## व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT (Batch)

संख्या / No. : T-896/1411/2013 माह / Month : December, 2013



# INTERNATIONAL TRACTORS LIMITED, SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR



#### भारत सरकार

#### **GOVERNMENT OF INDIA**

कृषि मंत्रालय (कृषि एवं सहकारिता विभाग, मशीनीकरण एवं प्रोद्योगिकी प्रभाग) Ministry of Agriculture (Deptt. of Agri. & Co-op, Mechanization & Technology Division

# केन्द्रीय कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE

(An ISO: 9001-2008 Certified Institute)

ट्रैक्टर नगर, बुदनी (म.प्र.) ४६६ ४४५ TRACTOR NAGAR, BUDNI (M.P.) 466445

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# T-896/1411/2013

1.1

1.3

Disposition

Bore/stroke, (mm)

Compression ratio, (apa)

Type of cylinder head

### INTERNATIONAL TRACTORS LIMITED, SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR Commercial (Batch Test)

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#### INTERNATIONAL TRACTORS LIMITED. SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR Commercial (Batch Test)

Manufacturer : M/s. International Tractors Limited. Vill. Chack Guiran, P.O. Piplanwalan, Jalandhar Road, HOSHIARPUR (Punjab) - 146 022 Test requested by (applicant) : The Manufacturer Selected for test by The Testing authority Place of running-in Duration of said running-in (h): At CFMTTI Budni - Engine : 35 - Transmission Method of Selection : NIL : The test sample was selected randomly out of five tractors from the production line by the representative of testing authority. 1. SPECIFICATIONS Tractor: Make Model : International Tractors Limited Sonalika International DI-740 Super CM Variant, if any Series No variant models declared by the Type manufacture Four wheeled, Rear wheel driven, general Year of manufacture purpose Agricultural Tractor. Chassis number 2012 Country of Origin KSADD 87783S3 Engine: : India Make Model Simpsons & company Ltd. Type T III A S 325.2-F 2.2 Serial number : Four stroke, naturally aspirated, Engine speed (Manufacturer's recommended production setting)(rpm): cooled, direct injection, diesel engine. - Speed at maximum torque : 2100 to 2200 Rated speed, (rpm): 650 to 750 - For PTO use 1200 to 1400 - For drawbar use Cylinder & Cylinder Head: : 2000 2000

1.4 1.4.1 1.4.2 Make Type Make Type 1.4.4 Fuel filters: Make Number Make Type Make Type

: Wet replaceable Type of cylinder liners Type of combustion chamber : Open chamber : Overhead, Inline Arrangement of valves Valve clearance (cold/hot): 0.254 - Inlet valve, (mm) 0.254 - Exhaust valve, (mm) Fuel System: : Gravity & force feed Type of fuel feed system Fuel tank: : 55.00 Capacity, (I) : Above the clutch housing Location Provision for draining of sediments/ : Not Provided : Metallic Material of fuel tank Water separator: : Alert : Inverted funnel Between fuel tank and fuel injection pump Location Fuel feed pump: Bosch, India Plunger P/KSG 22AD 45, 9440030030 Model/Group combination No. Provided (Metallic) Provision of sediment bowl Through cam shaft of fuel injection pump. Method of drive Bosch, India F002H20151 Model/Group combination No. Two Type of elements: Cloth - Primary Paper - Secondary 0.45 Capacity of final stage filter, (1) 1.4.5 Fuel Injection pump: Bosch, India F002 AOZ 778, PES3A80D320RS2000 Model/Group combination No. Inline, Plunger 20821876 Serial number Through timing gears Method of drive Bosch, India F 002 C70 018 209

1.4.6 Fuel injectors:

Model/Group combination No. Multiholes (Five holes) : 25 + 0.8

Manufacturer's production pressure

setting, (MPa)

: 14 (+ 0/ -2) degree before TDC Injection timing : 1-2-3

Firing order

: 18.5 :1 CENTRAL FARM MACHINERY TRAINING & TESTING INSTITUTE - BUDNI

Capacity as specified by the applicant,

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Three

: 91.4/127

2500

Vertical, in-line

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v)

## INTERNATIONAL TRACTORS LIMITED, SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR Commercial (Batch Test)

## **Previous Sample**

### The coolant (Water) consumption was observed to be 6.0% of total coolant capacity, which was on higher side.

Present Sample The coolant (Water) consumption was observed as 0.13 % of total coolant capacity.

The amplitude of mechanical vibration on various assemblies marked as (\*) in vi) were on higher side. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

The amplitude of mechanical vibration on various assemblies marked as (\*) in Chapter-Chapter-9 of test report No T-501/978 9 of this test report are on higher side. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

Adequacy of literature: 13.4

No literature was supplied with the tractor for reference during the test.

The literature supplied with the tractor for reference during the test was found adequate.

# 14. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameter applicable for qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2008 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized 14.1 as under:

a	as under:			Values		Whether
S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2008	declared by the applicant (D)/ Requirement (R)	As observed	meets the require- ments (Yes/No.)
		3	4	5	6	7
1	2					
14.1.1	PTO Performance	Evaluative	Declared value to be			
a)	Maximum power under 2 h test, (kW ) (Natural ambient condition)	Lyaludus	achieved with a tolerance of: -5 / +10% for PTO power >35hp7.5/+10% for PTO power ≤ 35 hp	26.5 (D)	28.4	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	26.5 (D)	28.4	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Evaluative	+ 5%	287 (D)	249	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	± 8%	148 (D)	157.6	
e)	Back-up torque,	Non Evaluative	7 percent, min.	7 percent min. (R)		Yes

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## INTERNATIONAL TRACTORS LIMITED, SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR Commercial (Batch Test)

									5	6		7	1
				3			4				_	-	1
1		2		- orotu	re (OC	:)	hould						1
7)	Maxim 1)	um o Eng	perating tem ine oil	Nor Evalua		specifiand under	tion should not one		2 (D)	12	5	Yes	
	2)		olant ater)	Evalu	ative	The not temp under other value	declared value should exceed the boiling coolant or the pressurized or er the pressurized or er the pressurized or even and the observed the under high ambien dition should not exceed	1	15 (D)	9	)3	Yes	
						the	declaration.	at	2.47 (R)	0	.84	Yes	-
g)			on, (g/kWh) el	-	uative	ma am Ma co or	bient conditions  pient conditions  pient absorption  pient absorp	on re (	3.25 per neter (R)		).16 per netre	Yes	
14.1.2 a)	Max	. drav	performan	1	Non	pe	Minimum 65% of stat mass with ballast	ic	16.47 (D)	(3)	21.50	Ye	s
-	to slip,	15 p (kN)	corresponding ercent whee	9	aluative		mass with 5	+	Minimur 12.65 (D Minimur	) n	16.53	Y	es
p)	cor	nout respo	frawbar pu balla nding to 1 wheel slip, (kh	st Ev	/aluativ		Minimum 65% of sta mass of tractor with ballast  Min. 80% of PTO p	ower	12.49 ( Minimu	m D)	26.4	+,	/es
c)	por (k)	ximur wer w V).	n drawbar ithout ballast,	E	valuati	ve	of PTO performance	should	22.7 ( Minimu	ım	80	+	Yes
14	te	mpera	nsmission oil ature (°C)	E	Non Evaluat	ive	value specified b			_		16	Yes
14.1	1.3 P	ower	lift and hyd	draulio	pum	p pe	formance.	(N): minus	10.82	-	11.	+	_
	1 2	)	At hitch poi	nts	Nor Evalua Evalua	itive	The lift capacity sh	hp. An	9.81 d 6.81	(R)		.19	Yes
	<i>(d</i>	Maximu	standard frame	the			where the tractor provided with a PTO	shaft	-	(D)	+	08	Ye
		applica after interva	orn drop in of the pointion of the each 5 mill for a total du Minutes, (mm)	force	No Evalu	on ative	311	_		_		Page	

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#### INTERNATIONAL TRACTORS LIMITED. SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR Commercial (Batch Test)

#### **Previous Sample**

#### **Present Sample**

v) capacity, which was on higher side.

The coolant (Water) consumption was The coolant (Water) consumption was observed to be 6.0% of total coolant observed as 0.13 % of total coolant capacity.

vi) improve the operational comfort and life of components. service life of components.

The amplitude of mechanical vibration | The amplitude of mechanical vibration on on various assemblies marked as (\*) in various assemblies marked as (\*) in Chapter-Chapter-9 of test report No T-501/978 9 of this test report are on higher side. This were on higher side. This calls for calls for dampening down of vibrations to dampening down of vibrations to improve the operational comfort and service

#### Adequacy of literature: 13.4

No literature was supplied with the tractor i) for reference during the test.

The literature supplied with the tractor for reference during the test was found adequate.

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# 14. SUMMARY OF OBSERVATIONS, COMMENTS & RECOMMENDATIONS

Evaluative (mandatory) / Non-evaluation (Non-mandatory) parameter applicable for 14.1 qualifying Minimum Performance criteria as per Clause-4 (Table-1) of IS: 12207-2008 for acceptance of the tractor for the purpose of subsidies/NABARD financing are summarized

S. No.	Characteristic	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2008	Values declared by the applicant (D)/ Requirement (R)	As observed	Whether meets the require- ments (Yes/No.)
1	2	3	4	5	6	7
14.1.1	PTO Performance	:			0	
a)	Maximum power under 2 h test, (kW ) (Natural ambient condition)	Evaluative	Declared value to be achieved with a tolerance of: -5 / +10% for PTO power >35hp7.5/+10% for PTO power ≤ 35 hp	26.5 (D)	28.4	Yes
b)	Power at rated engine speed, (kW)	Non Evaluative	-do-	26.5 (D)	28.4	Yes
c)	Specific fuel consumption corresponding to maximum power, (g/kWh)	Non Evaluative	+ 5%	287 (D)	249	Yes
d)	Maximum equivalent crankshaft torque, (Nm)	Non Evaluative	± 8%	148 (D)	157.6	Yes
e)	Back-up torque, percent	Non Evaluative	7 percent, min.	7 percent,	16.3	Yes

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1		2	3	4	5	6	7
f)	Maxim	num operating ter		C)			
	1)	Engine oil	Non Evaluative	not exceed the max. value specified by the oil company and the observed value under high ambient condition should not exceed the declaration.	132 (D)	125	Yes
	2)	Coolant (water)	Evaluative	The declared value should not exceed the boiling temperature of coolant under the pressurized or otherwise and the observed value under high ambient condition should not exceed	115 (D)	93	Yes
g)	Engine	oil nption, (g/kWh)	Evaluative	Not exceeding 1% of SFC at	2.47 (R)	0.84	Yes
h)	Smoke		Evaluative	ambient conditions  Maximum light absorption coefficient of 3.25 per metre or equivalent BOSCH No. 5.2 or 75 Hatridge value (As per CMVR)	3.25 per meter (R)	0.16 per metre	Yes
4.1.2	Drawi			per CMVK/	12 (D)		
a)	Max. drawbar pull with ballast corresponding to 15 percent wheel slip, (kN)		with 65% of static		16.47 (D)	21.50	Yes
			Non Evaluative	mass with ballast	16.38 (R) Minimum		
b)	Max. without	Onding to 15	Evaluative	Minimum 65% of static mass of tractor without ballast	12.65 (D) Minimum 12.49 (R) Minimum	16.53	Yes
c)	Maximi	t wheel slip, (kN)  Im drawbar without ballast,	Evaluative	Min. 80% of PTO power	21.2 (D) 22.7 (R) Minimum	26.4	Yes
d)	Max to	ansmission oil ature (°C)	Non Evaluative	of PTO performance  The declared value should not exceed the maximum value specified by oil	130 (D)	80	Yes
4.1.3		(0)	Evaluative	value specific			
21.3	Power	. Pre-		company			
a)	Maxim 1)	lift and hydrau um lifting capaci	lic pump pe ty throughou	tine lange, minus	10.82 (D)	11.16	Yes
	2)	At hitch points	Non Evaluative	10%l bould at	9.81(D)	11.19	Yes
-		With the standard frame	Evaluative	it should be 16 kg/engine not	0.01		
6	inten 6	m drop in the of the point of on of the force each 5 minutes for a total duration nutes, (mm)	Non Evaluative	where the tractor is where the tractor is provided with a PTO shaft [Tolerance of plus 5 mm]	50 (D)	08	Yes

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-		3	4	5		6	7
Brake	e performance	at 25 kmph:				-	
Maxir	mum stopping di st, (m):			ess than 60	00 N o	n brake pedal v	with road
1)		Evaluative	10	10 (P)		8.02	Yes
2)	Hot brake	Evaluative					Yes
exerte pedal decel	ed on the brake to achieve a eration of 2.5	Evaluative	600			211 to	Yes
brake force pedal	is effective at a of 600 N at foot (s) or 400 N at	Evaluative	Yes / No	Yes (R	2)	Yes	Yes
	The second secon						
noise tracto	emitted by the or dB(A)		As per CMVR	88 (R)		86	Yes
opera dB(A)	itor's ear level		As per CMVR			95	
Ampli	tude of mechanica	l vibrations at	:				
	THE RESIDENCE TO A PROPERTY OF THE PARTY OF			100 (D)		400	No
	Right foot rest	Non	400				No
4)	seated)	Evaluative	100 microns (max)	100 (R) 100 (R)		130 60	Yes
Haul		nto :		100 (R)		150	No
Gros	s mass of the tr	oilors /	V.	()		100	
1)	Two wheel	7 TO THE R. P. LEWIS CO., LANSING, MICH.	):				
			-	4.0 (D)	1	40	Yes
		Evaluative		-			Yes
Dista	nce travelled / li	tre of fuel co	nsumption (km/l)	5.0 (D	)	5.0	100
-	TWO WILCE!	Non	(KIII/I).				Yes
		Evaluative		5 to 6 (I	D)	5.61 to 5.86	Yes
Fuel	consumption (m	I/km/tonne)		5 to 6 (I	D)	5.01 to 5.34	163
1)	I wo wheel				10.		-110
	Four wheel	Evaluative		30 to 40 (	(D)	42.7 to 44.6	No
Wetl	and cultivation			30 to 40 (	(D)	37.5 to 39.9	Yes
oediii	nd for a		T		-/-	01.0 10	
follow	ing assemblies.	Lvaluative	identified				
1)	Clutch	-do	essentially man		1		
21	assembly	-40-	the requirement of	There			
2)	Brake	-do-	15: 11082. No			fd	
3)	Front		water ingress in	of water			
	hubs	-do-	the identified assembly given in column-2. If tractor does not meet the requirements of wetland cultivation, it may	of water and observed (R) assin control (Te		rved in the mblies specified lumn 3 during	-
	1) 2) Maxim exerte pedal decelom/s² (Whether brake force pedal hand Noise tractor Maxim operated (A) Ampli 1) 2) 3) 4) Haul Grose 1) 2) Dista 1) 2) Fuel 1) 2) Fuel 1) 2) Sealin	1) Cold brake 2) Hot brake  Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s² (N)  Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever  Noise measuremen  Maximum ambient noise emitted by the tractor dB(A)  Maximum noise at operator's ear level dB(A)  Amplitude of mechanica 1) Left foot rest 2) Right foot rest 3) Seat (with driver seated) 4) Steering wheel  Haulage requireme  Gross mass of the tractor dB(A)  Two wheel  Distance travelled / li 1) Two wheel 2) Four wheel  Distance travelled / li 1) Two wheel 2) Four wheel  Fuel consumption (massembly assembly 2) Brake housings 3) Front axle	1) Cold brake Evaluative 2) Hot brake Evaluative  Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s² (N)  Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever  Noise measurement:  Maximum ambient noise emitted by the tractor dB(A)  Maximum noise at operator's ear level dB(A)  Amplitude of mechanical vibrations at 1) Left foot rest 2) Right foot rest 3) Seat (with driver seated)  4) Steering wheel  Haulage requirements:  Gross mass of the trailers, (tones 1) Two wheel Non Evaluative  Distance travelled / litre of fuel co 1) Two wheel Non Evaluative  Distance travelled / litre of fuel co 1) Two wheel Non Evaluative  Fuel consumption (ml/km/tonne):  The wheel Non Evaluative  Wetland cultivation:  Sealing for the following assemblies:  1) Clutch assembly -do-  Brake housings -do-  3) Front axie	1) Cold brake Evaluative 10  2) Hot brake Evaluative 10  Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s² (N)  Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever  Noise measurement:  Maximum ambient noise emitted by the tractor dB(A)  Maximum noise at operator's ear level dB(A)  Amplitude of mechanical vibrations at:  1) Left foot rest 2) Right foot rest 3) Seat (with driver seated)  4) Steering wheel  Haulage requirements:  Gross mass of the trailers, (tones):  1) Two wheel Evaluative  Distance travelled / litre of fuel consumption, (km/l):  1) Two wheel Evaluative  Distance travelled / litre of fuel consumption, (km/l):  1) Two wheel Evaluative  Fuel consumption (ml/km/tonne):  1) Two wheel Evaluative  Pour wheel Evaluative  Sealing for the following assemblies:  1) Clutch assembly -do-do-do-dossembly given in column-2. If tractor does not the feel assembly given in column-2. If tractor does not the feel assembly given in column-2. If tractor does not the feel assemble given to columnet the mident feel assemble given to columnet.	1) Cold brake Evaluative 10 10 (R)  2) Hot brake Evaluative 10 10 (R)  Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s² (N)  Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever  Noise measurement:  Maximum ambient noise emitted by the tractor dB(A)  Maximum noise at operator's ear level dB(A)  Amplitude of mechanical vibrations at:  1) Left foot rest 2) Right foot rest 2) Right foot rest seated)  4) Steering wheel  Haulage requirements:  Gross mass of the trailiers, (tones):  1) Two wheel Evaluative  Distance travelled / litre of fuel consumption, (km/l):  1) Two wheel Evaluative  Distance travelled / litre of fuel consumption, (km/l):  1) Two wheel Evaluative  Fuel consumption (ml/km/tonne):  1) Two wheel Evaluative  Fuel consumption (ml/km/tonne):  1) Two wheel Evaluative  Metiand cultivation:  Sealing for the following assemblies:  1) Clutch assembly diven in column-2. If tractor does not meet the meet should ease the meet and colitivation assembly given in column-2. If tractor does not meet the meet and colitivation the identified assembly given in column-2. If tractor does not meet the meet and colitivation the identified assembly given in column-2. If tractor does not meet the meet and colitivation the identified assembly given in column-2. If tractor does not meet the meet and colitivation the identified and colitivation assembly given in column-2. If tractor does not meet the meet and colitivation the identified and column-2. If tractor does not meet the meet and colitivation the identified and column-2. If tractor does not meet the meet and colitivation the identified and column-2. If tractor does not not meet the meet and colitivation the identified and colitivation the identifi	1) Cold brake Evaluative 10 10 (R)  2) Hot brake Evaluative 10 10 (R)  Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s² (N)  Whether parking brake is effective at a force of 600 N at foot pedal(s) or 400 N at hand lever  Noise measurement:  Maximum ambient noise emitted by the tractor dB(A)  Maximum noise at operator's ear level dB(A)  Amplitude of mechanical vibrations at:  1) Left foot rest 2) Right foot rest 3) Seat (with driver seated)  4) Steering wheel  Haulage requirements:  Gross mass of the trailers, (tones):  1) Two wheel  Haulage requirements:  Gross mass of the trailers, (tones):  1) Two wheel  Non 2) Four wheel Evaluative  Non 2) Four wheel  Non	1) Cold brake Evaluative Evaluative 10 10 (R) 8.02 2) Hot brake Evaluative Evaluative 10 10 (R) 8.01  Maximum force exerted on the brake pedal to achieve a deceleration of 2.5 m/s² (N)

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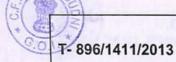
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1		2	3	4	5	6	7
14.1.9	Sat	fety features :				11 1 11-15	
a)	Gua	ards against ving and hot	Evaluative	As per CMVR	At present no requirements	Not provided for hydraulic pipe	No
b)	Ligi	nting angement	Evaluative	As per CMVR	-	Provided	Yes
14.1.10	Lal	pelling of tractor	s (Provision	of labelling p	late):		
	1)	Make	Evaluative	Should	-	International Tractors Ltd.	Yes
	2)	Model	Evaluative	conform to the requirements of CMVR		Sonalika International DI- 740 Super CM Series	Yes
	3)	Year of	Evaluative	along-with declared	7-1-	2012	Yes
	4)	manufacture Engine	Evaluative	value of PTO HP	-	S 325.2E 29676	Yes
	5)	number Chassis	Evaluative		- 11	KSADD 87783 S 3	Yes
	6)	number  Declaration of PTO power,	Evaluative		-	26.5(35.53)	Yes
14.1.11	Dia	(kW)					
		card limit for:			91.68	91.49 to 91.50	Yes
(a)	Cyli	nder bore neter, (mm)	Evaluative	To be specified by the	91.00		
(b)	Cle	arance between	Non	manufacturer	0.45	0.144 to 0.158	Yes
100	pist	on & cylinder r at skirt, (mm)	Evaluative		0.40		
(c)	Rin	g end gap (mm)				0.45 to 0.50	Yes
	_		•	-do-	1.50	0.45 to 0.55	Yes
1	-	Top comp. ring.		-do-	1.50	0.50	Yes
	_	2 <sup>nd</sup> comp. ring.	Evaluative	-do-	1.50	0.00	
(d)	D:	Ull ring		-00-	1	0.057 to 0.065	Yes
- "	Kin	g groove cleara	nce (mm):		0.25	0.054 to 0.058	Yes
	_	I VU COMP ring		-do-	0.25	0.028 to 0.038	Yes
	_	2 <sup>nd</sup> comp. ring.	1	-do-	0.25	0.020 to 0.00	
(e)	·-	Oll ring		-do-			1 1/
	Cle	arance of main	bearings (mi	n):	0.25	0.114 to 0.141	Yes
	_	Diametrical clearance	Evaluative	-do-	0.50	0.25	Yes
(f)	/:	Crankshaft end	Evaluative	-do-			Yes
	Cle	arance of big er	d bearings.	(mm):	0.05	0.083 to 0.126	Yes
	-	Diameti		-do-	0.25	0.35	163
(8)		Diametrical Axial	Evaluative	-do-	0.75	10000	Yes
"	Clea	Pro-	Evaluative		1.00	0.13 to 0.16	163
(h)	Cle	n) and bush,	Non Evaluative	-do-		0.24	Yes
	(mn	tre pin and bush,	Non Evaluative	-do-	1.00		44 of 49

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### INTERNATIONAL TRACTORS LIMITED. SONALIKA INTERNATIONAL DI-740 SUPER CM SERIES TRACTOR Commercial (Batch Test)

14.1.12	CATEGORY	OF BREAKDO	WNS / DEFECTS :		
S. No.	Category of breakdowns	Category (Evaluative / Non Evaluative)	Requirements as per IS: 12207-2008	As observed	Whether meets the requirements (Yes/No.)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two.	4 (Mn14)	Yes
4.	Total breakdowns	Evaluative	In no case, the total number of breakdowns should exceed five, that is, (2 major + 3 minor) or 5 minor breakdowns.	4	Yes

14.2	Optional requirements as	per Clause-4 (Table-2) of IS:12	207-2008+	
S. No.	Characteristic	Requirements as per IS: 12207-2008	As observed	Whether meets the requirement s (Yes/No.)
1	2	3		5
	Air cleaner oil pull over, max. Oil pull over (%)	0.25% (max.)	0.21	Yes
2.	Seating requirements	Should meet the requirements of IS: 12343-1998	Does not meet the	No
3.	Fitment of ROPS	With a provision for fitment of ROPS.	requirement Not provided	No
		If ROPS fitted it should meet the requirement of IS: 11821- 1992	ROPS not fitted	Not applicable
4.	Technical requirements for PTO shaft	Should meet the requirement	Meets the	No
5.	Dimensions of three point	10. 7001 - 1995	requirement	
	mkage	Should meet the requirements of IS: 4468 (Part-I)-1997	Does not meet the	No
6.	Specifications of linkage drawbar	Should meet the requirements	requirement	No
	Specification of suring	10.10.12933-1990	Meets the requirement	
7.	drawbar Accessories	Should meet the requirements of IS: 12362 Part 3-1994.	Not provided	Not applicable
		Trailer hitch, front tow hook, linkage drawbar may be provided.	Provided	Yes

Conformity with following IS: 14.3

Guidelines for declaration of power and specific fuel consumption and labelling of agricultural tractors (First revision) [IS 10273:1987 (Reaffirmed in March, 2009)]

Conforms

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Agricultural tractors - Rear mounted power take-off ii) Types 1, 2 and 3(third revision)[IS: 4931-1995 : Does not conform (Reaffirmed in March, 2009)] Agricultural wheeled tractors - Rear mounted three-point linkage: Part 1 Categories 1, 2, 3 & 4 (fourth revision) [IS Does not conform 4468(Part-I):1997 (Reaffirmed in March, 2007) / ISO 730-1:19941 Drawbar for agricultural tractors - Link type iv) Does not conform 12953:1990 (Reaffirmed in March, 2009)] Agricultural tractors - Operator's seat technical V) Does not conform requirement [IS 12343 –1998 (First revision) (Reaffirmed : in March, 2009)1 Guide for safety & comfort of operator of agricultural tractors: Part 1 General requirements (first revision): **Does not Conform** [IS 12239 (PT-1) 1996 (Reaffirmed in March, 2007) /ISO 4254-1:1989] Tractors and machinery for agriculture and forestry vii) Does not conform Technical means for ensuring safety Part 2: Tractors (first revision) (IS: 12239 (Part-2) 1999) (Reaffirmed in March, 2009)] Tractors and machinery for agriculture and forestry, : Viii) powered lawn and garden equipment - Symbols for Conforms operator controls and other displays [IS: 6283 (Part-1) -2006 (Reaffirmed in March, 2009) and IS: 6283 (Part-2)-2007 (Reaffirmed in March, 2009)] Guidelines for location and operation of operator controls: ix) Does not conform on agricultural tractors and machinery (first revision) IS: 8133-1983 (Reaffirmed in March, 2009)] Agricultural Tractors and Machinery - Lighting device for : X) Conforms travel on public roads (IS: 14683-1999) (Reaffirmed in March, 2009)] 14.4 Salient Observations: 14.4.1 Laboratory tests:

14.4.1.1

PTO Performance:

The specific fuel consumption corresponding to maximum power was measured as 249 c/l/A/II 249 g/kWh against the declaration of 287 g/kWh, which meets the requirement of IS: 12207 2000 IS: 12207-2008 with regard to tolerance.

14.4.1.2

During hydraulic performance test the lower hitch point sticked in raised position and two numbers (2). Hydraulic Performance: i)

During hydraulic load maintenance test, the hydraulic system. Two numbers minutes duration due to internal leakage in the hydraulic system. Two numbers 'O' rings of the company of the c

rings of the composite valve assembly were replaced with new one.

During that During hydraulic lifting capacity test at standard frame the angle through which the mast rotates. mast rotates was observes as 3 degree which does not meet the requirements of Indian Standard

The above defect indicates the requirement of improvement in the hydraulic system.

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#### 14.4.1.3 Mechanical Vibration:

The amplitude of mechanical vibration on various assemblies marked as (\*) in Chapter-9 of this test report are on higher side, especially at steering control wheel & foot rests. This calls for dampening down of vibrations to improve the operational comfort and service life of components.

14.4.1.4 Three point linkage:

- The lateral distance from lower hitch point to centre line of tractor does not meets the requirement of IS: 4468 (Part-1)-1997. This should be looked into for necessary corrective action.
- Some of the parameters of the three point linkage conform to Cat. I and some of ii) them conform to Cat.II. Keeping in view of the spirit of standardization, the necessary improvements may be incorporated.
- The dia of hitch pin hole of lower hitch point does not meet the requirements of IS: 4468 (Part-1)-1997. This should be looked into for necessary corrective action.

#### 14.4.1.5 Linkage drawbar:

Some of the parameters of linkage drawbar conform to Cat.I and some of them conform to Cat.II. In view of the spirit of standardization, necessary improvements

#### Operator's Seat: 14.4.1.6

14.7

Length of seat does not meet the requirement of IS: 12343-1998. This should be looked into for necessary corrective action into for necessary corrective action.

#### Maintenance / Service Problems: 14.5

No noticeable maintenance or service problem was observed during the test.

#### Recommendation with regard to safety on tractor: 14.6

The following requirements, inter alia, may be considered for incorporation on the tractor:

- Provision of safety against accidental start of the engine.
- Provision for spark arresting device in exhaust system. iii)
- Provision for retaining the fuel shut-off lever in "STOP" position.
- The working clearance between the draft control lever and mudguard may be provided as per IS: 12239 (Part 2) 1000 provided as per IS: 12239 (Part-2) - 1999.
- Provision of PTO shaft master shield. V) vi)
- Provision of adequate guards for hydraulic pipe line, alternator and its drive belt.

### Adequacy of Literature supplied with machine: 14.7.1

- The following literature was supplied by the applicant during test.
  - Operator's manual
  - ii) Service manual
  - Spare part's catalogue iii)
- Details of all variant models and their features at a glance should be included in the operator's manual of the tractor. 14.7.2

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#### 15. Citizen charter

Duration of Test	Test duration under citizen charter	Whether the report released within time frame given citizen charter	
10 Months (January, 2013 to October , 2013)	10 Months	Yes	None

#### **TESTING AUTHORITY:**

Ren R.K.NEMA AGRICULTURAL ENGINEER

P.K VERMA SENIOR AGRICULTURAL ENGINEER

akleiau

C.R.LOHI DIRECTOR

# 16. Applicant's Comments

Para No.		Applicant's comments
16.1		We will look into for corrective action.
16.2	1.13.2(i,ii,iii), 1.13.4.1(B), 12,14.1.6 (1,2,4), 14.1.7 (c), 14.4.1.2, 14.4.1.3 1.20.1, 1.20.3, 1.20.4, 1.20.5	We will look into for corrective action.  We will look into for implementation of these
16.3	13.1.8 (ii,iii,v,vi,vii,viii), 14.1.9 (a), 14.2 (2,4,5,6), 14.3 (ii,iii,iv,v,vi,vii,ix), 14.4.1.4,	we will look into for implement safety features.
	14.4.1.5, 14.4.1.6	