व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT (Initial) संख्या / No. : T-885/1400/2013 माह / Month : August, 2013



# MAHINDRA, 265 DI MKM POWER PLUS TRACTOR (Brand Name: Bhoomiputra)



### भारत सरकार

## **GOVERNMENT OF INDIA**

कृषि मंत्रालय (कृषि एवं सहकारिता विभाग, मशीनीकरण एवं प्रोद्योगिकी प्रभाग)
Ministry of Agriculture (Deptt. of Agri. & Co-op, Mechanization & Technology Division

# केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

# **CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE**

(An ISO: 9001-2008 Certified Institute)

ट्रैक्टर नगर, बुदनी (म.प्र.) ४६६ ४४५ TRACTOR NAGAR, BUDNI (M.P.) 466445

Phone: 07564-234729 Fax: 07564-234743 E-mail: fmti-mp@nic.in Website: http://cfmtti.dacnet.nic.in



### MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)

Manufacturer

: M/s. Mahindra & Mahindra Limited (Farm Equipment Sector), Akurli Road,

Kandivli (E), MUMBAI - 400 101

Location of other manufacturing plants (apa)

: M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector) Hingna Road, Hingna MIDC

NAGPUR - 440016. (Maharastra)

M/s. Mahindra & Mahindra Limited (Farm Equipment Sector)

Agri Business Development Centre, Khatima Panipat Highway, Udham Singh Nagar,

Vil. Lalpur, Tehsil-Kichha,

RUDRAPUR-263153, (Uttranchal)

M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector)

Agri Development Centre, Vil-Mehla Tehsil-Dudu Jaipur- Aimer Road, JAIPUR-303007, (Rajasthan)

M/s. Mahindra & Mahindra Limited

(Farm Equipment Sector) Near Bidar 'T' Junction. Mahindra Nagar, Zaheerabad, Medak district- (A.P.)- 502 220

Test requested by (applicant)

M/s Mahindra & Mahindra Limited (Farm Equipment Sector), Akurli Road,

Kandivli (E), MUMBAI - 400 101

Selected for test by

Place of running-in

: Applicant

Duration of said running-in (h):

- Transmission Method of Selection

: 15 : 30

The tractor was submitted directly by the applicant for applicant for test. Hence method of selection is not known

: At applicant's works

#### 1.1 Tractor: 1. SPECIFICATION

Make

Model

Mahindra

Variants, if an

.No.	Variant model*	eclared)	: 265 DI MKM Power Plus	_
	mailindra 265 Di	Bhoomiputra	Variant features  Dry Brakes , Hydrostatic steering, Reverse CRPTO & 13 6-28 size rear tyre	_
6/	aria		ONFIO & 13 6-28 size rear tyle	-

variant model yet to be submitted for test/verification at this Institute

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 5 of 47

T-885/1400/2013

### MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)



: Bhoomiputra Brand name

: Four wheel, Rear-wheel drive, General Type

Purpose, Agricultural Tractor

: 2011 Year of manufacture : NEBPP 101 Chassis number : INDIA Country of Origin

Engine: 1.2

: Mahindra Make : MDI 18953 A Model

Four stroke, naturally aspirated, liquid cooled. Type

direct injection, diesel engine.

: NEBPP 101 Serial number

Engine speed (Manufacturer's recommended production setting) (rpm) :

: 2075 to 2175 - Maximum speed at no load : 750 to 850 - Low idle speed : 1300 to 1500 - Speed at maximum torque

Rated speed, (rpm):

: 1900 - For PTO use : 1900 - For drawbar use

Cylinder & Cylinder Head: 1.3

Three Number Vertical, inline Disposition 88.9 / 110 Bore/stroke, (mm) 2048 the : Capacity as specified by

applicant, (cc)

: 20.2:1 Compression ratio, (apa) Monoblock Type of cylinder head Wet, replaceable Type of cylinder liners Re-entrant bowl Type of combustion chamber : Overhead, inline Arrangement of valves

Valve clearance (cold/hot):

: 0.40 / 0.30 - Inlet valve, (mm) : 0.50 / 0.40 - Exhaust valve, (mm)

1.4 Fuel System:

: Gravity and force feed Type of fuel feed system

Fuel tank:

49.25 Capacity, (I)

Above clutch housing Location Not provided

Provision for draining of sediments/

Material of fuel tank

Sheet metal

Fuel feed pump:

water

Plunger Type Bosch, India Make

: FP/KS 22 AD 62, 9 440 030 029 Model/Group combination No.

Provided (Metallic) Provision of sediment bowl

: Through cam shaft of fuel injection pump Method of drive

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 6 of 47



T-885/1400/2013

### MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)

Valve, guides and timing gears: Observation

Any marked sign of overheating of : None

valves

Pitting of seat/faces of valves

: None

Any visual damage to the teeth of timing : None

Spring Rate, (N/mm):

Intake Exhaust : 18.83 to 20.01 : 18.63 to 19.12

Against the discard limit of 14.0 N/mm.

Clearance between valve guide and valve stem, (mm):

Intake valve

: 0.078 to 0.094

discard limit of 0.20

Exhaust valve : 0.067 to 0.078 mm.

15.2 Clutch:

Any marked wear on clutch friction

: None

plate(s)

Condition of clutch release bearing Condition of pilot bearing Condition of release lever & springs.

: Normal : Normal : Normal

: None

Presence of oil in clutch housing Any marks on fly wheel/pressure plate

: None

Overall thickness of clutch plate,(mm)

: 8.44 to 8.51 Against discard limit of

Height of lining over rivet head, (mm)

5.30 mm

: 1.62 to 1.80

Against discard limit

of 0.20 mm

(mm)

4.15

4.15

of 0.30 mm

15.3 Transmission gears:

Any visual damage, pitting & chipping of : None any transmission gear teeth

Backlash between crown wheel and : 0.23

0.55 to 0.77

0.63 to 0.86

Against discard limit of 0.30 mm

pinion, (mm) 15.4 Brakes:

Initial specified Measured Measured Minimum thickness of thickness of height of lining Minimum brake disc brake disc after permissibl over rivet head, permissibl (mm) test, (mm) Description e height (mm) thickness of lining of brake over rivet disc head,

4.84 to 4.86

4.84 to 4.86

15.5 Front axle:

(mm)

Left

Right

Any marked wear of king pins

: None

Any marked wear of king pin bushes

4.75

4.75

: None

Clearance between king pins and bushes. : 0.12 to 0.17

Against discard limit

(mm)

0.15

0.15

Condition of thrust bearings

: Normal

Condition of bearings for stub axles Condition of seals for stub axles and king : Normal

: Normal

Clearance between centre pin and bush, : 0.09 to 0.13 (mm)

Against discard limit of 0.30 mm

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 37 of 47

T-885/1400/2013

## MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)



15.6 Steering system:

Visual condition of the components of : Normal

complete steering assembly

Starter motor & Alternator: Presence of soil/oil in housing

: None

other: Normal Condition of bearings and

Components

# 16. ADJUSTMENTS, DEFECTS, BREAKDOWNS AND REPAIRS

barre
Repairs Tractor run hours

# 17. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

17.1 Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameters applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2008 for acceptance of the tractor for the purpose of subsidies/NABARD financing are

summarized as un	ized as under:			As	Whethe	
Characteristic			Requirements as per IS: 12207- 2008	by the applicant (D)/ Requirement (R)	observed	the require- ments (Yes/No.
		1	5	6	7	
	3	4				
		- Judius			1000	
PTO Performan	ce:	Declared Value	24 27 (D)	24.0	Yes	
- Max. power under 2 h test, (kW) (Natural ambient condition)	Evaluative	to be achieved with a tolerance of: -5 / +10% for PTO power >35hp. 7.5/+10% for PTO power ≤ 35				
	Non	hp.	24.27 (D)	23.8	Yes	
Power at rated	Evaluative	-d0-	238 (D)		V	
	=0/	-0/		237	Yes	
Specific fuel consumption corresponding to maximum power,	Specific fuel consumption corresponding to maximum power,	+ 5%				
		00/	140 (D)	130.5	Yes	
Maximum	Non Evaluative	± 8%			V	
equivalent	***************************************		8.0 (D)	9.5	Yes	
		7 %, min.	0.5			
torque, (Nm)	Non					
Back-up	Evaluative		FITUTE - B	UDNI Pag	ge 38 of 4	
	Characteristic  2 PTO Performan - Max. power under 2 h test, (kW) (Natural ambient condition)  Power at rated engine speed, (kW) Specific fuel consumption corresponding to maximum power, (g/kWh) Maximum equivalent crankshaft torque, (Nm)	Characteristic  Characteristic  Category (Evaluative / Non Evaluative)  2 3  PTO Performance:  - Max. power under 2 h test, (kW) (Natural ambient condition)  Power at rated engine speed, (kW)  Specific fuel consumption corresponding to maximum power, (g/kWh)  Maximum equivalent crankshaft torque, (Nm)  Back-up  Non Evaluative	Characteristic  Category (Evaluative / Non Evaluative)  PTO Performance:  - Max. power under 2 h test, (kW) (Natural ambient condition)  Power at rated engine speed, (kW)  Specific fuel consumption corresponding to maximum power, (g/kWh)  Maximum equivalent crankshaft torque, (Nm)  Part transport of the consumption (Non Evaluative)  Non Evaluative  Requirements as per IS: 12207-2008  Requirements as per IS: 12207-2008  Poclared value to be achieved with a tolerance of: -5 / +10% for 7.5/+10% for 7.5/+10% for 7.5/+10% for PTO power ≤ 35 hp.  Non Evaluative  + 5%  Non Evaluative  -do-  Evaluative  -do-  Evaluative  -do-  Evaluative  -do-  Evaluative  -do-  Ty, min.	Characteristic  Characteristic  Category (Evaluative / Non Evaluative)  PTO Performance:  - Max. power under 2 h test, (kW) (Natural ambient condition)  Power at rated engine speed, (kW)  Specific fuel consumption corresponding to maximum power, (g/kWh)  Maximum equivalent crankshaft torque, (Nm)  Non  Pathwell  Category (Evaluative / Non Evaluative / Non Evalu	Characteristic  Category (Evaluative / Non Evaluative)  PTO Performance:  - Max. power under 2 h test, (kW ) (Natural ambient condition)  Power at rated engine speed, (kW)  Specific fuel consumption corresponding to maximum power, (g/kWh)  Maximum equivalent crankshaft torque, (Nm)  Back-up  Category (Evaluative / Non Evaluative)  Requirements as per IS: 12207-2008  Requirements as per IS: 12207-2008  Poclared value to be achieved with a tolerance with a tolerance of: -5 / +10% for pTO power ≤ 35 hp.  24.27 (D)  24.27 (D)  24.27 (D)  23.8  24.27 (D)  25.6  26.  24.27 (D)  25.6  26.  26.  26.  27.  26.  27.  28.  29.  29.  20.  24.27 (D)  25.  26.  26.  26.  27.  27.  28.  29.  29.  20.  24.27 (D)  23.  24.27 (D)  25.  26.  26.  26.  27.  27.  28.  29.  29.  20.  24.27 (D)  25.  26.  26.  26.  27.  27.  28.  29.  29.  20.  24.  27.  20	

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI



T-885/1400/2013

# MAHINDRA, 265 DI MKM POWER PLUS TRACTOR – (Brand Name: Bhoomiputra) Commercial (Initial)

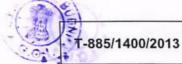
1		2	3	4	5	6	7
f)	Max	imum operatir	ig temperati	ure (°C):			
	1)	Engine oil	Non Evaluative	The declared value should not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed	130 (D)	105	Yes
	2)	Coolant	Evaluative	the declaration.  The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed the declaration.	112 (D)	109	Yes
g)	con: (g/k	ine oil sumption, Wh)	Evaluative	Not exceeding 1% of SFC at max. power under High ambient conditions.	2.37	0.23	Yes
h)	Smo	oke level	Evaluative	Maximum light absorption coefficient of 3.25 per meter or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	3.25 per meter	0.48	Yes
17.1.2	Dra	wbar performa	ince :				
a)		drawbar pull	Non				
	with	- mennes	Evaluative	Minimum 65% of static	16.7 (D)		
	15 slip	responding to percent wheel , (kN)		mass with ballast	17.24 (R) Minimum	21.51	Ye
b)	with	c. drawbar pull standard	Evaluative		11 20 (5)		
	con 15			Minimum 65% of static mass of tractor with standard ballast	11.33 (D) 11.63 (R) Minimum	15.13	Yes
c)	1000000	kimum drawbar	Evaluative	Min. 80% of PTO power			
	power without ballast/ with standard ballast,			as referred in 17.1.1(a) of PTO performance	19.41 (D) 19.2 (R)	21.8	Yes
-11	(kV				Minimum		
d)	1	emperature (°C)	Non Evaluative	The declared value should not exceed the maximum value specified by oil company	110 (D)		
17.1.3	Po	wer lift and hyd	raulic pumi	o performance :	.,0(0)	80	Yes
				periormance :			_
a)	Ma	ximum lifting ca	pacity through	hout the range of lift, (kN)			
	1)	At hitch	Non	[Tolerance of mis-	):		
	2)	points With the	Evaluative	10%1 minus	12.0 (D)	12.48	Yes
	-/	standard	Evaluative	The lift capacity should at least be 18 kg/PTO hp. and it should be 16 kg/PTO hp. and	8.0 (D)	12.40	165
		- Indino		where the "grengine hn			
b)	Ma	dimum drop in the		where the tractor is not provided with a PTO shaft	5.77 (R)	7.98	Yes
D)	hei	ght of the point of dication of the	1		Minimum		
	ford	e after each 5	Non Evaluative	[Tolerance of plus	250 (D)		
	tota	utes interval for a duration of 30 ute, (mm)		5 mm]	50 (R)	100	Yes
	-	THE REAL PROPERTY AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO IN COLUM		NG & TESTING INSTITU	Maximum		
					1		

T-885/1400/2013

# MAHINDRA, 265 DI MKM POWER PLUS TRACTOR – (Brand Name: Bhoomiputra) Commercial (Initial)



1		2	3	4				7
7.1.4	Bra		at 25 kmpl	h:				
	Maria	i etenning	distance at a	force, equal to or le	ss than 600 N	on b	rake peda	I with
a)	Max	(imum stopping	uistarioo at e					
-	1)	d ballast, (m): Cold brake	Evaluative	10	10 (R)	_	4 to 5.99	Yes
-			Evaluative	10	10 (R)		5.99	Yes
	2)	Hot brake	Evaluative	TAXATTALIA TERM				
b)	exe		Lvaidatt		200 (D)	148	3 to 201	Yes
	brak			600	600 (R)			res
	achi							
	dec	eleration of 2.5						
	m/s	<sup>2</sup> (N)						
c)	Whe	ether parking	Evaluative	Yes / No	Yes		Yes	Yes
520,500	brak	ke is effective at	Evaluative	100				
	a fo	rce of 600 N at						
	toot	pedal(s) or 400 hand lever						
7.1.5	Na	se measureme	nt:	· · · · · · · · · · · · · · · · · · ·	88 (R)		83	Yes
		imum ambient	Evaluative	As per CMVR	00 (1.7)		11	
a)		e emitted by the	(27)		00 (D)		94	Yes
	tract	or dB(A)	Evaluative	As per CMVR	98 (R)		54	. 00
b)	Max	imum noise at	Evaluative					
11 0.342	ope	rator's ear level						
740	dB(	A)	anical vibr	ations at :	100 (R)		130	No
7.1.6	Am	A) plitude of mech	lamou		100 (R)		130	No
	1)	Left foot rest		100 microns (max)	100 (R)		70	Yes
	2)	Right food rest	Non	100 microns (*** )	100 (14)			
	3)	Seat (with	Evaluative		100 (R)		100	Yes
		driver seated)						
-	4)	Steering wheel	nts ·					
17.1.7	Ha	ulage requireme	ilare (tone	es):	5.0 (D)		5.0	Yes
a)	Gro	oss mass of the	Non	-	6.0 (D)		6.0	Yes
88	1)	Two wheel	Evaluative	(lim/l):	0.5			
	2)	Four wheel	Evaluative of fuel (	consumption, (KIII/I).	6 to 7 (D)		5 to 6.62	Yes
b)	Dis	tance travelled /	liter of fuers	consumption, (km/l):	6 to 7 (D)	5.9	6 to 6.02	Yes
	1)	Two wheel	Non Evaluative		0.12			
2320			Evaluative	):	35 to 45 (D)	3	0.22 to	Yes
c)	Fue	Four wheel	ml/km/torine	-	55 15 17 7		30.52	
	1)	Two wheel			35 to 45 (D)		7.71 to	Yes
	1.7	1110 1111	Non	-			27.96	
	2)	Four wheel	Evaluative					
	1							
17.1.8	Wo	tland cultivatio	n:	The identified assemblies should assemblies the	There	N.L.	ingress	
- 15.00 A	Soc	aling for the	Evaluative	assemblies sheet the	should be no	of mud and /		Ye
		owing		essentially most requirement of IS:	ingress of	or	water was	16
	ass	emblies:	-do-	11082. No Wa	water and/or	0	bserved	
	1)	Clutch		ingress in the	mud			
	1550	assembly	-do-	identified assembly given in column-2.	(R)			
	2)	Brake	-40	given in column				
		housings	-do-	meet the regard				
	3)	Front axle		ments of wetter				
	seedin )	hubs		cultivation, it may be recommended for dry				
				recommended to land operation only.				
	1 9							
					DIII	IMC	Page 40	of 4
				ING & TESTING INS	TITUTE - BUL	2141		
				ING & TESTING				



## MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)

1		2	3	4	5	6	7
17.1.9	Saf	ety features :				0	
a)	Guar	rds against ing and hot parts	Evaluative	As per CMVR	At present no requirements	Provided	Yes
b)		ngement	Evaluative	As per CMVR	-	Provided	Yes
17.1.10	Lab	elling of tracto	rs (Provisio	n of labelling plat	0).		
	1)	Make	Evaluative	or labelling plat	e).		
	2)	Model	Evaluative	Should conform to the		Mahindra	Yes
	3)	Year of	Evaluative			265 DI MKM Power Plus	Yes
	4)	manufacture Engine	Evaluative	requirements of	-	2011 GB	Yes
		number Chassis	Evaluative	CMVR along-with declared value of	-	NEBPP 101	Yes
	5)	number		PTO HP		NEBPP 101	Yes
	6)	Declaration of PTO power, (kW)(hp)	Evaluative			24.27(33)	Yes
17.1.11	Dis	card limit for:					
(a)		nder bore neter, (mm)	Evaluative	To be specified	89.13	88.91 to 88.93	Yes
(b)			Non Evaluative	by the manufacturer	0.20	0.091 to	Yes
(c)	Rin	g end gap (mn	2).			0.094	10.
(0)		Top comp. ring.	.,.	Tab		0.034	
	- 2 <sup>nd</sup> comp. ring.		Evaluative	To be specified by the manufacturer	2.5	0.254-0.05	1/-0
	-				2.5	0.25 to 0.35	Yes
	_	Oil ring.		manufacturer	2.0	0.40 to 0.45	Yes
(d)	Rin	g groove clear	ance (mm):		2.0	0.25	Yes
	- Top comp. ring.			To be specified			
	-	2 <sup>nd</sup> comp. ring.		by the	-TAPI	ERED-	Yes
	_	Oil ring.	Evaluative		0.30	0.048 to 0.049	Yes
					0.20		Yes
(e)	Cle	arance of mair	bearings (	mm)·		0.038 to	165
	-	Diametrical	245-2374-257-4W	<u>.</u>		0.039	
		clearance	Evaluative	-do-	0.20	0.00=	
	-	Crankshaft end float	Evaluative		0.60	0.067 to 0.078	Yes
(f)	Cle	earance of big	end bearing	e (mm)	0.00	0.16	Yes
	-	Diametrical		s, (mm):			
		amourou	Evaluative	-do-	0.20		
	-	Axial	Evaluative		0.20	0.088 to	Yes
(g)	Cle	arance between		-do-	0.75	0.098	
(3)	king (mr	g pin and bush, m)	Non Evaluative	-do-	0.75	0.25 0.12 to 0.17	Yes
(h)	Cle	earance between	NI.				
	cer	nter pin and sh, (mm)	Non Evaluative	-do-	0.30	0.09 to 0.13	Yes

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI	
TESTING INSTITUTE TO SEE	
STILOTE - BODNI	Page 41 of 47

T-885/1400/2013

## MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)



17.1.12	CATEGORY	OF BREAKE	OOWNS / DEFECTS :		Whether
SI. No.	Characteristi c	Category (Evaluative / Non	Requirements as per IS: 12207-2008	As observed	meets the requirements (Yes/No.)
		Evaluative)	No critical breakdown	None	Yes
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	1 1 1 1 1 1 1
		Evaluative	Not more than five and frequency of each should not be more than two.	None	Yes
3.	Minor	Evaluative	each should not be more unmber of	None	
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or 5 minor breakdowns.		Yes

17.2	Optional requiremen	ts as per Clause-4 (Table-2) of IS:	AS observed	Remarks	
S. No.	Characteristic	Requirements as per IS: 12207-2008	4	5	
1	2	3	0.12	Yes	
1		0.25% (maximum)			
	Maximum air cleaner oil pull over (%).	Should meet the requirements of IS: 12343-1998  With a provision for fitment of ROPS.  If ROPS fitted it should meet the requirement of IS: 11821-1992  Should meet the requirements of Does Should meet the requirements of Does Should meet the requirements of Poes Should meet the requirements of Does Should meet the requirements of Should meet the sh	Does not meet the requirement	No	
2.	Seating requirements		Not provided	No	
3.	Fitment of ROPS		If ROPS fitted it should meet the requirement of IS: 11821-1992  Should meet the requirements of the requirements of the requirements.	Not provided	-
4.	Technical			Does not meet the requirements	No
	requirements for PTO shaft	the requirements of	Meets the requirements	Yes	
5.	Dimensions of three point linkage	Should meet the requirements of IS: 12953-1990. Should meet the requirements of IS:12362 Part 3-1994. IS:12362 Part 3-1994.	IS: 4468 (Part ) Weets the requirements of requirements	Meets the requirements	Yes
6.	Specifications of				
	Specifications of swinging drawbar		Front tow hook not provided	No	
7.	Accessories	linkage drawbar may be provided.			

17.3

Guide lines for declaration of power and specific :

fuel consumption and labeling of agricultural tractors (First revision) [IS 10273:1987 (Reaffirmed in March 2009)] Conforms

Agricultural tractors – Rear mounted power takeoff - Types 1, 2 and 3(third revision)[IS: 49311995 (Reaffirmed in March, 2009)]

Agricultural wheeled tractors - Rear mounted three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS 4468(Part-I):1997(Reaffirmed in March, 2009)/ISO 730-1:1994] in March, 2009)/ISO 730-1:1994] Drawbar for agricultural tractors - Link type [IS : Conforms Drawbar for agricultural tractors 2007)

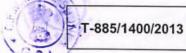
12052:1000 (S. 1994)

12052:1000 (S. 1994)

12953:1990 (Reaffirmed in March, 2007)]

Page 42 of 47

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI



## MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)

Agricultural tractors - Operator's seat technical : Does not conform requirement [IS 12343 -1998 (First revision) (Reaffirmed in March, 2009)]

Guide for safety & comfort of operator of : Does not conform agricultural tractors: Part 1 General requirements (first revision): [IS 12239 (PT-1) 1996/ISO 4254-1:1989 (Reaffirmed in (Reaffirmed in March, 2007)]

Tractors and machinery for agriculture and : Conforms forestry, powered lawn and garden equipment -Symbols for operator controls and other displays [IS: 6283 (Part-1 & Part-2) -2006 & 2007 (Reaffirmed in March, 2009)]/ ISO 3767-2:1991)]

Tractors and machinery for agriculture and : Conforms forestry - Technical means for ensuring safety Part 2: Tractors (first revision) (IS 12239 (PT-2) 1999) (Reaffirmed in March, 2009)]

Guide lines for location and operation of operator controls on agricultural tractors and machinery (first revision) (IS: 8133 - 1983) (Reaffirmed in March, 2009)]

Does not conform

Agricultural Tractor & Machinery Lighting device : for travel on public roads (IS: 14683-1999) (Reaffirmed in March, 2009)]

Conforms

#### Salient Observations: 17.4

#### Laboratory tests: 17.4.1

# 17.4.1.1 PTO Performance:

- The backup torque is only 9.48%. this should be looked in to.
- The specific fuel consumption corresponding to maximum power was measured as 237 g/kWh against the declaration of 238 g/kWh, which is within the tolerance limit of IS: 12207-2008.

# 17.4.1.2 Drawbar performance:

During drawbar performance creeping of tyre over rim was observed as 25 mm & 20 mm for LHS and RHS tyres respectively, which is on higher side and calls for

#### Mechanical Vibration: 17.4.1.3

The amplitude of mechanical vibration on various assemblies marked as (\*) in Chapter-9 of this test report is on higher side, especially at the steering control wheel and foot rest. This calls for dampening down of vibrations to improve the operational

# 17.4.1.4 Three point linkage:

Some of the parameters of three point linkage conforms to Cat.I and some of them conforms to Cat.II. Keeping in view the sprit of standardization, necessary

# 17.4.1.5 Specifications of Power Take-off Shaft:

Dimensions "dф" (Refer Fig.2) of PTO shaft does not meets the requirement of IS:4931:1995. This should be looked into for compliance.

# CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 43 of 47

T-885/1400/2013

## MAHINDRA, 265 DI MKM POWER PLUS TRACTOR -(Brand Name: Bhoomiputra) Commercial (Initial)



17.4.1.6 Operator's Seat:

Width of Operator's seat does not meet the requirements of IS: 12343:1998 (Re-affirmed in March, 2009) and calls for necessary corrective action.

Longitudinal & vertical distance from Steering Control Wheel to seat index point (SIP)does not meet the requirements of IS: 12343:1998 (Re-affirmed in March, 2009) and calls for necessary corrective action.

Location and operation of operator's control:

Operations of some of the operator's control do not meet the requirements of IS: 8133-1983. This may be looked into.

Safety switch against accidental start of the engine has not been provided.

### 17.4.2 Field performance test:

Wet land cultivation (Puddling operation):

No ingress of mud/or water was noticed during puddling operation of the tractor. Hence, It meets the requirements of IS:11082-1984 (Technical requirements of agricultural tractors for wetland operation). The tractor is suitable for wetland operation (Puddling).

Maintenance / Service Problems: 17.5

No noticeable maintenance or service problem was observed during the test. However, suitable provision for draining the sediments/water may be provided at the fuel tank.

Recommendation with regard to safety on tractor: 17.6

The following requirements, inter alia, may be considered for incorporation on the tractor:

Provision of safety against accidental start of engine.

Provision for spark arresting device in exhaust system. ii)

Adequacy of Literature supplied with machine:

The following modified literatures have been supplied by the manufacturer. 17.7

Operator's manual for DI Tractors

Part's catalogue MKM/ DLX tractors

Service manual for Mahindra tractors

The literature submitted by the firm was found adequate. However, the following points may be re-examined & suitably incorporated in the operator's manual: 17.7.2

a) All variants model of tractor along with their features at a glance may be

provided.

These literatures may also be brought out in national as well as other regional languages.

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Page 44 of 47



T-885/1400/2013

# MAHINDRA, 265 DI MKM POWER PLUS TRACTOR – (Brand Name: Bhoomiputra) Commercial (Initial)

### 18.0 Citizen charter

Duration of Test	Test duration under citizen charter	Whether the report released within time frame given in the citizen charter	Remark
February 2013 to June 2013 5 Months	10 Months	Yes	

### **TESTING AUTHORITY:**

R.K.NEMA AGRICULTURAL ENGINEER PK Vece

P. K. VERMA SENIOR AGRICULTURAL ENGINEER

C.R.LOHI DIRECTOR

# 19. Applicant's Comments

Para No.	Our Reference	Applicant's comments
19.1	17.4.1.2, 17.4.1.3, 17.4.1.4 (i), 17.4.1.5, 17.4.1.6 (i & ii), 17.6 (i & ii)	

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI Page 45 of 47

T-885/1400/2013

# MAHINDRA, 265 DI MKM POWER PLUS TRACTOR – (Brand Name: Bhoomiputra) Commercial (Initial)



### ANNEXURE-I

# BRIEF SPECIFICATION OF IMPLEMENTS USED DURING FIELD TEST

S. No.	Item	Disc Plough	Rotavator	Puddler
1.	Make	Mahindra & Mahindra	Tafe	No available
2	T	Mounted	Mounted	Mounted
2. 3.	Type  No. of bottoms/blades	Two	30	12 (6 in each gang)
	NACE NOVE NOVE TAXABLE CONTRACT	Plane concave	Hatchet	Notched
4.	Type of bottoms/blades		135 x 75 x 5	460
5.	Size of bottoms/blades, (mm)	635	100 X 70 X 0	
6.	Spacing of bottoms/flanges,	510	230	164
	(mm)	635	705	680
7.	Lower hitch point span, (mm)	470	560	680
8.	Mast height, (mm)	410		
9.	Overall dimensions, (mm):	1500	1000	1190
	- Length	1520	1420	1810
	- Width	1190	1070	1330
	- Height	1005	420	240
10.	Gross mass, (kg)	310	420	

## ANNEXURE-II

# BRIEF SPECIFICATION OF HALF CAGE WHEEL

C N	Items	Specification
S. No.	Rems	Half cage wheel
1.	Туре	1085
2.	Dia, (mm)	355
3.	Width, (mm)	12, straight lugs mode of M.S. angle section welded
4.	No. and types of lugs	to angle iron frame
		50 x 50 x 5
5.	Size of angle section, (mm)	350
6.	Length of lugs, (mm)	285
7.	Spacing of lugs, (mm)	60
8.	Weight of each cage wheels (kg)	

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE – BUDNI Page 46 of 47