n should of repetitive name			None	Yes
4.	Total	Eva	luative		downs should exceed			. 10110	100
	breakdowns		-	that is	, (2 major + 3 minor)	or (1			
					+ 4 minor) or 5	minor			
				breako	downs.				

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6.3 Conformity with following IS:

Guidelines for declaration of power and specific fuel consumption and labeling of : Conforms agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]

ii) Agricultural tractors – Rear mounted power take-off - Types 1, 2 and 3 (third : Conforms revision) [IS:4931-1995 (Reaffirmed Year 2019)]

iii) Agricultural wheeled tractors – Rear mounted three-point linkage: Categories : **Does not** 1N,1, 2N, 2, 3N, 3, 4N & 4 [IS:17231-2019] **conform**

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year : Conforms 2022)]

v) Agricultural tractors- Operator's seat technical requirement [IS12343 – 2021] : Does not

conform

vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General : Does not requirements (first revision):[IS 12239 (Part 1) – 2018] conform

vii) Tractors and machinery for agriculture and forestry – Technical means for : **Does not** ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) **conform** (Reaffirmed Year 2019)]

viii) Guide lines for location and operation of operator controls on agricultural tractors : **Does not** and machinery [IS: 8133 – 2021] conform

ix) Tractors and machinery for agriculture and forestry, powered lawn and garden: Conforms equipment – Symbols for operator controls and other displays Part2 Symbols for agricultural tractors and machinery [IS: 6283(Part-1) – 2006 (Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on public roads: Conforms (IS:14683-1999) (Reaffirmed Year 2019)]

6.4 Salient Observations:

6.4.1 Laboratory tests:

6.4.1.1 Hydraulic performance test

During hydraulic performance test, cumulative drop in the height of lower link was observed as 125 mm against the requirement of 50 mm (max.). This should be looked into for necessary corrective action.

6.4.1.2 Three-point linkage:

The following parameters does not meet the requirements of IS: 17231-2019 and needs to be looked into for necessary corrective actions:

The dimensions viz. width of ball of lower hitch point and lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS: 17231-2019. This should be looked into for corrective action.

6.4.1.3 Operator's seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- i) Provision for adjustment of driver's mass is observed as 50 to 120 kg against the requirement of 40 to 100 kg
- ii) Vertical distance from SIP to centre of steering control wheel has been measured as 220 mm against the requirement of 265 to 385 mm.

Therefore, all of the above should be looked into for necessary corrective action.

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6.4.1.4 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) Vertical retainers on inner side of clutch pedal are not provided.
- ii) Height of first step from ground level is observed as 575 mm against the requirement of 550 mm (max.)
- iii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

6.4.1.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

6.4.1.6 Specifications of tractor:

- Cumulative drop in height of hydraulic lift was observed as 125 mm against the requirement of 50 mm (max.)
- ii) Standard ballast weight is not announced in clause 2.19.5. However tractor is fitted with standard ballast weight as per clause 2.19.2.

6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

6.6 Recommendation with regard to safety on tractor:

- Colour codes on illuminated display has not been provided as per the requirement as laid down in IS: 6283 (Part-2):2007.
- ii) Engine stopping lever does not remain in the stop position when the stop control is actuated, which does not meet the requirement as laid down in Table – 1 of 8133-2021.
- iii) The hand accelerator lever, when moved away from the operator (i.e. forward) decreases the engine speed, which does not meet the requirement as laid down in Table – 1 of IS: 8133-2021.

Above parameters should be looked into for necessary corrective action.

6.7 Adequacy of Literature supplied with machine:

- **6.7.1** The following literatures were supplied with the test tractor for reference during the test:
 - a) Operator's instruction book for TAFE, MF 8055 V1 tractors model.
 - b) Parts book for TAFE, MF 8055 V1 tractors model.
 - c) Workshop service manual for TAFE, MF 8055 V1 tractors model.
- 6.7.2 The operator manual may be brought out for the guidance of users and service personnel as per IS: 8132-1999 incorporating, inter alia, the following:
 - i) Safe hitch height while using trailer.
 - ii) Tyre pressure in rear wheel for field operation given as 12 PSI / 80Kpa, whereas it is given 14 PSI / 98 kPa in the application.
 - **iii)** Running In duration mentioned as 50 hours in the operator's manual which is not matching with the duration given in application.

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TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA TESTING AUTHORITY

C.K. TIJARE AGRICULTURAL ENGINEER	A THE STATE OF THE
R.P. PANDEY SENIOR INSTRUMENTATION ENGINEER	Randey
A. K. UPADHYAY DIRECTOR (I/C)	M

Draft Test Report compiled by Sh. Shivkumar Sharma, Senior Technical Assistant.

7. APPLICANT'S COMMENTS

Para no.	Our reference	Applicants comments
7.1		Parameter will be studied and necessary corrective action will be initiated.

ANNEXURE - I

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	13.9
3.	Power lift and hydraulic pump performance test	1.1
4.	Drawbar performance test	3.1
5.	Brake performance test	2.0
6.	Nominal speed test	1.0
В.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	4.3
	TOTAL:	25.4