व्यावसायिक परीक्षण रिपोर्ट (वैरिएंट) COMMERCIAL TEST REPORT (Variant) संख्या / No. : T-1448/1975/2020

माह / Month: June, 2020

(यह परीक्षण रिपोर्ट 30/06/2023 तक वैध है। / THIS TEST REPORT IS VALID UP TO : 30/06/2023)



MAHINDRA, JIVO 225 DI 4WD TRACTOR



भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय

कृषि, सहकारिता एवं किसान कल्याण विभाग मशीनीकरण एवं प्रौद्योगिकी प्रभाग

GOVERNMENT OF INDIA MINISTRY OF AGRICULTURE AND FARMERS WELFARE

(Department of Agriculture, Cooperation & Farmers Welfare, Mechanization & Technology Division) केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान ट्रैक्टर नगर, बुदनी (म.प्र.) ४६६ ४४५

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE (An ISO: 9001 - 2015 Certified Institute)

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3. ESSENTIAL TEST

3.1. SPECIFICATIONS

3.1.1 Tractor: **Base Model Variant Model** Make Mahindra JIVO 225 DI JIVO 225 DI 4WD Model : Four wheeled, rear-Four wheeled, four Type wheel driven. unit wheel drive (4WD), unit constriction. constriction. agricultural tractor tractor Month & Year of : EH (August, 2017) FΚ manufacture : MBNAKGAABHGE00002 MBNZKGALFKGF00060 Chassis number Country of Origin India : 3.1.2 Engine: Make Mahindra : Model MDI1365 NX20 Four stroke, naturally aspirated, liquid cooled, Type direct injection, diesel engine Serial number : GHE6GAA0002 GKF6GAA5087 Engine speed (Manufacturer's recommended production setting), (rpm): - Maximum speed at no 2500 to 2600 load - Low idle speed 950 to 1150 - Speed at maximum torque 1300 to 1500 Rated speed, (rpm): - For PTO use 2300 - For drawbar use 2300 : 3.1.3 Cylinder & Cylinder Head: Number Two : Disposition Vertical, inline Bore/stroke, (mm) 88.9/110 Capacity as specified by the 1365 applicant, (cc) Compression ratio 19.8:1 Type of cylinder head Monoblock Type of cylinder liners Wet, replaceable Type of combustion : Re-entrant bowl open cavity on piston top chamber Arrangement of valves Overhead, inline Valve clearance (cold): - Inlet valve, (mm) 0.40/0.30 - Exhaust valve, (mm) 0.50/0.40 3.1.4 **Fuel System:** Type Gravity and force feed 3.1.4.1 Fuel tank: Capacity, (I) 22.0 :

3.1.4.2 Water separator : Not Provided

:

Location

sediments/ water Material of fuel tank

Provision for draining of

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Above clutch housing

Provided

Metallic

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7. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

7.1 On the basis of test conducted the performance results have been summarized as evaluative (mandatory) and non – evaluative (not mandatory) parameters applicable for qualifying Minimum Performance Criteria as per clause-4 table-1 of **Indian Standard 12207: 2019** for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Characteristic	Category (Evaluative / Non- Evaluative)	Requirements as per IS: 12207-2019	Values declared by the applicant (D)/Requiremen t (R) Base Variant		oplicant uiremen As observed		Whether Variant model meets the require- ments
				model	Model	model	model	(Yes/No)
7.1.1	2 PTO Performano	3	4	5a	5b	6a	6b	7
a)	Maximum	Evaluative	Declared value to	13.7	13.7	13.5	12.8	Yes
	power under 2 h test, (kW) (Natural ambient condition)	Evaluativo	be achieved with a tolerance of: ±5 percent for PTO power and engine power>26kW. ±10 percent for PTO power and or engine ≤ 26 kW.	(D)	(D)	10.5	12.0	100
b)	Specific fuel consumption corresponding to maximum power, (g/kWh)		+10 %	275 (D)	275 (D)	264	267	Yes
7.1.2	Drawbar perfori			I	ı		I	
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip or 7 percent slip, kN	Non Evaluative	Minimum 70 percent of static mass with ballast	7.40 (D) 8.41 (R)	Not appli- cable	9.26	Not appli- cable	Not appli- cable
b)	Max. drawbar pull without ballast, as the case may be corresponding to 15 percent wheel slip or 7 percent track slip, kN	Evaluative	Minimum 70 percent of static mass of tractor without ballast or with standard ballast, as the case may be	6.00 (D) 6.83 (R)	7.40 (D) 7.62 (R)	7.37	9.02	Yes
c)	Maximum drawbar power without ballast as the case may be, kW	Evaluative	Minimum 80 % of PTO power as referred in SI No. i) a) of PTO performance in case of tractors having total static mass > 1500 kg Minimum 75 % of PTO power as referred in SI No. i) a) of PTO performance in case of light weight tractors having ≤1500 kg total static mass of tractor. Minimum 75 % of the engine power as referred in SI No. i) a) of engine performance in case of tractors which do not have a PTO shaft.	11.0 (D) 10.1 (R)	10.3 (D) 9.6 (R)	11.1	10.7	Yes

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1		2	3	4	5a	5b	6a	6b	7
d)	Max		Evaluative	The declared					
	tran	smission		value should not exceed the	(5)				
	•	oerature		maximum value	120 (D)	120 (D)	75	64	Yes
	(°C)			specified by oil					
7.1.3	Pow	er lift and	hydraulic pu	company mp performance					
a)				ughout the range		N):			
	1)	At hitch	Evaluative	Tolerance of ±		8.82(D)	10.35	8.59	Yes
	0/	points	Evalvativa	10%	7.00(D)	0.02(D)	10.00	0.00	100
	2)	With the standard	Evaluative	The lift capacity should at least	4 41(D)	4 41(D)	7.24	5.30	Yes
		frame		be 24 kg/PIO		3.01(R)	,	0.00	
				kW. And it should be 21.5	0.22(1.1)	0.0 . ()			
				kg/engine kW					
				where the					
				tractor is not provided with a					
				PTO shaft					
b)		imum drop	Non	The observed		(5)			
		e height of point of	Evaluative	value should not exceed 50		(D)	30	05	Yes
	appl	ication of		mm		(R) imum			
		force after							
	each minu								
	_	val for a							
	total								
	(mm	0 Minutes,							
7.1.4	Noise measurement:								
a)		imum ient noise	Evaluative	88 dB (A) for > 1.5 tonne GVW	85 (R)	80	79	77	Yes
		ted by the		& 85 dB (A) for					
	tract	tor at		< 1.5 tonne					
	,	anders		GVW (as per					
b)		tion,dB(A) imum	Evaluative	CMVR) 96	96	93	94	92	Yes
	nois			(as per CMVR)	(R)		O-T	J.	
		rator's ear		, ,	, ,				
7.1.5		l dB(A) ety features	•		<u> </u>				1
a)	Gua		Evaluative	Belt drives,	Prov	/ided	Meet	s the	Yes
,	agai	nst		pullies,				ements	
	mov			silencer,					
	not	oarts		hydraulic pipes (As per IS					
				12239 (Part2)					
b)	Ligh		Evaluative	As per CMVR	Prov	/ided		s the	Yes
-0)	arra Sea	ngement	Non	Should meet	Not			ements ot	Not
c)		iirements	Evaluative	the		ıble as		cable	applicable
	(Tra	ctors		requirements	the rea	ar track	• •		
		ng more		of IS: 12343	width	of			
	rear	1150 mm track		(As amended from time to	than	is less 1150			
	widt			time)	mm.				
				-					

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1		2	3	4	5a 5b	6a 6b	7
d)	Te	chnical	Evaluative	Should meet the	Conforms	Meets the	Yes
,	rec	uirements for		requirements of		requirement	
	PT	O shaft		IS: 4931 (As		S	
				amended from			
0)	Dir	nensions of	Non	time to time) Should meet the	Conforms	Meets the	Yes
e)	thr		Evaluative	requirements of	Comornis	requirement	165
	-	kage	Lvaidative	IS: 4468 (Part-I)		S	
		ago		(As amended from		Ü	
				time to time)			
f)		ecifications of	Evaluative	Should meet the	Conforms	Meets the	Yes
	link	age		requirements of IS: 12953 (As		requirement	
				IS: 12953 (As amended from		S	
				time to time)			
g)	Sw	ringing	Evaluative	Should meet the		Not	Not
3,		wbar		requirement of IS:		Provided	appli-
	(wl	nerever fitted)		12362 (Part 3) (As			cable
				amended from			
F.	41	Maxima	Fuglication	time to time)	Conforme	C 44	Var
h)	1)	Maximum travelling	Evaluative	Should not exceed 20 kmph	Conforms	6.41 kmph	Yes
		speed at		exceed 20 kmpn		(Meets the	
		rated engine				requirement)	
		speed in				. oquii omoni,	
		reverse gear,					
		(kmph)					
	2)	Audible	Evaluative	As soon as the	Not	Not	Not
		warning		travelling speed in reverse gear reaches	applicable	applicable	appli-
		signal on		to 20 kmph, an audible			cable
		tractor		warning signal on			
				tractor shall be activated.			
				The safety aspects			
				about the operation of			
				shuttle technology			
				shall be brought in operation and			
				manufacturer/dealer			
				shall ensure the training on this aspect			
				to operator before the			
			<u> </u>	delivery of tractor.	<u> </u>		
7.1.6	_	belling of tract Make	ors (Provisi Evaluative	on of labelling plat Should conform to the			Vac
	1)			requirements of	Mahindra	1 4MD	Yes
	2)	Model North & Voor	Evaluative	CMVR along with	JIVO 225 D	I 4WD	Yes
	3)	Month & Year of	Evaluative	maximum PTO Power in kW and year of	FK		No
		manufacture		manufacture in			
	4)	Engine	Evaluative	numerical form.	GKF6GAA50)87	Yes
	٠,	number		MM YY			. 55
	5)	Chassis	Evaluative	Digit 01 – 12 in box No.1 for MM will	MBNZKGAI	LFKGF00060	
		number		represent the months			
	6)	Declaration of	Evaluative	and next two digits in	13.7		
		PTO power,		box No.2 for YY will represent the year of			
		kW		manufacturing.			

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1	2	3	4	5a 5b	6a 6b	7		
7.1.7	Literature (Su	Literature (Submission to test agency):						
(a)	Operator manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes		
(b)	Parts Catalogue	Evaluative	Provided / Not Provided	Provided	Provided	Yes		
I	Workshop/ Service manual	Evaluative	Provided / Not Provided	Provided	Provided	Yes		
7.1.8	Fitment of roll Over protective structures (ROPS): for tractor having more than 1150 mm rear track width		ROPS should meet the requirement of IS 11821 or OECD code or equivalent International standard	ROPS not fitted		Not applicable		
7.1.9	Standard Accessories	Evaluative	Trailer hitch, front tow hook, linkage drawbar should be provided with the tractor.	Provided		Yes		
7.1.10	Accessories (optional)	Non Evaluative	Ballast weights, if fitted, should meet the requirement of CMVR	Not applicable		Not applicable		

SI. No.	: Category of breakdowns	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	As observed	Whether meets the Requirem- ents (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than three and frequency of each should not be more than two.	None	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or 5 minor breakdowns.	None	Yes

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7.3 Salient Observations:

7.3.1 Laboratory tests:

7.3.1.1 PTO Performance:

- i) The maximum PTO power was recorded as 12.8 kW against the declaration of 13.7 kW, which meets the requirement of IS: 12207-2019 with regard to tolerance limit.
- ii) The specific fuel consumption corresponding to maximum power was recorded as **267 g/kWh** against the declaration of **275 g/kWh**, which is within the tolerance limit of IS: 12207-2019.

7.3.1.2 Drawbar Performance:

- i) Maximum drawbar pull in base model (under ballasted condition) and variant model (under un- ballasted condition) has been recorded as **9.26** kN & **9.02** kN respectively. The drawbar pull in base model (2WD) is higher compare to variant model (4WD).
- ii) The hourly fuel consumption (I/h) corresponding to maximum drawbar pull in case of base model (2WD) and variant model (4WD) has been recorded as **2.39** I/h & **3.33** I/h respectively. The hourly fuel consumption of variant model is very high in compare to base model.

From the above point (i) & (ii),

- a) It indicates that the maximum drawbar pull of four wheel drive tractor (variant model) is lower compare to two wheel drive tractor (base model) and which is not inline with the basic design criteria of four wheel drive tractor. Beside this, the two wheel drive tractor (base model) is consuming 39.3 % less fuel and generating higher drawbar pull in compare to the four wheel drive tractor (variant model). Thus, the drawbar performance of four wheel drive tractor (variant model) is deteriorated in compare to the two wheel drive tractor (base model).
- b) By considering the performance of this tractor as above, there is no benefit to farmers by purchasing four wheel drive (variant model) tractor even after paying the more money/capital. The farmers shall not get any additional benefit to purchase Mahindra JIVO 225 DI 4WD tractor compare to Mahindra JIVO 225 DI tractor.

Keeping in view the above, it is recommended that the design of "Mahindra JIVO 225 DI 4WD" tractor model should be reviewed before commercial production and marketing.

7.3.1.3 Hydraulic performance test:

Maximum lifting capacity throughout the range of lift at hitch point and standard frame was recorded as **8.59 kN & 5.30 kN** respectively against the declaration of **8.82 kN & 4.41 kN** respectively & which meet the evaluative requirement of **IS**: 12207-2019.

7.3.1.4 Dimension of Power Take-Off Master Shield:

The dimensions "m" & "p" of the power take off shaft master shield does not meet the requirements of IS: 4931-1995 (Reaffirmed in 2014) and calls for necessary corrective action.

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7.3.1.5 Labelling of tractor:

The month & year of manufacture of tractor were embossed/ punched on labelling plate is "FK" in coded form against the requirement of numerical form and hence does not meet the evaluative requirement of IS: 12207-2019. This should be looked into for necessary action.

7.4 Maintenance / Service problems:

No noticeable maintenance and service problems was observed during the test.

7.5 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor as per relevant Indian Standards:

- i) There is Provision for spark arresting device in exhaust system.
- ii) Fuel shut-off knob does not remain in "STOP" position.
- iii) The working clearance between position control lever & draft control lever should be provided as per relevant standard.
- vi) Vertical retainness is not provided on both sides of pedals

7.6 Adequacy of Literature:

- **7.6.1** The following literatures were supplied with the test tractor for reference during the test:
 - i) Operator's Manual for Mahindra, JIVO 4WD Tractor
 - ii) Part's catalogue Mahindra, JIVO 225 DI 4WD Tractor
 - iii) Service Manual Mahindra, JIVO 225 DI 4WD Tractor
- 7.6.2 The supplied literature was found adequate, except the following:-
 - Oil change period of front axle & front final drive given in the schedule & maintenance chart of Operator's manual and Service manual does not match with specifications submitted by applicant.
 - ii) Brand of coolant given in the Operator's manual and Service manual does not match with specifications submitted by applicant.
 - **iii)** First oil change period of engine lubrication system is only 100 hour but now high quality grades of lubricants are available, which had higher oil change period. This should be looked into.
- **7.6.3** These literatures may also be brought out in national & other regional languages for the guidance of user's and service personnel.

The results of the test carried out on the variant model "Mahindra JIVO 225 DI 4WD" tractor has been compared with those on base model "Mahindra JIVO 225 DI" and found that, the overall performance of four wheel drive (variant model) tractor is deteriorated in compare to the two wheel drive (base model) tractor and there is no benefit to farmers by purchasing "Mahindra JIVO 225 DI 4WD" tractor even after paying the more money/capital. Therefore, It is recommended that the design of "Mahindra JIVO 225 DI 4WD" tractor model should be reviewed before commercial production and marketing.

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8. CITIZEN CHARTER

Time frame for Testing & Evaluation as per Citizen Charter	Duration of Test	Whether the Test Report is released within the time frame given in Citizen Charter	Remarks
10 Months	6 Months (November, 2019 to April, 2020)	Yes	None

TESTING AUTHORITY:

RAJNEESH PATEL AGRICULTURAL ENGINEER

C.V. CHIMOTE TEST ENGINEER

J.J.R. NARWARE DIRECTOR

This test report is compiled by Smt. Poonam Khurasia, Senior Technical Assistant

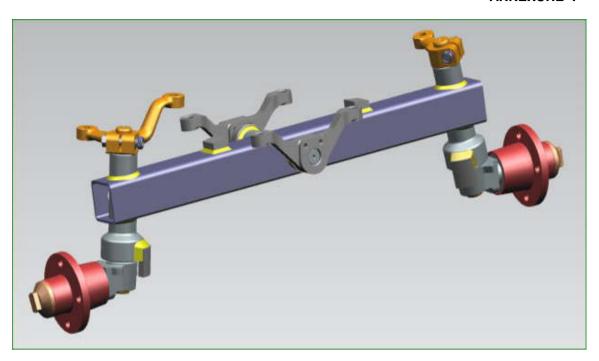
9. APPLICANT COMMENT'S

Para No.	Applicant's comments	
9.1	7.5 (i), (ii), (iii) & (vii) 7.6.2 (l, ii & iii)	Observations will be studied, and necessary action will be incorporated.
9.2	7.6.3	Literaturesare available in various languages of India.

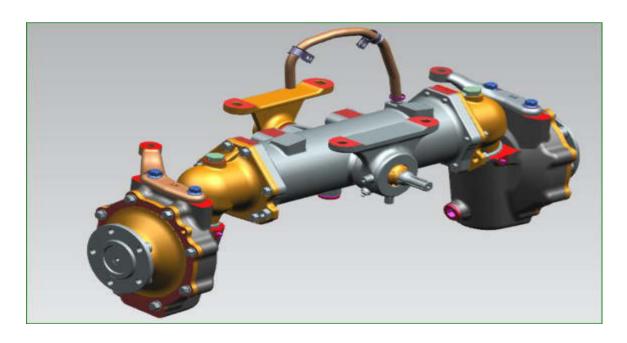
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ANNEXURE- I



Design of Front Axle on Base Model



Design of Front Axle on Variant Model

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ANNEXURE-II

TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	<u>HOURS</u>
1.	Running-in	60.00
2.	PTO performance test under natural ambient condition	3.08
3.	Drawbar performance test	12.00
4.	Noise measurement	1.00
5.	Turning ability test	0.25
6.	Location of centre of gravity	0.25
7.	Nominal speed test	0.95
C.	Miscellaneous test and other run hours including idle run,	1.42
	transportation, preparation for test and trial runs.	
	TOTAL	78.95