व्यावसायिक परीक्षण रिपोर्ट राख्या / No. : T- 1599/2130/2021 COMMERCIAL TEST REPORT (Initial) माह / Month : November, 2021

(यह परीक्षण रिपोट 30/11/2024 तक वैध है | / THIS TEST REPORT IS VALID UPTO : 30/11/2024)



# **SWARAJ, 963 FE ST 4x4 TRACTOR**



# भारत सरकार

कृषि एवं किसान कल्याण मंत्रालय

(कृषि, सहकारिता एवं किसान कल्याण विभाग)

**GOVERNMENT OF INDIA** 

MINISTRY OF AGRICULTURE AND FARMERS WELFARE (Department of Agriculture, Cooperation & Farmer's Welfare)

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## **SWARAJ,963 FE ST 4x4 TRACTOR-COMMERCIAL (Initial)**

#### (THIS TEST REPORT IS VALID UPTO:30/11/2024

Manufacturer : M/s. Mahindra & Mahindra Ltd.,

Farm Equipment Sector, Swaraj Division Phase-IV, Industrial Area, S.A.S. Nagar,

Mohali, Punjab- 160 055

**Test requested by (applicant)** : The manufacturer Selected for test by : The applicant

Place of running-in : At manufacturer's works

Duration of said running-in (h):

- Engine : 28- Transmission : 32

Method of Selection : Due to Covid-19 Pandemic, it was not

possible to conduct the random selection. Nor was possible for applicant to facilitate the random selection. As a last resort, applicant requested to allow the direct submission of

test sample, which was allowed.

#### 1. SPECIFICATIONS

1.1 Tractor:

Make : Swaraj

Model : 963 FE ST 4x4

Brand name, if any : Swaraj Variants, if any : None

Type : Four wheeled, four wheel driven (4WD),

Unit construction, General purpose,

Agricultural Tractor.

Month & Year of manufacture : 12 & 2020

Chassis number : MBNBP55AELCP08995

Country of Origin : India

1.2 Engine:

Make : M/s Swaraj Engines limited

Model : SK360NH

Type : Four stroke, naturally aspirated, liquid

cooled, direct injection, diesel engine.

Serial number : 60.4003/SBP35252

Engine speed (Manufacturer's recommended production setting), (rpm):

Maximum speed at no load,
Low idle speed
Speed at maximum torque
2230 to 2330
580 to 700
1000 to 1420

Rated speed, (rpm):

- For PTO use : 2100 - For drawbar use : 2100

1.3 Cylinder & Cylinder Head:

Number : Three

Disposition : Vertical, inline
Bore/stroke, (mm) : 110/122
Capacity as specified by the : 3478 (apa)

applicant, (cc)

Compression ratio :  $18.3(\pm 0.5):1$ 

# SWARAJ,963 FE ST 4x4 TRACTOR-COMMERCIAL (Initial) (THIS TEST REPORT IS VALID UPTO:30/11/2024

## 16. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

On the basis of tests conducted the performance results have been summarized as evaluative (mandatory) / Non-evaluation (Non-mandatory) parameter applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of Indian standard: 12207-2019 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized as under:

SI. No.	Ch	aracteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2019	Values declared by the applicant/ (D) Requirement (R)	As observed	Whether meets the require- ments (Yes/No)
1		2	3	4	5	6	7
16.1.1		Performance		r=		ı	_
a)	Maximum power under 2 h test, (kW) (Natural ambient condition)		Evaluative	Declared value to be achieved with a tolerance of $\pm 5$ % for PTO power and or Engine power >26 kW $\pm 10$ % for PTO power and or engine $\le 26$ kW	38.5 (D)	37.3	Yes
b)	Powe engii (kW)	ne speed,	Non Evaluative	-do-	38.5 (D)	37.3	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)		Evaluative	+10 percent Max.	272 (D)	280	Yes
d)	Maximum equivalent crankshaft torque, (Nm)		Non Evaluative	± 8 percent	243 (N)	215	Yes
e)	perc		Evaluative	12 percent	12 (D) 12 (R)	26.9	Yes
f)	Max	imum operati	ing tempera	ture, ( <sup>o</sup> C)			
	1)	Engine oil	Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	130 (D)	100	Yes
	2)	Coolant	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	115(D)	94	Yes
g)	Engine oil consumption, (g/kWh)		Evaluative	Not exceeding 1% of SFC at max. power under High ambient conditions	2.89 (R)	0.72	Yes
h)	Smo	ke level	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 hatridge value (As per CMVR)	3.25 per metre (R)	0.26	Yes

1	2	3	4		5	6	7
16.1.2	Drawbar perform	ance :				1	
a)	Maximum drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)	Non Evaluative	Minimum 70 pe of static mass ballast		24.54 (D) 23.61 (R)		Yes
b)	Max. drawbar pull with unballast, as the case may be corresponding to 15 percent wheel slip or 7 percent track slip, (kN)	Evaluative	Minimum 70 perce static mass of to without ballast or standard ballast, a case may be	ractor with	20.70(D) 19.77 (R) Minimum		Yes
с)	Maximum drawbar power with unballast as the case may be, (kW)	Evaluative	Minimum 80 % of PTO poreferred in SI No. i) a) performance in case of having total static mass kg Minimum 75 % of PTC as referred in SI No. i) a) performance in case of weight tractors having ≤1 total static mass of Minimum 75 % of the power as referred in SI N of engine performance in tractors which do not have shaft.	of PTO tractors > 1500 D power of PTO of light 1500 kg tractor. engine No. i) a) case of	30.8 (D) 29.8 (R) Minimum	31.5	Yes
d)	Max. transmission oil temperature (°C)	Evaluative	The declared value should not exceed the maximum value specified by oil company 120(D)		120(D)	108	Yes
16.1.3	Power lift and hy	draulic pum	performance :				
a)			hout the range of I		1):	T	
	1) At hitch points	Evaluative	[Tolerance of ± 10	0%]	21.57(D)	19.85	Yes
	2) With the standard frame	Evaluative	The lift capacity should a be 24 kg/PTO kW should be 21.5 kg/enging where the tractor is provided with a PTO sha	and it ne kW s not	17.65 (D) 8.78 (R) Minimum	19.70	Yes
b)	Maximum drop in the height of the point of application of the force after each 5 min. interval for a total duration of 30 min/ mm	Non Evaluative	The observed value should not exceed 50 mm.		50 (D)	10	Yes
16.1.4	Brake performance	•					
a)		•	a force, equal to	or les	s than 600	N on brak	ke pedal
	with <b>unballasted*</b> 1) Cold brake	Evaluative	10	1	0 (R)	6.98	Yes
	2) Hot brake	Evaluative	10		0 (R)	7.25	Yes
b)	Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s <sup>2</sup> (N)	Evaluative	600	60	00 (R)	127 to 145	Yes

1	2	3	4	5	6	7
c)	Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever	Evaluative	Yes / No	Yes (R)	Yes	Yes
	nufacturer has no ducted under unba			or road test, the	refore the bral	ke test
16.1.5	Noise measurer					
a)	Maximum ambient noise emitted by the tractor at bystanders position, dB(A)	Evaluative	88 dB(A) for >1.5 tonne GVW and 85 dB(A) for <1.5 tonne GVW (as per CMVR)	88 (R)	84	Yes
b)	Maximum noise at operator's ear level dB(A)	Evaluative	As per CMVR	96 (R)	93	Yes
16.1.6	Amplitude of me	chanical vib	rations at :			
	<ol> <li>Left foot rest</li> <li>Right foot rest</li> </ol>		100 microns		164 152	No No
	<ul><li>3) Seat (with driver seated)</li><li>4) Steering</li></ul>	Non Evaluative	(max)	100 (D)	58 466	Yes
	Wheel				400	No
16.1.7	Air cleaner oil p	ull over :				
	Maximum air cleaner oil pull over (%)	Evaluative	0.25 % (max.)	N.A	Dry type air cleaner is fitted	Not appli- cable
16.1.8	Haulage require					
a)	Gross mass of the		s):	1	1	
	- Two wheel	Non		6.0 (D)	6.0	Yes
<b>b</b> \	- Four wheel Distance travelled	Evaluative	ongumntion /km	8.0 (D)	8.0	Yes
b)	- Two wheel	Non	(KIII	4 to 5 (D)	3.23 to 3.36	No
	- Four wheel	Evaluative		4 to 5 (D)	3.11 to 3.21	No
c)	Fuel consumption			1.00(0)	0	1,10
	- Two wheel	Non		25 to 30 (D)	49.56 to 51.58	No
	- Four wheel	Evaluative		45 to 50 (D)	38.99 to 40.20	No
16.1.9	Wetland cultivat					
	Sealing for the following assemblies:  1) Clutch	Evaluative -do-	The identified assemblies should essentially meet the requirement of IS: 11082 No	There should be	No ingress of	
	assembly  2) Brake	-do-	water ingress in the identified assembly given in	no ingress of water and/or	mud and / or water was	Yes
	housings 3) Front axle	-do-	column - 2. If tractor does not meet the	mud (R)	observed during water proof test	
	hubs	-40-	requirements of wetland cultivation,		p. 551 1001	
	4) Engine oil	-do-	it may be recommended for			
	5) Transmission oil		dry land operation only			

1	2	3	4	5	6	7
16.1.10	Safety features:	1			•	
a)	Guards against moving and hot parts	Evaluative	Belt drives, pulley, silencer, hydraulic pipes (As per IS 12239 part 2)		Meet the requirements	Yes
b)	Lighting arrangement	Evaluative	As per CMVR		Meet the requirements	Yes
с)	Seating requirements (Tractors having more than 1150 mm rear track width)	Non- Evaluative	Should meet the requirements of IS 12343 (as amended from time to time)		Does not meet the requirements	No
d)	Technical requirements for PTO shaft	Evaluative	Should meet the requirements of IS 4931 (as amended from time to time)	1	Meet the requirements	Yes
е)	Dimension of three point linkage	Non- Evaluative	Should meet the requirements of IS 4468 (part 1) (as amended from time to time)		Does not meet the requirements	No
f)	Specification of linkage drawbars	Evaluative	Should meet the requirements of IS 12953 (as amended from time to time)	-	Meet the requirements	Yes
g)	Specification of Swinging drawbars	Evaluative	Should meet the requirements of IS 12362 (Part 3)		Not Provided	Not appl- icable
h)	1) Maximum travelling speed at rated engine speed in reverse gears, Kmph	Evaluative	Should not exceed 20 Kmph	-	25.14 kmph	
	2) Audible warning signal on tractor	Evaluative	As soon as the travelling speed in reverse gear reaches to 20 kmph, an audible warning signal on tractor shall be activated. The safety aspects about the operation of shuttle technology shall be brought in operation and manufacturer/dealer shall ensure the training on this aspect to operator before the delivery of tractor.	1	Audible warning signal is activated when reverse gear travel speed in HR gear reaches to 13.99 kmph.	Yes

1		2	3	4	5	6	7
16.1.11	Labe	elling of tractors	(Provision				
	1)	Make	Evaluative	Should con		Swaraj	Yes
	2)	Model	Evaluative	the requiren		963 FE ST 4x4	Yes
	3)	Month &	Evaluative		ong-with		
		Year of		maximum	PTO	12/20	Yes
		manufacture		power in k			
	4)	Engine	Evaluative	year of manu in numerical		60.4003/SBP35252	Yes
		number			YY		100
	5)	Chassis	Evaluative	Digit 01-12		MBNBP55AELCP0	Voc
		number		No.1 for MM will		8995	Yes
	6)	Declaration	Evaluative	represent	the		
	• ,	of PTO		months & next two		38.5	Yes
		power,kW		digits in box No.2 for YY will represent			
	7)		Evaluative				
	.,	consumption		the yea		272	Yes
		,g/kWh		manufacturir	ng.	212	165
		_					
16.1.12		ard limit for:		T	1		
(a)	Cylin		Evaluative		110.225	110.026 to 110.048	Yes
		eter, (mm)					
(b)		rance between	Non	To be specified	0.500	0.4044 0.440	
	•	n & cylinder	Evaluative	by Manufacturer	0.500	0.124 to 0.142	Yes
	liner at skirt, (mm)			Manufacturer			
©	Piston diameter at		Non		Not	109.916	Yes
(-1)	skirt, mm		Evaluative		specified		
(d)	Ring end gap (mm):			-1-	475	0.55	
	-	Top comp. ring.  2 <sup>nd</sup> comp. ring.	<b>-</b>	-do-	1.75	0.55	Yes
	-		Evaluative	-do-	1.75	0.50 to 0.55	Yes
(-)	-	Oil ring.		-do-	1.75	0.50	Yes
(e)	Ring	groove clearan	ce (mm):		1	<del>-</del> ,	
	-	Top comp.	Evaluative	-do-		Tappered	
		ring.  2 <sup>nd</sup> comp. ring.	-1 -	-1 -	0.05	0.05040.004	
	-	1	-do-	-do-	0.25	0.056 to 0.064	Yes
(6)	-	Oil ring.	-do-	-do-	0.25	0.044 to 0.048	Yes
(f)	Clea	rance of main b			1 0 00	0.0004-0.440	V
	-	Diametrical	Evaluative	-do-	0.30	0.096 to 0.113	Yes
	-	Crank shaft	Evaluative	-do-	0.50	0.24	Yes
15-1	01-	end float			]		
(g)		rance of big end			0.00	0.0004- 0.440	V
	-	Diametrical	Evaluative	-do-	0.30	0.082 to 0.118	Yes
(1.)	-	Axial	Evaluative	-do-	0.60	0.25	Yes
(h)	Clearance between		-do-				
	king		n and Non -d Evaluative		Not applicable	Not	Not
		,(mm)			аррисаые	applicable	applicable
(i)		rance between					
	cente		Non	-do-	Not	Not	Not
	bush	,(mm)	Evaluative		applicable	applicable	applicable

1	2		3	4	5		6	i	7
16.1.13	Literature (Sub	omis	sion to tes						
(a)	Operator manua		Evaluative	The printed	As pe		Provi		Yes
(b)	Parts Catalogue	Э	Evaluative	literature in	relevar		Provi		Yes
(c)	Workshop/ Service manual		Evaluative	booklet form should be	IS- 81	3∠	Provi	ided	Yes
				provided as					
				per IS 8132 & should submit					
				along with the					
				test sample					
16.1.14		Roll	Evaluative	ROPS should	Not		Not f	itted	Not
	Over Protect Structure (ROP			meet the requirement of	provide	ea			appli- cable
	for tractors hav			IS:11821 or					Cubic
		150		OECD code or equivalent					
		ack		International					
	width			Standard					
16.1.15	Standard accessories		Evaluative	Trailer hitch, front tow hook,	Provid	ed	Prov	ided	Yes
	accessories			linkage drawbar					
				should be provided with					
				tractor					
16.1.16	Accessories		Non	Ballast weights	Provid	Provided Pr		ided	Yes
	(Optional)		Evaluative	if fitted should meet the					
				requirement of					
16.2	CATECORY	L D	DEAKDOM	CMVR. <b>/NS / DEFECTS (</b>	Ac nor		oues E	0 of 10	142207
10.2	2019):	'F D	NEANDON	MS / DEFECTS (	As per	CI	ause s.	0 01 13	0.12207-
S. No.	Category of		ategory	Requirements			As		er meets
	Breakdown	(E)	/aluative / Non	as per IS: 12207-2	2019	O	oserved		quirement s/No.)
			/aluative)					,	•
1.	Critical	E,	valuative		ritical	1	None	Υ	'es
	breakdown			breakdown' during course of testing.	ı iile				
2.	Major	F,	valuative	There are not more	than	1	None	Υ	'es
	breakdowns	_	valaativo	02 major breakd	lowns	•	10110		
				and neither of them	n is of				
2	Minan		valuativa	repetitive nature.			lana		/00
3.	Minor breakdowns	E,	valuative	Not more than five frequency of	e and each	ľ	lone	Y	'es
	Di Gallaowii G			should not be more					
				two.				_	,
4.	Total	E,	valuative	In no case, the number of breakd		1	None	Y	'es
	breakdowns			should exceed five	-				
				is, (2 major + 3 r	ninor)				
				or 5 minor breakdo	wns.				
	LL		<u> </u>				<u> </u>	1	

## **SWARAJ,963 FE ST 4x4 TRACTOR-COMMERCIAL (Initial)**

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## 16.3 Conformity with following IS:

- i) Guide lines for declaration of power and specific fuel: Conforms consumption and labelling of agricultural tractors (First revision) [IS10273: 1987 (Reaffirmed 2019)]
- ii) Agricultural tractors Rear mounted power take-off : Conforms Types 1, 2 and 3 (third revision) [IS:4931-1995 (Reaffirmed 2019)]
- iii) Agricultural wheeled tractors Three-point linkage: Part 2 : Does not Category 1N (Narrow Hitch) [IS 4468 (Part-2):1993/ ISO conform 730-2:1979 (Reaffirmed 2017)]
- iv) Drawbar for agricultural tractors Link type [IS: Conforms 12953:1990 (Reaffirmed October, 2017)]
- v) Agricultural tractors Operator's seat technical : Does not requirement [IS 12343 –1998 (First revision) (Reaffirmed conform 2019)]
- vi) Guide for safety & comfort of operator of agricultural: Does not tractors: Part 1 General requirements (first revision): conform [IS 12239 (PT-1) 2018]
- vii) Tractors and machinery for agriculture and forestry : Does not Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (PT-2) 1999) (Reaffirmed 2019)]
- viii) Guide lines for location and operation of operator controls: Does not on agricultural tractors and machinery (first revision) IS: conform 8133-1983 (Reaffirmed 2019)]
- ix) Tractors and machinery for agriculture and forestry,: Conforms powered lawn and garden equipment Symbols for operator controls and other displays Part 2 Symbols for agricultural tractors and machinery [IS:6283 (Part-1)- 2006 and IS: 6283 (Part-2)-2007 (Reaffirmed 2019)]
- x) Agricultural Tractors and Machinery Lighting device for : Conforms travel on public roads (IS:14683-1999) (Reaffirmed 2019)]

#### 16.4 Salient Observations:

#### 16.4.1 Laboratory tests:

#### 16.4.1.1 PTO performance:

- i) The maximum PTO power was recorded as 37.3 kW against the declaration of 38.5 kW, which meets the evaluative requirement of IS: 12207-2019 with regard to tolerance limit.
- ii) The specific fuel consumption corresponding to maximum power was measured as 280 g/kWh against the declaration of 272 g/kWh, which meets the evaluative requirement of IS: 12207-2019 with regard to tolerance limit.
- iii) The maximum equivalent crankshaft torque was recorded as **215 Nm** against the declaration of **243 Nm**, which meets the non-evaluative requirement of IS: 12207-2019 with regard to tolerance limit.
- iv) The backup torque was observed **26.9** %, which meets the evaluative requirement of IS: 12207-2019 with regard to tolerance.

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#### 16.4.1.2 Drawbar performance test:

During ten hours drawbar performance test, creeping of LHS rear tyre over the rims was recorded as **10 mm**. This should be looked into for necessary corrective action.

#### 16.4.1.3 Hydraulic performance test:

The moment about rear axle with standard frame was calculated as **31.52 kN-m**. Whereas, the moment about front axle was calculated as **24.55 kN-m** under unballasted condition. The moment about rear axle is on higher side as compared to the moment about front axle. It is, therefore, recommended that the lifting capacity of the hydraulic system may be reduced suitably or standard ballast recommendation may be reviewed to avoid the front lifting of the tractor.

#### 16.4.1.4 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (\*) in **Chapter - 8** of this test report is on higher side. This calls for dampening down of vibrations especially on steering control wheel to improve the operational comfort and service life of components.

#### 16.4.1.5 Three point linkage:

Lateral distance from lower hitch point to centre line of tractor does not meet the requirement and some of the parameters conform to Cat. I and some of them conform to Cat.IN. Keeping in view the spirit of standardization, necessary improvement may be incorporated.

#### 16.4.1.6 Linkage drawbar:

Some of the parameters of the drawbar linkage conform to Cat.-I and some of them conform to Cat.-II. Keeping in view of the spirit of standardization, the necessary improvements may be incorporated.

#### 16.4.1.7 Operator's Seat

The Longitudinal distance from centre of differential lock pedal to Seat Index Point does not meet the requirement of the IS: 12343 -1998 (Re-affirmed in 2014). This should be looked into for necessary corrective action.

#### 16.4.1.8 Operator's work place:

Operator's work place meets the requirements of IS:12239(Part-1)-2018, **except the following**:

- Provision of vertical retainness at inner side of clutch and brake pedal.
- ii) Provision of spark arresting device in the exhaust system.
- iii) Height of 1<sup>st</sup> step from the ground.
- iv) Height of subsequent step from the ground.

#### 16.4.1.9 Audible warning signal for reverse gear:

Audible warning signal for reverse gear was noticed to get activated at 13.99 km/h only vis-à-vis a requirement of 20 km/h. The applicant has, therefore, a liberty to make it upto 20 km/h if so desired.

#### 16.4.1.10 PTO master shield:

PTO master shield has not been provided on tractor as per the requirements of IS: 4931-1995 (Reaffirmed in 2004). This should be looked into for necessary corrective action.

#### **16.4.1.11** Discard limits:

The discard limit for crown wheel & pinion has been specified as "gears are not discarded on the basis of backlash". This should be looked into for necessary corrective action.

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#### 16.4.2 Field performance test:

#### 16.4.2.1 Haulage performance:

- The specific fuel consumption (ml/km/ton) in case of two and four wheel trailer was recorded as 49.56 to 51.58 & 38.99 to 40.20 ml/km/ton against the declaration of 25 to 30 & 45 to 50 ml/km/ton respectively. The observed value was on higher side and does not meet the non evaluative requirement of IS: 12207-2019 with regard to tolerance. This should be looked into for necessary corrective action.
- The distance travel per litre of fuel consumption in case of two and four wheel trailer was observed as **3.23 to 3.36** km/l & **3.11 to 3.21** km/l against the declaration of **4 to 5** km/l. The observed value is on lower side and does not meet the non-evaluative requirement of IS: 12207-2019 with regard to tolerance. This should be looked into for necessary corrective action.

#### 16.4.2.2 Wetland cultivation (Puddling operation):

No ingress of water and/or mud was observed during puddling operation of the tractor. Hence, it meets the requirements of IS: 11082-1984 (Technical requirements of agricultural tractors for wetland operations). The tractor is found suitable for wetland cultivation (Puddling operation).

#### 16.5 Maintenance / Service Problems:

No noticeable maintenance/ service problem was observed during the test.

#### 16.6 Recommendation with regard to safety on tractor:

The following requirements, inter alia, may be considered for incorporation on the tractor:

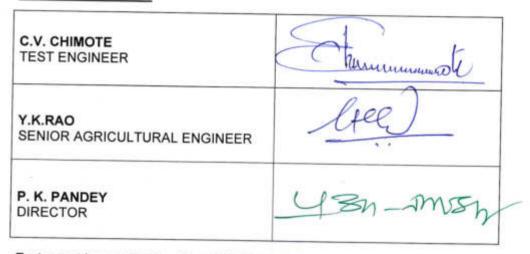
- i) Provision of spark arresting device in exhaust system.
- ii) Provision of working clearance around hand control namely position control lever and draft control lever, Parking brake & PTO engaging lever, tipping trailer and sector plate, Liftomatic button and seat should be provided as per IS:12239(part-2)-1999 (Reaffirmed in 2019).
- **iii)** Longitudinal distance from centre of differential lock pedal to Seat Index Point does not meet the requirement. It should be provided as per IS: 12343-1998, (Reaffirmed in 2014).
- **iv)** Vertical retainers at inner side of clutch and brake pedal should be provided as per relevant standard.
- v) PTO shaft master shield should be provided to avoid the accident.

## 16.7 Adequacy of Literature supplied with machine:

- **16.7.1** The following literature was supplied with the tractor for reference during the test:
  - i) Tractor Operator's Manual of Swaraj 963 FE ST 4x4 tractor.
  - ii) Parts Catalogue of Swaraj 963 FE ST 4x4 tractor.
  - iii) Service Manual of Swaraj 963 FE ST 4x4 tractor.
- 16.7.2 The printed literature supplied with the test sample is in English. However, these literatures should be brought out in other vernacular languages of India for guidance of users.

# SWARAJ,963 FE ST 4x4 TRACTOR-COMMERCIAL (Initial) (THIS TEST REPORT IS VALID UPTO:30/11/2024

## **TESTING AUTHORITY:**



Test report is compiled by: Shwetabh Singh, Agricultural Engineer.

## 17. APPLICANT'S COMMENT

Para No.	o. Our Reference Applicant's comments		
17.1	16.4.1.2, 16.4.1.3, 16.4.1.4, 16.4.1.5, 16.4.1.6 & 16.6	These requirements are being revisited for necessary corrective action at our end.	
17.2	16.4.1.7, 16.4.1.8, 16.4.1.9, 16.4.1.10, 16.4.1.11 & 16.4.2	Study and trials are under progress for necessary corrective action.	
17.3	16.7.2	Literatures in all regional languages are under process for end users.	

# SWARAJ,963 FE ST 4x4 TRACTOR-COMMERCIAL (Initial)

(THIS TEST REPORT IS VALID UPTO:30/11/2024

# **ANNEXURE-I**

# BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST

S.No.	Parameters	Disc Plough	Rotavator	Puddler
1	Make	Vasundhara	TAFE	ACE
		Krishi Yantra		
2	Type	Mounted	Mounted	Mounted
3	No. of Discs / Blades	Three	48	12
				(6 in each gang)
4	Type of Discs / Blades	Plain concave	Hatchet	Notched concave
5	Size of Discs / Blades (mm)	660	275 x 80 x 7	500
6	Spacing of Discs /Flanges, (mm)	510	260	180
7	Lower hitch point span, (mm)	850	820	835
8	Mast height, (mm)	490	605	510
9	Overall Dimensions (mm):			
	Length	1900	960	1020
	Width	1090	2265	2070
	Height	1150	1095	1050
10	Gross Mass, (Kg)	280	505	300

## **ANNEXURE-II**

# **BRIEF SPECIFICATION OF HALF CAGE WHEEL**

S. No.	Parameters	Specification			
1	Type	Half cage wheel			
2	Outer dia. (mm)	1200			
3	Width (mm)	360			
4	No. & Type of Lugs	14, straight lugs made of MS angle section			
	2.	welded to angle iron frame			
5	Size of angle section, (mm)	50 x 50 x 5			
6	Length of lug, (mm)	360			
7	Spacing of lug, (mm)	260			
8	Weight of each cage wheel (kg)	100			

# SWARAJ,963 FE ST 4x4 TRACTOR-COMMERCIAL (Initial) (THIS TEST REPORT IS VALID UPTO:30/11/2024

# ANNEXURE - III

# TRACTOR RUN HOURS DURING TEST

A.	LABORATORY AND TRACK TESTS:	HOURS
1.	Running-in	
2.	PTO performance test	10.0
3.	Power lift and hydraulic pump performance test	3.5
4.	Drawbar performance test	22.5
5.	Turning ability	0.2
6.	Location of centre of gravity	0.1
7.	Operator's field of vision	
8.	Brake test	1.0
9.	Noise measurement	1.8
10.	Mechanical vibration test	0.8
11.	Nominal speed test	0.8
В.	FIELD TEST:	
1.	Disc ploughing	10.5
2.	Rotavation	11.0
3.	Puddling (including water proof test)	10.6
C.	HAULAGE TEST:	5.0
D.	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	15.0
	TOTAL:	92.8