व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT (Supplementary Test)

संख्या / No. : T-881/1395/2013 माह / Month : July, 2013



## **JOHN DEERE 5055E TRACTOR**



#### भारत सरकार

## **GOVERNMENT OF INDIA**

कृषि मंत्रालय (कृषि एवं सहकारिता विभाग, मशीनीकरण एवं प्रोद्योगिकी प्रभाग) Ministry of Agriculture (Deptt. of Agri. & Co-op, Mechanization & Technology Division

# केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

(An ISO: 9001-2008 Certified Institute)

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### JOHN DEERE 5055E TRACTOR – Commercial (Supplementary) Test



#### 2. SPECIFICATIONS

2.1	Tractor:
2.1	Tractor:

Previous Sample Present Sample Make John Deere John Deere

Model 5055F 5055F

Type Four wheeled, Rear wheel-driven, Standard

Agricultural Tractor Year of manufacture

BJ-A (Sept, 2010) BA-C (Jan, 2012) Chassis number 1PY5055EKAA000001 1PY5055ETCA007959

Country of Origin India India

2.2 Engine:

> Make John Deere John Deere Model 3029HPY36 3029HPY36

Type Four strokes, Turbo charged, liquid cooled,

direct injection, diesel engine.

Serial number PY3029H000667 PY3029H008668

Engine speed (Manufacturer's recommended production setting), (rpm):

- Maximum speed at no load, 2575 to 2650 2575 to 2650 - Low idle speed 800 to 875 800 to 875 - Speed at maximum torque 1700 to 1900 1200 to 1500

Rated speed, (rpm):

- For PTO use 2400 2400 - For drawbar use 2400 2400

2.3 Cylinder & Cylinder Head:

Number Three Three Disposition Vertical, inline Vertical, inline Bore/stroke, (mm) 106.5 / 110 106.5 / 110

Capacity as specified 2940 bv the 2940

applicant, (cc)

Compression ratio 18.7:1 18.7:1 Type of cylinder head Monoblock Monoblock Type of cylinder liners Wet, replaceable Wet, replaceable Type of combustion chamber Direct injection Direct injection Arrangement of valves Overhead Overhead

Valve clearance (cold):

 Inlet valve, (mm) 0.35 0.35 - Exhaust valve, (mm) 0.45 0.45

2.4 Fuel System:

Type of fuel feed system Force feed Force feed

2.4.1 Fuel tank:

70.0 Capacity, (1) 69.8

Behind operator's seat Location

Not provided Provision for draining of sediments / Not provided

water

: Borialis (apa) Material of fuel tank Borialis (apa)

2.4.2 Vane type pump inbuilt Fuel feed pump: Vane type pump with fuel filter.

inbuilt with fuel filter.

## JOHN DEERE 5055E TRACTOR – Commercial (Supplementary) Test



#### 2. SPECIFICATIONS

2.1	Tractor:

Make Previous Sample Present Sample

John Deere John Deere

Model : 5055E 5055F

Type : Four wheeled, Rear wheel-driven, Standard

Agricultural Tractor

Year of manufacture : BJ-A (Sept, 2010) BA-C (Jan, 2012 )
Chassis number : 1PY5055EKAA000001 1PY5055ETCA007959

Country of Origin : India India

2.2 Engine:

Make : John Deere John Deere Model : 3029HPY36 3029HPY36

Type : Four strokes, Turbo charged, liquid cooled.

direct injection, diesel engine.

Serial number - PY3029H000667 PY3029H008668

Engine speed (Manufacturer's recommended production setting), (rpm):

Rated speed, (rpm):

- For PTO use : 2400 2400 - For drawbar use : 2400 2400

2.3 Cylinder & Cylinder Head:

Number : Three Three
Disposition : Vertical, inline
Bore/stroke, (mm) : 106.5 / 110 106.5 / 110

Capacity as specified by the : 2940 2940

applicant, (cc)

Valve clearance (cold):

- Inlet valve, (mm) : 0.35 0.35 - Exhaust valve, (mm) : 0.45

2.4 Fuel System:

Type of fuel feed system : Force feed Force feed

2.4.1 Fuel tank:

Capacity, (1) : 70.0 69.8

Location : Behind operator's seat

Provision for draining of sediments / : Not provided Not provided

water

Material of fuel tank : Borialis (apa) Borialis (apa)

2.4.2 Fuel feed pump: : Vane type pump inbuilt Vane type pump

with fuel filter. inbuilt with fuel filter.

### JOHN DEERE 5055E TRACTOR – Commercial (Supplementary) Test



## 6. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameter applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2008 for 6.1 acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized

S. No.		inder: aracteristic	Categ (Evalua	ative	Requireme nts	Values deck applica Requi	ared by the nt (D) / rement R)	As obs	erveu	Whether meets the
			/ No Evalua	n	as per IS: 12207-2008	Previous Sample	Present Sample	Previous Sample	Present Sample	require- ments (Yes/No.
						5	6	7	8	9
1		2	3		4					
6.1.1	PTC	Performa	nce:		Declared value					
a)	Max unde (kW (Nat	power er 2 h test,	Evalua	tive	to be achieved with a tolerance of: -5 / +10% for PTO power > 35hp.	36.4(D)	36.4(D)	37.0	36.0	Yes
8					PTO power ≤ 35 hp -do-	36.4(D)	36.4(D)	37.0	35.6	Yes
b)	Pow engi (kW	ine speed	, Evalua	tive			280(D)	294	284	Yes
c)	Spe con: corr		Evalua	n ative	± 5%	280(D)	280(D)	201		
d)	pow	er, (g/kWh)	_		± 8%	203(D)	203(D)	191.2	193.4	Yes
	100000000000000000000000000000000000000	ivalent	No. Evalua	n ative	10%			30.2	29.7	Yes
		nkshaft	Evalue			10(D)	10(D)	30.2	20.1	
e)	Rac	ue, (Nm) k-up torque	No		7 percent, min.					_
	pero	cent ximum oper	Evalua	ative	eture(°C)					
f)	Max	ximum oper	ating ter	nper	declared value					1
	1)	Engine oil	Non Evaluative	sno the spe con obs	max. value max. value cified by the oil npany and the served value der high ambient	135(D)	135(D)	117	120	Yes
			Evaluative	not	exceed the claration.  declared value declared value boiling					
	2)	Coolant (liquid)	Evaluation	sho the ten coo pre oth obs	boiling perature of plant under the plant under the perature or perature of plant under the perature of plant under the perature of peratu	118(D)	118(D)	94	100	Yes

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1	2	3	4	5	6	7	8	9
g)	Engine oil consumption , (g/kWh)	Evaluative	Not exceeding 1% of SFC at max. power under High ambient conditions.	3.12 (R)	3.12 (R)	0.61	0.62	Yes
h)	Smoke level	Evaluative	Maximum light absorption coefficient of 3.25 per metre or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	3.25 % (R)	3.25 % (R)	0.39	0.68	Yes

6.1.9	Safety features :					
a)	Guards against moving and hot parts	Evaluative	As per CMVR	At present		-
b)	Lighting arrangement	Evaluative	As per CMVR	requirements	Provided	Ye
6.1.10	Labelling of tract	ors (Provision	n of labelling plat		Provided	-

	arra	ngement	Lvaldative	As per CMVR		Provided	Yes
5.1.10	Lab	elling of tracto	rs (Provision	of labelling plat	te).	Trovided	
					Previous	Present	
	1)	Make	Evaluative	Should conform to	Sample John	Sample	Yes
	2)	Model	Evaluative	the	Deere	John Deere	
	3)	Year of	Evaluative	requirements of CMVR	5055E	5055E	Yes
		manufacture		along-with	BJ-A	BA-C	Yes
	4)	Engine serial number	Evaluative	declared value of PTO	(Sept.,2010)	(	
	5)	Chassis serial	-	HP	PY3029H 000667	PY3029H00	Yes
	/	number	Evaluative		1PY5055	8668 1PY5055ET	Yes
					EKAA	CA 007959	
	6)	Declaration of	Evaluative		000001		
		PTO power, kW (hp)			36.4 (49.5)	36.4 (49.5)	Yes

### Conformity with following IS:

	Guide lines for declaration of power and specific fuel consumption and labelling of	
ii)	agricultural tractors (First revision) [IS	

Agricultural wheeled tractors - Rear mounted three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS 4468(Part-I):1997/ISO 730-1:1994 (Reaffirmed in March, 2007)]

Drawbar for agricultural tractors - Link type [IS : 12953:1990 (Reaffirmed in March, 2007)] Guide for safety & comfort of operator of : requirements (first revision) : [IS 12239(PT-1) 1996/ISO 4254-1:1989 (Reaffirmed in March,

Previous	Present
Sample	Sample
Conforms	Conforms

Does not Conforms conform

Conforms Conforms Does not Does not conform conform

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Tractors and machinery for agriculture and forestry, powered lawn and garden equipment - Symbols for operator controls and other displays [IS: 6283 (Part-1)-2006 (Reaffirmed in March, 2009) and IS: 6283 (Part 2)-2007 (Reaffirmed in March, 2009)]

Tractors and machinery for agriculture and forestry - Technical means for ensuring safety Part 2: Tractors (first revision) [(IS 12239 (PT-2) 1999) (Reaffirmed in March, 2009)

Guide lines for location and operation of operator controls on agricultural tractors and machinery (first revision) [(IS: 8133 - 1983) (Reaffirmed in March, 2009)]

Agricultural Tractor & Machinery Lighting device for travel on public roads [(IS: 14683-1999) (Reaffirmed in March, 2009)]

Conforms Conforms

Does not

conform

Does not

conform

Conforms

Does not conform

Conforms

Conforms

Salient Observations: 6.3

#### Laboratory tests: 6.3.1

#### PTO Performance: 6.3.1.1

The specific fuel consumption corresponding to maximum Power was measured as 284 g/kWh against the declaration of 280 g/kWh and meet the requirements of IS: 12207-2008 with regard to tolerance.

6.3.1.4

Some of the parameters conform to Cat. I and some of them conform to Cat. II. Three Point Linkage: Keeping in view the spirit of standardization, necessary improvement may be incorporated.

6.3.1.5

Some of the parameters conform to Cat I and some of them conform to Cat. II. Keeping in view the spirit of standardization, necessary improvements may be

6.3.1.6

The dimension "dØ" of the PTO does not meet the requirements of IS: 4931-1995. This should be looked into for necessary corrective action.

Operator's seat: 6.3.1.7

- Longitudinal adjustment provided on operator's seat i.e. forward and rearward from the mid position was observed as ±72 mm against the minimum and from the mid position was observed and  $\pm 100$  mm respectively. In view of optimum requirement of  $\pm$  25 mm and  $\pm 100$  mm respectively. In view of enhancing comfort level of the operator, necessary improvements may be
- Working clearance between gear shift lever (in park position) and the mudguard vvorking clearance between year shift level (iii pair position) and the mudguard does not meet the requirement of the IS: 12239 (Part-2)-1996. This should be 6.3.1.8

looked into for necessary corrective action. Symbols of operator's controls and other displays: Some of the controls / display such as grease lubricant frequency, oil lubricant type & frequency are not identifiable with the symbols as per IS: 6283 (Part 1&2)-1998. 6.3.1.9 This needs to be looked into for necessary corrective action.

6.3.1.10

The maximum PTO power has been specified as 36.4 kW (49.5 hp) vide labelling plate of the tractor. As per the conversion, the power of 36.4 kW is equals to 48.8 hp and not equals to 49.5 hp. This needs to be looked into for necessary corrective action. Page 28 of 30

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6.4 Maintenance / Service problems:

No noticeable maintenance and service problems was observed during the test. However, provision for draining of sediments/water should be provided in the fuel system.

Recommendation with regard to safety on tractor: 6.5

The following requirements, inter-alia, may be considered for incorporation on the tractor as per relevant Indian Standards:

- Provision of spark arresting device in exhaust system.
- "Minimum cautionary notice" as per clause 11.2 of IS:12239 (part-2)-1999

- The working clearance around main gear shifting lever does not meet the requirement of IS: 12239 (part-2)-1999.
- Provision of front tow hook.

6.6 Adequacy of Literature:

- The following literatures were supplied with the test tractor for reference during the 6.6.1
  - Operator's manual (For 5055E, 5055E V2, 5055E V3, 5055E Creeper & a)
  - Technical manual (For 5055E, 5055E V2, 5055E V3, 5055E Creeper, 5055E
  - Parts Catalogue (For 5055E & 5055E V2 tractors).
- The supplied literature was found adequate. However, these literatures should be 6.6.2 brought out in national as well as other regional languages of India for guidance of

### 7. CITIZEN CHARTER

Time frame for Testing & Evaluation as per Citizen Charter		Whether the Test Report is released within the time frame given in Citizen	
4 Months	5 Months (February , 2013 to June, 2013)	Charter	Delay due to control panel dynamometer
TESTING A	ITHORITY		was not working during PTO test

#### TESTING AUTHORITY

H. L. YADAV SENIOR AGRICULTURE ENGINEER

C. R. LOHI DIRECTOR

Test Report compiled by Shri Pratyush Satya, Senior Technical Assistant.

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#### 8. Applicant's Comments

Para No.	Our Reference	Applicant's comments
rara NO.	Our Reference	Most of Indian customers use implements fitted with pins of
8.1	6.31.4,5	bigger size. Hence we have to provide with balls suiting the pins (Cat-II) though the other parameters call for conformity
8.2	6.3.1.6	Already corrected the dimension "dø" in the PTO shaft and implemented in the production.
8.3	6.3.1.7	Shall be taken up with operator station changes.

#### ANNEXURE - I

HOLIDO

## TRACTOR RUN HOURS DURING TEST

	TRACK TESTS:	HOURS
A.	LABORATORY AND TRACK TESTS:	
1.	Running-in	13.06
2.	PTO performance test	0.10
В	Miscellaneous test and other run hours including idle run, transportation, trials and preparation for test	13.16

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