प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट संख्या/No. : T- 1799/2330/2023 INITIAL COMMERCIAL TEST REPORT माह/Month : November, 2023

# Application Reference No. 28/2023-24/15

(यह परीक्षण रिपोर्ट 30/11/2028 तक वैध है / THIS TEST REPORT IS VALID UPTO 30/11/2028)



Make of Agricultural Tractor: TAFE

Model : MF 9500 E

Manufactured by : Box No. 3302, Old -35 (New-77) Mahatma

Gandhi Road, Nungambakkam, Chennai-600034



## भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि एवं किसान कल्याण विभाग)

## **GOVERNMENT OF INDIA**

MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE & FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

ट्रैक्टर नगर, बुदनी (म.प्र.) 466 445

**CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE** 

TRACTOR NAGAR, BUDNI (M.P.) 466 445

(An ISO 9001:2015 Certified Institute)

E-mail: fmti-mp@nic.in Web site: http://www.fmttibudni.gov.in Telephone: 07564-299003

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## **IMPORTANT INFORMATION**

The Government of India, Ministry of Agriculture and Farmers' Welfare has directed, vide a OM No. 13-17/2021-M&T(I&P) dated 28.07.2022, that since 15<sup>th</sup> August, 2022, only mandatory tests will be carried out on a tractor unless applicant has expressly requested for optional tests as well, mentioned in the above captioned OM.

In the instant case, there is no request from the applicant to carry out the optional tests hence only Mandatory Tests, as given below, have been conducted and reported in this report: -

- 1. PTO performance
- 2. Hydraulic performance
- 3. Drawbar performance
- 4. Brake performance

Month: November Test Report No.: T-1799/2330/2023 Year: 2023



## GOVERNMENT OF INDIA CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE TRACTOR NAGAR, BUDNI (MADHYA PRADESH) 466445, INDIA

E-mail: fmti-mp@nic.in

Web site: http://www.fmttibudni.gov.in

Telephone: 07564-299003

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1 17 3 37		THIS TES	TRE	PORT IS VALID UPTO: 30/11/2028			
[C]	Tractor mai address	nufacturer's name and	:	M/s Tractors and Farm Equipment Limited, Post Box No. 3302, Old – 35 (New-77) Mahatma Gandhi Road, Nungambakkam, Chennai – 600 034 (T.N.)			
[D]		tractor assembly	:	<ul> <li>i) M/s Tractors and Farm Equipment Limited Kalladipatti Plant, 10/205, Kalladipatti (PO), Pin – 624 201, Dindigul Dist., (T.N.)</li> <li>ii) M/s Tractors and Farm Equipment Limited Doddaballapur Plant Plot No. – 1, KIADB Industrial Area, Doddaballapur, Bengaluru - 561 203 (KA)</li> </ul>			
[C] [C]	Submitted f Selected fo	or test by (Applicant) r test by	:	The Manufacturer The Ministry vide OM No. 13-17/2021 - M&T (I&P) dated 28.07.2022, has allowed the applicant to submit the test sample directly to the Institute without requiring any random selection for Initial Commercial Testing. Thus, the applicant directly submitted the test sample to the Institute for test.			
[D] [D]	Place of rur Duration of -Engine		:	At manufacturer's works 12			
[C]	-Transmiss Location of		:	Government of India, Central Farm Machinery Training and Testing Institute, P.O Tractor Nagar, BUDNI – 466445 (M.P.), INDIA			
		1. SPECIFICA	TION	S OF TRACTOR			
1.1	Identificati						
1.1.1	Denominat	tion					
[C]	Make of tra	ctor	:	TAFE			
[C]	Model (trad	e name)	:	MF 9500E			
[C]	Туре		:	Rear Wheel Drive, Standard Agricultural Tractor.			
[C]	Month & ye	ar of manufacture	:	09 & 23			
[D]	Country of	origin	:	India			
1.1.2	Numbers:						
[D]	1 <sup>st</sup> Serial N	lo. of prototype	:	MEA4C33FEK1235106			
[C]	Serial No.		:	MEA4C33FJP1441824			
<b>1.2</b> [D]	Engine: Manufactur	er's address	:	<ul> <li>(i) Simpson &amp; Co. Ltd., No. 861, 862, Anna Salai, Chennai, Tamilnadu – 600 002</li> <li>(ii) Simpson &amp; Co. Ltd., No.41, Thiruvidaimaruthur road, rajan thottam town extension, kumbakonam, Tamil Nadu 612001</li> <li>(iii) Simpson &amp; Co. Ltd. Huzur garden, Sembiam estate, Chennai-600011.</li> </ul>			
[C]	Make		:	Simpsons & Co. Ltd.			
[C]	Model		:	TIII ASJ327.1-F3.5			
[C]	Type		:	Four stroke, naturally aspirated, liquid cooled,			
[C]	Serial No.		:	direct injection, diesel engine. SJ 327.1B67347			

TAFE, MF 9500 E TRACTOR - INITIAL COMMERCIAL TEST

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# 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of test conducted the performance results have been summarized as evaluative (mandatory) / non-evaluative (non-mandatory) parameters applicable for Qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2022 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Ch	aracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2022	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the requirem- ents (Yes/No)	
1		2	3	4	5	6	7	
	MAN	MANDATORY TESTS: (As per Ministry's Office Memorandum No. 13-17/2021-M&T (I&P)						
		d 28 <sup>th</sup> of July, 2	2022).					
6.1.1		Performance:	T =				1	
a)	unde (kW)	mum power r 2 h test, (Natural ent condition)	Evaluative	Declared value to be achieved with a tolerance of: ±5% for PTO power and or engine power >26 kW. ±10% for PTO power and or engine ≤ 26 kW.	31.5 (D)	32.5	Yes	
b)		er at rated ne speed,	Non Evaluative	-do-	31.5 (D)	32.5	Yes	
c)	consi corre maxii (g/kV		Evaluative	Should not be more than 10% of declared value.	265 (D)	241	Yes	
d)	crank (Nm)	valent kshaft torque,	Non Evaluative	± 8%	175 (D)	162.2	Yes	
e)	perce		Evaluative	Should be min. 12%	12 (D) 12 (R)	17.6	Yes	
f)		mum operating		°C):		T	1	
	1)	Engine oil	Evaluative	The declared value should not exceed the Max value specified by the oil company and the observed value under natural ambient/high ambient condition should not exceed the declaration.	132 (D)	108	Yes	
	2)	Coolant	Evaluative	Observed value should not exceed the declared value or boiling point of coolant at radiator cap pressure whichever is lower. The boiling point of the coolant at radiator pressure shall be provided by the applicant.	112 (D)	96	Yes	
g)		ne oil umption, Vh)	Evaluative	Not exceeding 1% of SFC at Max power under natural ambient condition. The value would be based on the test conducted under natural ambient condition	2.41 Maximum (R)	0.36	Yes	
h)	Smol	ke level, m <sup>-1</sup>	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value ( <b>As per CMVR</b> ). Max Smoke level shall be reported out of 6 readings tested as per IS 12062 and observed value should be well within the required limits.	3.25 per meter Maximum (R)	0.06	Yes	

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1		2	3	4	5	6	7
6.1.2	Dra	wbar performa		<u>-</u>			
a)	Max with cor 15	x. drawbar pull	Non Evaluative	Minimum 70% of static mass of tractor with ballast.	*	*	*
b)	Maxwith ball cor	x. drawbar pull n standard	Evaluative	In case of tractors having total static mass ≥ 1500 kg, Min 70% of static mass of tractor without ballast or with standard ballast, as the case may be. In case of light weight tractors having ≤ 1500 kg total static mass of tractor, Min. 65% of static mass of tractor without ballast or with standard ballast, as the case may be.	16.0 (D) 15.58 (R) Minimum	17.38	Yes
с)	pov	ndard ballast,	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75% of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	26.0 (D) 26.0 (R) Minimum	27.1	Yes
d)	Maximum transmission oil temperature, (°C)		Evaluative	The declared value should not exceed the recommendation by the oil manufacturer. The observed value should not exceed the declared value throughout the	132 (D)	103	Yes
addition	drawbar test.						dated
а)	1)	ximum lifting cap At hitch points	eacity througho Evaluative	ut the range of lift, (kN): Should not be less than 90% of declared value.	16.5 (D) 14.85 (R) Minimum	16.18	Yes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft.	12.0 (D) 7.65 (R) Minimum	14.97	Yes
b)	the poi	ximum drop in height of the nt of application	Non Evaluative	The observed value should not exceed 50 mm.	50 (D) Maximum	360	No

of the force after each 5 minutes interval for a total duration of 30 Minutes, (mm)

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1	2	3	4	5	6	7
6.1.4	Brake performance	ŭ	4	<u> </u>	0	'
a)			orce, equal to or less than 600	N on brake	pedal wi	th road
	ballast, (m):				_	
	Cold brake	Evaluative	10	10 (R)	6.92	Yes
	2) Hot brake	Evaluative	10	10 (R)	7.77	Yes
b)	Whether parking	Evaluative	Yes / No	Yes	Yes	Yes
	brake is effective at a force of 600 N					
	at a force of 600 N					
	400 N at hand					
	lever					
6.1.5	OPTIONAL TESTS				•	•
	As the applicant h	as not applied	for any optional tests, there	fore no opt	ional tes	ts was
	conducted.					
6.1.6	Safety features :					
a)	Guards against	Evaluative	Belt drives, pulleys,	Meets		Yes
	moving and hot		silencer, hydraulic pipes	require	ment	
<b>L</b> )	parts	Evaluative	[As per IS 12239 (Part2)]	Confo	rme	Yes
b)	Lighting arrangement	Evaluative	As per CMVR	Conio	IIIIS	res
c)	Seating	Non	Should meet the	Does	not	No
",	requirements	Evaluative	requirements of IS: 12343	meet		110
	(Tractors having		(As amended from time to	require		
	more than 1150		time)	•		
	mm rear track					
	width)	NI.		N.A	0	N/ i i
d)	Technical	Non	Should meet the	Meets		Yes
	requirements for PTO shaft	Evaluative	requirements of IS: 4931 (As amended from time to	require	ment	
	1 10 Shart		time)			
e)	Dimensions of	Non	Should meet the	Does	not	No
	three point linkage	Evaluative	requirements of IS:	meet	the	
			17231-2019 (As amended	require	ment	
	On a sification and	NI	from time to time)	N4 4 -	41	Vaa
f)	Specifications of	Non Evaluative	Should meet the	Meets	-	Yes
	linkage drawbar	Evaluative	requirements of IS: 12953 (As amended from time to	require	пепі	
			time)			
g)	Swinging drawbar	Non	Should meet the	Not pro	vided	Not
, o,	(wherever fitted)	Evaluative	requirement of IS: 12362	·		appli-
			(Part 3) (As amended from			cable
	A 111.1	F 1 0	time to time)	A 1 . 41.	1 - 1	<b>b</b> 1 ·
h)	Audible warning signal on tractor	Evaluative	If tractor travel speed in	Not fit	ted	Not
	Signal on tractor		reverse gear exceeds 20 kmph, an audible warning			appli- cable
			signal on tractor shall get			Cable
			activated.			
			A sticker to the effect that			
			"operating the tractor			
			beyond 20 kmph speed in			
			reverse gear is not safe"			
			should be prominently			
	]		displayed.			

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1		2	3	4	5	6	7
6.1.7	Lab	elling of tracto		f labelling plate):			
	1)	Make	Evaluative	Should conform to the	TA	\FE	Yes
	2)	Model	Evaluative	requirements of CMVR	MF 9500 E		Yes
	3)	Month &	Evaluative	along-with declared value	09	9/23	Yes
	,	Year of		of PTO in kW, Specific fuel			
		manufacture		consumption (SFC)			
	4)	Engine	Evaluative	corresponding to	SJ 327	7.1B67347	7 Yes
		number		maximum power in g/kWh			
	5)	Chassis	Evaluative	and year of manufacture in		33FJP14	Yes
		number		numerical form		1824	
	6)	Maximum	Evaluative	MM YY	3	1.5	Yes
		PTO power,		Digit 01-12 in box No. 1 for			
		(kW)		MM will represent the			
	7)	Specific fuel	Evaluative	month and next two digit in	2	265	Yes
	consumption,			the box No. 2 for YY will			
		(g/kWh)		represent the year of			
				manufacturing.			
6.1.8	Literature (Submission to test agency):						
(a)	Operator manual		Evaluative	The printed literature in	Prov		Yes
(b)	Par	ts Catalogue	Evaluative	booklet form should be	Prov	ided	Yes
(c)	Wo	rkshop/	Evaluative	provided as per IS 8132	Prov	ided	Yes
	Ser	vice manual		and should submit along			
				with the test sample.			
6.1.9				tructures (ROPS):			
		tractor having	Evaluative	ROPS should meet the	Not f	itted	Not
	mo			requirement of IS:11821 or			applicable
	mm			OECD code or equivalent			
2 1 12	wid			International Standard.			
6.1.10		ndard <sub>.</sub>	Evaluative	Trailer hitch, front tow	Prov	ided	Yes
	Acc	essories		hook, linkage drawbar			
				should be provided with			
0.4.44	Λ		Niere	tractor	Nat D	a: al a al	NI = 4
6.1.11		essories	Non	Ballast weight, if fitted,	Not Pro	oviaea	Not
	(ob.	tional)	Evaluative	should meet the			applicable
				requirement of CMVR			

6.2	CATEGORY O	F BREAKDOV	NNS / DEFECTS ( As per clause 5.0	of IS:12207-202	22):
S. No.	Category of break-downs	Category	Requirements as per IS: 12207-2022	As observed	Whether meets the Requirement (Yes/No)
1.	Critical	Evaluative	There is no 'critical breakdown' during the course of testing.	None	Yes
2.	Major	Evaluative	There are not more than 2 major breakdowns and neither of them should be of repetitive nature.	None	Yes
3.	Minor	Evaluative	There are not more than 5 minor defects during the test and neither of them should of repetitive nature.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five that is, (2 major + 3 minor) or (1 major + 4 minor) or 5 minor breakdowns.	None	Yes

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#### 6.3 Conformity with following IS:

Guidelines for declaration of power and specific fuel consumption and : Conforms labeling of agricultural tractors (First revision) [IS:10273 -1987 (Reaffirmed Year 2019)]

ii) Agricultural tractors - Rear mounted power take-off - Types 1, 2 and 3 (third : Conforms revision) [IS:4931-1995 (Reaffirmed Year 2019)]

iii) Agricultural wheeled tractors – Rear mounted three-point linkage: Part 1 : **Does not** Categories 1, 2, 3 & 4 (fourth revision) [17231-2019] **conform** 

iv) Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed Year : Conforms

v) Agricultural tractors- Operator's seat technical requirement [IS12343 - 2021] : Does not conform

vi) Guide for safety & comfort of operator of agricultural tractors:Part 1 General : Does not requirements (first revision):[IS 12239 (Part 1) - 2018] conform

vii) Tractors and machinery for agriculture and forestry – Technical means for : Does not ensuring safety Part 2: Tractors (first revision) (IS 12239 (Part 2) 1999) conform (Reaffirmed Year 2019)]

viii) Guide lines for location and operation of operator controls on agricultural : **Does not** tractors and machinery [IS: 8133 - 2021] **conform** 

Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays Part2
Symbols for agricultural tractors and machinery [IS: 6283(Part-1) - 2006
(Reaffirmed Year 2019) and IS: 6283 (Part-2) – 2007 (Reaffirmed Year 2019)]

x) Agricultural Tractors and Machinery-Lighting device for travel on public roads : Conforms (IS:14683-1999) (Reaffirmed Year 2019)]

#### 6.4 Salient Observations:

#### 6.4.1 Power lift & hydraulic pump performance test:

During maintenance of lift load test, cumulative drop in the height of lower links was measured as 360 mm against the maximum permissible limit of 50 mm which does not meet the Non-Evaluative requirement of IS: 12207-2022. This should be looked into for necessary connection

#### 6.4.2 Three-point linkage:

The following parameters does not meet the requirements of IS: 17321-2019 and needs to be looked into for necessary corrective actions:

- i) The dimensions viz. diameter of hitch pin hole & width of ball of upper hitch points, diameter of hitch pin hole & width of ball of lower hitch points and lateral distance from lower hitch point to centre line of tractor does not meet the requirements of IS: 17321-2019.
- ii) The distance from end of power take-off to centre of lower hitch point has been measured as 620 mm against the requirement of 500 to 575 mm.

#### 6.4.3 Operator's seat:

The following parameters do not meet the requirement of IS: 12343-2021.

- Provision for adjustment of driver's mass has been specified as 50 to 120 kg against the requirement of 40 to 100 kg.
- ii) Width of seat was measured 425 mm against the minimum requirement of 450 mm.

Therefore, all of the above parameters should be looked into for necessary corrective action.

#### 6.4.4 Operator's work place:

The following parameters does not meet the requirement of IS: 12239 (Part-I) -2018.

- i) A vertical retainer on inner side of clutch pedal has not been provided.
- ii) Spark arresting device has not been provided in the exhaust system.

Therefore, all of the above should be looked into for necessary corrective action.

#### 6.4.5 PTO master shield:

PTO master shield has not been provided on tractor. This should be looked into for necessary corrective action.

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#### 6.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

#### 6.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) Identification of hand control by colour coding of engine speed control, transmission control, parking brake (orange) & differential locks (yellow) has not been provided as per the requirement as laid down in Table 5 of IS: 8133-2021.
- ii) The hand accelerator lever, when moved away from the operator (i.e., forward) decreases the engine speed, which does not meet the requirement as laid down in Table 1 of IS: 8133-2021.
- iii) PTO master shied has not been provided as per IS: 12239 (Part-2).
- iv) Fuel shutoff knob should be located within 150 mm of the engine start control as per the requirement of IS: 8133-2021.
- Colour codes on illuminated display has not been provided as per the requirement as laid down in IS: 6283 (Part 2): 2007.
- vi) The working clearance between draft control lever & RHS mudguard has been measured as 35 mm against the minimum requirement of 70 mm as per the requirement of IS: 12239 (Part II) - 2019

All of the above should be looked into for necessary corrective action.

#### 6.7 Adequacy of Literature supplied with machine:

- **6.7.1** Literature was supplied with the tractor for reference during the test.
  - a) Operator's manual (For TAFE MF 9500 E tractors model)
  - b) Part's catalogue (For TAFE MF 9500 E tractors model)
  - c) Service manual (For TAFE MF 9500 E tractors model)
- **6.7.2** The operator manual may be brought out for the guidance of users and service personnel as per IS:8132-1999 incorporating, inter alia, the following:
  - i) Safe hitch height while using trailer.
  - ii) Recommended ballast masses for different operations.
  - iii) Recommended coolant grade.
  - iv) Technical specification of tractor.

## TEST CARRIED OUT AT C.F.M.T. & T.I., BUDNI (M.P.), INDIA

#### **TESTING AUTHORITY**

C. S. RAGHUWANSHI AGRICULTURAL ENGINEER	1 hum
R.P. PANDEY SENIOR INSTRUMENTATION ENGINEER	Rander
A. K. UPADHYAY DIRECTOR (I/C)	Au .

Draft Test Report compiled by **C.K. Tijare**, Agricultural Engineer & **Poonam Khurasia**, Senior Technical Assistant

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#### 7. APPLICANT'S COMMENTS

Para no.	Our reference	Applicant comments
7.1	6.4.1 ,6.4.2 ,6.4.3 ,6.4.4 & 6.4.5	Parameters will be studied and necessary corrective
7.2	6.5 & 6.6	action will be initiated.

# **ANNEXURE-I**

# TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	Applicant has declared it to be conducted on their work place.
2.	PTO performance test	11.4
3.	Power lift and hydraulic pump performance test	4.3
4.	Drawbar performance test	2.9
5.	Brake performance test	2.0
6.	Nominal speed test	0.5
B.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	1.3
	TOTAL:	22.4