गोपनीय परीक्षण रिपोर्ट CONFIDENTIAL TEST REPORT रांख्या / No. : T- 1597/2128/2021 माह / Month : October, 2021

#### व्यावसायिक परीक्षण रिपोर्ट में परिवर्तित CONVERTED TO COMMERCIAL TEST REPORT

(यह परीक्षण रिपोर्ट 31/10/2024 तक वैध है | / THIS TEST REPORT IS VALID UPTO : 31/10/2024)



### TAFE, MF 5118 TRACTOR



#### भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय

(कृषि, सहकारिता एवं किसान कल्याण विभाग)

GOVERNMENT OF INDIA

MINISTRY OF AGRICULTURE AND FARMERS WELFARE (Department of Agriculture, Cooperation & Farmer's Welfare)

केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

्रैक्टर नगर, बुदनी (म.प्र.)४६६ ४४५ । FARM MACHINERY TRAINING & TESTING INSTITU

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### TAFE, MF 5118 TRACTOR – Commercial (Confidential) CONVERTED TO COMMERCIAL TEST REPORT

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Initially the applicant had submitted the application of "TAFE, MF 5118" tractor for confidential test vide letter no. Nil dated 04.01.2020. After releasing the draft test report, applicant had submitted a letter No. Nil dated 28.10.2021 for conversion of nature of test from confidential test to commercial test. The request of the applicant has been examined and accepted for conversion of nature of test as per relevant commercial test procedures. Hence, this confidential test report is released under commercial test.

Manufacturer : M/s. Tractor and Farm Equipment

**Limited, Post Box No. 3302, (New 77), 35** Mahatma Gandhi Road, Nungambakkam,

Chennai - 600 034 (Tamil Nadu)

Location of other manufacturing

plants (apa)

M/s. Tractor and Farm Equipment

**Limited,** Kalladipatti Plant, 10/205, Kalladipatti (P.O.), Pin code- 624201,

Dindigul district, (Tamil Nadu)

: M/s. Tractor and Farm Equipment Limited, Doddaballapur plant, Plot No. 1, Kiadb Industrial Estate, Doddaballapur,

Bangalore – 561203

Test requested by (applicant) : The manufacturer Selected for test by : The Testing Authority Place of running-in : At manufacturer work place

Duration of said running-in, (h):

- Engine : 12 - Transmission : 24

Method of Selection : The tractor was submitted directly by the

applicant for test. Hence method of

selection is not known.

#### 1. SPECIFICATIONS

1.1 Tractor:

Make: TAFEModel: MF 5118Brand name: None

Type : Four wheeled, rear wheel driven, unit

construction, general purpose, agricultural

tractor

Month & Year of manufacture : 10 & 2019

Chassis number : MEA06C15KK9067424

Country of origin : India

1.2 Engine:

Make : Eicher engines Model : 182M15

Type : Four stroke, naturally aspirated, air cooled,

direct injection, diesel engine

Serial number : S28625611459 Year of manufacture : Not Available

1.2.1 Engine speed (rpm), (Manufacturer's recommended production settings):

Maximum speed at no load
Low idle speed
Speed at maximum torque
1600 to 2800
1600 to 2000

Rated speed, (rpm):

- For PTO use : 2500 - For drawbar use : 2500

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#### 16. ADJUSTMENTS, DEFECTS, BREAKDOWNS AND REPAIRS

SI. No.	Adjustments / Defects / Breakdowns and Repairs	Tractor run hours			
Nil					

#### 17. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

17.1 On the basis of tests conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluation (Non-mandatory) parameter applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of Indian standard: 12207-2019 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Ch	naracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require- ments (Yes/No)
1		2	3	4	5	6	7
17.1.1	PTO	Performance	<b>:</b>				
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)		Evaluative	Declared value to be achieved with a tolerance of $\pm 5$ % for PTO power and or Engine power >26 kW $\pm 10$ % for PTO power and or engine $\leq 26$ kW	8.8(D)	8.4	Yes
b)	Power enging (kW)	ne speed, )	Non Evaluative	-do-	8.8 (D)	8.4	Yes
с)	corre	cific fuel sumption esponding to imum er, (g/kWh)	Evaluative	+10 percent Max.	295 (D)	276	Yes
d)	Maximum equivalent crankshaft torque, (Nm)		Non Evaluative	± 8 percent	40.0 (D)	39.8	Yes
e)	Back perc	k-up torque, ent	Evaluative	12 percent	12 (D) 12 (R)	17.8	Yes
f)	Max	imum operati	ing tempera	ture, ( <sup>o</sup> C)			
	1) Engine oil		Evaluative	The declared value should no exceed the max. value specified by the oil company and the observed value under high ambient condition should no exceed the declaration.	155 (D)	132	Yes
	2)	Cylinder liner (air cooled engine)	Evaluative	The declared value should no exceed the boiling temperature of coolant under the pressurized of otherwise and the observed value under high ambient condition should not exceed the declaration.	240 (D)	183	Yes
g)	Engi cons (g/k/	sumption,	Evaluative	Not exceeding 1% of SFC a max. power under High ambien conditions		1.17	Yes
h)	Smo	ke level	Evaluative	Maximum light absorption coefficient of 3.25 per meter of equivalent BOSCH No. 5.2 or 78 Hatridge value (As per CMVR)	r 0.20 per	0.08	Yes

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1	2	3	4	5	6	7
17.1.2	Drawbar perform	nance :				
a)	Maximum drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70 percent static mass with balla		Not applicable	Not applicable
b)	Max. drawbar pull with standard ballast, as the case may be corresponding to 15 percent wheel slip or 7 percent track slip, (kN)	Evaluative	Minimum 70 percent static mass of trac without ballast or w standard ballast, as t case may be	otor vith 5.60 (D)	6.79	Yes
c)	Maximum drawbar power with standard ballast as the case may be, (kW)	Evaluative	Minimum 80 % of PTO power ferred in SI No. i) a) of F performance in case of trachaving total static mass > 1 kg Minimum 75 % of PTO poas referred in SI No. i) a) of F performance in case of I weight tractors having \$1500 total static mass of trac Minimum 75 % of the engower as referred in SI No. io f engine performance in cas tractors which do not have a F shaft.	ctors   6.7 (D)   6.3 (R)   Minimum   minimum	7.2	Yes
d)	Max. transmission oil temperature (°C)	Evaluative	The declared value should exceed the maximum value specified by oil company	not alue 130 (D)	59	Yes
17.1.3	Power lift and hy	draulic pum	performance:			
a)			hout the range of lift,		T	
	1) At hitch points	Evaluative	[Tolerance of ± 10%	5.80 (D)	6.22	Yes
	2) With the standard frame	Evaluative	The lift capacity should at le be 24 kg/PTO kW and should be 21.5 kg/engine where the tractor is provided with a PTO shaft.	kW 4.00 (D)	4.57	Yes
b)	Maximum drop in the height of the point of application of the force after each 5 min. interval for a total duration of 30 min/ mm	Non Evaluative	The observed values should not exceed a mm.	30 (D)	65	No
17.1.4	Brake performan	ce at 18.51 k	kmph:			
a)			e at a force, equal to or less than 600 N on brake		ce pedal	
	with unballasted* 1) Cold brake	, (m): Evaluative	10	10 (R)	5.2	Yes
	2) Hot brake	Evaluative	10	10 (R)	5.4	Yes
b)	Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s <sup>2</sup> . (N)	Evaluative	600	600 (R)	95 to 105	Yes

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1	2	3	4	5	6	7
c)	Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever	Evaluative	Yes / No	Yes (R)	Yes	Yes
	ufacturer has not reco allasted condition only		asting for road tes	st, therefore the br	ake test was cor	iducted
17.1.5	Noise measurem	ent :				
a)	Maximum ambient noise emitted by the tractor at bystanders position, dB(A)	Evaluative	88 dB(A) for >1.5 tonne GVW and 85 dB(A) for <1.5 tonne GVW (as per CMVR)	85 (R)	81	Yes
b)	Maximum noise at operator's ear level dB(A)	Evaluative	As per CMVR	96 (R)	93	Yes
17.1.6	Amplitude of me	chanical vib	rations at :			
	<ol> <li>Left foot rest</li> <li>Right foot rest</li> </ol>	.,	100 microns		172 137	No No
	3) Seat (with driver seated)	Non Evaluative	(max)	100 (D)	72	Yes
	4) Steering Wheel				168	No
17.1.7	Air cleaner oil pu	ill over :		T	1	
	Maximum air cleaner oil pull over (%)	Evaluative	0.25 % (max.)	0.25	0.23	Yes
17.1.8	Haulage requirer	ments :				
a)	Gross mass of the		s):			
	- Two wheel	Non Evaluative		1.5 (D)	1.5	Yes
b)	Distance travelled		onsumption, (km	/l):		
	- Two wheel	Non Evaluative		9.0 to 11.0 (D)	12.16 to 12.93	No
c)	Fuel consumption		:	54 to CO (D)	E4 E0 to E4 00	N
	- Two wheel	Non Evaluative		54 to 60 (D)	51.58 to 54.80	No
17.1.9	Wetland cultivati			I	I .	1
	Sealing for the following assemblies:	Evaluative	The identified assemblies should essentially meet the requirement of	The manufacturer has	The manufacturer has	
	1) Clutch assembly	-do-	IS: 11082 No water ingress in the identified	recommended that the tractor is not suitable for	recommended that this tractor is not	
	2) Brake housings	-do-	assembly given in column - 2. If tractor does not	wetland cultivation	suitable for wetland	
	3) Front axle hubs	-do-	meet the requirements of wetland cultivation,	(puddling operation).	cultivation. Hence, this	
	4) Engine oil	-do-	it may be recommended for		test was not conducted.	
	5) Transmission oil	-do-	dry land operation only		25	

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1	2	3	4	5	6	7
17.1.10	Safety features:				<u> </u>	
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulley, silencer, hydraulic pipes (As per IS 12239 part 2)		Meet the requirements	Yes
b)	Lighting arrangement	Evaluative	As per CMVR		Meet the requirements	Yes
c)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non- Evaluative	Should meet the requirements of IS 12343 (as amended from time to time)	1	Not applicable	Not applica- ble
d)	Technical requirements for PTO shaft	Evaluative	Should meet the requirements of IS 4931 (as amended from time to time)	1	Meet the requirements	Yes
е)	Dimension of three point linkage	Non- Evaluative	Should meet the requirements of IS 4468 (part 1) (as amended from time to time)	1	Does not meet the requirements	No
f)	Specification of linkage drawbars	Evaluative	Should meet the requirements of IS 12953 (as amended from time to time)		Meet the requirements	Yes
g)	Specification of Swinging drawbars	Evaluative	Should meet the requirements of IS 12362 (Part 3)		Not Provided	Not appl- icable
h)	1) Maximum travelling speed at rated engine speed in reverse gears, Kmph	Evaluative	Should not exceed 20 Kmph	-	(7.83 kmph) Meet the requirements	Yes
	2) Audible warning signal on tractor	Evaluative	As soon as the travelling speed in reverse gear reaches to 20 kmph, an audible warning signal on tractor shall be activated. The safety aspects about the operation of shuttle technology shall be brought in operation and manufacturer/dealer shall ensure the training on this aspect to operator before the delivery of tractor.		Not applicable	Not appli- cable

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1		2	3	4	5	6	7
17.1.11	Labe	lling of tractors	(Provision				
	1)	Make	Evaluative	Should co		TAFE	Yes
	2)	Model	Evaluative	the require		MF 5118	Yes
	3)	Month &	Evaluative		long-with		
		Year of		maximum PTO power in kW and		10/19	Yes
		manufacture		year of ma			
	4)	Engine	Evaluative	in numerica		528625611459	Yes
		number		MM	YY	020020011100	100
	5)	Chassis	Evaluative	Digit 01-12		MEA06C15KK9067424	Voo
		number		No.1 for		WEAUGC 15KK9007424	Yes
	6)	Declaration	Evaluative	represent	the		
	-,	of PTO		months &	next two	8.8	Yes
		power,kW		digits in b			
	7)	Specific fuel	Evaluative	for YY will			
	,	consumption		the ye		295	Yes
		,g/kWh		manufacturing.			. 00
17.1.12	Disc	ard limit for:					
(a)	Cylin		Evaluative	To be			
(a)	-	eter, (mm)	Lvaldative	specified by	100.200	100.005 to 100.009	Yes
(b)		ance between	Non	Manufacturer			
(2)		n & cylinder	Evaluative		0.339	0.141	Yes
		at skirt, (mm)	Lvalaalivo	0.559		0.111	100
(c)		n diameter at	Non	1		00.000	
(0)	skirt,		Evaluative	99.660		99.868	Yes
(d)	Ring	end gap (mm):				<u> </u>	
, ,		Top comp. ring.		-do-	1.5	0.35	Yes
	- :	2 <sup>nd</sup> comp. ring.	Evaluative	-do-	1.5	1.00	Yes
		Oil ring.		-do-	2.0	0.40	Yes
(e)	Ring	groove clearar	ice (mm):			<u> </u>	
,	- Ĭ	Top comp. ring.	Evaluative	-do-		Tappered	
	-	2 <sup>nd</sup> comp. ring.	-do-	-do-	0.200	0.066	Yes
	-	Oil ring.	-do-	-do-	0.150	0.052	Yes
(f)	Clea	rance of main b	earings, (m	m):	-	<u> </u>	
	-	Diametrical	Evaluative	-do-	0.400	0.117 to 0.131	Yes
	-	Crank shaft	Evaluativa	do	0.90	0.200	Yes
		end float	Evaluative	-do-	0.90	0.390	168
(g)	Clear	rance of big en	d bearings,	(mm):			
	-	Diametrical	Evaluative	-do-	0.400	0.098	Yes
	-	Axial	Evaluative	-do-	1.00	0.30	Yes
(h)	Clear	ance between	NI	do 0.30			
	king	pin and	Non			0.05 to 0.06	Yes
	bush,(mm) Evaluative		-				
(i)	Clear	ance between					
(')	cente		Non		0 = 0	0.004.5.5	
	bush,		Evaluative	-do-	0.50	0.06 to 0.07	Yes
		\····/					
				1		<u>l</u>	

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1	2		3	4	5	6	<b>i</b>	7
17.1.13	Literature (Sub							
(a)	Operator manu	al	Evaluative	The printed	As per	Prov	ided	Yes*
(b)	Parts Catalogue	е	Evaluative	literature in	relevant		ided	Yes
(c)	Workshop/		Evaluative	booklet form	IS- 813	Prov	ided	Yes
	Service manual			provided as per				
				IS 8132 &				
				should submit				
				along with the test sample				
				<u> </u>				
17.1.14		Roll	Evaluative	ROPS should	Not provide	Not f	itted	Not
	Over Protect			meet the requirement of	provide	1		appli- cable
	Structure (ROP for tractors hav			IS:11821 or				oubio
	more than 11			OECD code or				
	mm rear tra	ack		equivalent				
	width			International Standard				
17.1.15	Standard		Evaluative	- 10	Provide	d Prov	idad	Yes
17.1.15	accessories		Evaluative	front tow hook,	Provide	J PIOV	ided	res
	40003301103			linkage				
				drawbar should				
				be provided				
47.4.40	A		Mais	with tractor	Describe	d Danie	ا ما ما	Vaa
17.1.16	Accessories (Optional)		Non Evaluative	Ballast weights if fitted should	Provide	d Prov	iaea	Yes
	(Optional)		Lvaluative	meet the				
				requirement of				
4= 0	0.475000\(\)		DE ALCO COL	CMVR.		<u> </u>	<u> </u>	4000
17.2	2019):	)F E	BREAKDOW	/NS / DEFECTS (	As per	ciause 5.	U OT IS	5:12207-
S. No.	Category of	(	Category	Requirements	;	As		er meets
	Breakdown	(E	valuative / Non	as per lS: 12207-2	2019	observed		quirement s/No.)
		E	valuative)				(10	3/140.)
1.	Critical	Е	valuative		ritical	None	Υ	'es
	breakdown			breakdown' during course of testing.	the			
2.	Major	F	valuative	There are not more	than	None	Y	'es
]	breakdowns	_		02 major breakd	lowns			
				and neither of them repetitive nature.	is of			
3.	Minor	F	valuative	Not more than five	e and	None	\	'es
0.	breakdowns	_	Valuative	requency of each should		140110	'	
				not be more than tw				
4.	Total	E	valuative	In no case, the number of breakd		None	)	'es
	breakdowns			should exceed five				
				is, (2 major + 3 min	or) or			
				5 minor breakdowns	6.			

<sup>\*</sup> The manufacturer had not submitted the technical literature at the time of release of draft report. The same was submitted on vide letter No. Nil dated 27.10.2021.

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#### 17.3 Conformity with following IS:

Guide lines for declaration of power and specific fuel: Conforms i) consumption and labelling of agricultural tractors (First revision) [IS10273: 1987 (Reaffirmed 2014)]

ii) Agricultural tractors - Rear mounted power take-off - Types : Conforms 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed 2014)]

iii) Agricultural wheeled tractors - Three-point linkage: Part 2 Does not Category 1N (Narrow Hitch) [IS 4468 (Part-2):1993/ ISO conform 730-2:1979 (Reaffirmed 2014)]

Drawbar for agricultural tractors – Link type [IS 12953:1990] Conforms iv) (Reaffirmed October, 2017)]

Agricultural tractors - Operator's seat technical requirement : Not applicable as V) rear track [IS 12343 –1998 (First revision) (Reaffirmed 2014)] the width is less than

1150 mm

Conforms

Guide for safety & comfort of operator of agricultural: Does not vi) tractors: Part 1 General requirements (first revision): conform [IS 12239 (PT-1) 1996/ISO 4254-1:1989 (Reaffirmed

Tractors and machinery for agriculture and forestry - : vii) Does not Technical means for ensuring safety Part 2: Tractors (first conform revision) (IS 12239 (PT-2) 1999) (Reaffirmed 2014)]

Guide lines for location and operation of operator controls viii) Does not on agricultural tractors and machinery (first revision) IS: conform 8133-1983 (Reaffirmed 2014)]

Tractors and machinery for agriculture and forestry, ix) powered lawn and garden equipment - Symbols for operator controls and other displays Part 2 Symbols for agricultural tractors and machinery [IS:6283 (Part-1)- 2006 and IS: 6283 (Part-2)-2007 (Reaffirmed 2014)]

Agricultural Tractors and Machinery - Lighting device for : Conforms X) travel on public roads (IS: 14683-1999) (Reaffirmed 2014)]

#### 17.4 **Salient Observations:**

October, 2017)]

#### 17.4.1 Laboratory tests:

#### 17.4.1.1 PTO performance:

- The maximum PTO power was recorded as 8.4 kW against the declaration of i) 8.8 kW, which meets the evaluative requirement of IS: 12207-2019 with regard
- The specific fuel consumption corresponding to maximum power was ii) measured as 276 g/kWh against the declaration of 295 g/kWh, which meets the evaluative requirement of IS: 12207-2019 with regard to tolerance limit.
- The maximum equivalent crankshaft torque was recorded as 39.8 Nm against iii) the declaration of 40 Nm, which is within the permissible limit as specified in IS: 12207-2019.
- The backup torque was observed 17.8 %, which meets the evaluative iv) requirement of IS: 12207-2019 with regard to tolerance.

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#### 17.4.1.2 Hydraulic performance test:

- i) The moment about rear axle with standard frame was calculated as 5.94 kN-m. Whereas, the moment about front axle was calculated as 5.15 kN-m under standard ballasted condition. The moment about rear axle is on higher side as compared to the moment about front axle. It is, therefore, recommended that the lifting capacity of the hydraulic system may be reduced suitably or standard ballast recommendation may be reviewed to avoid the front lifting of the tractor.
- ii) The maximum drop in the height during load maintenance test was observed 65 mm against requirement of maximum 50 mm. This should be looked into for necessary corrective action.

#### 17.4.1.3 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (\*) in Chapter-9 of this test report is on higher side especially at especially on the left and right foot rest, operator's seat and steering wheel. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

#### 17.4.1.4 Three point linkage:

Lateral movement of lower hitch point does not meet the requirement and some of the parameters conform to Cat. I and some of them conform to Cat.IN. Keeping in view the spirit of standardization, necessary improvement may be incorporated.

#### 17.4.1.5 Operator's Seat:

Meets the minimum requirements of IS: 12343-1998 (Re-affirmed in 2014), except the provision for adjustment of driver's mass.

#### 17.4.1.6 Operator's work place:

Operator's work place meets the requirements of IS: 12239 (Part-I) 1996 (Reaffirmed Oct., 2017), **except the following**:

- i) Provision of hand holds for easy mounting & dismounting of the operator's.
- ii) Provision of vertical retainers at inner sides of clutch & brake pedal.
- iii) Provision of spark arresting device in the exhaust system.

#### 17.4.1.7 Constructional requirement with regard to safety:

Meets the requirements of IS: 12239 (Part-II)-1996 (Re-affirmed in October, 2017), except the following:

- i) Minimum Cautionary notice as per clause 11.2 of above referred standard has not been provided.
- ii) Differential lock has been not provided.

#### 17.4.1.8 PTO master shield:

The dimension "m", "n" & "p", of Power Take-Off master shield does not meet the requirements of IS: 4931-1995 (Reaffirmed 2014). This should be looked into for necessary corrective action.

#### 17.4.1.9 Location of operator's controls with regard to safety:

Location of operator's controls with regard to safety meets the requirements of IS: 8133-1983 (Reaffirmed 2014), except the following:

- i) Provision of safety against accidental start of engine is not provided.
- ii) The fuel shut-off knob does not remain in stop position.

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#### 17.4.2 Field performance test:

#### 17.4.2.1 Haulage performance:

- The specific fuel consumption (ml/km/ton) in case of two wheel trailer was recorded as 51.58 to 54.80 ml/km/ton, against the declaration of 54 to 60 ml/km/ton. The observed value was on lower side and does not meet the non evaluative requirement of IS: 12207-2019 with regard to tolerance. This should be looked into for necessary corrective action.
- ii) The distance travel per litre of fuel consumption in case of two wheel trailer was observed as 12.16 to 12.93 km/l against the declaration of 9 to 11 km/l. The observed value was on higher side and does not meet the non evaluative requirement of IS: 12207-2019 with regard to tolerance. This should be looked into for necessary corrective action.

#### 17.4.2.2 Wetland cultivation (Puddling operation):

The manufacturer has recommended that this tractor is not suitable for wetland cultivation (puddling operation). Hence, the wetland cultivation (puddling operation) test was not conducted. Therefore, the declaration of the fact that the tractor is not suitable for Wetland cultivation (Puddling operation) should be mention clearly and boldly in all the literature relevant to this tractor model.

#### 17.5 Maintenance / Service Problems:

No noticeable maintenance or service problem was observed during the test.

#### 17.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

- i) Provision of spark arrester in the exhaust system.
- **ii)** Vertical retainers at both sides of clutch pedals should be provided as per relevant standard.
- iii) Differential lock may be provided.
- iv) There should be provision of safety switch against accidental start of engine.
- v) Provision of Power Take-Off master shield as per the requirement of relevant standard.
- vi) Hand holds should be provided for easy mounting and dismounting from the tractor.
- vii) The fuel shut-off knob does not remain in "STOP" position.

#### 17.7 Adequacy of Literature supplied with machine:

- 17.7.1 The following literature was supplied with the tractor for reference during the testing.
  - i) Operator Instruction Manual of "TAFE, MF 5118" Tractor model.
  - ii) Service manual of "TAFE, MF 5118" Tractor model.
  - iii) Parts Catalogue of "TAFE, MF 5118" Tractor model.

#### 17.7.2 Operator Instruction Book :-

The operator instruction book submitted by the applicant does not contain any specifications of TAFE, MF 5118 tractor and its engine. The operator instruction book, therefore, does not meet the **evaluative requirement of IS: 12207-2019**. However, the applicant has submitted this manual vide letter No. Nil dated 27.10.2021

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17.7.3 The printed literature supplied with the test sample is in English. However, these literatures should be brought out in other vernacular languages of India for guidance of users.

C.V. CHIMOTE TEST ENGINEER	Finnmumak
Y.K.RAO SENIOR AGRICULTURAL ENGINEER	Ctel .
P. K. PANDEY DIRECTOR	UBn-msz

Draft test report is compiled by: Shwetabh Singh, Agricultural Engineer.

#### 18. APPLICANT COMMENT'S

Para No.	Our Reference	Applicant's comments		
18.1	14.4.1.2, 17.4.1.3, 17.4.1.4, 17.4.1.5, 17.4.1.6 (i),(ii),(iii), 17.4.1.7(i),(ii), 17.4.1.9 (i),(ii), 17.4.2 (i),(ii), 17.6 (i),(ii),(iii), (iv),(v),(vi), (vii), 17.7.2 & 17.7.3	We will study and take appropriate corrective actions.		

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#### **ANNEXURE-I**

#### **BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST**

S.No	l t e m	Mould Board Plough	Rotavator
1.	Make	Mahindra	Mahindra
2.	Туре	Mounted	Mounted
3.	No. of bottoms/blades	Two	16, in 4 flange
4.	Type of bottoms/blades	General purpose	Hatchet shape
5.	Size of bottoms/blades, (mm)	255	220 x 60 x 7
6.	Spacing of bottoms/flanges, (mm)	170	190
7.	Lower hitch point span, (mm)	480	515
8.	Mast height, (mm)	375	365
9.	Overall dimensions, (mm):		
	- Length	1035	745
	- Width	760	1010
	- Height	840	790
10.	Gross mass, (kg)	95	165

#### **ANNEXURE-II**

#### TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	36.0
2.	PTO performance test	13.2
3.	Power lift and hydraulic pump performance test	2.6
4.	Drawbar performance test	16.8
5.	Turning ability	0.1
6.	Location of centre of gravity	0.1
7.	Operator's field of vision	
8.	Brake test	1.0
9.	Noise measurement	1.2
10.	Air cleaner oil-pull over test	3.5
11.	Mechanical vibration test	1.0
12.	Theoretical speed test	0.9
B.	FIELD TEST:	
1.	Mould board plough	16.7
2.	Rotavation	21.8
C.	HAULAGE TEST:	7.2
D.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	10.3
	TOTAL:	132.4