व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT (Initial) संख्या / No. : T-1028/1553/2016

माह / Month : June, 2016



DEUTZ - FAHR 3035E TRACTOR





भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि, सहकारिता एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA
MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(DEPARTMENT OF AGRICULTURE, CO-OPERATION AND FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) ४६६ ४४५

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

(An ISO: 9001 - 2008 Certified Institute)

Tractor Nagar, Budni (M.P.) 466 445

E-mail fmti-mp@nic.in

Website: http://cfmtti.dacnet.nic.in

Telephone: 07564 - 234729

Fax: 07564 - 234743

Page 1 of 47

DEUTZ-FAHR 3035E TRACTOR - Commercial (Initial)

Manufacturer : M/s. SAME DEUTZ-FAHR INDIA (P) LTD.

72M, SIPCOT, Industrial Complex, Ranipet – 632 403 Tamil Nadu

Test requested by (applicant) : M/s. SAME DEUTZ-FAHR INDIA (P) LTD.

72M, SIPCOT, Industrial Complex, Ranipet – 632 403 Tamil Nadu

Selected for test by : Applicant

Place of running-in : At applicant's works

Duration of said running-in (h):

- Engine : 04 - Transmission : 25

Method of Selection : The tractor was submitted directly by the

applicant for test. Hence method of selection is

not known.

1. SPECIFICATIONS

1.1 Tractor:

Make : DEUTZ - FAHR

Model : 3035E
Variants, if any : None
Brand name : None

Type : Four wheeled, rear wheel driven, General

Purpose, Agricultural Tractor

Year of manufacture : 2015

Chassis number : M1TT141RDDA000001

Country of Origin : INDIA

1.2 Engine:

Make : M/s. SIMPSONS & Co. Ltd.

Model : TIII A S 324-F1.1

Type : Four stroke, water cooled, direct injection,

naturally aspirated, diesel engine.

Serial number : S 324D80087

Engine speed (Manufacturer's recommended production setting) (rpm):

- Maximum speed at no load
- Low idle speed
- Speed at maximum torque
2160 to 2230
600 to 800
1200 to 1600

Rated speed, (rpm):

- For PTO use : 2000 - For drawbar use : 2000

1.3 Cylinder & Cylinder Head:

Number : Three Disposition : Vertical, in

Disposition : Vertical, inline Bore/stroke, (mm) : 88.9 / 127 Capacity as specified by the : 2365

applicant, (cc)

Compression ratio, (apa) : 18.5±0.3: 1
Type of cylinder head : Monoblock
Type of cylinder liners : Dry, replaceable

Type of combustion chamber : Re-entrant cavity on piston crown

Arrangement of valves : Overhead, inline

16. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

16.1 Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameters applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2014 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

	inder.	1			Values		Whether
S. No.	С	haracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2014	declared by the applicant (D)/ Require- ment (R)	As observed	meets the require- ments (Yes/No.)
1		2	3	4	5	6	7
16.1.1	PTC) Performanc	e :				
a)	unde (kW (Nat	imum power er 2 h test,) ural ambient dition)	Evaluative	Declared value to be achieved with a tolerance of: -5 / +10% for PTO power >26 kW7.5/+10% for PTO power ≤ 26 kW or-5 / +10% for Engine power ≤ 26 kW7.5/+10% for Engine power ≤ 26 kW.	24.5 (D)	24.6	Yes
b)	_	er at rated ne speed,)	Non Evaluative	-do-	24.5 (D)	24.6	Yes
c)	cons corre max (g/k)		Non Evaluative	+ 5%	255 (D)	263	Yes
d)	equi	imum valent kshaft torque,)	Non Evaluative	± 8%	130 (D)	139.1	Yes
e)	Back	k-up torque, ent	Non Evaluative	10 percent, minimum.	10 percent, minimum.	18.5	Yes
f)	Max	kimum operat	ing temperat	ure (^o C):			
,,	1)	Engine oil	Non Evaluative	The declared value should not exceed the max. Value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	130 (D)	119	Yes
	2)	Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	115 (D)	93	Yes
g)		ine oil sumption, Wh)	Evaluative	Not exceeding 1% of SFC at maximum power under High ambient conditions.	maximum 2.65 (R)	1.1	Yes
h)	Smo	oke level	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	3.25 per meter	0.22	Yes

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE- BUDNI Page 1

1		2	3	4	5	6	7
16.1.2	Draw	vbar performar		<u> </u>	<u> </u>	-	=
a)	Maxi pull corre 15 p slip,	mum drawbar with ballast esponding to percent wheel (kN)	Non Evaluative	Minimum 65% of static mass with ballast	15.7 (D) 15.9 (R)	19.67	Yes
b)	pull v	mum drawbar with unballast esponding to percent wheel (kN)	Evaluative	Minimum 65% of static mass of tractor without ballast or with standard ballast as the case may be.	10.3 (D) 10.5 (R)	12.92	Yes
c)	powe balla	st, (kW).	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg. Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having 1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	19.6 (D) 19.7 (R)	20.8	Yes
d)	temp	mission oil erature (°C)	Non Evaluative	The declared value should not exceed the maximum value specified by oil company	120 (D)	81	Yes
16.1.3		er lift and hydr					
a)		mum lifting cap	acity throughοι Non	It the range of lift, (kN): To be declared by		1	
	1)	points With the	Evaluative	manufacturer [Tolerance of minus 10%] The lift capacity should at	9.0 (D)	13.68	Yes
	2)	standard frame	Evaluative	least be 24 kg/PTO kW. and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft and it should be 16 kg/engine hp where the tractor is not provided with a PTO shaft	5.6 (D) 5.8 (R)	13.12	Yes
b)	the point appli force minu for a of (mm)	cation of the after each 5 tes interval total duration 30 minute,	Non Evaluative	Observed value should not exceed 50 mm.	50 mm	17	Yes
16.1.4		e performance			000 N		
a)		mum stopping o st, (m): Cold brake	distance at a fo	rce, equal to or less thar	1 600 N on brak 10 (R)	e pedal with ro	ad Yes
	2)	Hot brake	Evaluative	10	10 (R)	8.76	162
b)	Maxir exerte pedal decel m/s ²	num force ed on the brake to achieve a eration of 2.5 (N).	Evaluative	600	600 (R)	421 to 428	Yes
c)	a fore	her parking is effective at ce of 600 N at pedal(s) or 400 nand lever.	Evaluative	Yes / No	Yes	395	Yes

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE- BUDNI

Page 39 of 47

16.1.5 Noise measurement : a) Maximum ambient noise emitted by Evaluative As per CMVR 88 (R)	
the tractor dB(A)) 81 Yes
b) Maximum noise at operator's ear Evaluative As per CMVR 96 (R) level dB(A)) 92 Yes
16.1.6 Amplitude of mechanical vibrations at :	
1) Left foot rest 100 microns 100 (R	R) 90 Yes
2) Right foot rest (max) 100 (R	R) 130 No
3) Seat (with driver seated) Non Evaluative -do- 100 (R	R) 100 Yes
4) Steering -do- 100 (R	R) 120 No
16.1.7 Air cleaner	
Air cleaner oil pull Non 0.25% Dry type over (%). Evaluative (maximum) cleaner provide	is NA
16.1.8 Haulage requirements :	
a) Gross mass of the trailers, (tones):	
1) Two wheel Non 4.0 (D)) 4.0 Yes
2) Four wheel Evaluative 5.5 (D)) 5.5 Yes
b) Distance travelled / litre of fuel consumption, (km/l):	
1) Two wheel 4.0 to 7. (D)	.5 5.99 to Yes 6.03
2) Four wheel Evaluative 4.0 to 7.	.5 5.70 to Yes
c) Fuel consumption (ml/km/tonne): (D)	5.74
1) Two wheel 25 to 50 (D)	0 41.4 to Yes 41.7
2) Four wheel Evaluative 25 to 6(D)	0 31.7 to Yes 31.8
16.1.9 Wetland cultivation :	
Sealing for the Evaluative following assemblies: The identified assemblies should essentially	
1) Clutch assembly -do- meet the requirement of IS: 11082. No water ingress	No
2) Brake housings -do- identified assembly given in column-2.	ress water and / or mud was
3) Front axle hubs -do- If tractor does not meet the requirements of wetland cultivation, it may be	observed
4. Engine oil -do- recommended for dry land operation only.	
5. Transmission oil -do-	

1		2	3	4			5	6	7
16.1.10	Saf	ety features :						<u> </u>	
a)	Gua mov part	ords against ring and hot s	Evaluative	pipes (As per l (part 2)	าydra	ılley, aulic 2239	Meets requirer	ment	Yes
b)	_	iting ngement	Evaluative	As per CMVR			Meets requirer		Yes
c)	Sea requ	ting uirements	Non Evaluative	from time to tim	of amer e)	the IS nded	Does not N require	ment	No
d)	requ	hnical uirements for) shaft	Non Evaluative	Should mee requirements 4931 (as amend time to time)	of ded t		Does not M requiremen	nt	No
е)	thre linka	age	Non Evaluative	Should meet the requirements of IS 4468 (part 1) (as amended from time to time)		Does not M requiremen	nt	No	
f)	linka	cifications of age drawbar	Non Evaluative	Should mee requirements	et of	the IS	Meets requirer		Yes
g)		cifications of nging drawbar	Non Evaluative	12953 and IS (part 3) (as a from time to time	mer		Not prov	vided	NA
16.1.11	Lak	eling of tracto	rs (Provision	of labeling pl	ate)	:			
	1)	Make	Evaluative				DEUTZ FAH	HR .	Yes
	2)	Model	Evaluative	4			3035E		Yes
	3)	Year of manufacture	Evaluative	to requirements CMVR	the of		2015		Yes
	4)	Engine serial number	Evaluative				S324D800	87	Yes
	5)	Chassis serial number	Evaluative				M1TT141F 001	RDDA000	Yes
	6)	Declaration of PTO power, (kW)	Evaluative				24.5		Yes
16.1.12	Dis	card limit for:							
(a)	Cyli	nder bore neter, (mm)	Evaluative	To be specified by the	8	39.11	5 88.95	to 88.96	Yes
(b)	Clea betw cylin skirt	arance ween piston & nder liner at ., (mm)	Non Evaluative	manufacturer and supported by printed literature	dis wh rin cle	g groo earance eeds 0 th n	the	to 0.143	Yes
(c)		g end gap (mr	n):	To be encodified by #-	1	4 = -	1		
	-	Top comp. ring.	Evaluative	To be specified by the manufacturer and supported by printed literature		1.50	0.25	to 0.30	Yes
		2 nd comp. ring.	Lvaluative	-do-		1.50		to 0.40	Yes
		Oil ring.		-do-		1.80	0.25	to 0.30	Yes
(d)		g groove clea	rance (mm):						
	-	Top comp. ring.		-do-		0.25		to 0.073	Yes
		2 nd comp. ring.	Evaluative	-do-		0.25		to 0.060	Yes
	-	Oil ring.		-do-		0.25	0.041	to 0.058	Yes
· , · · ·			_	· · · · · · · · · · · · · · · · · · ·			T .		
1		2	3	4		5		6	7

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE- BUDNI

Page 41 of 47

(e)	Clearance of main bearings (mm):							
	- Diametrical clearance	Evaluative	-do-	0.50	0.086 to 0.128	Yes		
	- Crankshaft end float	Evaluative	-do-	0.75	0.22	Yes		
(f)	Clearance of big	end bearings	s, (mm):					
	- Diametrical	Evaluative	-do-	0.50	0.044 to 0.111	Yes		
	- Axial	Evaluative	-do-	0.75	0.35	Yes		
(g)	Clearance between king pin and bush, (mm)	Non Evaluative	-do-	0.85	0.21 to 0.32	Yes		
(h)	Clearance between center pin and bush, (mm)	Non Evaluative	-do-	0.85	0.20 to 0.31	Yes		

16.1.13	Literature (Submission to test agency)					
(a)	Operator manual	Evaluative	Provided/Not Provided	As per relevant IS Code (IS 8132)	Provided	Yes
(b)	Parts Catalogue	Evaluative	Provided/Not Provided	As per relevant IS Code (IS 8132)	Provided	Yes
(c)	Workshop/ Service manual	Evaluative	Provided/Not Provided	As per relevant IS Code (IS 8132)	Provided	Yes

16.1.14	CATEGOR	CATEGORY OF BREAKDOWNS / DEFECTS :					
S. No.	Characteris tic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2014	As observed	Whether meets the require- ments (Yes/No.)		
1.	Critical	Evaluative	No critical breakdown	None	Yes		
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature.	None	Yes		
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	One (Mn-8)	Yes		
4.	Total breakdow ns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or 5 minor breakdowns.	One	Yes		

16.2	Optional requirements as per Clause-4 (Table-2) of IS:12207-2014:					
S. No.	Characteristic	Requirements as per IS: 12207-2014	As observed	Whether meets the requirements (Yes/No.)		
1	2	3	4	5		
1.	Fitment of ROPS	With a provision for fitment of ROPS.	Provided	Yes		
		If ROPS fitted it should meet the requirement of IS: 11821-1992.	ROPS not fitted	Not applicable		
2.	Accessories	Trailer hitch, front tow hook, linkage drawbar may be provided.	Meets the requirements	Yes		

16.3 Conformity with following IS:

DEUTZ-FAHR 3035E TRACTOR - Commercial (Initial)

i) Guide lines for declaration of power and specific : Conforms fuel consumption and labeling of agricultural (First revision) [IS 10273:1987 tractors (Reaffirmed in March, 2009)]

ii) Agricultural tractors – Rear mounted power take- : **Does not conform** off - Types 1, 2 and 3(third revision)[IS: 4931-1995 (Reaffirmed in March, 2009)]

iii) Agricultural wheeled tractors - Rear mounted : Does not conform three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS 4468(Part-I):1997/ISO 730-1:1994 (Reaffirmed in March, 2009)]

iv) Drawbar for agricultural tractors - Link type [IS: Conforms 12953:1990 (Reaffirmed in March, 2007)]

v) Agricultural tractors - Operator's seat technical : Does not conform requirement [IS 12343 -1998 (First revision) (Reaffirmed in March, 2009)

Guide for safety & comfort of operator of : Does not conform vi) agricultural tractors: Part 1 General requirements (first revision): [IS 12239 (PT-1) 1996/ISO 4254-1:1989 (Reaffirmed in (Reaffirmed in March, 2007)]

vii) Tractors and machinery for agriculture and forestry, powered lawn and garden equipment -Symbols for operator controls and other displays IIS: 6283 (Part-1 & Part-2) -2006 & 2007 (Reaffirmed in March, 2009)]/ ISO 3767-2:1991)]

: Conforms

viii) Tractors and machinery for agriculture and forestry - Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (PT-2) 1999) (Reaffirmed in March, 2009)]

Does not conform

ix) Guide lines for location and operation of operator : Does not conform controls on agricultural tractors and machinery (first revision) (IS: 8133 - 1983) (Reaffirmed in March. 2009)1

Agricultural Tractor & Machinery Lighting device : Conforms x) for travel on public roads (IS: 14683-1999) (Reaffirmed in March, 2009)]

16.4 **Salient Observations:**

16.4.1 **Laboratory tests:**

16.4.1.1 PTO Performance:

- The maximum PTO power was observed as 24.6 kW against the declaration of 24.5 kW which meets the requirement of IS: 12207-2014 with regard to tolerance limit.
- ii) The specific fuel consumption corresponding to maximum power was recorded as 263 g/kWh against the declaration of 255 g/kWh, which is within the tolerance limit of IS: 12207-2014.
- iii) The backup torque is **18.5**%.
- During PTO performance test under high ambient condition leakage of oil was observed from tappet cover oil seal. The tappet cover oil seal (Part No. 0.900.2397.6) (Mn-8) was replaced with new one. This should be looked into for necessary corrective action.

Drawbar performance: 16.4.1.2

The creeping of LHS tyre over rim was recorded as 65 mm during 10 hours drawbar performance test. This should be looked into for necessary corrective action.

16.4.1.3 Hydraulic performance:

The moment about rear axle with standard frame was calculated as **18.10 kN-m**. Whereas, the moment about front axle was calculated as **12.28 kN-m**. The moment about rear axle is on higher side as compared to the moment about front axle. It is, therefore, recommended that the lifting capacity of the hydraulic system may be reduced suitably or additional ballast mass may be provided at front axle to avoid the front lifting of the tractor.

16.4.1.4 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (*) in Chapter-8 of this test report is on higher side, especially at the right foot rest and steering control wheel. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

16.4.1.5 Three point linkage:

- i) Lateral distance from lower hitch point to centre line of tractor,
- ii) Transport height,
- iii) Power / movement range.

Above i), ii) and iii) parameters does not meet to the requirement of IS 4468 (Part-I): 1997. While the some of the parameters of three point linkages meet to the Cat.I and some of Cat. II of IS 4468 (Part-I): 1997. This should be looked into for necessary corrective action.

16.4.1.6 Specifications of Power Take-off Shaft:

- i) dØ,
- ii) BØ.
- iii) AØ (optional)

Above i), ii) and iii) parameters Refer Fig.2 (a) of PTO shaft do not meet the requirement of IS: 4931:1995. This should be looked into for compliance.

16.4.1.7 Operator's Seat:

Inclination (degree) of seat towards rear direction, Vertical distance from seat index point to the centre of clutch and brake pedal of operator's seat does not meet the requirements of IS: 12343:1998 (Re-affirmed in March, 2009) and calls for necessary corrective action.

16.4.1.8 Labelling Plate:

The chassis number is punched on RHS of clutch housing and which does not conform to the requirement of AIS: 117- 2011. This should be looked into for necessary corrective action.

16.4.2 Field performance test:

16.4.2.1 Wet land cultivation (Puddling operation):

No ingress of mud/or water was noticed during puddling operation of the tractor. Hence, It meets the requirements of IS:11082-1984 (Technical requirements of agricultural tractors for wetland operation). The tractor is found suitable for wetland operation (Puddling).

16.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

DEUTZ-FAHR 3035E TRACTOR - Commercial (Initial) T-1028/1553/2016 Recommendation with regard to safety on tractor: The following requirements, inter alia, may be considered for incorporation on the 1) Provision of spark arrester in the exhaust system. The rear tyres should be fully guarded (as per IS: 12239 (Part II) -1999 II) The working clearance around main gear shifting levers should be provided as iii) per the requirement of relevant Indian Standard. Vertical distance from seat index point to the centre of clutch and brake pedal of iv) operator's seat should be within the limit of easy handling of tractor. Coupling to attach trailer brakes should be provided. 16.7 Adequacy of Literature supplied with machine: The following literature has been supplied with the tractor for reference during the 16.7.1 testing. Operator's manual Spare part's catalogue iii) Service manual 16.7.2 The supplied literature was found adequate, however. The servicing schedule of engine time to time specified on operator's manual and specifications data provided by applicant does not match to each other. 16.7.3 These literatures may also be brought out in national & other regional languages for the guidance of user's and service personnel. 17. CITIZEN CHARTER Whether the Test Report is Time frame for Testing & Duration of Test Remarks released within the time frame given in Citizen Evaluation as per Citizen Charter Charter 10 Months (August, 2015 to May, 2016) Yes 10 Months TESTING AUTHORITY: himmale C.V. CHIMOTE Y.K. RAO RAJNEESH PATEL SENIOR AGRICULTURAL AGRICULTURAL ENGINEER **TEST ENGINEER ENGINEER** Klarwane DIRECTOR Page 45 of 47 CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE- BUDNI

DEUTZ-FAHR 3035E TRACTOR - Commercial (Initial)

18. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's comments
18.1	16.4.1.1(iv), 16.4.1.2, 16.4.1.3, 16.4.1.4, 16.4.1.5, 16.4.1.6 & 16.7.2	Would be reviewed.
18.2	16.4.1.7 & 16.6 (i, ii, iii, iv)	Will be taken up for necessary correction.
18.3	16.6 (v)	The coupling to trailer brake will be provided at dealer end as per GSR 492.
18.4	16.7.3	Suggestion is considered

ANNEXURE-I

BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST

S. No.	Parameters	Disc Plough	Rotavator
1	Make	Fieldking	Howard
2	Туре	Mounted	Mounted
3	No. of Discs / Blades	Two	30 in 6 flanges
4	Type of Discs / Blades	Plain concave	Hatchet
5	Size of Discs / Blades (mm)	650Ф	215 x 75 x 5
6	Spacing of Discs /Flanges, (mm)	560	250
7	Lower hitch point span, (mm)	860	710
8	Mast height, (mm)	610	465
9	Overall Dimensions (mm):		
	Length	1850	1035
	Width	855	1790
	Height	1200	960
10	Gross Mass, (Kg)	295	295

DEUTZ-FAHR 3035E TRACTOR - Commercial (Initial)

ANNEXURE-II

BRIEF SPECIFICATION OF FULL CAGE WHEEL

S.	Parameters	Specification
No.		
1	Туре	Full cage wheel
2	Outer dia. (mm)	1210
3	Width (mm)	900
4	No. & Type of Lugs	24, straight lugs made of MS angle
		section welded to angle iron frame
5	Size of angle section, (mm)	40 x 40 x 6
6	Length of lug, (mm)	444
7	Spacing of lug, (mm)	290
8	Weight of each cage wheel (kg)	135

ANNEXURE-III

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	
2.	PTO performance test	11.51
3.	Power lift and hydraulic pump performance test	1.49
4.	Drawbar performance test	16.59
5.	Turning ability	0.20
6.	Location of centre of gravity	Nil
7.	Operator's field of vision	0.10
8.	Brake test	2.16
9.	Noise measurement	1.33
10.	Mechanical vibration test	1.00
11.	Theoretical speed test	0.50
B.	FIELD TEST:	
1.	Disc ploughing	10.00
2.	Rotavation	10.00
3.	Wetland cultivation (including water proof)	15.75
C.	HAULAGE TEST:	5.46
D.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	15.29
	TOTAL:	91.38