व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT (Initial)

संख्या / No. : T-1025/1549/2016 माह / Month : May, 2016



TAFE, MF 9500 2WD TRACTOR (8 + 8 Speed Gear Box)



भारत सरकार कृषि एवं किसान कल्याण मंत्रालय (कृषि, सहकारिता एवं किसान कल्याण विभाग) GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE (DEPARTMENT OF AGRICULTURE, CO-OPERATION AND FARMERS WELFARE) केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान द्रैक्टर नगर, बुदनी (म.प्र.) ४६६ ४४५ CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE (An ISO : 9001 - 2008 Certified Institute) Tractor Nagar, Budni (M.P.) 466 445 E-mail fmti-mp@nic.in

Telephone : 07564 - 234729

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Fax: 07564 - 234743

1.1

TAFE, MF 9500 2WD TRACTOR (8+8 Speed Gearbox) - Commercial (Initial)

Manufacturer	:	M/s. Tractors and Farm Equipment Limited, Post Box No. 3302 35 Mahatma Gandhi Road, Nungambakkam, Chonnai 600 034
Location of other manufacturing plants (apa)	:	M/s. Tractors and Farm Equipment Limited, Kalladipatti Plant, 10/205, Kalladipatti (P.O.), Pin code - 624 201 Dindigul disti.,Tamilnadu
	:	M/s. Tractors and Farm Equipment Limited, Doddaballapur Plant, Plot No. 1, Kiadb Industrial Estate Doddaballapur Bangalore - 561 203
Test requested by (applicant)	:	M/s. Tractors and Farm Equipment Limited, Post Box No. 3302 35 Mahatma Gandhi Road, Nungambakkam, Chennai-600 034.
Selected for test by	:	Applicant
Place of running-in	:	At applicant's works
Duration of said running-in (h):		
- Engine	:	12
- Transmission	:	16
Method of Selection	:	The tractor was submitted directly by the applicant for test. Hence method of selection is not known.

1. SPECIFICATIONS

Tractor:	
Make	: TAFE
Model	: MF 9500 2WD
Variants, if any	Yes

SI. No.	Variant Model*	Variant Features
i)	MF9500V2	Same configuration with TSJ 327 – F19 (Earlier TSJ 327- F8) + 8+2 Gear Box + H/L Gear shifting lever provided in LH side and Gear selection shifting lever provided in RH side + Telematics system (or GPS System)

*The variant model yet to be submitted for test verification at this institute

	Brand name	:	None	
	Туре	:	Four wheeled, Rear wheel drive (2WD General Purpose, Agricultural Tractor)),
	Year of manufacture	:	GE (i.e. it means July,2014)	
	Chassis number	:	MEA99E83GE3000025	
	Country of Origin	:	INDIA	
1.2	Engine:			
	Make	:	M/s. SIMPSONS & Co. Ltd.	
	Model	:	TIII A TSJ 327-F19	
	Туре	:	Four stroke, water cooled, direct injection turbo charged, diesel engine.	n,
	Serial number	:	TSJ 327 48496	

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15. ADJUSTMENTS, DEFECTS, BREAKDOWNS AND REPAIRS

S.	Adjustment/ Defects/ breakdowns and Repairs	Category of	Tractor run
No.		breakdown	hours
1.	During hydraulic lift load maintenance test the lift dropped up to ground level. The o-ring of hydraulic ram cylinder (part no. 3761473M01) and oil seal (part no. 3761476M01) were found damaged and then replaced with new one.	Mn-20 & Mn-21	20.3

16. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

16.1 Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameters applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2014 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2014	Values declared by the applicant (D)/ Require- ment (R)	As observed	Whether meets the require- ments (Yes/No.)
1	2	3	4	5	6	7
16.1.1	PTO Performance	:e :				
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: $-5 / +10\%$ for PTO power >26 kW. -7.5/+10% for PTO power ≤ 26 kW or-5 / +10% for Engine power >26 kW. $-7.5/+10\%$ for Engine power ≤ 26 kW	39.0 (D)	40.9	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	39.0 (D)	40.9	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Non Evaluative	+ 5%	265 (D)	252	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	± 8%	230 (D)	257.8	No
e)	Back-up torque, percent	Non Evaluative	10 percent, minnimum	Above 10 %,	45.3	Yes
f)	Maximum opera	ting temperat	ture (°C):			
	1) Engine oil	Non Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration	132 (D)	127	Yes

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TAFE, MF 9500 2WD TRACTOR (8+8 Speed Gearbox) - Commercial (Initial)

1	2		3	4	5	6	7		
	2)	Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	110 (D)	107	Yes		
g)	Engine oil consumption, (g/kWh)		Engine oil consumption, (g/kWh)		Evaluative	Not exceeding 1% of SFC at maximum power under High ambient conditions.	2.55	0.12	Yes
h)	Smo (per	ke level meter)	Evaluative	Maximum light absorption coefficient of 3.25 per metre or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	5.2 BOSCH No	0.51	Yes		
16.1.2	Drav	vbar performa	nce :						
a)	Maxi pull corre 15 p slip,	mum drawbar with ballast esponding to bercent wheel (kN)	Non Evaluative	Minimum 65% of static mass with ballast	26.75 (D) 17.28 (R)	22.66	Yes		
b)	Maxi pull balla corre 15 p slip,	with standard st esponding to percent wheel (kN)	Evaluative	Minimum 65% of static mass of tractor without ballast or with standard ballast as the case may be.	19.4 (D) 15.43 (R)	19.63	Yes		
c)	Maxi powe stan (kW)	mum drawbar er with dard ballast,).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg. Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having 1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	33.2 (D) 32.7 (R)	- 34.6	Yes		
d)	Maxi trans temp	mum smission oil perature (°C)	Non Evaluative	The declared value should not exceed the maximum value specified by oil company	132 (D)	88	Yes		
16.1.3	Pow	er lift and hydi	raulic pump pe	erformance :					
a)	Maxi	mum lifting cap	acity throughou	it the range of lift, (kN):					
	1)	At hitch points	Non Evaluative	manufacturer [Tolerance of minus 10%]	13.50(D)	15.49	Yes		
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW. and it should be 21.5 kg/engine kW where the tractor is not provided with	12.00 (D)	14.66	Yes		
				a PTO shaft and it should be 16 kg/engine hp where the tractor is not provided with a PTO shaft	9.62 (R)				
b)	Maxii the point of th each interv durat minu	mum drop in height of the of application he force after 5 minutes val for a total ion of 30 te, (mm)	Non Evaluative	Observed value should not exceed 50 mm.	50 mm	88	No		

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1		2	3	4	5	6	7
16.1.4	Bra	ke performance	at 25 kmph:			- 1 1	
a)	Max	kimum stopping (distance at a fo	orce, equal to or les	s than 600 N on bra	ke pedal with ro	ad
	ball	ast, (m):		1	1	1	
	1)	Cold brake	Evaluative	10	10 (R)	6.62	Yes
	2)	Hot brake	Evaluative	10	10 (R)	6.60	Yes
b)	on t	he brake pedal to	Evaluative	000	600 (D)	070 +- 000	Vee
	achie	eve a deceleration		600	600 (R)	270 to300	Yes
c)	Of 2. Whe	5 m/s ⁻ (N). ther parking brake					
0,	is eff	ective at a force of	Evaluative	Yes / No	Yes	Yes	Yes
	600 or 40	N at foot pedal(s) 00 N at hand lever.				100	
16.1.5	No	ise measurem	ent :				
a)	Мах	imum ambient					
-,	nois	e emitted by the	Evaluative	As per CMVR	88 (R)	82	Yes
	tract	tor dB(A)				-	
D)	oper	rator's ear level	Evaluative	As per CMVR	96 (R)	93	Yes
	dB(/	A)					
16.1.6	Am	plitude of me	chanical vib	rations at :			
	1)	Left foot rest		100 microns	100 (R)	170	No
	2)	Right foot rest	Non	(max)	100 (R)	160	No
	3)	Seat (with	Evaluative	-do-	100 (R)	30	Yes
	4)	driver seated)	-	do	100 (R)	60	Voo
1617	4) Hai		nonte :	-00-	100 (R)	00	165
10.1.1	Tia	ulage requirer	lients .				
a)	Gro	oss mass of the	e trailers, (ton	es):			
	1)	Two wheel	Non		5.0 (D)	5.0	Yes
	2)	Four wheel	Evaluative		6.0 (D)	6.0	Yes
b)	Dis	tance travelled	/ litre of fuel	consumption, (kn	n/l):		
	1)	Two wheel	Non		5.35 to 5.75 (D)	5.70 to 6.00	Yes
	2)	Four wheel	Evaluative		5.20 to 5.60 (D)	5.71 to 6.32	Yes
C)	Fue	el consumption	(ml/km/tonne	e):			
,	1)	Two wheel	Non		36 to 45 (D)	37.7 to 39.2	Yes
	2)	Four wheel	Evaluative		35 to 40 (D)	32.2 to 34.7	Yes
16.1.8	Ŵe	tland cultivati	on :			•	
	Sea	aling for the	Evaluative	The identified			
	follo	owing		assemblies			
	ass	emblies:		essentially			
	1)		-do-	meet the			
		Brake		IS: 11082 No		No	
	2)	housings	-00-	water ingress	Thora should	ingress of	
	3)	Front axle hubs	-do-	in the identified	be no ingress	mud and /	Yes
	4.	Engine oil	-do-	assembly given in	of water and/or	UI Walei	
	5.	Transmission oil	-do-	column-2. If tractor does not meet the requirements of wetland cultivation, it may be	(R)	observed	
				for dry land operation only.			

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1	2	3	4	5 6	7
16.1.9	Safety features :		•		
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulley, silencer, hydraulic pipes (As per IS 12239 (part 2)	Meets the requirement	Yes
b)	Lighting arrangement	Evaluative	As per CMVR	Meets the requirement	Yes
c)	Seating requirements	Non Evaluative	Should meet the requirements of IS 12343 (as amended from time to time)	Does not Meet the requirement	Νο
d)	Technical requirements for PTO shaft	Non Evaluative	Should meet the requirements of IS 4931 (as amended from time to time)	Does not Meet the requirement	Νο
e)	Dimensions of three point linkage	Non Evaluative	Should meet the requirements of IS 4468 (part 1) (as amended from time to time)	Does not Meet the requirement	Νο
f)	Specifications of linkage drawbar	Non Evaluative	Should meet the requirements of IS	Meets the requirement	Yes
g)	Specifications of swinging drawbar	Non Evaluative	(part 3) (as amended from time to time)	Not provided	NA

16.1.10	Lab	celling of tractors	s (Provision	of labelling plate	e):		
	1)	Make	Evaluative			TAFE	Yes
	2)	Model	Evaluative	Should conform		MF 9500 2WD	Yes
	3)	Year of manufacture	Evaluative	to the requirements of		GE (July, 2014)	Yes
	4)	Engine serial number	Evaluative			TSJ 32748496	Yes
	5)	Chassis serial number	Evaluative			MEA99E83GE3000 025	Yes
	6)	Declaration of PTO power, (kW)	Evaluative			39.0	Yes

16.1.11	Di	scard limit for:					
(a)	Су	linder bore	Evaluative	To be specified	95.202	95.01 to 95.02	Yes
	dia	ameter, (mm)		by the			
(b)	Clearance between piston &		Non	manufacturer	0.25	0.124 to 0.135	Yes
			Evaluative	by printed	with new		
	су	linder liner at		literature	ring		
	sk	irt, (mm)			0		
(C)	Ri	ing end gap (mi	n):				
	-	Top comp. ring.	Evaluative	To be specified by the manufacturer and supported by printed literature	1.50	0.45 to 0.50	Yes
	-	2 nd comp. ring.		-do-	1.50	1.00 to 1.15	Yes
	-	Oil ring.		-do-	1.50	0.45 to 0.50	Yes
(d)	Ri	ng groove clea	rance (mm):				
	-	Top comp. ring.		-do-	-	Tapered-	Yes
	-	2 ^{na} comp. ring.	Evaluative	-do-	0.25	0.068 to 0.075	Yes
	-	Oil ring.	Evaluative Evaluative ance (mm): Evaluative	-do-	0.25	0.058 to 0.067	Yes

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1		2		3	4	5		6	7
(e)	(Clearance o	f main b	earings	(mm):		·		·
	-	- Diametrical clearance	E	valuative	-do-	0.7	5 0	.101 to 0.143	3 Yes
	-	 Crankshaft float 	end E	valuative	-do-	0.7	5	0.25	Yes
(f)	(Clearance o	f big en	d bearing	ys, (mm):				
	-	- Diametrical	E	valuative	-do-	0.7	5	0.101 to 0.12	6 Yes
	-	- Axial	E	valuative	-do-	0.7	5	0.25 to 0.30	Yes
(g)	(t	Clearance between king and bush, (mn	pin 1) E	Non valuative	, -do- 0.35 0.		0.13 to 0.18		
(h)	(Clearance between ce pin and b	enter ush, E	Non valuative	-do-	1.2	5	0.1 to 0.18	Yes
	((mm)							
16.1.1	2	Literature (S	Submiss	ion to tes	t agency)				1
(a)		Operator manual	Eva	luative	Provided/Not Provided	As rel Co 81	s per levant IS ode (IS 32)	Provided	Yes
(b)		Parts Catalogue	Eva	luative	Provided/Not Provided	As rel Co 81	s per levant IS ode (IS 32)	Provided	Yes
(c)		Workshop/ Service manual	Eva	luative	Provided/Not Provided	As re Co 81	s per levant IS ode (IS 32)	Provided	Yes
16.1.1	3	CATEGORY	OF BR	EAKDOV	VNS / DEFECTS	6:			
0.11		Chanastania	Catego	ry	Requirements as per IS: 12207-2008			Whether	
5. NO.	•	tic	(Evaluati Non Evaluati	ve / ve)	Requirem as per IS: 122	ents 07-2008		As observed	meets the require- ments (Xos/No.)
5. NO.	•	Critical	(Evaluati Non Evaluati Evaluati	ve/ ve) ive No d	Requirem as per IS: 122 critical breakdown	ents 07-2008		As observed None	meets the require- ments (Yes/No.) Yes
5. No.		Critical Major	Evaluati Non Evaluati Evaluati	ve / ive No (ive Not shot	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in	ents 07-2008 d neithe nature.	r of them	As observed None	meets the require- ments (Yes/No.) Yes Yes
5. NO.		Critical Major Minor	Evaluati Non Evaluati Evaluati Evaluat	ve) ive No o ive Not shou ive Not eacl	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo	ents 07-2008 d neithe nature. nd frequore than	r of them uency of two.	As observed None None Two (Mn- 20 & 21)	meets the require- ments (Yes/No.) Yes Yes
з. No. 1. 2. 3. 4.	·	Critical Major Minor Total breakdow ns	Evaluati Evaluati Evaluati Evaluat Evaluat	ve) ive No c ive No c ive Not show ive Not eacl ive In breat is, c breat	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns.	ents 07-2008 d neithe nature. Ind freq pre than ptal nu exceed f nor) or	r of them uency of two. mber of five, that 5 minor	As observed None Two (Mn- 20 & 21) Two	meets the require- ments (Yes/No.) Yes Yes Yes
5. № 1. 2. 3. 4. 16.2	Opt	Critical Major Minor Total breakdow ns tional requin	Evaluati Evaluati Evaluati Evaluat Evaluat	ve) ive Not ive Not ive Not ive Not eacl ive In brea is, a brea	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. Clause-4 (Table-	d neithe nature. nd freq ore than otal nui exceed the nor) or 2) of IS	r of them uency of two. mber of five, that 5 minor	As observed None Two (Mn- 20 & 21) Two	meets the require- ments (Yes/No.) Yes Yes Yes
1. 1. 2. 3. 4. 16.2 S. No.	Opt	Critical Major Minor Total breakdow ns tional requin Characteris	Evaluati Evaluati Evaluati Evaluat Evaluat Evaluat	ve) ive No c ive No c ive No c ive No c ive C ive No c eacl ive In breat is, c breat as per C as p	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. Clause-4 (Table- Requirements per IS: 12207-20	ents 07-2008 d neithe nature. Ind freq pre than potal nume exceed than nor) or 2) of IS	r of them uency of two. mber of five, that 5 minor 5:12207-2 As o	As observed None Two (Mn- 20 & 21) Two 2014: bserved	meets the require- ments (Yes/No.) Yes Yes Yes Yes Yes
5. № 1. 2. 3. 4. 16.2 S. No. 1	Opt	Critical Major Minor Total breakdow ns tional requin Characteris	Evaluati Evaluati Evaluati Evaluati Evaluat Evaluat	ve) ive Not ive Not ive Not eacl ive In breatis, of breatis, of	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. Clause-4 (Table- Requirements per IS: 12207-20	ents 07-2008 d neithe nature. nd freq pore than otal nume exceed the nor) or 2) of IS 14	r of them uency of two. mber of five, that 5 minor 5:12207-2 As o	As observed None Two (Mn- 20 & 21) Two 2014: bserved	meets the require- ments (Yes/No.) Yes Yes Yes Yes Whether meets the requirements (Yes/No.) 5
5. № 1. 2. 3. 4. 16.2 S. No. 1 1.	Opt	Critical Major Minor Total breakdow ns tional requin Characteris 2 r cleaner oil pu (%).	Evaluati Evaluati Evaluati Evaluati Evaluat Evaluat Evaluat	ve / ive No (ive Not ive Not eacl ive In breatis, (breatis, (breati	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. clause-4 (Table- Requirements per IS: 12207-20 3 25% (maximum)	ents 07-2008 d neithe nature. nd freq pore than pore than pore than patent or 2) of IS 14	r of them uency of two. mber of five, that 5 minor 5:12207-2 As o	As observed None None Two (Mn- 20 & 21) Two 2014: bserved 4 e air cleaner provided	meets the require- ments (Yes/No.) Yes Yes Yes Yes Whether meets the requirements (Yes/No.) 5 NA
5. № 1. 2. 3. 4. 16.2 S. No. 1 1.	Opt Air	Critical Major Minor Total breakdow ns tional requin Characteris 2 r cleaner oil pu (%). nent of ROPS	(Evaluati Non Evaluati Evaluati Evaluat Evaluat Evaluat	ve / ive No c ive Not ive Not eacl ive In breatis, (breatis, (breati	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. Clause-4 (Table- Requirements per IS: 12207-20 3 25% (maximum) provision for fitm	d neithe nature. d neithe nature. nd freq pre than ptal numeric acced the nor) or 2) of IS 14	r of them uency of two. mber of five, that 5 minor 5:12207-2 As o Dry type is p	As observed None None Two (Mn- 20 & 21) Two 2014: bserved e air cleaner provided	meets the require- ments (Yes/No.) Yes Yes Yes Yes Whether meets the requirements (Yes/No.) 5 NA Yes
5. № 1. 2. 3. 4. 16.2 S. No. 1 1. 2.	Opt Air	Critical Major Minor Total breakdow ns tional requin Characteris 2 r cleaner oil pu (%). ment of ROPS	(Evaluati Non Evaluati Evaluati Evaluat Evaluat Evaluat	ve / ive No c ive No c ive Not show ive Not eacl ive In breatis, c breatis, c br	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. clause-4 (Table- Requirements per IS: 12207-20 3 25% (maximum) provision for fitm fitted it should mo ent of IS: 11821-1	ents 07-2008 d neithe nature. Ind frequore than otal nui exceed the nor) or 2) of IS 14 nent of eet the 992.	r of them uency of two. mber of five, that 5 minor 5:12207-2 As o Dry type is p Pr	As observed None None Two (Mn- 20 & 21) Two 2014: bserved e air cleaner orvided S not fitted	meets the require- ments (Yes/No.) Yes Yes Yes Yes Yes Whether meets the requirements (Yes/No.) 5 NA Yes Not applicable
5. NO. 1. 2. 3. 4. 16.2 S. No. 1 1. 2. 3. 3. 3.	Opt Air Air	Critical Major Minor Total breakdow ns tional requin Characteris 2 r cleaner oil pu (%). nent of ROPS cessories	Evaluati Evaluati Evaluati Evaluati Evaluat Evaluat Evaluat	ve / ive No c ive No c ive No c ive Not eacl ive In brea is, c brea as per C as per C 0. With a ROPS. If ROPS requirem Trailer linkage provided	Requirem as per IS: 122 critical breakdown more than two and uld be repetitive in more than five a n should not be mo no case, the to akdowns should e (2 major + 3 min akdowns. Clause-4 (Table- Requirements per IS: 12207-20 3 25% (maximum) provision for fitm fitted it should mo ent of IS: 11821-1 hitch, front tow drawbar may	ents 07-2008 d neithe nature. nd freq pre than otal nui exceed f nor) or 2) of IS 14 nent of eet the 992. hook, v be	r of them uency of two. mber of five, that 5 minor 5:12207-2 As o Dry type is p Pr ROPS Me requ	As observed None None Two (Mn- 20 & 21) Two 2014: bserved 4 e air cleaner orovided ovided S not fitted eets the irements	meets the require- ments (Yes/No.) Yes Yes Yes Yes Yes Whether meets the requirements (Yes/No.) 5 NA Yes Not applicable Yes

16.3 Conformity with following IS:

i)	Guide lines for declaration of power and specific fuel consumption and labeling of agricultural tractors (First revision) [IS 10273:1987 (Reaffirmed in March 2009)]	:	Conforms
ii)	Agricultural tractors – Rear mounted power take- off - Types 1, 2 and 3(third revision)[IS: 4931- 1995 (Reaffirmed in March, 2009)]	:	Conforms
iii)	Agricultural wheeled tractors - Rear mounted three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS 4468(Part-I):1997/ISO 730- 1:1994 (Reaffirmed in March, 2009)]	:	Conforms
iv)	Drawbar for agricultural tractors – Link type [IS 12953:1990 (Reaffirmed in March, 2007)]	:	Conforms
v)	Agricultural tractors - Operator's seat technical requirement [IS 12343 –1998 (First revision) (Reaffirmed in March, 2009)	:	Does not conform
vi)	Guide for safety & comfort of operator of agricultural tractors: Part 1 General requirements (first revision) : [IS 12239 (PT-1) 1996/ISO 4254-1:1989 (Reaffirmed in (Reaffirmed in March, 2007)]	:	Does not conform
vii)	Tractors and machinery for agriculture and forestry, powered lawn and garden equipment – Symbols for operator controls and other displays [IS: 6283 (Part-1 & Part-2) –2006 & 2007 (Reaffirmed in March 2009)]/ ISO 3767-2:1991)]	:	Does not conform
viii)	Tractors and machinery for agriculture and forestry – Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (PT-2) 1999) (Reaffirmed in March, 2009)]		Does not conform
ix)	Guide lines for location and operation of operator controls on agricultural tractors and machinery (first revision) (IS: 8133 – 1983) (Reaffirmed in March, 2009)]	:	Conforms
x)	Agricultural Tractor & Machinery Lighting device for travel on public roads (IS: 14683-1999) (Reaffirmed in March, 2009)]	:	Conforms

16.4 Salient Observations:

16.4.1 Laboratory tests:

16.4.1.1 PTO Performance:

- i) The backup torque is 45.3%.
- ii) The specific fuel consumption corresponding to maximum power was measured as 252g/kWh against the declaration of 265 g/kWh, which is within the tolerance limit of IS: 12207-2014.
- iii) The maximum equivalent crankshaft torque was measured as **257.8 Nm** against the declaration of **230 Nm**, which is 12.1% higher and does not meet the tolerance limit of IS: 12207-2014. This should be looked into for necessary corrective action.

16.4.1.2 Drawbar performance:

The creeping of tyre over rim on LHS & RHS wheel of tractor was found 30 mm and 50 mm respectively during 10 hours drawbar performance test. This should be looked into for necessary corrective action.

16.4.1.3 Hydraulic performance:

- i) During lift load maintenance test, the lower links dropped within 25 minutes to ground level. The "O"-ring (part no. 3761473M01) (Mn-20) of ram cylinder and oil seal (part no. 3761476M01) (Mn-21) was found damaged and then replaced with new one. These breakdowns are considered as pre-mature and calls for necessary improvement in the quality of "O" rings & oil seals of the system.
- ii) The moment about rear axle with standard frame was computed as 22.36 kN-m. Whereas, the moment about front axle was computed as 18.94 kN-m. The moment about rear axle is on higher side as compared to the moment about front axle. It is, therefore, recommended that the lifting capacity of the hydraulic system may be reduced suitably or additional ballast mass may be provided at front axle to avoid the front lifting of the tractor.

16.4.1.4 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (*) in Chapter-8 of this test report is on higher side, especially at the left and right foot rest. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

16.4.1.5 Three point linkage:

Transport height meets to Cat.I while the others parameters of three point linkages meet to the Cat.II. the requirement of IS 4468 (Part-I): 1997. This should be looked into for necessary corrective action.

16.4.1.6 Operator's Seat:

Width of seat, Vertical distance from seat index point to centre of clutch and brake pedals and longitudinal distance from seat index point to centre of differential lock pedal does not meet the requirements of IS: 12343:1998 (Re-affirmed in March, 2009) and calls for necessary corrective action.

16.4.1.7 Labelling plate

The specific fuel consumption was mentioned on labelling is 195 g/kWh, whereas it was declared as 265 g/kWh in specification submitted by applicant. This should be looked into for necessary corrective action.

16.4.2 Field performance test:

16.4.2.1 Wet land cultivation (Puddling operation):

No ingress of mud/or water was noticed during puddling operation of the tractor. Hence, It meets the requirements of IS:11082-1984 (Technical requirements of agricultural tractors for wetland operation). The tractor is found suitable for wetland operation (Puddling).

16.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test

16.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- Provision of spark arrester in the exhaust system.
- ii) Provision of vertical retainers on both sides of foot step and clutch pedal.
- iii) Provision of PTO master shield.
- iv) The rear tyres should be fully guarded.
- v) The working clearance around hydraulic system position and draft control levers should be provided as per the requirement of relevant Indian Standard.
- vi) The battery is located closed to the operator's work place & should be re-located to avoid exposure of fumes and electrolyte to the operator.
- vii) Attachment for coupling of trailer brakes should be provided.

16.7 Adequacy of Literature supplied with machine:

- 16.7.1 The following literature was been supplied with the tractor for reference during the testing.
 - i) Operator's instruction book
 - ii) Operators instruction book II
 - iii) Spare part's catalogue
 - iv) Service manual
- 16.7.2 The supplied literature was found adequate, however, The servicing schedule of various systems time to time specified on operator's manual and specifications data provided by applicant does not match to each other and the diagram of transmission clutch plate does not match with actual type of service manual.
- 16.7.3 These literatures may also be brought out in national & other regional languages for the guidance of user's and service personnel.

17. CITIZEN CHARTER

Time frame for Testing & Evaluation as per Citizen Charter	Duration of Test	Whether the Test Report is released within the time frame given in Citizen Charter	Remarks
10 Months	11 Months (August, 2015 to May, 2016)	No	Delay due to occupation of PTO Test bed

TESTING AUTHORITY:

RAJNEESH PATEL

AGRICULTURAL ENGINEER

R.M TIWARI SENIOR AGRICULTURAL ENGINEER

J.J.R. NARWARE DIRECTOR

T-1025/1549/2016	TAFE, MF 9500 2WD TRACTOR (8+8 Speed Gearbox) - Commercial (Initial)
	(8+8 Speed Gearbox) - Commercial (Initial)

18. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's comments
18.1	16.3 (v, vi, vii, viii), 16.4.1.2, 16.4.1.3 (i) & (ii), 16.4.1.4, 16.4.1.5, 16.4.1.6 & 16.7.2	We will look into for corrective action.
18.2	16.6	We will look in to for implementation of these safety features.

ANNEXURE- I

BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST

S. No.	Particular	M.B. Plough	Rotavator
1	Make	Fieldking	Shaktimaan
2	Туре	Mounted	Mounted
3	No. of Bottoms/Blades	Three	38 in 9 flanges
4	Type of Bottom/Blades	General purpose	L-Shaped
5	Size of Bottoms/Blades (mm)	250	260 x 80 x 8
6	Spacing of bottoms/Flanges,	510	250
	(mm)		
7	Lower hitch point span, (mm)	825	840
8	Mast height, (mm)	570	600
9	Overall Dimensions (mm):		
	Length	2010	2260
	Width	1385	1150
	Height	1200	1110
10	Gross Mass, (Kg)	350	530

ANNEXURE-II

BRIEF SPECIFICATION OF FULL CAGE WHEEL

S.	Items	Specification
No.		
1	Туре	Full cage wheel
2	Outer dia. (mm)	1170
3	Width (mm)	900
4	No. & Type of Lugs	24, straight lugs made of MS angle
		section welded to angle iron frame
5	Size of angle section, (mm)	50 x 40 x 5
6	Length of lug, (mm)	440
7	Spacing of lug, (mm)	310
8	Weight of each cage wheel (kg)	160

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ANNEXURE-III

TRACTOR RUN HOURS DURING TEST

Α.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	
2.	PTO performance test	14.28
3.	Power lift and hydraulic pump performance test	0.92
4.	Drawbar performance test	14.11
5.	Turning ability	0.40
6.	Location of centre of gravity	Nil
7.	Operator's field of vision	Nil
8.	Brake test	2.75
9.	Noise measurement	1.33
10.	Mechanical vibration test	1.00
11.	Theoretical speed test	1.00
В.	FIELD TEST:	
1.	Disc ploughing	10.00
2.	Rotavation	10.17
3.	Wetland cultivation (including water proof)	15.00
C.	HAULAGE TEST:	5.48
D.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	14.05
	TOTAL:	90.49