LIBRARY REFERENCE COPY

व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT (Initial) संख्या / No. : T-1051/1576/2016

माह / Month : December, 2016



SONALIKA INTERNATIONAL, DI-47 RX 4WD TRACTOR



### भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय (कृषि, सहकारिता एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA
MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(DEPARTMENT OF AGRICULTURE, CO-OPERATION AND FARMERS WELFARE)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) ४६६ ४४५

**CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE** 

(An ISO: 9001 - 2008 Certified Institute)

Tractor Nagar, Budni (M.P.) 466 445

E-mail: fmti-mp@gov.in

Website: http://www.fmttibudni.gov.in

Telephone: 07564 - 234729

Fax: 07564 - 234743



Manufacturer

M/s. International Tractors Limited

Vill. Chak Gujran,

P.O. Piplanwala, Jalandhar Road,

Hoshiarpur – 146 022

(Punjab)

Test requested by (applicant)

: The manufacturer

Selected for test by

: Applicant

Place of running-in

At manufacturer's works

Duration of said running-in (h):

- Engine

35

- Transmission

Nil

Method of Selection

The tractor was submitted directly by the applicant for test. Hence method of

selection is not known.

## 1. SPECIFICATIONS

Tractor: 1.1

Sonalika International Make

: DI-47 RX 4WD Model

None Variants, if any

: Sonalika Brand name

Four Wheeled, Four Wheel Driven, General Purpose Agricultural Tractor. Type

2015

Year of manufacture BZVDU 468217S3 Chassis number

INDIA Country of Origin

1.2 Engine:

: International Tractors Ltd. Make

3102 IL

Four stroke, naturally aspirated, liquid Model cooled, direct injection, diesel engine. Type

3102 IL 43L 464985F5 Serial number

Engine speed (Manufacturer's recommended production setting), (rpm):

: 2200 to 2400 - Maximum speed at no load,(rpm)

: 650 to 750 - Low idle speed, (rpm) : 1100 to 1300 - Speed at max. torque, (rpm)

Rated speed, (rpm):

: 2100 - For PTO use : 2100 - For drawbar use

Cylinder & Cylinder Head: 1.3

Three Numbers

Vertical, inline Disposition

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 5 of 51



1		2	3	4
	1)	The oil seal at PTO drive shaft of gear box (Pt No. 4B035026M2) was replaced with new one	Mn13	1
	II)	The PTO clutch plate was cleaned and dried.		
	III)	transmission clutch plate (Pt No. 10028676) was replaced with new one.	Мј 8	
5.	whe	front tyres of the tractor were 50 to 60 % worn out in compared with new ones. Both the front tyres of the or were replaced with new one before drawbar test.	( = )	35.1
6.	reco 1220	r completion of above repair and replacement work, bar test was conducted and the maximum power redd was found 0.82% less than the requirement of IS 07: 2014. Hence, both the fuel filters (primary & andary) were replaced with new one.	:: <del></del>	41.4
7.	Duri	ng the preparation for field performance test, the de of rear wheel tube (LHS) was broken due to essive creeping of tyre over rim and replaced with new	-	66.9

## 16. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

16.1 Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameter applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2014 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2014	Values declared by the applicant(D)/ Requirement (R)	As observed	Whether meets the requirem ents (Yes/No.
1	2	3	4	5	6	7
16.1.1	PTO Performance	e:				
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: -5 / +10% for PTO power >26kW. -7.5/+10% for PTO power ≤ 26kW	30.52 (D)	30.6	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	30.52 (D)	30.6	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Non Evaluative	+ 5%	272 (D)	255	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	± 8%	168 (D)	172.4	Yes
e)	Back-up torque, percent	Non Evaluative	10 percent, min.	10 percent, min (R)	23.85	Yes

R

1.4

5.9

e for 14 for

ether eets

uirem nts s/No.)

es

es

f 51

# SONALIKA INTERNATIONAL DI 47 RX 4WD TRACTOR

1		2	3	4	5	6	7
	Ma	ximum operatir	ng temperatu	re (°C):		-	-
	1)	Engine oil	Non Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	132 (D)	114	Yes
	2)	Coolant (water)	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	118 (D)	94	Yes
g)	con	gine oil isumption, (Wh)	Evaluative	Not exceeding 1% of SFC at max. power under high ambient conditions	2.57 (R) 1% of SFC, max. (D)	0.38	Yes
h)	Sm	oke level	Evaluative	Maximum light absorption coefficient of 3.25 per metre or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	BOSCH No. 5.2	0.20 per meter	Yes
16.1.2	Draw	wbar performance	:	pur per omitty			
a)	pull	esponding to 15 ent wheel slip,	Non Evaluative	Minimum 65% of static mass of tractor with ballast	19.37 (D) 20.30(R) Minimum	26.49	Yes
b)	pull	mum drawbar without ballast esponding to 15 ant wheel slip,	Evaluative	Minimum 65% of static mass of tractor without ballast	14.80 (D) 15.75 (R) Minimum	20.68	Yes
c)	Max	imum drawbar	Evaluative	Minimum 80% of PTO power as referred in St. No. i) a) of PTO performance in case of tractors having total static mass >1500 kg. Minimum 75% of PTO power as referred in St. No. i) a) of PTO performance in case of light weight tractors. Minimum 75% of the engine power as referred in St. No. i) a) of PTO performance in case of tractors which do not have a PTO shaft.	24.41 (D) 24.5 (R) Minimum	24.7	Yes
d)	trans	imum smission oil perature (°C)	Non Evaluative	The declared value should not exceed the maximum value specified by oil company.	130 (D)	81	Yes
6.1.3	Pow	er lift and hydraul	ic pump perfo	rmance :			
a)	Maxi 1)	Mum lifting capacit At hitch	y throughout the Non	e range of lift, (kN): Tolerance of minus	12 (D)	1	Yes
		points	Evaluative	10%]	12 (0)	14.12	Tes
	2)	With the standard frame	Evaluative	The lift capacity should at least be 24 kg/PTO kW and it should be 21.5 kg/engine kW where the tractor is not provided with a PTO shaft	8 (D) 7.2 (R) Minimum	12.01	Yes

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 42 of 51



- 1	_	2	3	4	5	6	7
b)		aximum drop in e height of the		The shows of the	50 (D)		Ye
	of ea in	oint of application the force after ach 5 minutes terval for a total		The observed value should not exceed 50 mm	50 (R)	10	
		ration of 30 inute, (mm)				1	
16.1.4	B	rake performance					
a)	M	aximum stonning	dietance at a f	area caual ta es la cata	00011		
-,	ba	mast, (III).		orce, equal to or less ti			road
	2)		Evaluative Evaluative	10	10 (R)	7.49	Yes
b)		aximum force	Evaluative	10	10 (R)	7.67	Yes
	ex bra ac de	erted on the ake pedal to hieve a celeration of 2.5 s <sup>2</sup> , (N)	Evaluative	600	600 (R)	206 to 220	Yes
c)	bra at at	hether parking ake is effective a force of 600 N foot pedal(s) or 0 N at hand er	Evaluative	Yes/No	Yes (R)	329	Yes
16.1.5	No	ise measuremen	t:				
a)	am	eximum abient noise aitted by the ctor, dB(A)	Evaluative	As per CMVR	88 (R)	83	Yes
b)	Ma at	operator's ear el, dB(A)	Evaluative	As per CMVR	96 (R)	93	Yes
16.1.6		plitude of mecha	nical sibratia				
	1)	Left foot rest	ilicai vibratio	ns at ;	100 (0)		
	2)	Right food rest		100 microns (max)	100 (R) 100 (R)	120 120	NO NO
	3)	Seat (with driver seated)	Non Evaluative		100 (R)	130	NO
	4)	Steering wheel			100 (R)	190	NO
16.1.7		cleaner:					
		cleaner oil pull r, (%)	Non Evaluative	0.25 % (maximum)	Dry type air cleaner is provided	NA	NA
6.1.8	Haul	lage requirements			provided		- 0
a)	Gros	ss mass of the tra	ilers, (tones):				
	1)	Two wheel	Non	-	5.5 (D)	5.5	Yes
	2)	Four wheel	Evaluative	-	6.0 (D)	6.0	Yes
b)	Dist	ance travelled / lit	e of fuel consi	umption, (km/l):	0.0 (0)	0.0	165
	1)	Two wheel	Non	**	4.5 to 6.0 (D)	4.22 to	No
	2)	Four wheel	Evaluative	+	4.5 to 6.0	4.26 4.35 to	No
c)		consumption, (ml			(D)	4.50	

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 43 of 51

Yes

ad

Yes Yes

Yes

Yes

Yes

Yes

NO NO

NO

NO

NA

Yes Yes

No

No

of 51

# SONALIKA INTERNATIONAL DI 47 RX 4WD TRACTOR Commercial (Initial)

1		2	3	4	1	5	6	7
	1)	Two wheel	Non	-	28.0 to 38.0 (D)		42.6 to 43.0	No
	2)	Four wheel	Evaluative	-	28.0 t	o 38.0 O)	37.7 to 38.3	No
16.1.9	Wet	land cultivation (P	uddling Operat	tion):	,			
	folio ass	sling for the owing emblies:	Evaluative	The identified assemblies should essentially meet the requirement of IS:	be no of	should ingress water	No ingress of water	Yes
	1)	Clutch assembly	-do-	11082. No water ingress in the identified	and/or	mud	and/or	
	2)	Brake housings	-do-	assembly given in column-2.				
	3)	Front axle hubs	-do-	If tractor does not meet the requirements of wetland cultivation, it				
	4)	Engine oil	-do-	may be recommended				
	5)	Transmission oil	-do-	for dry land operation only				
15,1,10	Safe	ety features :						
a)		ards against ving and hot ts	Evaluative	Belt drives, pulleys, silencer, hydraulic pipes (As per IS 12239 Part 2)	-		ets the irements	Yes
b)		hting angement	Evaluative	As per CMVR	-		ets the irements	Yes
c)	Sea req (Tra mo	ating uirements actors having re than 1150 track width)	Non Evaluative	Should meet the requirements of IS 12343 (as amended from time to time)	-		not meet quirement	No
d)	Tec	chnical uirements for 0 shaft	Non Evaluative	Should meet the requirements of IS 4931 (as amended from time to time)	-		ets the irements	Yes
e)	thre	nensions of se point age	Non Evaluative	Should meet the requirements of IS 4468 (Part 1) (as amended from time to time)			ets the irements	Yes
f)		ecifications of age drawbar	Non Evaluative	Should meet the requirements of IS 12953 (as amended from time to time)	-		ets the irements	Yes
	swi	ecifications of nging drawbar	Non Evaluative	Should meet the requirements of IS 12362 (Part 3) (as amended from time to time)	-	Not	provided	NA
16.1.11		elling of tractors (P						
	1)	Make	Evaluative	Should conform to the requirements	==	INTER	NALIKA NATIONAL	Yes
	2)	Model	Evaluative	of CMVR			RX 4WD	Yes
	3)	Year of manufacture	Evaluative		-		2015	Yes
	4)	Engine serial number	Evaluative		#3	3102IL4	3L464985F5	Yes

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 44 of 51



1		2	3	4	5		6	7
	5)	Chassis number	Evaluative		-	BZVD	U468217S3	Yes
	6)	Declaration of PTO power, (kW)	Evaluative		-	30.52		Yes
16.1.12	Dis	card limit for:			747	· ·		
(a)		nder bore neter, (mm)	Evaluative	To be specified by the manufacturer	102	2.346	102.05 to 102.06	Yes
(b)	bet	arance ween piston & nder liner at t, (mm)	Non Evaluative	and supported by printed literature.	0	.45	0.160 to 0.180	Yes
(c)		g end gap (m	m):					
	-	Top comp.		-do-	2	2.0	0.45 to 0.50	Yes
	•	2 <sup>nd</sup> comp. ring.	Evaluative	-do-	2	2.0	0.50 to 0.60	Yes
	•	Oil ring.		-do-	2	2.0	0.70 to 0.75	Yes
(d)	Rin	g groove clea	rance (mm):					
	•	Top comp. ring.		-do-	0	.20	Taper rings	-
	•	2 <sup>nd</sup> comp. ring.	Evaluative	-do-	0	.20	0.075 to 0.089	Yes
	•	Oil ring.		-do-	0	.20	0.047 to 0.053	Yes
(e)		arance of main	bearings (mm)					
	-	Diametrical clearance	Evaluative	-do-		.20	0.062 to 0.120	Yes
	-	Crankshaft end float	Evaluative	-do-	0	.60	0.20	Yes
(f)		arance of big er	nd bearings, (m	im):	_	00	T = 100	
		Diametrical	Evaluative	-do-		.20	0.100 to 0.144	Yes
1-1	Clas	Axial	Evaluative	-do-	0	.60	0.25	Yes
(g)	betv	arance veen king pin bush, (mm)	Non Evaluative	-do-	1	.00	0.02 to 0.05	Yes
(h)	Clea betv pin a (mm	arance veen center and bush, n)	Non Evaluative	do	1	.00	0.04 to 0.14	Yes
16.1.13		rature (Submis	sion to test age	ency):			71	
(a)		erator manual	Evaluative	Provided/ Not provided	Pro	vided	Provided	Yes
(b)		ts Catalogue	Evaluative	Provided/ Not provided	Pro	vided	Provided	Yes
(c)		rkshop/ vice manual	Evaluative	Provided/ Not provided	Pro	vided	Provided	Yes

Yes

res

f 51

## SONALIKA INTERNATIONAL DI 47 RX 4WD TRACTOR Commercial (Initial)

15.1.14	CATEGORY OF	BREAKDOWNS	DEFECTS:		
S. No.	Characteristic	Characteristic (Evaluative / Requirements Non as per IS: 12207-2014 Evaluative)		As observed	Whether meets the requirements (Yes/No.)
1	Critical	Evaluative	No critical breakdown.	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature.	One (Mj8)	Yes
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	Three (Mn7, Mn13 & Mn 13)	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or 5 minor breakdowns.	Four (Mj8,Mn7 ,Mn13, Mn13)	Yes

15.2	Optional requiremen	nts as per Clause-4 (Table-2) of	IS:12207-2014:	
S. No.	Characteristic	Requirements as per IS: 12207-2014	As observed	Whether meets the requireme nts (Yes/No.)
1	2	3	4	5
1.	Fitment of ROPS	With a provision for fitment of ROPS.	Not provided	No
		If ROPS fitted it should meet the requirement of IS: 11821- 1992.	ROPS not fitted	Not applicable
2	Accessories	Trailer hitch, front tow hook may be provided.	Provided	Yes

16.3 Conformity with following IS:

Guide lines for declaration of power and specific fuel : Conforms

consumption and labeling of agricultural tractors (First revision) [IS 10273:1987 (Reaffirmed in March, 2009)]

Agricultural tractors - Rear mounted power take-off -Conforms

Types 1, 2 and 3 (third revision) [IS: 4931-1995 (Reaffirmed in March, 2009)]

Agricultural wheeled tractors - Three-point linkage: : Conforms Part 1 Categories 1, 2, 3 & 4 (Fourth Revision) [IS 4468 (Part-1):1997/ ISO 730-1:1994 (Reaffirmed in

March, 2009)]

(v) Drawbar for agricultural tractors - Link type : Conforms [IS 12953:1990 (Reaffirmed in March, 2007)]

Agricultural tractors - Operator's seat technical : Does not conform requirement [IS 12343 -1998 (First revision) (Re-

affirmed in March, 2009)] Guide for safety & comfort of operator of agricultural : Does not conform

tractors: Part 1 General requirements (first revision): [IS 12239 (PT-1) 1996 (Reaffirmed in February, 2012)/ISO 4254-1:1989]

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 46 of 51

Tractors and machinery for agriculture and forestry, : Does not conform vii) powered lawn and garden equipment - Symbols for operator controls and other displays [IS: 6283 (Part-1) - 2006 (Reaffirmed in March, 2009) and IS: 6283 (Part-2)-2007 (Reaffirmed in March, 2009)]/ISO 3767-

T-48

Tractors and machinery for agriculture and forestry - : Conforms viii) Technical means for ensuring safety Part 2: Tractors (first revision) [(IS 12239 (PT-2) 1999) (Re-affirmed in March, 2009)]

Guide lines for location and operation of operator : Does not conform ix) controls on agricultural tractors and machinery (first revision) (IS: 8133 - 1983) (Re-affirmed in March,

Agricultural Tractor & Machinery Lighting device for : Conforms travel on public roads (IS: 14683-1999) (Re-affirmed in March, 2009)

#### 16.4 Salient Observations:

#### 16.4.1 Laboratory tests:

#### 16.4.1.1 PTO Performance:

- The maximum PTO power was observed as 30.6 kW against the declaration of 30.5 kW which meets the requirement of IS: 12207-2014 with regard to tolerance
- The specific fuel consumption corresponding to maximum power was recorded ii) as observed as 255 g/kWh against the declaration of 272 g/kWh, which is within the tolerance limit of IS: 12207-2014.
- The backup torque is 19.26 %. iii)
- Initially, the maximum PTO power was recorded as 27.9 kW against the iv) declaration of 30.52 kW, which was 8.58% less than the declaration and does not meet the evaluative requirements of IS 12207:2014. Hence air cleaner was cleaned and both the fuel filters (primary & secondary) were replaced with new one. This replacement was considered as pre-mature and should be looked into for necessary corrective action.
- During the parts load test at rated engine speed, the leakage of engine oil noticed from the engine sump. The gasket of engine sump (Pt No. 703002017B) was replaced with new one. The breakdown was categorized as Mn7. This should be looked into for necessary corrective action.
- As the oil leakage was not stopped, clutch housing was checked and oil seal of gear box (Pt. No. 04070250068) was replaced with new one. The breakdown was counted under Mn13. This should be looked into for necessary corrective action

#### 16.4.1.2 Drawbar performance:

During the drawbar performance test with standard ballast condition, the maximum power recorded was 3.27% less than the evaluative requirement of IS 12207-2014. The clutch inspection window was opened and found 250 ml of transmission oil in the clutch housing. To rectify the defects the following parts were repaired/replaced with new ones having same specifications:

TOR

T-1051/1576/2016

## SONALIKA INTERNATIONAL DI 47 RX 4WD TRACTOR Commercial (Initial)

- a) Oil leakage from oil seal of PTO drive shaft of gearbox was observed and oil seal (Pt No. 4B035026M2) was replaced with new one. This defect categorized minor defect as Mn13 as per IS 12207:2014.
- The PTO clutch plate was found completely wet due to presence of oil and it was cleaned and dried.
- The friction pads of transmission plate were worn out excessively. The transmission clutch plate (Pt No. 10028676) was replaced with new one. This defect categorized major defect as Mi-8 as per IS 12207:2014.
- The front tyres of the tractor were 50 to 60 % worn out when compared with new ones. Both the front tyres of the tractor were replaced with new one before
- After completion of above repair and replacement work, drawbar test was conducted and the maximum power recorded was found 0.82% less than the requirement of IS 12207: 2014. Hence, both the fuel filters (primary & secondary) were replaced with new one.
- The creeping of LHS & RHS tyre over rim was recorded as 40 & 50 mm, respectively during ten hours drawbar performance test. This should be looked into for necessary corrective action.

The above defects/breakdowns occurred during drawbar performance test of the tractor were considered pre-mature failure and calls for introduction of strict quality control measures at production level.

#### 16.4.1.3 Hydraulic Performance:

Maximum tilt angle of mast from vertical was observed as 7.7 degrees only and therefore does not meet the minimum requirement of 10 degree as per IS: 12224-1987 Reaffirmed in March, 2009). This should be looked into for necessary corrective action.

#### 16.4.1.4 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (\*) in Chapter-8 of this test report is on very higher side, especially at the steering control wheel, foot rests & driver seat. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

#### 15.4.1.5 Haulage requirements:

The distance travelled per liter & specific fuel consumption with two and four wheel trailer does not meet the specification submitted by the applicant. This should be looked into.

#### 15.4.1.6 Operator's Seat:

The long tudinal distance from seat index point to the centre of differential lock pedal does not meet the requirement of IS: 12343-1998. This should be looked into for necessary corrective action.

#### 1542 Field performance test:

#### 16421 met land cultivation (Puddling operation):

No ingress of water/or mud in various assemblies/components was noticed during welland cultivation of tractor. Hence, it meets the requirements of IS: 11082-1984 mechanical requirements of agricultural tractors for wetland operation). The tractor is found suitable for wetland operation (Puddling).

aration c tolerano

recorde is with

ainst the ind doe ner wa with new ked int

igine o 02017B 7. Thi

seal o akdow rrective

on, the nt of IS ml a g parts

# 051/1576/2016

# SONALIKA INTERNATIONAL DI 47 RX 4WD TRACTOR Commercial (Initial)

16.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

16.6 Recommendation with regard to safety on tractor:

The following requirements, inter-alia, may be considered for incorporation on the tractor:

- i) Provision for spark arresting device in exhaust system.
- ii) Provision of PTO shaft master shield.
- iii) Longitudinal distance from seat index point to centre of differential lock pedal should be within the limit of easy handling of tractor.
- iv) There should be provision attach trailer brake valve
- v) The provision for starting the engine unless the traction transmission is in neutral position or park position or the traction clutch is disengaged or the operator is in operator's seat (station) is not available.
- vi) The stop control knob is provided, but it does not remain in stop position.
- vii) The working clearance between draft control lever and mudguard should be sufficient for operating the lever
- 16.7 Adequacy of Literature supplied with machine:
- 16.7.1 The following literature was supplied with the tractor for reference during the test:
  - i) Operator's manual
  - ii) Spare Parts Catalogue
  - iii) Service manual
- 16.7.2 The printed literature supplied with the test sample is in English. The literature may be brought out as per IS: 8132-1999 (Reaffirmed in March, 2009) for the guidance of user and service personnel in national as well as other regional languages.

#### 17. CITIZEN CHARTER

Time frame for Testing & Evaluation as per Citizen Charter	Duration of test	Whether the report is released within the time frame given in the Citizen Charter	Remark
10 Months	18 Months (June,2015 to November, 2016)	No	Due to breakdowns in PTO and Drawbar performance.

#### **TESTING AUTHORITY:**

C. K. TIJARE
AGRICULTURAL ENGINEER

C. V. CHIMOTE
TEST ENGINEER

Y. K. RAO
SENIOR AGRICULTURAL
ENGINEER

J.J.R. NARWARE
DIRECTOR

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 49 of 51

14

Pi

No.

2

3.

4

5.

6.

8.

93

DR

on th

ck ped

on is

d or th

nould b

may b of use

> to in

wbar

st:

## SONALIKA INTERNATIONAL DI 47 RX 4WD TRACTOR Commercial (Initial)

#### 18. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's comments
18.1		Observations will be studied & necessary action will be incorporated.

## ANNEXURE - I BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST

SI. No.	Item	Disc Plough	Rotavator	Puddler
1.	Make	Sonalika	Escorts	ACE
2.	Type	Mounted	Mounted	Mounted
3.	No. of bottom / blades/discs	2	42 in 8 flanges	12 (6 in each gang)
4.	Type of bottom / blades/discs	Concave disc	Hatchet	Notched
5.	Size of bottom / blade/disc, (mm)	660 mm in diameter	67.3x270x7.4	500
6.	Spacing of bottom/blade/disc, (mm)	555	255	180
7.	Lower hitch point span, (mm)	760	805	835
8.	Mast height, (mm)	600	490	510
9.	Overall dimensions, (mm):		-	
	- Length	1940	1200	1020
	- Width	1040	2185	2070
	- Height	1220	1020	1050
10.	Gross mass, (kg)	280	515	305

# **BRIEF SPECIFICATION OF HALF CAGE WHEELS**

SI No.	Items	Specification
1.	Type	Half cage wheel
2.	Outer dia, (mm)	1800
3.	Width, (mm)	355
4.	No. and types of lugs	<ol> <li>Straight lugs made of M.S. angle section welded to angle iron frame</li> </ol>
5.	Size of angle section, (mm)	50 x 45 x 5
6.	Length of lug, (mm)	350
7.	Spacing of lug, (mm)	205
8.	Weight of each cage wheels, (kg)	100

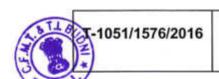
CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 50 of 51

**ANNEXURE -II** 

RAL

of 51



### ANNEXURE-III

#### TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	
2.	PTO performance test	12.88
3.	Power lift and hydraulic pump performance test	3.1
4.	Drawbar performance test	18.74
5.	Turning ability	0.4
6.	Location of centre of gravity	
7.	Operator's field of vision	
8.	Brake test	2.75
9.	Noise measurement	1.5
10.	Mechanical vibration test	0.75
11.	Theoretical speed test	1.42
B.	FIELD TEST:	
1.	Disc ploughing	10.75
2.	Rotavation	10.25
3.	Wetland cultivation (including water proof)	15
C.	HAULAGE TEST:	6.35
D.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	16.59
	TOTAL:	100.48